

ADDENDUM 1

22 February 2021,

ITB AP 21-21

Construction of Satellite Concourse "C" at Destin-Fort Walton Beach Airport

Please find attached the Document and information below, for the above referenced Addendum No. 1. This Addendum is hereby made a part of the Contract Documents and Specifications of the above referenced project. All other requirements of the original Contract Documents and Specifications shall remain effective in their respective order. The purpose of Addendum No. 1 is to publish the pre-bid sign-in sheet, meeting notes and updates to the technical specifications and drawings, as referenced herein.

Note: <u>The ITB Opening Date & Time remains unchanged.</u>



Addendum No 1

Project:	ITB AP 21-21 Construction of Sate	llite Concourse "C"	
То:	Okaloosa County, Florida	From:	MLM-Martin Architects, Inc.
	Board of County Commissioners		
	Okaloosa County Purchasing		668 N. Orlando Ave, Ste. 107
	Department		Maitland, FL 32751
	5479A Old Bethel Road		
	Crestview, FL 32536		
ATTN:	Jesica Darr		Miguel A. Martin
RE:	Addendum No 1 [Δ 1]		
Date:	3/19/2020	File:	19672-511-10
CHANGES AND/OR SHOULD BE ATTAC SPACE PROVIDED I	ADDITIONAL INFORMATION AS REF HED TO THE CONTRACT DOCUMENT N THE BID FORM . FAILURE TO DO SO	ERENCED HEREIN S. ACKNOWLEDG MAY SUBJECT TH	AND IS HEREBY MADE PART OF AND E RECEIPT OF ALL ADDENDA IN THE E BIDDERS TO DISQUALIFICATION.
A. Specificat	ons:		
Item	#1: Section 08 71 00. "Door	Hardware and So	hedule"
	MODIFIED: paragraph 2.1	.7-A.	
	Signage on doo	ors to AOA: See	e wayfinding drawing for special
	other legal signa	signage with in ge.	ternational graphic symbols and
	MODIFIED: Hardware Set	No. 10	
	1-Mortise DELA	FED Exit Device,	Von Duprin-CX-HH-9875L-BE-F-E-
	MODIFIED: Hardware Set	No. 12	
	1- DELAYED Egre	ess Device, Von	Duprin-CX-HH-9857L-BE-F-E-7500-
ltono	03-SS-FSE-630-(CON.	
item	#2. Section 23 05 14, VARIA MODIFIED: paragraph 3.7	ALE FREQUENCI	MOTOR CONTROLLERS
	Refer to Commi	ssioning Specific	ations, Section 018110 230800,
	for related comn	nissioning require	ements.
	Contractor shall	provide all neces	sary support to the commissioning
	team to implen	nent commissior	ning plan as outlined in Section
ltem	018110 23080(#3: Section 23 05 93 "Testic). Adjusting and	Balancing for HVAC"
item	MODIFIED: paragraph 3.1	.5-A.	balancing for tivAc
	Refer to Commis	sioning Specifica	tions, Section 01 81 10 23 08 00,
ltom	for related comn	hissioning require	ements. C"
item	MODIFIED: paragraph 1.1	-A.	
	Drawings and ge	eneral provisions	of the Contract, including General
	and Supplement	ary Conditions a	nd other Division 01 Specification
	668 North Orlando Avenue, S Phone 407 897 676	uite 107, Maitland, L Fax 407 894 1339	FL 32751
	mamartin@mlm-martin.com www.mln	n-martin.com Licen	se No. AA CO02208

	Sections , apply to this Section, including 019113 General Commissioning Requirements. apply. MODIFIED: paragraph 1.2-B-1.
Item #5:	 Refer to Division 01 & Section 019113 "General Commissioning Requirements" the following sections for additional commissioning scope and requirements. All testing and commissioning requirements of that for these sections shall be met. ADDED: sub-paragraph 1.2-B-1.a thru d for references. Section 23 09 00, "Instrumentation and Control for HVAC"
	Refer to Commissioning Specifications, Section 018110 230800, for related commissioning requirements.
	Contractor shall provide all necessary support to the commissioning team to implement commissioning plan as outlined in Section 018110 230800.
B. Drawings:	
Item #1:	Sheet G001
	INDEX UPDATED FOR ADDENDUM #1
Item #2:	Sheet G201
	BLDG COMM. #2DETAIL E1 - ADDED - FOR NEW PAVEMENT MARKINGS
	REQUIRED AT "PUBLIC-WAY"
	BLDG COMM. #2PLAN A1 - MODIFIED - TO DEMONSTRATE FBC REQUIRED
	PUBLIC WAY
Item #3:	Sheet G212
	(RFC 8-B) PLAN AL - CLARIFIED - APPLICATION OF ALTERNATE, REMOVED
	(REC. 8-B) PLAN D1 - CLARIFIED - APPLICATION OF ALTERNATE REMOVED.
	INTERIOR WALL BLOCKING DOUBLE DOOR [W1231B].
Item #4:	Sheet AL001
	BLDG COMM. #1NOTE FOR DELAYED EGRESS HARDWARE DELETED.
	BLDG COMM. #2MODIFIED - TO DEMONSTRATE FBC REQUIRED PUBLIC WAY
	BLDG COMM. #3NOTE - ADDED - REF. TO THRESHOLD NOTES CONTAINED IN
	STRUCTURAL.
	FIRE COMM. #1 ADDED - NOTE AND REF TO OCCUPANCY PLAN FOR
	FIRE COMM #1 NOTE - MODIFIED - TO CLARIEY EMERGENCY LIGHTING OF
	PROJECT.
	FIRE COMM. #2 LEGEND - CORRECTED - PRODUCTS LISTED.
Item #5:	Sheet AL111
	FIRE COMM. #1 NOTE ADDED FOR CLARITY.
	D1 - CORRECTED - FUNCTIONAL USE OF OVERFLOW SEATING AREA.
	SHEET TITLE CHANGE.
Item #6:	Sheet AL211
	BLDG COMM. #1LEGEND - MODIFIED - TO REMOVE "DELAYED EGRESS"
	FRUM GATE DOURS
	FROM GATE DOORS
	BIDG COMM. #2PI AN A1 - MODIFIED - TO DEMONSTRATE FRO REQUIRED
	PUBLIC WAY
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	FIRE COMM. #1 NOTE ADDED FOR CLARITY.	
Item #7:	Sheet AL710	
	FIRE COMM. #1 NOTE ADDED FOR CLARITY.	
	FIRE COMM. #1 PLAN D1 - CLARIFIED - TO INCLUDE EGRESS INFORMATION	
	SHOWN ON AL211.	
	FIRE COMM. #1 PLAN D1 - CLARIFIED - TO INCLUDE EMERGENCY LIGHTING	
	- IN RED - SHOWN ON E3XX SERIES DRAWINGS.	
	FIRE COMM. #1 PLAN D1 - CLARIFIED - TO INCLUDE FAS DEVICES ALREADY	
	SHOWN ON FA SERIES DRAWINGS. NO NEW DEVICES.	
	SHEET TITLE CHANGE.	
Item #8:	Sheet A212	
	BLDG COMM. #5PLAN B1 - CORRECTED - EXTENSIONS OF R-01 TO 12".	
	NOTE 10 - CORRECTED - SHEET REFERENCE FOR RAILING DETAILS.	
Item #9:	Sheet A213	
	BLDG COMM.#5 PLAN B1 - CORRECTED - EXTENSIONS OF R-01 TO 12".	
	NOTE 10 - CORRECTED - SHEET REFERENCE FOR RAILING DETAILS.	
Item #10:	Sheet A214	
	BLDG COMM. #5PLAN B1 - CORRECTED - EXTENSIONS OF R-01 TO 12".	
	NOTE 10 - CORRECTED - SHEET REFERENCE FOR RAILING DETAILS.	
Item #11:	Sheet A215	
	BLDG COMM. #5PLAN B1 - CORRECTED - EXTENSIONS OF R-01 TO 12".	
	NOTE 10 - CORRECTED - SHEET REFERENCE FOR RAILING DETAILS.	
Item #12:	Sheet A216	
	BLDG COMM #5 PLAN B1 - CORRECTED - EXTENSIONS OF R-01 TO 12".	
	(RFC 6-B) PLAN B1 - MODIFIED - TO INCLUDE DETAIL REF. FOR SOUTH	
	ELEVATION - ELEMENTS OF ALT-5 EXTERIOR AREA.	
	NOTE 10 - CORRECTED - SHEET REFERENCE FOR RAILING DETAILS.	
Item #13:	Sheet A452	
	BLDG COMM. #4PLAN B1 - CORRECTED - LOCATION OF URINAL, RENDERED	
	CLEARANCE ON PLAN.	
	BLDG COMM. #4PLAN B1 - CORRECTED - LOCATION OF URINAL, RENDERED	
	CLEARANCE ON PLAN.	
	BLDG COMM. #4PLAN D1 - CORRECTED - LOCATION OF URINAL, RENDERED	
	CLEARANCE ON PLAN.	
	PLAN A1 - ADDED - LOCATION OF MISSING ACCESSORIES.	
	PLAN B1 - ADDED - LOCATION OF MISSING ACCESSORIES.	
	PLAN B3 - ADDED - LOCATION OF MISSING ACCESSORIES.	
	PLAN D1 - ADDED - LOCATION OF MISSING ACCESSORIES.	
	PLAN D3 - ADDED - LOCATION OF MISSING ACCESSORIES.	
Item #14:	Sheet A455	
	BLDG COMM. #4DETAIL E2 - CORRECTED - LOCATION OF URINAL,	
	RENDERED CLEARANCE ON PLAN.	
	DETAIL A4 - ADDED - LOCATION OF MISSING ACCESSORIES.	
	DETAIL A5 - ADDED - LOCATION OF MISSING ACCESSORIES.	
	DETAIL B4 - ADDED - LOCATION OF MISSING ACCESSORIES.	
	DETAIL C4 - ADDED - LOCATION OF MISSING ACCESSORIES.	
	DETAIL D5 - ADDED - LOCATION OF MISSING ACCESSORIES.	
	DETAIL E3 - ADDED - LOCATION OF MISSING ACCESSORIES.	
	DETAIL E4 - ADDED - LOCATION OF MISSING ACCESSORIES.	
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Item #15: Sheet A456 BLDG COMM. #4DETAIL A1 - CORRECTED - LOCATION OF URINAL, RENDERED CLEARANCE ON PLAN. DETAIL A2 - ADDED - LOCATION OF MISSING ACCESSORIES. DETAIL C1 - ADDED - LOCATION OF MISSING ACCESSORIES. DETAIL D1 - ADDED - LOCATION OF MISSING ACCESSORIES. DETAIL D4 - ADDED - LOCATION OF MISSING ACCESSORIES. DETAIL E5 - ADDED - LOCATION OF MISSING ACCESSORIES. Item #16: Sheet A457 LEGEND - DELETED - UNUSED ACCESSORIES LEGEND - CORRECTED - PRODUCTS LISTED . Item #17: Sheet A501 BLDG COMM. #5 ELEVATION A1 - CORRECTED - EXTENSIONS OF R-01 TO 12". Item #18: Sheet A502 Item #19: BLDG COMM. #5ELEVATION A1 - CORRECTED - EXTENSIONS OF R-01 TO 12". BLDG COMM. #5 ELEVATION C1 - CORRECTED - EXTENSIONS OF R-01 TO 12". Item #20: Sheet A503 BLDG COMM. #5 ELEVATION C1 - CORRECTED - EXTENSIONS OF R-01 TO 12". (RFC 8-A) ELEVATION C3 - CORRECTED - TO MARK DOOR [W1251B] AND OTHER ALTERNATE 5 ELEMENTS. Item #21: Sheet A505 (RFC 6-B) ELEVATION A3 - CLARIFIED - WITH KEYNOTE ELEMENTS OF ALT-5 EXTERIOR AREA. (RFC 6-B) ELEVATION B3 - ADDED - TO CLARIFY SOUTH ELEVATION OF ALT-5 EXTERIOR AREA. (RFC 6-B) NOTE 01 23 05.G237 - ADDED - TO CLARIFY ELEMENTS OF ALT-5 EXTERIOR AREA. (RFC 8-B) ELEVATION A3 - CLARIFIED - TO INCLUDE NOTE ABOUT SOUTH ELEVATION COORDINATING WITH ALTERNATES. Item #22: Sheet A711 BLDG COMM. #1NOTE 1 - MODIFIED - SCHEDULE COMMENT TO REMOVE DELAYED EGRESS FROM DOOR (RFC 8-A) SCHEDULE W1251B - CORRECTED - ENTRYFOR PROPER DOOR TYPE AND BID ALTERNATE. (RFC 8-B) SCHEDULE W1231B & W1251A - CORRECTED - TO INCLUDE DOORS IN BASE BID, AS THE SOUTH WALL MOVES WITH ACCEPTED BIDS. Item #23: Sheet A851 BLDG COMM. #5 DETAIL A2 - CORRECTED - EXTENSIONS OF R-01 TO 12". BLDG COMM. #5 DETAIL C3 - CORRECTED - EXTENSIONS OF R-01 TO 12". Item #24: Sheet AG513 BLDG COMM. #1DETAIL D3 - MODIFIED - TO REMOVE "DELAYED EGRESS" FROM DOOR SIGN Item #25: Sheet E212 BLDG COMM. #6 PLAN - CLARIFIED - GFCI OUTLET FOR EWC-1 Item #26: Sheet E215 Page 4 of 8

BLDG COMM. #6 PLAN - CLARIFIED - GFCI OUTLET FOR EWC-1

C. Questions:

Item #1: Will there be any passenger boarding bridges, PCA, GPU or other GSE equipment associated with this expansion? If so, will it be a part of this bid or a separate procurement?

A: There are no Passenger Boarding Bridges. This is a ground load facility. PCA, GPU / GSE Equipment is provisioned for with POWER ONLY installed under previous project. There is no anticipated GSE equipment with this project.

Item #2: Can we see if the square footage or estimated value is listed? A: Square Footage are Illustrated on the alternates – Sheet G211. Overall ultimate buildout SF 33,118 SF (AL001). Budget is not published.

Item #3: Please indicate if the owner or the GC is the I responsible for providing the Commissioning agent for this project.

A: Per §230010-1.3-V. The contractor is to provide Commissioning services. Commissioning for HVAC as described in specification §230800 shall be included as a line-item cost for owner's evaluation, consideration, and acceptance. Value shall be prorated in relation to (%) percentage of value of Mechanical (Division 23) work for Base Bid, Alternates 1,2, & 3.

Item #4: We would very much appreciate the opportunity to bid on the Hurricane Automatic Sliding door package for this project. As we are not currently listed as an approved manufacturer, we would greatly appreciate your assistance with the processing of the attached substitution request. It should contain all information needed to demonstrate our product as an approved equal. Please let me know if you think additional information will be necessary.

A: This Substitution approval (See other Attachment #4) is contingent on the following:

1. Emergency brake away opening width meets or exceeds 153.5" as indicated on sheet AL211.

2. Opening sensors able to operate without interference within vestibule depth indicated on sheet A211.

3. Glazing can be tinted to match curtain wall glazing as specified §084929-2.4-C.-1.

Item #5: Please see attached Substitution Request for Thermoplastic Roofing.

A: This Substitution is rejected (See other Attachment #5) basis on the following:

- 1. Not able to confirm comparable Warranty Period to specified.
- 2. Performance Criteria for PVC sheet does not meet requirements specified §075400-2.4-A.-5.
- Item #6: Part A) Sheet AL002 Product Approval Specification Sheet Item 2.E. lists only Viracon Impact Glass. Specification Section 08 80 00 list only Viracon, Guardian, and Pilkington as being approved for this project. We request that Trulite and PPG be added to the approved vender list as long as they meet the requirements of the specifications.

A: if the products as suggested complying with Conditions for substitution §012500-2.1-A. then provide a substitution request for evaluation per §012500-1.4-A. any substitution must include verification that the proposed

Page 5 of 8 668 North Orlando Avenue, Suite 107, Maitland, FL 32751 Phone 407 897 6764, Fax 407 894 1338, mamartin@mlm-martin.com www.mlm-martin.com License No. AA C002208 will match not only the performance characteristics but the Color and quality of the Basis of Design.

Part B) Sheet A505 Elevation A3 – shows the south elevation of the building. Is the there a drawing that shows the south elevation of the Outdoor Seating Area which is a part of Alternate #5?

A: See attached modified sheet A505 with new elevation B3.

Item #7: Part A) Section 23-05-93 Paragraph 3.15.A. refers the Commissioning Specification 01 81 10 for related commissioning requirements. Please clarify and/or provide section 01 81 10.

A: Incorrect reference was provided see updated section 230593-3.15-A. pointing to 230800. In addition to paragraph identified, Sections 230514-3.7 and 230900-3.9 also revised.

Part B) Who provides the CxA (Commissioning Administrator) - the Owner or the Contractor?

A: Per §230010-1.3-V. The contractor is to provide Commissioning services. Commissioning for HVAC as described in specification §230800 shall be included as a line-item cost for owner's evaluation, consideration, and acceptance. Value shall be prorated in relation to (%) percentage of value of Mechanical (Division 23) work for Base Bid, Alternates 1,2, & 3.

Part C) Section 23 08 00 Paragraph 1.1.A & Paragraph 1.2.B.1. refers the Commissioning Specification 01 91 13 for "General Commissioning Requirements". Please clarify and/or provide section 01 91 13.

A: Incorrect reference was provided see updated section 230800 for further clarification.

Item #8: **Part A)** Sheet A216 – shows Door W1251B at the west wall of Alternate 5. Sheet A711 does not show that door on the Door Schedule. Please provide information for door W1251B.

A: Door was erroneously indicated outside of any base bid or alternate (see top of schedule). The entry has been corrected along with information missing from schedule. See Revised **A711**

Part B) Sheet A216 – Door W1251A – Will door W1251A go in the Base bid if no Alternates are taken? Or, will the South Wall of the Base bid become an exterior wall with no doors or windows? Please clarify what south building elevation will be if the alternates are not taken.

A: REF: G212 Indicating the Doors W1251A and W1231B will follow the south wall elevation depending on level of alternates taken. **G212** has been clarified for access to door W1231B, a noted has been added to **A505** (south elevation) for clarity and schedule entries for doors on **A711** have ben revised to indicate Base Bid.

Item #9: The speakers are to be mounted in the grid work above the tiles. They will project downwards into the solid tile and not be heard in the room below. I have asked that either the tiles be substituted with the appropriate acoustically transparent perforated tiles either in whole or wherever a specified speaker is located.

A: the assumption that speakers project to solid surface is incorrect. Refer to details **1 & 3/ TP811** indicating an opening in tile as well as speaker grille with finish.

Item #10: Part A) Sheet L100 Landscape Plan shows limits of Planting & Sod. Section 01 21 00 Paragraph 2.2.A. gives an allowances of \$40,000.00 for Landscaping for the Base Bid. Does this Allowance cover both Plantings and Sod or just Planting?

A: Intent is for allowance to cover Planting and Sod as shown L100.

PART B) Sheet S002 – 1000 General Notes – 15. States that the Floor Elevation is +86.25 See Civil Drawings for Actual Elevation. Structural Drawing shows this elevation from reference lines 1 to 6 and 1 foot lower from reference line 6 to 25 (see sheet A110 for the reference lines). Sheet A110 Shows the same as the Structural. Sheet C100 only shows a building elevation of FF = 85.25. Section C shows FF = 85.25:

- 1. Should Section C show FF= 86.5?
 - A) Section C should show FF 86.25
- At what elevation is the building pad being graded to? At Reference Line 6, it shows 84.5 which is -1.42 blow the floor slab. And, at reference line 3 it is .92 feet below the floor slab. Please Clarify building pad Elevations.
 - A) Referenced "84.5" is an existing topographic curve. Building pads should accommodate structural slab thickness requirements and finish floor elevations of 86.25 from reference lines 1-6 and 85.25 from reference lines 6-25.
- 3. From reference Line 6 to 26 it appears the Building Pad Elevation is around +84.0 which will be .92 feet below the floor slab. Please clarify building pad elevations. And, who is responsible for the additional fill?
 - A) If additional fill is required, the County has fill material available meeting project requirements. Contractor will be responsible for up to 30 mile hauling.
- 4. Soils report states that an approved structural fill is to be used for the last 12" of fill below the floor slab. Can the excavated material from the footings and swales be used for the structural fill?
 - B) Spoils from excavation may be utilized if samplings from said spoils confirm to fill specifications of the project.
- Item #11: In previous Bid last year it was difficult to find subcontractors for the following systems for the airport. They were in only one of the Electrical contractors quote. Who handle the service for the Airports
 - 1. Structured Cable System 27 10 00
 - A) Current and or Recent Airport Vendors
 Glaze Communications Services, Inc. (805) 916-7455 or
 Sunrise Network Solutions, Inc. (228) 875-7336
 - 2. existing Multi-User Flight Information Display's (MUFIDS)
 - A) Current and or Recent Airport Vendors Infax, Inc. (678) 533-4024
- D. Other Items:
 - Item #1: Pre-Bid Conference Sign in sheet.
 - Item #2: Pre-Bid Conference Presentation.
 - Item #3: Pre-Bid Conference Minutes

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- Item #4: 004-084229-Automatic Entrances
- Item #5: 005-075400-Thermoplastic Roofing

End of Addendum No 1

SECTION 08 71 00 - DOOR HARDWARE AND SCHEDULE

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS:
 - A. Related Sections:
 - 1. 08 10 00, "Steel Doors and Frames"
 - 2. 08 31 13, "Access Doors and Frames"
 - 3. 08 42 29, "Automatic Entrances"
 - 4. DIVISIONS 26, 27 & 28.

1.2 SCOPE

- A. Work covered by this Section of Specifications consists of furnishing and delivering to the job site for fitting and installation of all finish hardware complete, in accordance with this Section and applicable drawings, and subject to terms and conditions of Contract.
- B. It is intended that the following list of hardware will cover all finish hardware to complete the project. Omissions and/or discrepancies shall be brought to the Architect's attention during the bidding period. If a hardware set for a door is not called out in the specifications, but the door is shown on the drawings, provide hardware set of similar to door set listed here in. Provide complete hardware set for all doors shown on plan.
- C. To the extent specified and shown on the drawings, provide and install all hardware for doors per schedule and/or notes on the drawings. Provide and install all hardware for doors shown on drawing plans.
- D. Field coordination with field conditions is required.
- E. Coordination with systems, electrical and wayfinding work is required.
- F. This Section references specification sections relating to commercial door hardware for the following:
 - 1. Swinging Doors.
 - 2. Other doors to the extent indicated in the specifications and contract documents. Provide hardware components required and as noted on the drawings.
- G. Commercial door hardware includes, but is not necessarily limited to, the following:
 - 1. Mechanical door hardware.
 - 2. Passive door hardware.
 - 3. Electro mechanical and access control door hardware.
 - 4. Electro mechanical and access control door hardware power supplies, back-ups and surge protection.
 - 5. UL listed transfer hinges.
 - 6. Automatic operators.

- 7. Permanent Removable key Cylinders
- 8. Cylinders specified for doors in other sections. IE Aluminum Frame Folding Doors, Automatic Entrances and Access doors.
- H. Codes and References: Comply with the version year adopted by the Authority Having Jurisdiction. (The basis of governing code is the edition in effect at the time on which contract documents were received by AHJ for permit review)
 - 1. ANSI A117.1 Accessible and Usable Buildings and Facilities.
 - 2. FBC Florida Building Code 2017and Amendments
 - 3. FFPC- Florida Fire Protection Code 2017
 - 4. NFPA 70 National Electrical Code.
 - 5. NFPA 80 Fire Doors and Windows.
 - 6. NFPA 101 Life Safety Code. (As revised by Florida Fire Prevention Code 2017)
 - 7. NFPA 105 Installation of Smoke Door Assemblies.
- I. Standards: Reference Related Sections for requirements regarding compliance with applicable industry standards.
- J. Exterior doors will require document submittals for confirmation with NOA and/or Florida Product approval.
- K. Provide and install permanent cores, coordinating with VPS locksmith.

1.3 SUPPLIER

- A. Installer Qualifications: Supplier of products and an employer of workers trained and approved by product manufacturers and an Architectural Hardware Consultant who is available during the course of the Work to consult with Contractor, Designer, VPS designated Locksmith and RPR about door hardware and keying.
 - 1. Warehousing Facilities: In Project's vicinity.
 - 2. Scheduling Responsibility: Preparation of door hardware and keying schedules.
 - 3. Engineering Responsibility: Preparation of data for electrified door hardware, including Shop Drawings, based on testing and engineering analysis of manufacturer's standard units in assemblies similar to those indicated for this Project.
- B. Architectural Hardware Consultant Qualifications: A person who is experienced in providing consulting services for door hardware installations that are comparable in material, design, and extent to that indicated for this Project and who is currently certified by DHI as follows:
 - 1. For door hardware, an Architectural Hardware Consultant (AHC) who is also an Electrified Hardware Consultant (EHC) and Architectural Openings Consultant (AOC).
 - 2. Include AHC, EHC and AOC certificates with submittal.

- C. Source Limitations: Obtain each type of door hardware from a single manufacturer.
 - 1. Provide electrified door hardware from same manufacturer as mechanical door hardware, unless otherwise indicated. Manufacturers that perform electrical modifications and that are listed by a testing and inspecting agency acceptable to authorities having jurisdiction are acceptable.
- D. Fire-Rated Door Assemblies: Where fire-rated door assemblies are indicated, provide door hardware rated for use in assemblies complying with NFPA 80 that are listed and labeled by a qualified testing agency, for fire-protection ratings indicated, based on testing at positive pressure according to NFPA 252 or UL 10C, unless otherwise indicated.
- E. Electrified Door Hardware: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction.
- F. Means of Egress Doors: Latches do not require more than 15 lbf (67 N) to release the latch. Locks do not require use of a key, tool, or special knowledge for operation.
- G. Accessibility Requirements: For door hardware on doors in an accessible route, comply with the U.S. Architectural & Transportation Barriers Compliance Board's ADA-ABA Accessibility Guidelines and Florida Building Code Accessibility 2017.
 - 1. Provide operating devices that do not require tight grasping, pinching, or twisting of the wrist and that operate with a force of not more than 5 lbf (22.2 N).
 - 2. Comply with the following maximum opening-force requirements:
 - a. Interior, Non-Fire-Rated Hinged Doors: 5 lbf (22.2 N) applied perpendicular to door.
 - b. Fire Doors: Minimum opening force allowable by authorities having jurisdiction.
 - 3. Bevel raised thresholds with a slope of not more than 1:2. Provide thresholds not more than 1/2 inch (13 mm) high.
 - 4. Adjust door closer sweep periods so that, from an open position of 70 degrees, the door will take at least 3 seconds to move to a point 3 inches (75 mm) from the latch, measured to the leading edge of the door.
- H. Keying Conference: Conduct conference at Project site to comply with requirements in Section 01 31 13 "Project Coordination." In addition to Contractor, and Architect, conference participants shall also include Installer's Architectural Hardware Consultant and VPS designated locksmith. Incorporate keying conference decisions into final keying schedule after reviewing door hardware keying system including, but not limited to, the following:
 - 1. Function of building, flow of traffic, purpose of each area, degree of security required, and plans for future expansion.
 - 2. Preliminary key system schematic diagram.
 - 3. Requirements for key control system.
 - 4. Requirements for access control.

- 5. Address for delivery of keys.
- I. Preinstallation Conference: Conduct conference at Project site.
 - 1. Review and finalize construction schedule and verify availability of materials, Installer's personnel, equipment, and facilities needed to make progress and avoid delays.
 - 2. Inspect and discuss preparatory work performed by other trades.
 - 3. Inspect and discuss electrical roughing-in for electrified door hardware.
 - 4. Review sequence of operation for each type of electrified door hardware.
 - 5. Review required testing, inspecting, and certifying procedures.

1.4 DELIVERY

A. Items of finish hardware shall be delivered to the project site or as otherwise specified or required, and shall be checked in for completeness and familiarization with the contractor. All items of Finish Hardware shall be packaged, numbered, labeled to identify each opening for which it is intended and to correspond with item numbers on the approved Hardware Schedule.

1.5 TEMPLATES

A. All finish Hardware to be installed on or in metal doors and/or frames shall be manufactured to template. Template machine screws shall be furnished for all such materials. The supplier and Owner shall furnish Hardware Schedules as approved by the Architect and all necessary templates to metal door and frame fabricators for their coordination's use.

1.6 SUBMITTALS

- A. Submit complete electronic copy of typewritten Hardware Schedules to the Architect for approval. After approval, provide required number of copies of approved Hardware Schedule for Distribution. No factory Order shall be placed for materials until approval has been given by the Architect.
- B. Electronic current copy of a catalog cut shall be submitted with the Hardware Schedule for each item of hardware listed in the schedule. The item shall be highlighted with red box or cloud around item.
- C. Submit complete typewritten Hardware Schedules to the Architect for review. After approval provide required number of copies of approved Hardware Schedule for distribution. No factory Order shall be placed for materials until review has been completed by the Architect.
 - 1. Format: Comply with scheduling sequence and vertical format in DHI's "Sequence and Format for the Hardware Schedule."
 - 2. Organization: Organize the Door Hardware Schedule into door hardware sets indicating complete designations of every item required for each door or opening. Organize door hardware sets in same order as in the Door Hardware Sets at the end of

Part 3. Submittals that do not follow the same format and order as the Door Hardware Sets will be rejected and subject to resubmission.

- 3. Submittal Sequence: Submit the final Door Hardware Schedule at earliest possible date, particularly where approval of the Door Hardware Schedule must precede fabrication of other work that is critical in the Project construction schedule. Include Product Data, Samples, Shop Drawings of other work affected by door hardware, and other information essential to the coordinated review of the Door Hardware Schedule.
- 4. Content: Include the following information:
 - a. Type, style, function, size, label, hand and finish of each door hardware item.
 - b. Manufacturer of each item.
 - c. Fastenings and other pertinent information.
 - d. Location of door hardware set, cross-referenced to Drawings, both on floor plans and in door and frame schedule.
 - e. Explanation of abbreviations, symbols, and codes contained in schedule.
 - f. Door and frame sizes and materials.
- D. Keying Schedule: Prepared under the supervision of the Owner, separate schedule detailing final keying instructions for lockets and cylinders in writing. Include keying system explanation, door numbers, key set symbols, hardware set numbers and special instructions. Owner to approve submitted keying schedule prior to the ordering of permanent cylinders. Coordinate with VPS designated Locksmith.
- E. Summary or comments.
- F. Product Test Reports: Indicating compliance with cycle testing requirements, based on evaluation of comprehensive tests performed by manufacturer and witnessed by a qualified independent testing agency.
- G. Operating and Maintenance Manuals: Provide manufacturer's operating and maintenance manuals for each item comprising the complete door hardware installation in quantity as required in Division 01, Closeout Submittals. The manual to include the name, address, and contact information of the manufacturers providing the hardware after completion of the installation test to include "as built" modifications made during installation, checkout and acceptance.
- H. Warranties and Maintenance: Special warranties and maintenance agreements specified.
- I. Certificates showing compliance certifications for AHC, EHC and AOC for preparer of submittal.

1.7 RESPONSIBILITY

A. It shall be the supplier's responsibility to furnish hardware in accordance with the intent of this specification, the functional use of door. Where, by virtue of Architectural design or by function,

a change is necessary, hardware of equal design and quality shall be furnished upon written approval of the Architect.

1.8 LOCATIONS

A. Hardware locations dimension shall be as follows: Distance from finish floor to center line of:

Door Knob	38"
Door Pull	42"
Deadlock	60"
Exit Bolt Cross Bar	38"
Push Plate	50"
Butt Hinges	Bottom Hinges: Finish floor to bottom of Hinge 10".

Top Hinge: Head rabbet to top of Hinge 5".

Center Hinge: Equal distance between top and bottom hinges.

180 DEGREES OPENINGS

B. Other than those doors that are restricted to less than 180 degrees opening by building or by overhead holders or stops, all butts and/or closer arms shall be of sufficient size to allow full 180 degrees opening of doors.

1.9 WARRANTY

- A. Provide in writing, guarantee that materials furnished under this Section are free from defect and warrant workmanship for a period of one (1) year from date of final payment. Exception: Supply closers with a ten- (10) year warranty from date of final payment.
- 1.10 DELIVERY, STOAGE AND HANDLING
 - A. Inventory door hardware on receipt and provide secure lock-up and shelving for door hardware delivered to Project site. Do not store electronic access control hardware, software or accessories at Project site without prior authorization.
 - B. Tag each item or package separately with identification related to the contract documents and final Door Hardware Schedule. Include basic installation instructions with each item or package.
 - C. Deliver, as applicable, permanent keys, cylinders, cores, access control credentials, software and related accessories directly to Owner via registered mail or overnight package service. Instructions for delivery to the Owner shall be established at the "Keying Conference".
- 1.11 COORDINATION

- A. Templates: Obtain and distribute to the parties involved templates for doors, frames, and other work specified to be factory prepared for installing standard and electrical hardware. Check Shop Drawings of other work to confirm that adequate provisions are made for locating and installing hardware to comply with indicated requirements.
- B. Door and Frame Preparation: Division 08 Sections doors and corresponding frames are to be prepared, reinforced and pre-wired (if applicable) to receive the installation of the specified electrified, monitoring, signaling and access control system hardware without additional in-field modifications.
- PART 2 PRODUCTS
- 2.1 BUTTS

Doors	1-3/4"	thick:
Doors	1-3/8"	thick:

Minimum 4-1/2" high Minimum 3-1/2" high

- A. Each door shall not have less than three hinges. Doors 7'-10" and higher shall have four (4) hinges whether specified under items or not.
- B. All butts used with door closers shall be ball bearing. All exterior doors shall have ball bearing butts.
- C. Approved manufacturers are:

Hager

Five Knuckle, Ball Bearing, Heavy Duty, ANSI A 5111 Stainless Steel, BB1199, US32D, 630, Satin Stainless Steel

2.2 FINISH:

Butts, Exterior	US32D, 630, Satin Stainless Steel
Butts, Interior	US32D, 630, Satin Stainless Steel
Locks	US32D, 630, Satin Stainless Steel
Push, Pull, Kick Plates	US32D, 630, Satin Stainless Steel
Closers	US32D, 630, Satin Stainless Steel
Panic Devices	US32D, 630, Satin Stainless Steel
Door Stops, Miscellaneous	US32D, 630, Satin Stainless Steel
Door Trim	US32D, 630, Satin Stainless Steel

2.3 LOCKSETS

A. Manufacturer: BEST Mortise, 45H Series ANSI A156.13, Series 1000, Grade 1 operational, Grade 2 Security, Heavy Duty Mortise Locksets with Removable core with interchangeable cylinder. 630 Stainless Steel.

- Best Mortise, 48 H Series Deadlocks with removable core with Β. Manufacturer: interchangeable cylinder. 630 Stainless Steel.
- Approved Substitution: NONE ALLOWED C.

2.4 **CLOSERS**

Α. Closers shall be of the following manufacturers and shall be furnished in the manufacturer's recommended printed size for the specified conditions unless otherwise noted in the hardware sets. Closers shall be full rack and pinion complete with back check. Springs shall be motor clock type. Furnish flush mount transom brackets where not transom bar exists. Furnish parallel arm where required.

SERIES

LCN

#4040 XP Extra Heavy Duty, Metal Cover 72 MC 630 Cush-N-Stop

#4041XP-3049 Extra Heavy Duty, Metal Cover 72 MC 630, At Gate doors, 180 degree hold open.

2.5 DOOR TRIM

All push plates, pulls, pull plates, kick and/or armor plates shall be any one of the following Α. manufacturer's products in catalog number as set forth herein:

Ives8"x 16"4" x 16"8" HighTrimco1001.111014.38" HighRockwood8" X 16"4" X 16"Baldwin8" X 16"4" X 16"	MANUFACTURER	PUSH PLATE	PULL PLATE	KICK PLATE
Trimco 1001.11 1014.3 8" High Rockwood 8" X 16" 4" X 16" Baldwin 8" X 16" 4" X 16"	lves	8"x 16"	4" x 16"	8" High
Rockwood 8" X 16" 4" X 16" Baldwin 8" X 16" 4" X 16"	Trimco	1001.11	1014.3	8" High
Baldwin 8" X 16" 4" X 16"	Rockwood	8" X 16"	4" X 16"	
	Baldwin	8" X 16"	4" X 16"	

FINISH: 630 Satin Stainless Finish B.

2.6 DOOR STOPS

A. Stops shall be one of the following manufacturers:

MANUFACTURER	WALL	FLOOR
lves Glynn-Johnson	WS 404-CVX	
Hager		
Finish: 630 (US32D) Satin Stainless Finish		

2.7 THRESHOLDS

A. The following types of Manufacturer of Thresholds shall be used:

TYPE	MANUFACTURER
AS SCHEDULED	PEMKO

2.8 WEATHER/SOUND PERIMETER STRIPPINGS AND BOTTOM DROP SILLS

A. The following types of manufactures:

TYPE	MANUFACTURER
AS SCHEDULED	PEMKO
OR REQUIRED BY FUNCTION	

2.9 LOCK CYLINDERS, CORE AND KEYING

- A. All locks, cores and keys on Airport Property shall be 'BEST' format, 7 pin small format interchangeable 'F' zero-bitted cores. No alternates will be accepted. Blank core & keys for each new lock are to be provided to the Airport's locksmith (vendor) to rekey prior to substantial completion. Grand Master keys, master keys and spare keys are not necessary.
- B. Provide and install all hardware including locking hardware and provide removable temporary cores keyed for construction for use by the contractor, A/E and airport. Provide keys as required to cover needs of the construction project.
- C. Provide Blank cores and keys for each new lock. Deliver to the Airport's Locksmith (vendor) to rekey prior to substantial completion. The Locksmith will perform all keying. Grand Master keys, master keys and spare keys are not necessary.
- D. At Substantial occupancy the G.C. will install all re keyed cores as directed by VPS or VPS Locksmith (vendor).
- E. Provide and install all "BEST" Removable Cylinders for all locksets and panic/fire devices. Coordinate with VPS Locksmith (vendor)

2.10 FASTENING

A. All screws shall be of matching finish to their product being fastened or installed and shall be the manufacturer's standard for that item.

- B. Sex Bolts: Door closers, door holders, and exit devices installed on wood door shall be attached by means of thru-bolts and sex-nuts.
- 2.11 PANIC & FIRE DEVICES
 - A. VonDuprin Series 98/99 -630
 - B. VonDuprin Series 98/99 Chexit Electrified- 630
 - C. VonDuprin Series 98/99F-630
- 2.12 ACCESS CARD SYSTEM READER
 - A. Flush mounted, HID iClass RK40 with door number label.
- 2.13 SWITCH
 - A. "Sentrol" 2700 Series High Security Concealed Magnetic Contact.
- 2.14 AUDIO VISUAL ALARM
 - A. Interior flush mounted, Wheellock, MTWP-2475 W-NW, Multi-tone Strobe, Multi candela field selectable, white light with clear lense, white body.
 - B. Exterior flush mounted: Wheellock series, MTWP with amber lens, for wet location.
- 2.15 ELECTRIC STRIKE
 - A. HES 8500 Electric door strike, fail secure, provide optional face plate for "BEST o mortise locks
- 2.16 ELECTRIC POWER TRANSFER
 - A. Manufacturers: Subject to compliance with requirements provide products by one of the following:
 - 1. Von Duprin EPT.
 - 2. Securitron CEPT
 - B. Requirements:
 - 1. Provide power transfer with electrified options as scheduled in the hardware sets.
 - a. Provide with number and gage of wires sufficient to accommodate electric function of specified hardware.
 - 2. Power transfer hinges are not allowed.
- 2.17 SIGNAGE ON DOORS:

- A. Signage on doors to AOA: See wayfinding drawing for special delayed egress signage with international graphic symbols and other legal signage.
- B. Signage at the top of every door frame with door number. See wayfinding drawings.
- C. Signage at the lockset side of each door identifying room. See wayfinding drawings.
- 2.18 CONSTRUCTION AND PERMANENT CORES
 - A. Provide temporary and final permanent cores for each lock.
- 2.19 POWER SUPPLIES

A. Provide electrical accessories, such as power supply box for each electric hardware installation. See systems documents.

PART 3 - EXECUTION

- 3.1 DELIVERIES
 - A. Stockpile items sufficiently in advance to ensure their availability, and make necessary deliveries in a timely manner to ensure orderly progress of work.
- 3.2 INSPECTION AND INSTALLATION
 - A. Install finish hardware by hardware supplier.
 - B. Certify installers are factory trained for products specified in this Section.
 - C. Do not install surface-mounted items until finishes have been completed.
 - D. Set thresholds for exterior doors in full bed of caulking as specified in Section "Joint Sealers".
 - E. Upon completion of installation, and as a condition of its acceptance, visually inspect finish hardware furnished under this Section and place in optimum working condition. Turn over to VPS Locksmith, permanent cores, installation instructions, templates, adjusting tools and extra parts.
 - F. Check upon completion of Project, check locks with VPS locksmith for proper location, operation, and keying.
 - G. Final Adjustment:
 - 1. Wherever hardware installation is made more than one (1) month prior to final payment or occupancy of a space or area, return to work during week prior to acceptance or occupancy and make final check and adjustment of hardware items in such space or area.

- 2. Clean operating items as necessary to restore proper function and finish of hardware and doors.
- 3. Adjust door control devices to compensate for final operation of heating and ventilating equipment.
- H. Instruct VPS's personnel in proper adjustment, maintenance of hardware and repair of hardware. Videotape this instruction meeting and provide one copy of DVD-format disk to VPS for future use.

PART 4 - SCHEDULE

HARDWARE SET NO.1,

Doors: <u>W-1005, W-1007, W-1010, W1013</u> Each bypass sliding door to have:

2-BEST removable cores and cylinders (1 core for locking dead bolt, 1 core for control switch interior).

4-Door Position Switches (At each active break out panel).

Balance of hardware by door manufacturer. Dead bolts (DL), Storm rated (SR)

HARDWARE SET NO. 2,

NOT USED

HARDWARE SET NO. 3,

Doors: <u>W-1003, W-1285, W1283, W1273, W1271</u> Each door to have:

1-Mortise Lockset-Privacy F-19 "BEST" 45H, STRIKE, LEVER 16, ROSE-S, 630, VIT-14 VISUAL INDICATOR.

1-Closer-LCN-4040 XP-72MC-62PA-630

1 ½ PAIR at Doors W1283 & W1271, HAGER-4 ½" x 4 ½" -BB-1199 FIVE KNUCKLE BALL BEARING, HEAVY WEIGHT-ANSI A-5111 (S.S.), US32.

2 PAIRS at Doors W-1003, W-1285, W1273 HAGAR-4 ½" X 4 ½ "-BB-1199 FIVE KNUCKLE BALL BEARING, HEAVY WEIGHT-ANSI A-5111 (S.S.), US32.

1-WALL STOP-IVES-WS 404, CVK-626

2-Kick Plates, IVES 8400 x 8"-S.S.-630

1-Set of Weather Strip- PEMKO- 0-285, CPKL

MLM-Martin Architects, Inc.

1-Bottom Door Closer-PEMKO-430, CPKL

1-Sill- PEMKO-271A

HARDWARE SET NO. 4,

Doors: <u>W-1064</u> Each door to have:

1-Mortise Lockset-Privacy F-19 "BEST" 45H, STRIKE, LEVER 16, ROSE-S, 630, VIT-14 VISUAL INDICATOR.

1-Closer-LCN-4040 XP-72MC-62PA-630 CUSH MOUNT

2 PAIR, HAGAR-4 ½" X 4 ½ "-BB-1199 FIVE KNUCKLE BALL BEARING, HEAVY WEIGHT-ANSI A-5111 (S.S.), US32.

- 1-Floor Stop-IVES-WS 410-626
- 2-Kick Plates, IVES 8400 x 8"-S.S.-630
- 1-Set of Weather Stripping- PEMKO- 0-285, CPKL
- 1-Weather Strip@Closer-PEMKO-588BL
- 1-Bottom Door Closer-PEMKO-430, CPKL

1-Sill- PEMKO-271A

HARDWARE SET NO. 5,

Doors: <u>W-1062, W-1276, W-1081 -</u> Each door to have:

1-Mortise Lockset-Office, F-20 "BEST" 45H, STRIKE, LEVER 16, ROSE-S, 630.

1-Removable Key Core & Cylinder, "BEST" 7 Pin, Small Format Interchangeable "F" zero Bitted Core. 1-Removable Key Core & Cylinder, "BEST" 7 Pin, Small Format Interchangeable "F" zero Bitted Core, "BEST" cylinder.

1-Closer-LCN-4040 XP-72MC-62PA-630 CUSH MOUNT

1 ½ PAIR, at Door W-1276, HAGAR-4 ½" X 4 ½ "-BB-1199 FIVE KNUCKLE BALL BEARING, HEAVY WEIGHT-ANSI A-5111 (S.S.), US32, N.R.P.

2-PAIRS, at Doors W-1062, W-1081, HAGAR-4 ½" X 4 ½ "-BB-1199 FIVE KNUCKLE BALL BEARING, HEAVY WEIGHT-ANSI A-5111 (S.S.), US32, N.R.P.

1-WALL STOP-IVES-WS 404, CVK-626

2-Kick Plates, IVES 8400 x 8"-S.S.-630

1-Set of Weather Stripping- PEMKO- 0-285, CPKL

1-Weather Strip@Closer-PEMKO-588BL

1-Bottom Door Closer-PEMKO-430, CPKL

1-Sill- PEMKO-271A

HARDWARE SET NO. 6,

Doors: W-1006, W-1063, W-1018, W-1061, W-1282, W-1279, W-1270, W-1268 - Each door to have:

1-Mortise Lockset at Doors W-1063, W-1018, W-1282, W-1279, W-1270, W-1268 Storage Room, F-07 "BEST" 45H, STRIKE, LEVER 16, ROSE-S, 630.

1-Mortise Lockset at Doors W-1061, Intruder, F-33 "BEST" 45H, STRIKE, LEVER 16, ROSE-S, 630.

1-Removable Key Core & Cylinder, "BEST" 7 Pin, Small Format Interchangeable "F" zero Bitted Core, "BEST" cylinder.

1-Closer-LCN-4040 XP-72MC-62PA-630 CUSH MOUNT

2-PAIRS, HAGAR-4 1/2" X 4 1/2 "-BB-1199 FIVE KNUCKLE BALL BEARING, HEAVY WEIGHT-ANSI A-5111 (S.S.), US32, N.R.P.

1-WALL STOP-IVES-WS 404, CVK-626

2-Kick Plates, IVES 8400 x 8"-S.S.-630

1-Set of Weather Stripping- PEMKO- 0-285, CPKL

1-Weather Strip@Closer-PEMKO-588BL

1-Bottom Door Closer-PEMKO-430, CPKL

1-Sill- PEMKO-271A

HARDWARE SET NO. 7, <u>Doors: W-1001</u>-Each door to have:

1-Exit Device, Von Duprin- E9875L-HH-F-630

1-Closer-LCN-4040 XP-72MC-62PA-630 CUSH MOUNT

1-Removable Key Core & Cylinder, "BEST" 7 Pin, Small Format, Interchangeable "F" zero Bitted Core.

1 ½ PAIR BUTTS - 4 ½" x 4 ½" -BB-1199 FIVE KNUCKLE BALL BEARING, HEAVY DUTY WEIGHT-ANSI A-5111 (S.S.), US32, N.R.P.

2-Kick Plates, IVES 8400 x 8"-S.S.-630

- 1-Overhead DRIP-PEMKO C346
- 1-Set of Weather Stripping- PEMKO- 0-285, CPKL
- 1-Weather Striping@Closer-PEMKO-588BL
- 1-Bottom Door Closer-PEMKO-430, CPKL
- 1-Sill- PEMKO-271A
- 1-Exterior Offset Security Bar-PEMKO 3572-PP7

HARDWARE SET NO. 8, Doors: W-1004, W-1278, W-1277, W-1267, W-1266-Each door to have:

1-Mortise Lockset Storage Room, F-07 "BEST" 45H, STRIKE, LEVER 16, ROSE-S, 630.

1-Closer-LCN-4040 XP-72MC-62PA-630 CUSH MOUNT

1-Removable Key Core & Cylinder, "BEST" 7 Pin, Small Format, Interchangeable "F" zero Bitted Core.

1 ½ PAIR, BUTTS - 4 ½" X 4 ½ "-BB-1199 FIVE KNUCKLE BALL BEARING, HEAVY DUTY WEIGHT-ANSI A-5111 (S.S.), US32, N.R.P.

2-Kick Plates, IVES 8400 x 8"-S.S.-630

1-Overhead DRIP-PEMKO C346

1-Set of Weather Stripping- PEMKO- 0-285, CPKL

1-Weather Striping@Closer-PEMKO-588BL

1-Bottom Door Closer-PEMKO-430, CPKL

1-Sill- PEMKO-271A

1-Exterior Offset Security Bar-PEMKO 3572-PP7

HARDWARE SET NO. 9, Doors: <u>W-1051, W-1121, W-1151, W-1201, W-1232 -</u> Each door to have:

1-Mortise Exit Device, Von Duprin- E9875EO-HH-QEL-ALK-SS-CON-630, RSS.

1-Removable Key Core & Cylinder, "BEST" 7 Pin, Small Format Interchangeable "F" zero Bitted Core, "BEST" cylinder, For Alarm Reset.

1-Closer-LCN-4040 XP-72MC-62PA-630 CUSH MOUNT

1 ½ PAIR, HAGAR-4 ½" X 4 ½ "-BB-1199 FIVE KNUCKLE BALL BEARING, HEAVY DUTY WEIGHT-ANSI A-5111 (S.S.), US32, N.R.P.

- 2-Kick Plates, IVES 8400 x 8"-S.S.-630
- 1-Exterior Offset SECURITY BAR-PEMKO 3572-PP7
- 1-Overhead DRIP-PEMKO C346
- 1-SWITCH Control- 2700 Series HIGH SECURITY CONCEALED MAGNETIC SWITCH.
- 1-Set of Weather Stripping- PEMKO- 0-285, CPKL
- 1-Set of Weather Stripping@Closer-PEMKO-588BL
- 1-Bottom Door Closer-PEMKO-430, CPKL
- 1-Sill- PEMKO-2715A HEAVY DUTY
- 1-Electric Power Transfer-Von-Duprin EPT
- 1-DIB

HARDWARE SET NO. 10, Doors: <u>W-1072, W-1114, W-1141, W-1183, W-1231 - Each door to have:</u>

1-Mortise DELAYED Exit Device, Von Duprin-CX-HH-9875L-BE-F-E-7500-03-SS-FSE-630-CON.

1-Removable Key Core & Cylinder, "BEST" 7 Pin, Small Format Interchangeable "F" zero Bitted Core, "BEST" cylinder.

1-Closer-LCN-4041 XP-3049-MC-72 EXTRA HEAVY DUTY, 180 DEGREE, HOLD OPEN, 630.

1-HINGE CONTINUOUS: HAGER ROTON, 780-046HD, HEAVY DUTY, HALF SURFACE CONTINOUS HINGE, ALUMINUM 6063-T6, Custom Cut, Modified to accept EPT

1-FLOOR STOP- IVES-FS-410-626

2-Kick Plates, IVES 8400 x 8"-S.S.-630

1-Set of Weather Stripping- PEMKO- 0-285, CPKL

1-Weather Strip@Closer-PEMKO-588BL

1-Bottom Door Closer-PEMKO-430, CPKL

1-Sill- PEMKO-2715A HEAVY DUTY

1-Overhead DRIP-PEMKO C346

2-Proximity Card Reader and Push Pad: HID iClass RK40/Provide Lable

1-SWITCH Control- 2700 Series HIGH SECURITY CONCEALED MAGNETIC CONTACT

1-Electric Power Transfer-Von Duprin EPT

2-STROBES - "WHEELOCK"-Interior & Exterior MTWP-2475 W-NIV, Multi-Tone Strobe, Multi-Candela Selectable, with Amber Lense, White Body at exterior location. Use model for WET location.

1-DIB

1-DOOR DECAL- See Drawings

HARDWARE SET NO. 11, Doors: W-1251A-Each door to have:

1-Mortise, Classroom, F-06 "BEST" 45H, STRIKE, LEVER 16, ROSE-S, 630.

1-Closer-LCN-4040 XP-72MC-62PA-630 CUSH MOUNT

1-Removable Key Core & Cylinder, "BEST" 7 Pin, Small Format, Interchangeable "F" zero Bitted Core.

2 PAIRS, BUTTS - 4 ¹/₂" X 4 ¹/₂ "-BB-1199 FIVE KNUCKLE BALL BEARING, HEAVY DUTY WEIGHT-ANSI A-5111 (S.S.), US32, N.R.P.

2-Kick Plates, IVES 8400 x 8"-S.S.-630

1-Overhead DRIP-PEMKO C346

1-Set of Weather Stripping- PEMKO- 0-285, CPKL

1-Weather Striping@Closer-PEMKO-588BL

1-Bottom Door Closer-PEMKO-430, CPKL

1-Sill- PEMKO-2715A Heavy Duty

1-DIB

1-Floor Stop- IVES-FS 410-626

HARDWARE SET NO. 12, Doors: W-2331B-Each pair of doors to have:

1-DELAYED Egress Device, Von Duprin-CX-HH-9857L-BE-F-E-7500-03-SS-FSE-630-CON, RSS-RG-27

7-Removable Key Core & Cylinder, "BEST" 7 Pin, Small Format Interchangeable "F" zero Bitted Core, "BEST" cylinder.

1-Removable Key MULLION-Von Duprin, Key removable MULLION, Steel-SPECIAL Order.

2-Closers-LCN-4041 XP-3049-MC-72 EXTRA HEAVY DUTY, 180 DEGREE, HOLD OPEN.

4-HINGE CONTINUOUS: HAGER ROTON, 780-046HD, HEAVY DUTY, HALF SURFACE CONTINOUS HINGE, ALUMINUM 6063-T6, Custom-Cut, Modified to accept EPT.

2-FLOOR STOP- IVES-FS-410-626

4-Kick Plates, IVES 8400 x 8"-S.S.-630

2-Set of Weather Stripping- PEMKO- 0-285, CPKL

2-Sets of Weather Stripping@Closer-PEMKO-588BL

2-Bottom Door Closer-PEMKO-430, CPKL

2-Sill- PEMKO-2715A HEAVY DUTY

1-Overhead DRIP-PEMKO C346

2-Proximity Card Reader and Push Pad (On active Door) HID iClass RK40/Provide Lable, (Secured and UnSecured Side)

2-SWITCHES-(for Each Leaf) Sentrol- 2700 Series HIGH SECURITY CONCEALED MAGNETIC CONTACT

2-Electric Power Transfer-Von Duprin EPT

2-STROBES - "WHEELOCK"-Interior & Exterior MTWP-2475 W-NIV, Multi-Tone Strobe, Multi-Candela Selectable, with Amber Lense, White Body at exterior location. Use model for WET location.

1-DIB

HARDWARE SET NO. 13, ALL ACCESS Doors: Each door to have:

QUANTITY AS REQUIRED- Removable Key Core & Cylinder, "BEST" 7 Pin, Small Format Interchangeable "F" zero Bitted Core, "BEST" Cylinders.

END OF SECTION 08 71 00

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MLM-Martin Architects, Inc.

SECTION 23 05 14 - VARIABLE FREQUENCY MOTOR CONTROLLERS

PART 1 - GENERAL

- 1.1 RELATED DOCUMENTS
 - A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- 1.2 DESCRIPTION
 - A. This specification is to cover a complete Variable Frequency motor Drive (VFD) consisting of a pulse width modulated (PWM) inverter designed for use with a standard NEMA Design B induction motor.
 - B. The drive manufacturer shall supply the drive and all necessary options, specified. The manufacturer shall have been engaged in the production of this type of equipment for a minimum of ten years. All VFDs installed on this project shall be from the same manufacturer.
- 1.3 SUMMARY
 - A. Related Sections:
 - 1. Section 237300 Custom Indoor Central-Station Air-Handling Units
 - 2. Section 233423 HVAC Power Ventilators
 - 3. Section 232123 Hydronic Pumps
 - 4. Section 230900 Instrumentation and Control For HVAC
 - B. Section includes separately enclosed, pre-assembled, combination VFCs, rated 600 V and less, for speed control of three-phase, squirrel-cage induction motors.

1.4 REFERENCES

- A. Institute of Electrical and Electronics Engineers
 - 1. IEEE C62.41 Recommended Practice on Surge Voltages in Low-Voltage AC Power Circuits.
- B. National Electrical Manufacturers Association
 - 1. NEMA 250 Enclosures for Electrical Equipment (1000 Volts Maximum).
 - 2. NEMA FU 1 Low Voltage Cartridge Fuses.
 - 3. NEMA ICS 7 Industrial Control and Systems: Adjustable Speed Drives.
 - 4. NEMA ICS 7.1 Safety Standards for Construction and Guide for Selection, Installation, and Operation of Adjustable Speed Drive Systems.
- C. International Electrical Testing Association

- 1. NETA ATS Acceptance Testing Specifications for Electrical Power Distribution Equipment and Systems.
- 1.5 SUBMITTALS
 - A. Shop Drawings: Indicate front and side views of enclosures with overall dimensions and weights shown; conduit entrance locations and requirements; and nameplate legends.
 - B. Product Data: For each type and rating of VFC indicated. Include the following features:
 - 1. Performance
 - 2. Electrical Ratings
 - 3. Operating Characteristics
 - 4. Dimensioned outline drawing
 - 5. Schematic diagram
 - 6. Component list
 - 7. Power and control connection diagram(s).
 - 8. Bacnet Interface Controller
 - 9. Compliance to IEEE 519 harmonic analysis for particular jobsite including total harmonic voltage distortion and total harmonic current distortion (TDD).
 - a. The VFD manufacturer shall provide calculations; specific to this installation, showing total harmonic voltage distortion is less than 5%. Input filters shall be sized and provided as required by the VFD manufacturer to ensure compliance with IEEE standard 519. All VFD's shall include a minimum of 5% impedance reactors.
 - C. Test Reports: Indicate field test and inspection procedures and test results.
 - D. Manufacturer's Field Reports: Indicate start-up inspection findings.
 - E. Harmonic Analysis Study and Report: Comply with IEEE 399 and NETA Acceptance Testing Specification; indentify the effects of nonlinear loads and their associated harmonic contributions on the voltages and currents throughout the electrical system. Analyze possible operating scenarios, including recommendations for VFC input filtering to limit TDD and THD (V) at each VFC to specified levels.
- 1.6 CLOSEOUT SUBMITTALS
 - A. Section 01 Execution and closeout requirements.
 - B. Provide final equipment submittal information with all noted corrections incorporated.
 - C. Field quality-control reports.

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- D. Operation and Maintenance Data: Submit instructions complying with NEMA ICS 7.1. Include procedures for starting and operating controllers, and describe operating limits possibly resulting in hazardous or unsafe conditions. Include routine preventive maintenance schedule.
 - 1. Manufacturer's written instructions for testing and adjusting thermal-magnetic circuit breaker and MCP trip setting.
 - 2. Manufacturer's written instructions for setting field-adjustable overload relays.
 - 3. Manufacturer's written instructions for testing, adjusting, and reprogramming microprocessor control modules.
 - 4. Manufacturer's written instructions for setting field-adjustable timers, controls, and status and alarm points.
- E. Load Current and List of Settings of Adjustable Overload Relays: Compile after motors have been installed and arrange to demonstrate that switch settings for motor-running overload protection suit actual motor to be protected.
- 1.7 QUALITY ASSURANCE
 - A. Refer to calculation and additional testing requirements located within Division 26 and Part 3 of this Section.
 - B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
 - C. QUALITY ASSURANCE
 - 1. Referenced Standards:
 - a. Institute of Electrical and Electronic Engineers (IEEE)
 - 1) Standard 519-1992, IEEE Guide for Harmonic Content and Control.
 - b. Underwriters laboratories
 - 1) UL508C
 - c. National Electrical Manufacturer's Association (NEMA)
 - 1) ICS 7.0, AC Adjustable Speed Drives
 - d. IEC 16800 Parts 1 and 2
 - e. National Electric Code (NEC)
 - 1) NEC 430.120, Adjustable-Speed Drive Systems
 - 2. Qualifications:

a. VFDs and options shall be UL listed as a complete assembly. VFD's that require the customer to supply external fuses for the VFD to be UL listed are not acceptable. VFDs with red label UL stickers, requiring additional branch circuit protection are not acceptable. The base VFD shall be UL listed for 100 KAIC without the need for input fuses.

1.8 DELIVERY, STORAGE AND HANDLING

- A. Section 01 Product Requirements: Product storage and handling requirements.
- B. Store in clean, dry space. Maintain factory wrapping and provide additional plastic cover to protect units from dirt, water, construction debris, and traffic.
- C. Handle in accordance with manufacturer's written instructions. Lift only with lugs provided. Handle carefully to avoid damage to components, enclosure, and finish.

1.9 PROJECT CONDITIONS

- A. Environmental Limitations: Rate equipment for continuous operation, capable of driving full load without derating, under the following conditions:
 - 1. Ambient Temperature: Not less than 14 deg. F. and not exceeding 104 deg. F.
 - 2. Ambient Storage Temperature: Not less than minus 4 deg. F. and not exceeding 140 deg. F.
 - 3. Humidity: Less than 95 percent (noncondensing).
 - 4. Altitude: Not exceeding 1000 feet.
- B. Conform to NEMA ICS 7 service conditions during and after installation of variable frequency controllers.
- 1.10 WARRANTY
 - A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace VFCs that fail in materials or workmanship within the specified warranty period.
 - B. Furnish five year manufacturer warranty for variable frequency controller.

1.11 TRAINING

- A. Contractor shall provide 16 hours of training to university staff divided into 4 sessions.
- B. Training shall be video taped by a licensed videographer. One DVD copy shall be provided to the owner and one DVD copy shall be provided to the commissioning agent for issuance into the commissioning report.
- 1.12 MAINTENANCE SERVICE
 - A. Section 01 Execution and Closeout Requirements: Maintenance service.

B. Furnish service and maintenance of variable frequency controller for one year from Date of Substantial Completion.

PART 2 - PRODUCTS

2.1 VARIABLE FREQUENCY CONTROLLER

- A. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - 1. ABB (ACH 550) Or approved equal.
 - 2. Or approved equal.

2.2 VARIABLE FREQUENCY CONTROLLER

- A. The VFD package as specified herein shall be enclosed in a UL Listed Type enclosure, exceeding NEMA enclosure design criteria (enclosures with only NEMA ratings are not acceptable), completely assembled and tested by the manufacturer in an ISO9001 facility. The VFD tolerated voltage window shall allow the VFD to operate from a line of +30% nominal, and -35% nominal voltage as a minimum.
 - Environmental operating conditions: VFDs shall be capable of continuous operation at 0 to 500 C (32 to 1220 F) ambient temperature as per VFD manufacturers documented/submittal data or VFD must be oversized to meet these temperature requirements. Not acceptable are VFD's that can only operate at 40° C intermittently (average during a 24 hour period) and therefore must be oversized. Altitude 0 to 3300 feet above sea level, less than 95% humidity, non-condensing. All circuit boards shall have conformal coating.
- B. All VFDs shall have the following standard features:
 - 1. All VFDs shall have the same customer interface, including digital display, and keypad, regardless of horsepower rating. The keypad shall be removable, capable of remote mounting and allow for uploading and downloading of parameter settings as an aid for start-up of multiple VFDs.
 - 2. The keypad shall include Hand-Off-Auto selections and manual speed control. The drive shall incorporate "bumpless transfer" of speed reference when switching between "Hand" and "Auto" modes. There shall be fault reset and "Help" buttons on the keypad. The Help button shall include "on-line" assistance for programming and troubleshooting.
 - 3. There shall be a built-in time clock in the VFD keypad. The clock shall have a battery backup with 10 years minimum life span. The clock shall be used to date and time stamp faults and record operating parameters at the time of fault. If the battery fails, the VFD shall automatically revert to hours of operation since initial power up. Capacitor back-up is not acceptable. The clock shall also be programmable to control start/stop functions, constant speeds, PID parameter

sets and output Form-C relays. The VFD shall have a digital input that allows an override to the time clock (when in the off mode) for a programmable time frame. There shall be four (4) separate, independent timer functions that have both weekday and weekend settings.

- 4. The VFD's shall utilize pre-programmed application macro's specifically designed to facilitate start-up. The Application Macros shall provide one command to reprogram all parameters and customer interfaces for a particular application to reduce programming time. The VFD shall have two user macros to allow the end-user to create and save custom settings.
- 5. The VFD shall have cooling fans that are designed for easy replacement. The fans shall be designed for replacement without requiring removing the VFD from the wall or removal of circuit boards. The VFD cooling fans shall operate only when required. To extend the fan and bearing operating life, the VFD shall cycle the cooling fans on and off as required.
- 6. The VFD shall be capable of starting into a coasting load (forward or reverse) up to full speed and accelerate or decelerate to set point without tripping or component damage (flying start).
- 7. The VFD shall have the ability to automatically restart after an over-current, overvoltage, under-voltage, or loss of input signal protective trip. The number of restart attempts, trial time, and time between attempts shall be programmable.
- 8. The overload rating of the drive shall be 110% of its normal duty current rating for 1 minute every 10 minutes, 130% overload for 2 seconds. The minimum FLA rating shall meet or exceed the values in the NEC/UL table 430.250 for 4-pole motors.
- 9. The VFD shall have internal 5% impedance reactors to reduce the harmonics to the power line and to add protection from AC line transients. The 5% impedance may be from dual (positive and negative DC bus) reactors, or 5% AC line reactors. VFD's with only one DC reactor shall add an AC line reactor.
- 10. The input current rating of the VFD shall be no more than 3% greater than the output current rating. VFD's with higher input current ratings require the upstream wiring, protection devices, and source transformers to be oversized per NEC 430.120. Input and output current ratings must be shown on the VFD nameplate.
- 11. The VFD shall include a coordinated AC transient surge protection system consisting of 4-120 joule rated MOV's (phase to phase and phase to ground), a capacitor clamp, and 5% impedance reactors.
- 12. The VFD shall provide a programmable loss-of-load (broken belt / broken coupling) Form-C relay output. The drive shall be programmable to signal the loss-of-load condition via a keypad warning, Form-C relay output, and / or over the serial communications bus. The loss-of-load condition sensing algorithm shall include a programmable time delay that will allow for motor acceleration from zero speed without signaling a false loss-of-load condition.
- 13. The VFD shall have user programmable underload and overload curve functions to allow user defined indications of broken belt or mechanical failure / jam condition causing motor overload
- 14. The VFD shall include multiple "two zone" PID algorithms that allow the VFD to maintain PID control from two separate feedback signals (4-20mA, 0-10V, and / or serial communications). The two zone control PID algorithm will control motor

speed based on a minimum, maximum, or average of the two feedback signals. All of the VFD PID controllers shall include the ability for "two zone" control.

- 15. If the input reference (4-20mA or 2-10V) is lost, the VFD shall give the user the option of either (1) stopping and displaying a fault, (2) running at a programmable preset speed, (3) hold the VFD speed based on the last good reference received, or (4) cause a warning to be issued, as selected by the user. The drive shall be programmable to signal this condition via a keypad warning, Form-C relay output and / or over the serial communication bus.
- 16. The VFD shall have programmable "Sleep" and "Wake up" functions to allow the drive to be started and stopped from the level of a process feedback signal.
- C. All VFDs to have the following adjustments:
 - 1. Three (3) programmable critical frequency lockout ranges to prevent the VFD from operating the load continuously at an unstable speed. The lockout range must be fully adjustable, from 0 to full speed.
 - 2. Two (2) PID Set point controllers shall be standard in the drive, allowing pressure or flow signals to be connected to the VFD, using the microprocessor in the VFD for the closed-loop control. The VFD shall have 250 ma of 24 VDC auxiliary power and be capable of loop powering a transmitter supplied by others. The PID set point shall be adjustable from the VFD keypad, analog inputs, or over the communications bus. There shall be two independent parameter sets for the PID controller and the capability to switch between the parameter sets via a digital input, serial communications or from the keypad. The independent parameter sets are typically used for night setback, switching between summer and winter set points, etc.
 - 3. There shall be an independent, second PID loop that can utilize the second analog input and modulate one of the analog outputs to maintain the set point of an independent process (ie. valves, dampers, etc.). All set points, process variables, etc. to be accessible from the serial communication network.
 - 4. Two (2) programmable analog inputs shall accept current or voltage signals.
 - 5. Two (2) programmable analog outputs (0-20ma or 4-20 ma). The outputs may be programmed to output proportional to Frequency, Motor Speed, Output Voltage, Output Current, Motor Torque, Motor Power (kW), DC Bus voltage, Active Reference, Active Feedback, and other data.
 - 6. Six (6) programmable digital inputs for maximum flexibility in interfacing with external devices. All digital inputs shall be programmable to initiate upon an application or removal of 24VDC or 24VAC.
 - 7. Three (3) programmable, digital Form-C relay outputs. The relay outputs shall include programmable on and off delay times and adjustable hysteresis. The relays shall be rated for maximum switching current 8 amps at 24 VDC and 0.4 A at 250 VAC; Maximum voltage 300 VDC and 250 VAC; continuous current rating of 2 amps RMS. Outputs shall be true Form-C type contacts; open collector outputs are not acceptable.
 - 8. Run permissive circuit There shall be a run permissive circuit for damper or valve control. Regardless of the source of a run command (keypad, input contact closure, time-clock control, or serial communications), the VFD shall provide a dry contact closure that will signal the damper to open (VFD motor does not operate). When the damper is fully open, a normally open dry contact (end-
switch) shall close. The closed end-switch is wired to a VFD digital input and allows VFD motor operation. Two separate safety interlock inputs shall be provided. When either safety is opened, the motor shall be commanded to coast to stop and the damper shall be commanded to close. The keypad shall display "start enable 1 (or 2) missing". The safety input status shall also be transmitted over the serial communications bus.

- 9. The VFD control shall include a programmable time delay for VFD start and a keypad indication that this time delay is active. A Form C relay output provides a contact closure to signal the VAV boxes open. This will allow VAV boxes to be driven open before the motor operates. The time delay shall be field programmable from 0 120 seconds. Start delay shall be active regardless of the start command source (keypad command, input contact closure, time-clock control, or serial communications), and when switching from drive to bypass.
- 10. Seven (7) programmable preset speeds.
- 11. Two independently adjustable accel and decel ramps with 1 1800 seconds adjustable time ramps.
- 12. The VFD shall include a motor flux optimization circuit that will automatically reduce applied motor voltage to the motor to optimize energy consumption and reduce audible motor noise. The VFD shall have selectable software for optimization of motor noise, energy consumption, and motor speed control.
- 13. The VFD shall include a carrier frequency control circuit that reduces the carrier frequency based on actual VFD temperature that allows higher carrier frequency settings without derating the VFD.
- 14. The VFD shall include password protection against parameter changes.
- D. The Keypad shall include a backlit LCD display. The display shall be in complete English words for programming and fault diagnostics (alpha-numeric codes are not acceptable). All VFD faults shall be displayed in English words. The keypad shall include a minimum of 14 assistants including:
 - 1. Start-up assistant
 - 2. Parameter assistants
 - a. PID assistant
 - b. Reference assistant
 - c. I/O assistant
 - d. Serial communications assistant
 - e. Option module assistant
 - f. Panel display assistant
 - g. Low noise set-up assistant
 - 3. Maintenance assistant
 - 4. Troubleshooting assistant
 - 5. Drive optimizer assistants

- E. All applicable operating values shall be capable of being displayed in engineering (user) units. A minimum of three operating values from the list below shall be capable of being displayed at all times. The display shall be in complete English words (alphanumeric codes are not acceptable):
 - 1. Output Frequency
 - 2. Motor Speed (RPM, %, or Engineering units)
 - 3. Motor Current
 - 4. Motor Torque
 - 5. Motor Power (kW)
 - 6. DC Bus Voltage
 - 7. Output Voltage
- F. Serial Communications
 - The VFD shall have an EIA-485 port as standard. The standard protocols shall be ASHRAE 135 - BACnet. Each individual drive shall have the protocol in the base VFD. The use of third party gateways and multiplexers is not acceptable. All protocols shall be "certified" BTL Listed for BACnet. Use of non-certified protocols is not allowed.
 - 2. The BACnet connection shall be an EIA-485, MS/TP interface operating at 76.8 Kbps. The connection shall be tested by the BACnet Testing Labs (BTL) and be BTL Listed. The BACnet interface shall conform to the BACnet standard device type of an Applications Specific Controller (B-ASC). The interface shall support all BIBBs defined by the BACnet standard profile for a B-ASC including, but not limited to:
 - a. Data Sharing Read Property B.
 - b. Data Sharing Write Property B.
 - c. Device Management Dynamic Device Binding (Who-Is; I-Am).
 - d. Device Management Dynamic Object Binding (Who-Has; I-Have).
 - e. Device Management Communication Control B.
 - 3. If additional hardware is required to obtain the BACnet interface, the VFD manufacturer shall supply one BACnet gateway per drive. Multiple VFDs sharing one gateway shall not be acceptable.
 - 4. Serial communication capabilities shall include, but not be limited to; run-stop control, speed set adjustment, proportional/integral/derivative PID control adjustments, current limit, accel/decel time adjustments, and lock and unlock the keypad. The drive shall have the capability of allowing the DDC to monitor feedback such as process variable feedback, output speed / frequency, current (in amps), % torque, power (kW), kilowatt hours (resettable), operating hours (resettable), and drive temperature. The DDC shall also be capable of monitoring the VFD relay output status, digital input status, and all analog input and analog output values. All diagnostic warning and fault information shall be possible.

- 5. Serial communication in bypass shall include, but not be limited to; bypass runstop control, the ability to force the unit to bypass, and the ability to lock and unlock the keypad. The bypass shall have the capability of allowing the DDC to monitor feedback such as, current (in amps), kilowatt hours (resettable), operating hours (resettable), and bypass logic board temperature. The DDC shall also be capable of monitoring the bypass relay output status, and all digital input status. All bypass diagnostic warning and fault information shall be transmitted over the serial communications bus. Remote bypass fault reset shall be possible.
- 6. The VFD / bypass shall allow the DDC to control the drive and bypass digital and analog outputs via the serial interface. This control shall be independent of any VFD function. The analog outputs may be used for modulating chilled water valves or cooling tower bypass valves. The drive and bypass' digital (Form-C relay) outputs may be used to actuate a damper, open a valve or control any other device that requires a maintained contact for operation. In addition, all of the drive and bypass' digital inputs shall be capable of being monitored by the DDC system. This allows for remote monitoring of which (of up to 4) safeties are open.
- 7. The VFD shall include an independent PID loop for customer use. The independent PID loop would be used for chilled water value control. Both the VFD PID control loop and the independent PID control loop shall continue functioning even if the serial communications connection is lost. As default, the VFD shall keep the last good set point command and last good DO & AO commands in memory in the event the serial communications connection is lost and continue controlling the process.
- G. EMI / RFI filters. All VFD's shall include EMI/RFI filters. The onboard filters shall allow the VFD assembly to be CE Marked and the VFD shall meet product standard EN 61800-3 for the First Environment restricted level with up to 100 feet of motor cable. No Exceptions. Certified test reports shall be provided with the submittals confirming compliance to EN 61800-3, First Environment.
- H. All VFD's through 25HP at 480 V shall be protected from input and output power miswiring. The VFD shall sense this condition and display an alarm on the keypad. The VFD shall not sustain damage from this power mis-wiring condition.
- I. ADDITIONAL FEATURES Optional features to be furnished and mounted by the drive manufacturer. All optional features shall be UL Listed by the drive manufacturer as a complete assembly and carry a UL508 label.
 - 1. Fieldbus adapters BACnet IP, shall be provided by adding of an optional card.
- J. BYPASS CONTROLLER
 - 1. A complete factory wired and tested bypass system consisting of a door interlocked, padlockable circuit breaker, output contactor, bypass contactor, and fast acting VFD input fuses are required. UL Listed motor overload protection shall be provided in both drive and bypass modes.

- 2. The bypass enclosure door and VFD enclosure must be mechanically interlocked such that the disconnecting device must be in the "Off" position before either enclosure may be accessed.
- 3. The VFD and bypass package shall have a UL listed short circuit current rating (SCCR) of 100,000 amps and this rating shall be indicated on the UL data label.
- 4. Drive Isolation Fuses To ensure maximum possible bypass operation, fast acting fuses, exclusive to the VFD, shall be provided to allow the VFD to disconnect from the line prior to clearing upstream branch circuit protection. This maintains bypass operation capability in the event of a VFD failure. Bypass designs which have no such fuses, or that incorporate fuses common to both the VFD and the bypass, will not be accepted.
- 5. The system (VFD and Bypass) tolerated voltage window shall allow the system to operate from a line of +30%, -35% nominal voltage range. The system shall incorporate circuitry that will allow the drive or bypass contactor to remain "sealed in" over this voltage tolerance at a minimum.
- 6. The bypass shall maintain positive contactor control through the voltage tolerance window of nominal voltage +30%, -35%. This feature is designed to avoid contactor coil failure during brown out / low line conditions and allow for input single phase operation when in the VFD mode. Designs that will not allow input single phase operation in the VFD mode are not acceptable.
- 7. Motor protection from single phase power conditions the bypass system must be able to detect a single phase input power condition while running in bypass, disengage the motor in a controlled fashion, and give a single phase input power indication. Bypass systems not incorporating single phase protection in bypass mode are not acceptable.
- 8. The bypass system shall NOT depend on the VFD for bypass operation. The bypass system shall be designed for standalone operation and shall be completely functional in both Hand and Automatic modes even if the VFD has been removed from the system for repair / replacement. Serial communications shall remain functional even with the VFD removed.
- 9. Serial communications the bypass shall be capable of being monitored and controlled via serial communications. Communication shall be through BACnet IP.
- Serial communication capabilities shall include, but not be limited to; bypass run-10. stop control; the ability to force the unit to bypass; and the ability to lock and unlock the keypad. The bypass shall have the capability of allowing the DDC to monitor feedback such as, current (in amps), kilowatt hours (resettable), operating hours (resettable), and bypass logic board temperature. The DDC shall also be capable of monitoring the bypass relay output status, and all digital input status. All bypass diagnostic warning and fault information shall be transmitted over the serial communications bus. Remote bypass fault reset shall be possible. The following additional status indications and settings shall be transmitted over the serial communications bus and / or via a Form-C relay output - keypad "Hand" or "Auto" selected, bypass selected, and broken belt indication. The DDC system shall also be able to monitor if the motor is running in the VFD mode or bypass mode over serial communications. A minimum of 50 field serial communications points shall be capable of being monitored in the bypass mode.

- 11. The bypass serial communications shall allow control of the bypass' digital outputs via the serial interface. This control shall be independent of any bypass function or operating state. The bypass' digital (relay) outputs may be used to actuate a damper, open a valve or control any other device that requires a maintained contact for operation. In addition, all of the bypass' digital inputs shall be capable of being monitored by the DDC system.
- 12. There shall be an adjustable motor current sensing circuit for the bypass and VFD modes to provide proof of flow (broken belt) indication. The condition shall be indicated on the keypad display, transmitted over the building automation protocol and / or via a Form-C relay output contact closure. The broken belt indication shall be programmable to be a system (drive and bypass) indication. The broken belt condition sensing algorithm shall be programmable to cause only a warning or a fault and / or system shutdown.
- 13. The digital inputs for the system shall accept 24VAC or 24VDC. The bypass shall incorporate an internally sourced power supply and not require an external control power source. The bypass power board shall supply 250 ma of 24 VDC for use by others to power external devices.
- 14. There shall be a run permissive circuit for damper or valve control. Regardless of the source of a run command (keypad command, time-clock control, digital input, or serial communications) the bypass shall provide a dry contact closure that will signal the damper to open (motor does not operate). When the damper is fully open, a normally open dry contact (end-switch) shall close. The closed end-switch is wired to a bypass system input and allows motor operation. Up to four separate safety interlock inputs shall be provided. When any safety is opened, the motor shall be commanded to coast to stop, and the damper shall be commanded to close. This feature will also operate in Fireman's override / smoke control mode.
- 15. The bypass control shall monitor the status of the VFD and bypass contactors and indicate when there is a welded contactor contact or open contactor coil. This failed contactor condition shall be indicated on the bypass LCD display, programmed to fire a Form-C relay output, and / or over the serial communications protocol.
- 16. The bypass control shall include a programmable time delay for bypass start and keypad indication that this time delay is in process. A Form C relay output provides a contact closure to signal the VAV boxes open. This will allow VAV boxes to be driven open before the motor operates at full speed in the bypass mode. The time delay shall be field programmable from 0 120 seconds.
- 17. There shall be a keypad adjustment to select manual or automatic transfer bypass. The user shall be able to select via keypad programming which drive faults will result in an automatic transfer to the bypass mode and which faults require a manual transfer to bypass. The user may select whether the system shall automatically transfer from drive to bypass mode on the following drive fault conditions:
 - a. Over current
 - b. Over voltage
 - c. Under voltage
 - d. Loss of analog input

- 18. The following operators shall be provided:
 - a. Bypass Hand-Off-Auto
 - b. Drive mode selector
 - c. Bypass mode selector
 - d. Bypass fault reset
- 19. The bypass shall include a two line, 20 character LCD display. The display shall allow the user to access and view:
 - a. Energy savings in US dollars
 - b. Bypass motor amps
 - c. Bypass input voltage– average and individual phase voltage
 - d. Bypass power (kW)
 - e. Bypass faults and fault logs
 - f. Bypass warnings
 - g. Bypass operating time (resettable)
 - h. Bypass energy (kilowatt hours resettable)
 - i. I/O status
 - j. Parameter settings / programming
 - k. Printed circuit board temperature
- 20. The following indicating lights (LED type) or keypad display indications shall be provided. A test mode or push to test feature shall be provided.
 - a. Power-on (Ready)
 - b. Run enable
 - c. Drive mode selected
 - d. Bypass mode selected
 - e. Drive running
 - f. Bypass running
 - g. Drive fault
 - h. Bypass fault
 - i. Bypass H-O-A mode
 - j. Automatic transfer to bypass selected
 - k. Safety open
 - I. Damper opening
 - m. Damper end-switch made
- 21. The Bypass controller shall have six programmable digital inputs, and five programmable Form-C relay outputs. This I/O allows for a total System (VFD and Bypass) I/O count of 24 points as standard. The bypass I/O shall be available to the BAS / DDC system even with the VFD removed.
 - a. The on-board Form-C relay outputs in the bypass shall programmable for any of the following indications.
 - 1) System started
 - 2) System running

- 3) Bypass override enabled
- 4) Drive fault
- 5) Bypass fault
- 6) Bypass H-O-A position
- 7) Motor proof-of-flow (broken belt)
- 8) Overload
- 9) Bypass selected
- 10) Bypass run
- 11) System started (damper opening)
- 12) Bypass alarm
- 13) Over temperature
- 22. The bypass shall provide a separate terminal strip for connection of freeze, fire, smoke contacts, and external start command. All external safety interlocks shall remain fully functional whether the system is in VFD or Bypass mode. The remote start/stop contact shall operate in VFD and bypass modes. The terminal strip shall allow for independent connection of up to four (4) unique safety inputs.
- 23. Class 10, 20, or 30 (programmable) electronic motor overload protection shall be included.
- K. Enclosures:
 - 1. Provide the VFD and bypass panels with the appropriate NEMA rated enclosure for the following applications:
 - a. Indoors: NEMA 12.
 - b. Indoors (mechanical rooms): NEMA 12.
 - c. Outdoors (Protected by overhang): NEMA 12 in NEMA 3R enclosure.
 - d. Outdoors (exposed to windblown dust or water): NEMA 12 in NEMA 4
 - 2. Provide appropriate ventilation of VFD cabinetry to maintain ambient temperature rating of the drive based upon application. On outdoor installations appropriate ventilation shall be powered ventilation fan(s) and external 12"x12"x1"paper filter arranged so as to not allow paper filter to be exposed to rain.
- 2.3 SOURCE QUALITY CONTROL
 - A. Shop, inspect and perform standard productions tests for each controller.
 - B. Make completed controllers available for inspection at manufacturer's factory prior to packaging for shipment. Notify the Owner at least seven days before inspection is allowed.
 - C. Allow witnessing of factory inspections and tests at manufacturer's test facility. Notify the Owner at least seven days before inspections and tests are scheduled.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Section 01300 Administrative Requirements: Coordination and project conditions.
- B. Verify that building environment can be maintained within the service and ambient temperature and humidity ratings required by the VFD manufacturer
- 3.2 INSTALLATION
 - A. Installation shall be the responsibility of the mechanical contractor. The contractor shall install the drive in accordance with the recommendations of the VFD manufacturer as outlined in the VFD installation manual.
 - B. Power wiring shall be completed by the electrical contractor, to NEC code 430.122 wiring requirements based on the VFD input current. Caution: VFDs supplied without internal reactors have substantially higher input current ratings, which may require larger input power wiring and branch circuit protection. The contractor shall complete all wiring in accordance with the recommendations of the VFD manufacturer as outlined in the installation manual.
 - C. Install in accordance with NEMA ICS 7.1.
 - D. Verify that mounting surface for VFDs are ready to receive work. Mount VFDs on the wall or at supports in locations identified on the drawings.
 - E. Tighten accessible connections and mechanical fasteners after placing controller.
 - F. Install fuses in fusible switches.
 - G. Select and install overload heater elements in motor controllers to match installed motor characteristics.
 - H. Install engraved plastic nameplates in accordance with Section 23 05 53.
 - I. Neatly type label inside controller door identifying motor served, nameplate horsepower, full load amperes, code letter, service factor, and voltage/phase rating. Place label in clear plastic holder.
 - J. Ground and bond controller in accordance with Section 26 05 26.
 - K. Controls installer shall provide all wiring and conduit associated with the control signals into and out of the VFD to the DDC EMS and as required for any motor control interlocks.
- 3.3 FIELD QUALITY CONTROL
 - A. Inspect and test in accordance with NETA ATS, except Section 4.

- B. Perform inspections and tests listed in NETA ATS, Section 7.16 and NEMA ICS 7.1.
- C. Perform power quality analysis per warranty requirements.

3.4 MANUFACTURER'S FIELD SERVICES

- A. VFD Start-up: Provide certified factory start-up for each drive by a factory authorized service center representative. A certified start-up form shall be filled out for each drive with a copy provided to the Owner, and a copy kept on file at the manufacturer. The following VFD start-up services are to be provided as a minimum:
 - 1. Service center technician shall be responsible for verifying correct installation, power and control wiring connections, starting-up the drive, and checking out for proper operation.
 - 2. Service center technician shall also provide all final adjustments to meet the specified performance requirements.

3.5 DEMONSTRATION AND TRAINING

A. Provide 16 hours of instruction to be conducted at the project site with manufacturer's representative. The training shall be conducted at 4 hour maximums. Contractor to also provide two sets of VFD operation manuals for use at the training session and then provide to the Owner after completion of the session.

3.6 VARIABLE FREQUENCY DRIVE START-UP SERVICE

- A. Provide start-up commissioning of variable frequency drive and optional circuits by factory certified service technician experienced in start-up and repair services. Commissioning personnel shall be the same personnel that will provide factory service and warranty repairs at site. Sales personnel and other agents who are not factory certified technicians for drive field repair not acceptable.
- B. Include checking for verification of proper operation and installation and interface wiring to building automation system. Include as a minimum:
 - 1. Verify contractor wire terminations to VFD optional circuitry.
 - 2. Verify proper operation and reliability of VFD, motor being driven and building automation system.
 - 3. Provide up to one hour of Owner/operator training on operation and service diagnostics during commissioning.
 - 4. Measure to verify proper operation on:
 - a. Motor voltage and frequency. Verify proper motor operation.
 - b. Control input for proper building automation system interface and control calibration.
 - c. Calibration check for:
 - d. Minimum speed.
 - e. Maximum speed.
 - f. Acceleration and deceleration rates.

- g. Adjust as necessary.
- C. Configure VSD for automatic restart after a power failure or after an external fault is cleared.
- 3.7 COMMISSIONING
 - A. Refer to Commissioning Specifications, Section <u>018110230800</u>, for related commissioning requirements.
 - B. Contractor shall provide all necessary support to the commissioning team to implement commissioning plan as outlined in Section <u>018110</u>230800.

END OF SECTION 23 05 14

SECTION 23 05 93 - TESTING, ADJUSTING, AND BALANCING FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.
- 1.2 SUMMARY
 - A. Section Includes:
 - 1. Balancing Air Systems:
 - a. Constant-volume Dehumidification air systems.
 - b. Variable-air-volume systems.
 - c. General exhaust systems.
 - d. Chilled Beam Air systems.
 - e. Plate & Frame Heat Exchangers
 - 2. Balancing Hydronic Piping Systems:
 - a. Variable-flow hydronic systems.
 - Systems installed with pressure independent control valves shall not require hydronic system balancing. Flow shall be verified and adjusted for the pressure independent valve assembly for field conditions using the pressure independent control valve manufacturer's documented procedure for 25% of the total installed product. Exact locations of tested product to be coordinated with the commissioning agent.
- 1.3 DEFINITIONS
 - A. AABC: Associated Air Balance Council.
 - B. NEBB: National Environmental Balancing Bureau.
 - C. TAB: Testing, adjusting, and balancing.
 - D. TABB: Testing, Adjusting, and Balancing Bureau.

E. TAB Specialist: An entity engaged to perform TAB Work.

1.4 SUBMITTALS

- A. Qualification Data: Within 30 days of Contractor's Notice to Proceed, submit documentation that the TAB contractor and this Project's TAB team members meet the qualifications specified in "Quality Assurance" Article.
- B. Contract Documents Examination Report: Within 30 days of Contractor's Notice to Proceed, submit the Contract Documents review report as specified in Part 3.
- C. Strategies and Procedures Plan: Within 60 days of Contractor's Notice to Proceed, submit TAB strategies and step-by-step procedures as specified in "Preparation" Article.
- D. Certified TAB reports.
- E. Sample report forms.
- F. Instrument calibration reports, to include the following:
 - 1. Instrument type and make.
 - 2. Serial number.
 - 3. Application.
 - 4. Dates of use.
 - 5. Dates of calibration.

1.5 QUALITY ASSURANCE

- A. TAB Contractor Qualifications: Engage a TAB entity certified by AABC, NEBB or TABB.
 - 1. TAB Field Supervisor: Employee of the TAB contractor and certified by AABC, NEBB or TABB.
 - 2. TAB Technician: Employee of the TAB contractor and who is certified by AABC, NEBB or TABB as a TAB technician.
- B. TAB Conference: Meet with Architect, Owner Representative, General Contractor, Engineer and Commissioning Authority on approval of the TAB strategies and procedures plan to develop a mutual understanding of the details. Require the participation of the TAB field supervisor and technicians. Provide seven days' advance notice of scheduled meeting time and location.
 - 1. Agenda Items:
 - a. The Contract Documents examination report.

- b. The TAB plan.
- c. Coordination and cooperation of trades and subcontractors.
- d. Coordination of documentation and communication flow.
- C. Certify TAB field data reports and perform the following:
 - 1. Review field data reports to validate accuracy of data and to prepare certified TAB reports.
 - 2. Certify that the TAB team complied with the approved TAB plan and the procedures specified and referenced in this Specification.
- D. TAB Report Forms: Use standard TAB contractor's forms approved by Commissioning Authority.
- E. Instrumentation Type, Quantity, Accuracy, and Calibration: As described in ASHRAE 111, Section 5, "Instrumentation."

1.6 PROJECT CONDITIONS

- A. Full Owner Occupancy: Owner will occupy the site and existing building during entire TAB period. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.
- B. Partial Owner Occupancy: Owner may occupy completed areas of building before Substantial Completion. Cooperate with Owner during TAB operations to minimize conflicts with Owner's operations.

1.7 COORDINATION

- A. Notice: Provide seven days' advance notice for each test. Include scheduled test dates and times.
- B. Perform TAB after leakage and pressure tests on air and water distribution systems have been satisfactorily completed.

PART 2 - PRODUCTS (Not Applicable)

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine the Contract Documents to become familiar with Project requirements and to discover conditions in systems' designs that may preclude proper TAB of systems and equipment.
- B. Examine systems for installed balancing devices, such as test ports, gage cocks, thermometer wells, flow-control devices, balancing valves and fittings, and manual volume dampers. Verify that locations of these balancing devices are accessible.
- C. Examine the approved submittals for HVAC systems and equipment.
- D. Examine design data including HVAC system descriptions, statements of design assumptions for environmental conditions and systems' output, and statements of philosophies and assumptions about HVAC system and equipment controls.
- E. Examine ceiling plenums and underfloor air plenums used for supply, return, or relief air to verify that they meet the leakage class of connected ducts as specified in Division 23 Section "Metal Ducts" and are properly separated from adjacent areas. Verify that penetrations in plenum walls are sealed and fire-stopped if required.
- F. Examine equipment performance data including fan and pump curves.
 - 1. Relate performance data to Project conditions and requirements, including system effects that can create undesired or unpredicted conditions that cause reduced capacities in all or part of a system.
 - 2. Calculate system-effect factors to reduce performance ratings of HVAC equipment when installed under conditions different from the conditions used to rate equipment performance. To calculate system effects for air systems, use tables and charts found in AMCA 201, "Fans and Systems," or in SMACNA's "HVAC Systems Duct Design." Compare results with the design data and installed conditions.
- G. Examine system and equipment installations and verify that field quality-control testing, cleaning, and adjusting specified in individual Sections have been performed.
- H. Examine test reports specified in individual system and equipment Sections.
- I. Examine HVAC equipment and filters and verify that bearings are greased, belts are aligned and tight, and equipment with functioning controls is ready for operation.
- J. Examine terminal units, such as variable-air-volume boxes, and verify that they are accessible and their controls are connected and functioning.
- K. Examine strainers. Verify that startup screens are replaced by permanent screens with indicated perforations.
- L. Examine heat-transfer coils for correct piping connections and for clean and straight fins.

- M. Examine system pumps to ensure absence of entrained air in the suction piping.
- N. Examine operating safety interlocks and controls on HVAC equipment.
- O. Report deficiencies discovered before and during performance of TAB procedures. Observe and record system reactions to changes in conditions. Record default set points if different from indicated values.

3.2 PREPARATION

- A. Prepare a TAB plan that includes strategies and step-by-step procedures.
- B. Complete system-readiness checks and prepare reports. Verify the following:
 - 1. Permanent electrical-power wiring is complete.
 - 2. Hydronic systems are filled, clean, and free of air.
 - 3. Automatic temperature-control systems are operational.
 - 4. Equipment and duct access doors are securely closed.
 - 5. Isolating and balancing valves are open and control valves are operational.
 - 6. Ceilings are installed in critical areas where air-pattern adjustments are required and access to balancing devices is provided.
 - 7. Windows and doors can be closed so indicated conditions for system operations can be met.

3.3 GENERAL PROCEDURES FOR TESTING AND BALANCING

- A. Perform testing and balancing procedures on each system according to the procedures contained in AABC's "National Standards for Total System Balance", ASHRAE 111, NEBB's "Procedural Standards for Testing, Adjusting, and Balancing of Environmental Systems", and SMACNA's "HVAC Systems - Testing, Adjusting, and Balancing" and in this Section.
 - 1. Comply with requirements in ASHRAE 62.1-2004, Section 7.2.2, "Air Balancing."
- B. Cut insulation, ducts, pipes, and equipment cabinets for installation of test probes to the minimum extent necessary for TAB procedures.
 - 1. After testing and balancing, patch probe holes in ducts with same material and thickness as used to construct ducts.
 - 2. After testing and balancing, install test ports and duct access doors that comply with requirements in Division 23 Section "Air Duct Accessories."
 - 3. Install and join new insulation that matches removed materials. Restore insulation, coverings, vapor barrier, and finish according to Division 23 Section "HVAC Insulation."

- C. Mark equipment and balancing devices, including damper-control positions, valve position indicators, fan-speed-control levers, and similar controls and devices, with paint or other suitable, permanent identification material to show final settings.
- D. Take and report testing and balancing measurements in inch-pound (IP) units.
- E. The project's DDC system shall be completed and confirmed in writing by the responsible contractor prior to final TAB activities taking place. The intent is to allow the TAB contractor to verify system operation in its final configuration and minimize inconsistencies introduced by changes to the DDC system.

3.4 GENERAL PROCEDURES FOR BALANCING AIR SYSTEMS

- A. Prepare test reports for both fans and outlets. Obtain manufacturer's outlet factors and recommended testing procedures. Crosscheck the summation of required outlet volumes with required fan volumes.
- B. Prepare schematic diagrams of systems' "as-built" duct layouts.
- C. For variable-air-volume systems, develop a plan to simulate diversity.
- D. Determine the best locations in main and branch ducts for accurate duct-airflow measurements.
- E. Check airflow patterns from the outdoor-air louvers and dampers and the return- and exhaust-air dampers through the supply-fan discharge and mixing dampers.
- F. Locate start-stop and disconnect switches, electrical interlocks, and motor starters.
- G. Verify that motor starters are equipped with properly sized thermal protection.
- H. Check dampers for proper position to achieve desired airflow path.
- I. Check for airflow blockages.
- J. Check condensate drains for proper connections and functioning.
- K. Check for proper sealing of air-handling-unit components.
- L. Verify that air duct system is sealed as specified in Division 23 Section "Metal Ducts.".
 - 1. Prior to the ductwork being leak and pressure tested, the TAB contractor shall sign off that devices are installed that are needed to properly test and balance the system.

3.5 PROCEDURES FOR CONSTANT-VOLUME AIR SYSTEMS

- A. Adjust fans to deliver total indicated airflows within the maximum allowable fan speed listed by fan manufacturer.
 - 1. Measure total airflow.
 - a. Where sufficient space in ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow.
 - 2. Measure fan static pressures as follows to determine actual static pressure:
 - a. Measure outlet static pressure as far downstream from the fan as practical and upstream from restrictions in ducts such as elbows and transitions.
 - b. Measure static pressure directly at the fan outlet or through the flexible connection.
 - c. Measure inlet static pressure of single-inlet fans in the inlet duct as near the fan as possible, upstream from the flexible connection, and downstream from duct restrictions.
 - d. Measure inlet static pressure of double-inlet fans through the wall of the plenum that houses the fan.
 - 3. Measure static pressure across each component that makes up an air-handling unit, rooftop unit, and other air-handling and -treating equipment.
 - a. Report the cleanliness status of filters and the time static pressures are measured.
 - 4. Measure static pressures entering and leaving other devices, such as sound traps, heat-recovery equipment, and air washers, under final balanced conditions.
 - 5. Review Record Documents to determine variations in design static pressures versus actual static pressures. Calculate actual system-effect factors. Recommend adjustments to accommodate actual conditions.
 - 6. Obtain approval from Engineer and Commissioning Authority for adjustment of fan speed higher or lower than indicated speed. Comply with requirements in Division 23 Sections for air-handling units for adjustment of fans, belts, and pulley sizes to achieve indicated air-handling-unit performance.
 - 7. Do not make fan-speed adjustments that result in motor overload. Consult equipment manufacturers about fan-speed safety factors. Modulate dampers and measure fan-motor amperage to ensure that no overload will occur. Measure amperage in full-cooling, full-heating, economizer, and any other operating mode to determine the maximum required brake horsepower.
- B. Adjust volume dampers for main duct, submain ducts, and major branch ducts to indicated airflows within specified tolerances.
 - 1. Measure airflow of submain and branch ducts.

- a. Where sufficient space in submain and branch ducts is unavailable for Pitot-tube traverse measurements, measure airflow at terminal outlets and inlets and calculate the total airflow for that zone.
- 2. Measure static pressure at a point downstream from the balancing damper, and adjust volume dampers until the proper static pressure is achieved.
- 3. Remeasure each submain and branch duct after all have been adjusted. Continue to adjust submain and branch ducts to indicated airflows within specified tolerances.
- C. Measure air outlets and inlets without making adjustments.
 - 1. Measure terminal outlets using a direct-reading hood or outlet manufacturer's written instructions and calculating factors.
- D. Adjust air outlets and inlets for each space to indicated airflows within specified tolerances of indicated values. Make adjustments using branch volume dampers rather than extractors and the dampers at air terminals.
 - 1. Adjust each outlet in same room or space to within specified tolerances of indicated quantities without generating noise levels above the limitations prescribed by the Contract Documents.
 - 2. Adjust patterns of adjustable outlets for proper distribution without drafts.

3.6 PROCEDURES FOR VARIABLE-AIR-VOLUME SYSTEMS

- A. Compensating for Diversity: When the total airflow of all terminal units is more than the indicated airflow of the fan, place a selected number of terminal units at a minimum set-point airflow with the remainder at maximum-airflow condition until the total airflow of the terminal units equals the indicated airflow of the fan. Select the reduced-airflow terminal units so they are distributed evenly among the branch ducts.
- B. Pressure-Independent, Variable-Air-Volume Systems: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
 - 1. Set outdoor-air dampers at minimum, and set return- and exhaust-air dampers at a position that simulates full-cooling load.
 - 2. Select the terminal unit that is most critical to the supply-fan airflow and static pressure. Measure static pressure. Adjust system static pressure so the entering static pressure for the critical terminal unit is not less than the sum of the terminal-unit manufacturer's recommended minimum inlet static pressure plus the static pressure needed to overcome terminal-unit discharge system losses.
 - 3. Measure total system airflow. Adjust to within indicated airflow.
 - 4. Set terminal units at maximum airflow and adjust controller or regulator to deliver the designed maximum airflow. Use terminal-unit manufacturer's written instructions to make this adjustment. When total airflow is correct, balance the

air outlets downstream from terminal units the same as described for constant-volume air systems.

- 5. Set terminal units at minimum airflow and adjust controller or regulator to deliver the designed minimum airflow. Check air outlets for a proportional reduction in airflow the same as described for constant-volume air systems.
 - a. If air outlets are out of balance at minimum airflow, report the condition but leave outlets balanced for maximum airflow.
- 6. Remeasure the return airflow to the fan while operating at maximum return airflow and minimum outdoor airflow.
 - a. Adjust the fan and balance the return-air ducts and inlets the same as described for constant-volume air systems.
- 7. Measure static pressure at the most critical terminal unit and adjust the staticpressure controller at the main supply-air sensing station to ensure that adequate static pressure is maintained at the most critical unit.
- 8. Record final fan-performance data.
- C. Pressure-Dependent, Variable-Air-Volume Systems with Diversity: After the fan systems have been adjusted, adjust the variable-air-volume systems as follows:
 - 1. Set system at maximum indicated airflow by setting the required number of terminal units at minimum airflow. Select the reduced-airflow terminal units so they are distributed evenly among the branch ducts.
 - 2. Adjust supply fan to maximum indicated airflow with the variable-airflow controller set at maximum airflow.
 - 3. Set terminal units at full-airflow condition.
 - 4. Adjust terminal units starting at the supply-fan end of the system and continuing progressively to the end of the system. Adjust inlet dampers of each terminal unit to indicated airflow. When total airflow is correct, balance the air outlets downstream from terminal units the same as described for constant-volume air systems.
 - 5. Adjust terminal units for minimum airflow.
 - 6. Measure static pressure at the sensor.
 - 7. Measure the return airflow to the fan while operating at maximum return airflow and minimum outdoor airflow. Adjust the fan and balance the return-air ducts and inlets the same as described for constant-volume air systems.

3.7 GENERAL PROCEDURES FOR HYDRONIC SYSTEMS

A. Prepare test reports with pertinent design data, and number in sequence starting at pump to end of system. Check the sum of branch-circuit flows against the approved pump flow rate. Correct variations that exceed plus or minus 5 percent.

- B. Prepare schematic diagrams of systems' "as-built" piping layouts.
- C. Prepare hydronic systems for testing and balancing according to the following, in addition to the general preparation procedures specified above:
 - 1. Open all manual valves for maximum flow.
 - 2. Check flow-control valves for specified sequence of operation, and set at indicated flow.
 - 3. Set differential-pressure control valves at the specified differential pressure. Do not set at fully closed position when pump is positive-displacement type unless several terminal valves are kept open.
 - 4. Set system controls so automatic valves are wide open to district loop.
 - 5. Check pump-motor load. If motor is overloaded, throttle main flow-balancing device so motor nameplate rating is not exceeded.
 - 6. Check air vents for a forceful liquid flow exiting from vents when manually operated.
- D. Before the piping is flushed and cleaned, the TAB contractor shall sign off that all devices (thermowells and threaded ports) needed are in place to correctly test and balance the system and calibrate all devices are installed in the piping for this flushing and cleaning activity.

3.8 PROCEDURE FOR HYDRONIC SYSTEMS

A. Systems installed with pressure independent control valves shall not require hydronic system balancing. Flow shall be verified and adjusted for the pressure independent valve assembly for field conditions using the pressure independent control valve manufacturer's documented procedure for 25% of the total installed product. Exact locations of tested product to be coordinated with the commissioning agent.

3.9 PROCEDURES FOR MOTORS

- A. Motors, 1/2 HP and Larger: Test at final balanced conditions and record the following data:
 - 1. Manufacturer's name, model number, and serial number.
 - 2. Motor horsepower rating.
 - 3. Motor rpm.
 - 4. Efficiency rating.
 - 5. Nameplate and measured voltage, each phase.
 - 6. Nameplate and measured amperage, each phase.
 - 7. Starter thermal-protection-element rating.
- B. Motors Driven by Variable-Frequency Controllers: Test for proper operation at speeds varying from minimum to maximum. Test the manual bypass of the controller to prove

proper operation. Record observations including name of controller manufacturer, model number, serial number, and nameplate data.

3.10 TOLERANCES

- A. Set HVAC system's air flow rates and water flow rates within the following tolerances:
 - 1. Supply, Return, and Exhaust Fans and Equipment with Fans: Plus or minus 10 percent.
 - 2. Air Outlets and Inlets: Plus or minus 10 percent.
 - 3. Cooling-Water Flow Rate: Plus or minus 10 percent.

3.11 REPORTING

- A. Initial Construction-Phase Report: Based on examination of the Contract Documents as specified in "Examination" Article, prepare a report on the adequacy of design for systems' balancing devices. Recommend changes and additions to systems' balancing devices to facilitate proper performance measuring and balancing. Recommend changes and additions to HVAC systems and general construction to allow access for performance measuring and balancing devices.
- B. Status Reports: Prepare monthly progress reports to describe completed procedures, procedures in progress, and scheduled procedures. Include a list of deficiencies and problems found in systems being tested and balanced. Prepare a separate report for each system and each building floor for systems serving multiple floors.

3.12 FINAL REPORT

- A. General: Prepare a certified written report; tabulate and divide the report into separate sections for tested systems and balanced systems.
 - 1. Include a certification sheet at the front of the report's binder, signed and sealed by the certified testing and balancing engineer.
 - 2. Include a list of instruments used for procedures, along with proof of calibration.
- B. Final Report Contents: In addition to certified field-report data, include the following:
 - 1. Pump curves.
 - 2. Fan curves.
 - 3. Manufacturers' test data.
 - 4. Field test reports prepared by system and equipment installers.
 - 5. Other information relative to equipment performance; do not include Shop Drawings and product data.

- C. General Report Data: In addition to form titles and entries, include the following data:
 - 1. Title page.
 - 2. Name and address of the TAB contractor.
 - 3. Project name.
 - 4. Project location.
 - 5. Architect's name and address.
 - 6. Engineer's name and address.
 - 7. Contractor's name and address.
 - 8. Report date.
 - 9. Signature of TAB supervisor who certifies the report.
 - 10. Table of Contents with the total number of pages defined for each section of the report. Number each page in the report.
 - 11. Summary of contents including the following:
 - a. Indicated versus final performance.
 - b. Notable characteristics of systems.
 - c. Description of system operation sequence if it varies from the Contract Documents.
 - 12. Nomenclature sheets for each item of equipment.
 - 13. Data for terminal units, including manufacturer's name, type, size, and fittings.
 - 14. Notes to explain why certain final data in the body of reports vary from indicated values.
 - 15. Test conditions for fans and pump performance forms including the following:
 - a. Settings for outdoor-, return-, and exhaust-air dampers.
 - b. Conditions of filters.
 - c. Cooling coil, wet- and dry-bulb conditions.
 - d. Face and bypass damper settings at coils.
 - e. Fan drive settings including settings and percentage of maximum pitch diameter.
 - f. Inlet vane settings for variable-air-volume systems.
 - g. Settings for supply-air, static-pressure controller.
 - h. Other system operating conditions that affect performance.
- D. System Diagrams: Include schematic layouts of air and hydronic distribution systems. Present each system with single-line diagram and include the following:
 - 1. Quantities of outdoor, supply, return, and exhaust airflows.
 - 2. Water and steam flow rates.
 - 3. Duct, outlet, and inlet sizes.
 - 4. Pipe and valve sizes and locations.
 - 5. Terminal units.

- 6. Balancing stations.
- 7. Position of balancing devices.
- E. Air-Handling-Unit Test Reports: For air-handling units with coils, include the following:
 - 1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and unit size.
 - e. Manufacturer's serial number.
 - f. Unit arrangement and class.
 - g. Discharge arrangement.
 - h. Sheave make, size in inches, and bore.
 - i. Center-to-center dimensions of sheave, and amount of adjustments in inches.
 - j. Number, make, and size of belts.
 - k. Number, type, and size of filters.
 - 2. Motor Data:
 - a. Motor make, and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Center-to-center dimensions of sheave, and amount of adjustments in inches.
 - 3. Test Data (Indicated and Actual Values):
 - a. Total air flow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan rpm.
 - d. Discharge static pressure in inches wg.
 - e. Filter static-pressure differential in inches wg.
 - f. Cooling-coil static-pressure differential in inches wg.
 - g. Heating-coil static-pressure differential in inches wg.
 - h. Outdoor airflow in cfm.
 - i. Return airflow in cfm.
 - j. Outdoor-air damper position.
 - k. Return-air damper position.
 - I. Vortex damper position.
- F. Apparatus-Coil Test Reports:
 - 1. Coil Data:

- a. System identification.
- b. Location.
- c. Coil type.
- d. Number of rows.
- e. Fin spacing in fins per inch o.c.
- f. Make and model number.
- g. Face area in sq. ft.
- h. Tube size in NPS.
- i. Tube and fin materials.
- j. Circuiting arrangement.
- 2. Test Data (Indicated and Actual Values):
 - a. Air flow rate in cfm.
 - b. Average face velocity in fpm.
 - c. Air pressure drop in inches wg.
 - d. Outdoor-air, wet- and dry-bulb temperatures in deg F.
 - e. Return-air, wet- and dry-bulb temperatures in deg F.
 - f. Entering-air, wet- and dry-bulb temperatures in deg F.
 - g. Leaving-air, wet- and dry-bulb temperatures in deg F.
 - h. Water flow rate in gpm.
 - i. Water pressure differential in feet of head or psig.
 - j. Entering-water temperature in deg F.
 - k. Leaving-water temperature in deg F.
- G. Electric-Coil Test Reports: For electric furnaces, duct coils, and electric coils installed in central-station air-handling units, include the following:
 - 1. Unit Data:
 - a. System identification.
 - b. Location.
 - c. Coil identification.
 - d. Capacity in Btu/h.
 - e. Number of stages.
 - f. Connected volts, phase, and hertz.
 - g. Rated amperage.
 - h. Air flow rate in cfm.
 - i. Face area in sq. ft.
 - j. Minimum face velocity in fpm.
 - 2. Test Data (Indicated and Actual Values):
 - a. Heat output in Btu/h.
 - b. Air flow rate in cfm.
 - c. Air velocity in fpm.
 - d. Entering-air temperature in deg F.
 - e. Leaving-air temperature in deg F.

- f. Voltage at each connection.
- g. Amperage for each phase.
- H. Fan Test Reports: For supply, return, and exhaust fans, include the following:
 - 1. Fan Data:
 - a. System identification.
 - b. Location.
 - c. Make and type.
 - d. Model number and size.
 - e. Manufacturer's serial number.
 - f. Arrangement and class.
 - g. Sheave make, size in inches, and bore.
 - h. Center-to-center dimensions of sheave, and amount of adjustments in inches.
 - 2. Motor Data:
 - a. Motor make, and frame type and size.
 - b. Horsepower and rpm.
 - c. Volts, phase, and hertz.
 - d. Full-load amperage and service factor.
 - e. Sheave make, size in inches, and bore.
 - f. Center-to-center dimensions of sheave, and amount of adjustments in inches.
 - g. Number, make, and size of belts.
 - 3. Test Data (Indicated and Actual Values):
 - a. Total airflow rate in cfm.
 - b. Total system static pressure in inches wg.
 - c. Fan rpm.
 - d. Discharge static pressure in inches wg.
 - e. Suction static pressure in inches wg.
- I. Round and Rectangular Duct Traverse Reports: Include a diagram with a grid representing the duct cross-section and record the following:
 - 1. Report Data:
 - a. System and air-handling-unit number.
 - b. Location and zone.
 - c. Traverse air temperature in deg F.
 - d. Duct static pressure in inches wg.
 - e. Duct size in inches.
 - f. Duct area in sq. ft.

- g. Indicated air flow rate in cfm.
- h. Indicated velocity in fpm.
- i. Actual air flow rate in cfm.
- j. Actual average velocity in fpm.
- k. Barometric pressure in psig.
- J. Air-Terminal-Device Reports:
 - 1. Unit Data:
 - a. System and air-handling unit identification.
 - b. Location and zone.
 - c. Apparatus used for test.
 - d. Area served.
 - e. Make.
 - f. Number from system diagram.
 - g. Type and model number.
 - h. Size.
 - i. Effective area in sq. ft.
 - 2. Test Data (Indicated and Actual Values):
 - a. Air flow rate in cfm.
 - b. Air velocity in fpm.
 - c. Preliminary air flow rate as needed in cfm.
 - d. Preliminary velocity as needed in fpm.
 - e. Final air flow rate in cfm.
 - f. Final velocity in fpm.
 - g. Space temperature in deg F.
- K. Pump Test Reports: Calculate impeller size by plotting the shutoff head on pump curves and include the following:
 - 1. Unit Data:
 - a. Unit identification.
 - b. Location.
 - c. Service.
 - d. Make and size.
 - e. Model number and serial number.
 - f. Water flow rate in gpm.
 - g. Water pressure differential in feet of head or psig.
 - h. Required net positive suction head in feet of head or psig.
 - i. Pump rpm.
 - j. Impeller diameter in inches.
 - k. Motor make and frame size.
 - I. Motor horsepower and rpm.
 - m. Voltage at each connection.

- n. Amperage for each phase.
- o. Full-load amperage and service factor.
- p. Seal type.
- 2. Test Data (Indicated and Actual Values):
 - a. Static head in feet of head or psig.
 - b. Pump shutoff pressure in feet of head or psig.
 - c. Actual impeller size in inches.
 - d. Full-open flow rate in gpm.
 - e. Full-open pressure in feet of head or psig.
 - f. Final discharge pressure in feet of head or psig.
 - g. Final suction pressure in feet of head or psig.
 - h. Final total pressure in feet of head or psig.
 - i. Final water flow rate in gpm.
 - j. Voltage at each connection.
 - k. Amperage for each phase.
- L. Instrument Calibration Reports:
 - 1. Report Data:
 - a. Instrument type and make.
 - b. Serial number.
 - c. Application.
 - d. Dates of use.
 - e. Dates of calibration.

3.13 INSPECTIONS

- A. Initial Inspection:
 - 1. After testing and balancing are complete, operate each system and randomly check measurements to verify that the system is operating according to the final test and balance readings documented in the final report.
 - 2. Check the following for each system:
 - a. Measure airflow of at least 10 percent of air outlets.
 - b. Measure water flow of at least 5 percent of terminals.
 - c. Measure room temperature at each thermostat/temperature sensor. Compare the reading to the set point.
 - d. Verify that balancing devices are marked with final balance position.
 - e. Note deviations from the Contract Documents in the final report.
- B. Final Inspection:

- 1. After initial inspection is complete and documentation by random checks verifies that testing and balancing are complete and accurately documented in the final report, request that a final inspection be made by Commissioning Authority.
- 2. The TAB contractor's test and balance engineer shall conduct the inspection in the presence of Commissioning Authority.
- 3. Commissioning Authority shall randomly select measurements, documented in the final report, to be rechecked. Rechecking shall be limited to either 10 percent of the total measurements recorded or the extent of measurements that can be accomplished in a normal 8-hour business day.
- 4. If rechecks yield measurements that differ from the measurements documented in the final report by more than the tolerances allowed, the measurements shall be noted as "FAILED."
- 5. If the number of "FAILED" measurements is greater than 10 percent of the total measurements checked during the final inspection, the testing and balancing shall be considered incomplete and shall be rejected.
- C. TAB Work will be considered defective if it does not pass final inspections. If TAB Work fails, proceed as follows:
 - 1. Recheck all measurements and make adjustments. Revise the final report and balancing device settings to include all changes; resubmit the final report and request a second final inspection.
 - 2. If the second final inspection also fails, Owner may contract the services of another TAB contractor to complete TAB Work according to the Contract Documents and deduct the cost of the services from the original TAB contractor's final payment.
- D. Prepare test and inspection reports.

3.14 ADDITIONAL TESTS

- A. Within 90 days of completing TAB, perform additional TAB to verify that balanced conditions are being maintained throughout and to correct unusual conditions.
- B. Seasonal Periods: If initial TAB procedures were not performed during near-peak summer and winter conditions, perform additional TAB during near-peak summer and winter conditions.

3.15 COMMISSIONING

- A. Refer to Commissioning Specifications, Section 01 81 1023 08 00, for related commissioning requirements.
- B. Test and Balance contractor shall provide necessary support to complete necessary Pre-functional testing, Functional Testing, and any retesting required as required to complete the commissioning process.

END OF SECTION 23 05 93



SECTION 23 08 00 - COMMISSIONING OF HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and other Division 01 Specification Sections, apply to this Section, including 019113 – General Commissioning Requirements, apply.

1.2 SUMMARY

- A. Section includes commissioning process requirements for HVAC&R systems, assemblies, and equipment.
- B. Related Sections:
 - 1. Refer to Division 01 <u>& Section 019113 "General Commissioning</u> <u>Requirements" the following sections</u> for additional commissioning scope and requirements. All testing and commissioning requirements of that for these sections shall be met.
 - a. 23 00 10 Basic Mechanical Requirements
 - b. 23 05 00 Common Work Results for HVAC
 - c. 23 05 93 Testing Adjusting and Balancing for HVAC
 - a.d. 23 09 00 Instrumentation and Control for HVAC

1.3 CONTRACTOR'S RESPONSIBILITIES

- A. Perform commissioning tests at the direction of the Commissioning Authority (CxA).
- B. Attend construction phase controls coordination meeting.
- C. Attend testing, adjusting, and balancing review and coordination meeting.
- D. Participate in HVAC&R systems, assemblies, equipment, and component maintenance orientation and inspection as directed by the CxA.
- E. Provide information requested by the CxA for final commissioning documentation.
- F. Provide measuring instruments and logging devices to record test data, and provide data acquisition equipment to record data for the complete range of testing for the required test period.

1.4 CxA RESPONSIBILITIES

- A. Provide project-specific construction checklists and commissioning process test procedures for actual HVAC&R systems, assemblies, equipment, and components to be furnished and installed as part of the construction contract.
- B. Direct commissioning testing.
- C. Verify testing, adjusting, and balancing of Work are complete.
- D. Provide test data, inspection reports, and issues log in Final Report.

1.5 COMMISSIONING DOCUMENTATION

- A. Provide the following information to the CxA for inclusion in the commissioning plan:
 - 1. Plan for delivery and review of submittals, systems manuals, and other documents and reports.
 - 2. Identification of installed systems, assemblies, equipment, and components including design changes that occurred during the construction phase.
 - 3. Process and schedule for completing construction checklists and manufacturer's prestart and startup checklists for HVAC&R systems, assemblies, equipment, and components to be verified and tested.
 - 4. Certificate of completion certifying that installation, prestart checks, and startup procedures have been completed.
 - 5. Certificate of readiness certifying that HVAC&R systems, subsystems, equipment, and associated controls are ready for testing.
 - 6. Test and inspection reports and certificates.
 - 7. Corrective action documents.
 - 8. Verification of testing, adjusting, and balancing reports.

1.6 SUBMITTALS

- A. Certificates of readiness.
- B. Certificates of completion of installation, prestart, and startup activities.
- C. See other related specification sections for required submittals and manuals, including 019113 General Commissioning Requirements.

PART 2 - PRODUCTS (Not Used)

PART 3 - EXECUTION

3.1 TESTING PREPARATION

- A. Certify that HVAC&R systems, subsystems, and equipment have been installed, calibrated, and started and are operating according to the Contract Documents.
- B. Certify that HVAC&R instrumentation and control systems have been completed and calibrated, that they are operating according to the Contract Documents, and that pretest set points have been recorded.
- C. Certify that testing, adjusting, and balancing procedures have been completed and that testing, adjusting, and balancing reports have been submitted, discrepancies corrected, and corrective work approved.
- D. Set systems, subsystems, and equipment into operating mode to be tested (e.g., normal shutdown, normal auto position, normal manual position, unoccupied cycle, emergency power, and alarm conditions).
- E. Inspect and verify the position of each device and interlock identified on checklists.
- F. Check safety cutouts, alarms, and interlocks during each mode of operation.
- G. Testing Instrumentation: Install measuring instruments and logging devices to record test data as directed by the CxA.

3.2 TESTING AND BALANCING VERIFICATION

- A. Prior to performance of testing and balancing work, provide copies of reports, sample forms, checklists, and certificates to the CxA.
- B. Notify the CxA at least 10 days in advance of testing and balancing work, and provide access for the CxA to witness testing and balancing work.
- C. Provide technicians, instrumentation, and tools to verify testing and balancing of HVAC&R systems at the direction of the CxA.
 - 1. The CxA will notify testing and balancing Contractor 10 days in advance of the date of field verification. Notice will not include data points to be verified.
 - 2. The testing and balancing Contractor shall use the same instruments (by model and serial number) that were used when original data were collected.
 - 3. Failure of an item includes, other than sound, a deviation of more than 10 percent. Failure of more than 10 percent of selected items shall result in

rejection of final testing, adjusting, and balancing report. For sound pressure readings, a deviation of 3 dB shall result in rejection of final testing. Variations in background noise must be considered.

4. Remedy the deficiency and notify the CxA so verification of failed portions can be performed.

3.3 GENERAL TESTING REQUIREMENTS

- A. Provide technicians, instrumentation, and tools to perform commissioning test at the direction of the CxA.
- B. Scope of HVAC&R testing shall include entire HVAC&R installation, from central equipment for heat generation and refrigeration through distribution systems to each conditioned space. Testing shall include measuring capacities and effectiveness of operational and control functions.
 - 1. Testing Strategies and Sampling: Refer to section 019113 for testing of equipment strategies and sampling requirement functional performance test requirements.
- C. Test all operating modes, interlocks, control responses, and responses to abnormal or emergency conditions, and verify proper response of building automation system controllers and sensors.
- D. The CxA along with the HVAC&R Contractor, testing and balancing Contractor, and HVAC&R Instrumentation and Control Contractor shall prepare detailed testing plans, procedures, and checklists for HVAC&R systems, subsystems, and equipment.
- E. Tests will be performed using design conditions whenever possible.
- F. Simulated conditions may need to be imposed using an artificial load when it is not practical to test under design conditions. Before simulating conditions, calibrate testing instruments. Provide equipment to simulate loads. Set simulated conditions as directed by the CxA and document simulated conditions and methods of simulation. After tests, return settings to normal operating conditions.
- G. The CxA may direct that set points be altered when simulating conditions is not practical.
- H. The CxA may direct that sensor values be altered with a signal generator when design or simulating conditions and altering set points are not practical.
- I. If tests cannot be completed because of a deficiency outside the scope of the HVAC&R system, document the deficiency and report it to the Owner. After deficiencies are resolved, reschedule tests.

J. If the testing plan indicates specific seasonal testing, complete appropriate initial performance tests and documentation and schedule seasonal tests.

3.4 HVAC&R SYSTEMS, SUBSYSTEMS, AND EQUIPMENT TESTING PROCEDURES

- A. Boiler Testing and Acceptance Procedures: Testing requirements are specified in Division 23 boiler sections. Provide submittals, test data, inspector record, and boiler certification to the CxA.
- B. HVAC&R Instrumentation and Control System Testing: Field testing plans and testing requirements are specified in Division 23 Sections "Instrumentation and Control for HVAC" and "Sequence of Operations for HVAC Controls." Assist the CxA with preparation of testing plans.
- C. Pipe system cleaning, flushing, hydrostatic tests, and chemical treatment requirements are specified in Division 23 piping Sections. HVAC&R Contractor shall prepare a pipe system cleaning, flushing, and hydrostatic testing plan. Provide cleaning, flushing, testing, and treating plan and final reports to the CxA. Plan shall include the following:
 - 1. Sequence of testing and testing procedures for each section of pipe to be tested, identified by pipe zone or sector identification marker. Markers shall be keyed to Drawings for each pipe sector, showing the physical location of each designated pipe test section. Drawings keyed to pipe zones or sectors shall be formatted to allow each section of piping to be physically located and identified when referred to in pipe system cleaning, flushing, hydrostatic testing, and chemical treatment plan.
 - 2. Description of equipment for flushing operations.
 - 3. Minimum flushing water velocity.
 - 4. Tracking checklist for managing and ensuring that all pipe sections have been cleaned, flushed, hydrostatically tested, and chemically treated.
- D. Energy Supply System Testing: Provide technicians, instrumentation, tools, and equipment to test performance of hot-water systems and equipment at the direction of the CxA. The CxA shall determine the sequence of testing and testing procedures for each equipment item and pipe section to be tested.
- E. Refrigeration System Testing: Provide technicians, instrumentation, tools, and equipment to test performance of chillers, cooling towers, refrigerant compressors and condensers, heat pumps, and other refrigeration systems. The CxA shall determine the sequence of testing and testing procedures for each equipment item and pipe section to be tested.
- F. HVAC&R Distribution System Testing: Provide technicians, instrumentation, tools, and equipment to test performance of air, steam, and hydronic distribution systems; special exhaust; and other distribution systems, including HVAC&R terminal equipment and unitary equipment.

G. Vibration and Sound Tests: Provide technicians, instrumentation, tools, and equipment to test performance of vibration isolation and seismic controls.

3.5 NONCONFORMANCE

- A. The CxA will record the results of the Functional Performance Tests. All deficiencies, nonconformance issues, or test failures will be noted and reported to the Contractors in a deficiency list or in a punch-list format.
- B. Corrections of minor deficiencies identified may be made during the tests at the discretion of the CxA. In such cases the deficiency and resolution will be documented on the procedure form.
- C. Every effort will be made to expedite the testing process and minimize unnecessary delays, while not compromising the integrity of the procedures. However, the CxA will not be pressured into overlooking deficient work or loosening acceptance criteria to satisfy scheduling or cost issues, unless there is an overriding reason to do so at the request of the Owners Representative.
- D. Retesting:
 - 1. If a Functional Performance Test fails, corrections shall be made to the deficient equipment or systems by the Contractors. The systems will be re-tested until they pass the Tests.
 - 2. The time/cost for the CxA to perform any retesting required because of improper set up of the systems by the contractors or failed functional or performance tests will be back-charged to the Contractor (who may choose to recover costs from the party responsible for executing faulty equipment startup/checkout and associated checklists). This includes instances where a specific item was overlooked in the equipment startup and checkout procedures, reported to have been successfully completed but determined during Functional Performance testing to be faulty.
 - 3. Any required retesting by any contractor, sub-contractor, or vendor shall not be considered a justified reason for a claim of delay or for a time extension by the Contractor.

3.6 DEFICIENCIES AND RETESTING

- A. The CxA documents the results of each test. (Corrections of minor installation or sequence of operation deficiencies are made during tests at the discretion of CxA.)
- B. Deficiencies/nonconformance issues not corrected during testing are reported to the Contractors for corrective action. Upon completion, a request is made by the Contractors to CxA for retest.

END OF SECTION 23 08 00


SECTION 23 09 00 - INSTRUMENTATION AND CONTROL FOR HVAC

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes control equipment for HVAC systems and components, including control components for terminal heating and cooling units not supplied with factory-wired controls, and Lab Controls.
- B. Related Sections include the following:
 - 1. Division 23 Section "Meters and Gages for HVAC Piping" for measuring equipment that relates to this Section.

1.3 DEFINITIONS

- A. BAS: Direct digital control.
- B. I/O: Input/output.
- C. MS/TP: Master slave/token passing.
- D. PC: Personal computer.
- E. PID: Proportional plus integral plus derivative.
- F. BAS: Building Automation System

1.4 SYSTEM PERFORMANCE

- A. Comply with the following performance requirements:
 - 1. Graphic Display: Display graphic with minimum 20 dynamic points with current data within 10 seconds.
 - 2. Graphic Refresh: Update graphic with minimum 20 dynamic points with current data within 8 seconds.

- 3. Object Command: Reaction time of less than two seconds between operator command of a binary object and device reaction.
- 4. Object Scan: Transmit change of state and change of analog values to control units or workstation within six seconds.
- 5. Alarm Response Time: Annunciate alarm at workstation within 45 seconds. Multiple workstations must receive alarms within five seconds of each other.
- 6. Program Execution Frequency: Run capability of applications as often as five seconds, but selected consistent with mechanical process under control.
- 7. Performance: Programmable controllers shall execute BAS PID control loops, and scan and update process values and outputs at least once per second.
- 8. Reporting Accuracy and Stability of Control: Report values and maintain measured variables within tolerances as follows:
 - a. Water Temperature: Plus or minus 1 deg F.
 - b. Water Flow: Plus or minus 2 percent of full scale.
 - c. Water Pressure: Plus or minus 5 percent of full scale.
 - d. Space Temperature: Plus or minus 1 deg F.
 - e. Ducted Air Temperature: Plus or minus 1 deg F.
 - f. Outside Air Temperature: Plus or minus 2 deg F.
 - g. Dew Point Temperature: Plus or minus 3 deg F.
 - h. Temperature Differential: Plus or minus 0.25 deg F.
 - i. Relative Humidity: Plus or minus 2 percent.
 - j. Airflow (Pressurized Spaces): Plus or minus 3 percent of full scale.
 - k. Airflow (Measuring Stations): Plus or minus 5 percent of full scale.
 - I. Airflow (Terminal): Plus or minus 10 percent of full scale.
 - m. Air Pressure (Space): Plus or minus 0.01-inch wg.
 - n. Air Pressure (Ducts): Plus or minus 0.1-inch wg.
 - o. Electrical: Plus or minus 5 percent of reading.

1.5 SEQUENCE OF OPERATION

A. See Control Diagrams on Design Documents for Sequences of Operations.

1.6 SUBMITTALS

- A. Product Data: Include manufacturer's technical literature for each control device. Indicate dimensions, capacities, performance characteristics, electrical characteristics, finishes for materials, and installation and startup instructions for each type of product indicated.
 - 1. BAS System Hardware: Bill of materials of equipment indicating quantity, manufacturer, and model number. Include technical data for operator workstation equipment, interface equipment, control units, transducers/transmitters, sensors, actuators, valves, relays/switches, control panels, and operator interface equipment.

- 2. Control System Software: Include technical data for operating system software, operator interface, color graphics, and other third-party applications.
- 3. Controlled Systems: Instrumentation list with element name, type of device, manufacturer, model number, and product data. Include written description of sequence of operation including schematic diagram.
- B. Shop Drawings: Detail equipment assemblies and indicate dimensions, weights, loads, required clearances, method of field assembly, components, and location and size of each field connection.
 - 1. Bill of materials of equipment indicating quantity, manufacturer, and model number.
 - 2. Schematic flow diagrams showing fans, pumps, coils, dampers, valves, and control devices.
 - 3. Wiring Diagrams: Power, signal, and control wiring.
 - 4. Details of control panel faces, including controls, instruments, and labeling.
 - 5. Written description of sequence of operation.
 - 6. Schedule of dampers including size, leakage, and flow characteristics.
 - 7. Schedule of valves including flow characteristics.
 - 8. BAS System Hardware:
 - a. Wiring diagrams for control units with termination numbers.
 - b. Schematic diagrams and floor plans for field sensors and control hardware.
 - c. Schematic diagrams for control, communication, and power wiring, showing trunk data conductors and wiring between operator workstation and control unit locations.
 - 9. Control System Software: List of color graphics indicating monitored systems, data (connected and calculated) point addresses, output schedule, and operator notations.
 - 10. Controlled Systems:
 - a. Schematic diagrams of each controlled system with control points labeled and control elements graphically shown, with wiring.
 - b. Scaled drawings showing mounting, routing, and wiring of elements including bases and special construction.
 - c. Written description of sequence of operation including schematic diagram.
 - d. Points list.
 - 11. All HVAC control system submittals, as-builts, graphics, alarms and programming shall use the same equipment and device naming convention used on the construction documents.
 - 12. PICS (Performance Interoperability Conformance Statements)

- a. Contractor shall provide for each type of equipment being supplied by all contracting trades.
- C. Data Communications Protocol Certificates: Certify that each proposed BAS system component complies with ASHRAE 135.
- D. Software and Firmware Operational Documentation: Include the following:
 - 1. Software operating and upgrade manuals.
 - 2. Program Software Backup: On a magnetic media or compact disc, complete with data files.
 - 3. Device address list.
 - 4. Printout of software application and graphic screens.
 - 5. Software license required by and installed for BAS workstations and control systems.
- E. Field quality-control test reports.
- F. Operation and Maintenance Data: For HVAC instrumentation and control system to include in emergency, operation, and maintenance manuals. In addition to items specified in Division 01 Section "Operation and Maintenance Data," include the following:
 - 1. Maintenance instructions and lists of spare parts for each type of control device and compressed-air station.
 - 2. Interconnection wiring diagrams with identified and numbered system components and devices.
 - 3. Keyboard illustrations and step-by-step procedures indexed for each operator function.
 - 4. Inspection period, cleaning methods, cleaning materials recommended, and calibration tolerances.
 - 5. Calibration records and list of set points.
 - 6. Refer to 230010 for additional requirements.

1.7 QUALITY ASSURANCE

- A. Installer Qualifications: Automatic control system manufacturer's authorized representative who is trained and approved for installation of system components required for this Project.
- B. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, Article 100, by a testing agency acceptable to authorities having jurisdiction, and marked for intended use.
- C. Comply with ASHRAE 135 for BAS system components.
- D. All HVAC control system components shall be BACnet BTL 135.

1.8 DELIVERY, STORAGE, AND HANDLING

- A. Factory-Mounted Components: Where control devices specified in this Section are indicated to be factory mounted on equipment, arrange for shipping of control devices to equipment manufacturer.
- B. System Software: Update to latest version of software at Project completion.

1.9 COORDINATION

- A. Coordinate location of thermostats, humidistats, and other exposed control sensors with plans and room details before installation.
- B. Coordinate equipment with Division 27 Section "Clock Systems" to achieve compatibility with equipment that interfaces with that system.
- C. Coordinate equipment with Division 26 Section "Network Lighting Controls" to achieve compatibility with equipment that interfaces with that system.
- D. Coordinate supply of conditioned electrical branch circuits for control units and operator workstation.
- E. Coordinate equipment with Division 26 Section "Electrical Power Monitoring and Control" to achieve compatibility of communication interfaces.
- F. Coordinate equipment with Division 26 Section "Panelboards" to achieve compatibility with starter coils and annunciation devices.
- G. Coordinate size and location of concrete bases. Cast anchor-bolt inserts into bases. Concrete, reinforcement, and formwork requirements are specified in Division 03 Section "Cast-in-Place Concrete."
- H. Coordinate with Commissioning Agent for Commissioning of systems in accordance with Commissioning Specifications, Commissioning Plan, and Drawings and specifications.
- I. Coordinate with Test and Balance Company in accordance with Commissioning Specifications, Commissioning Plan, and Drawings and specifications.
 - 1. The project's DDC system shall be completed and confirmed in writing by the responsible contractor prior to final TAB activities taking place. The intent is to allow the TAB contractor to verify system operation in its final configuration and minimize inconsistencies introduced by changes to the DDC system.

2. The final TAB activities shall not proceed until the BAS system has been completed. Written confirmation and a copy of the current programming and graphics shall be provided to the College.

1.10 EXTRA MATERIALS

- A. Furnish extra materials described below that match products installed and that are packaged with protective covering for storage and identified with labels describing contents.
 - 1. Replacement Materials: One replacement diaphragm or relay mechanism for each unique valve motor.
 - 2. Refer to 230010 for additional spare parts requirements.
 - 3. Spare materials shall be provided as a part of this project. In addition to any requirements in the drawings and/or specifications, the following items shall be provided:
 - a. 5 of each type of temperature sensor
 - b. 1 of each type of humidity sensor
 - c. 1 of each type of CO2 or VOC sensor
 - d. 1 of each type of dry differential pressure sensor and/or switch
 - e. 1 of each type of wet differential pressure sensor and/or switch
 - f. 1 of each type of air flow measuring station
 - g. 1 of each type of CT
 - h. 1 of each type of actuator
 - i. 1 of each type of BAS controller
 - j. 1 of ANY critical of long lead items
 - k. 2 of each type of BAS controller
 - I. 1 extra of any BAS interface

PART 2 - PRODUCTS

2.1 MANUFACTURERS

- A. In other Part 2 articles where titles below introduce lists, the following requirements apply to product selection:
 - 1. Manufacturers: Subject to compliance with requirements, provide products by one of the manufacturers specified.
- 2.2 CONTROL SYSTEM
 - A. Manufacturers:

- 1. Siemens
- 2. Trane
- 3. Automated Logic
- B. BTL listed products, if available, must be provided.
- C. Selected Controls System provider shall implement latest published revision of controller, server, and workstation firmware and software. This includes all work for updates and/or changes that are necessary or required to vendor's existing control equipment.
- D. Control system shall consist of sensors, indicators, actuators, final control elements, interface equipment, other apparatus, and accessories to control mechanical systems.
- E. Control system shall consist of sensors, indicators, actuators, final control elements, interface equipment, other apparatus, accessories, and software connected to distributed controllers operating in multiuser, multitasking environment on token-passing network and programmed to control mechanical systems. An operator workstation permits interface with the network via dynamic color graphics with each mechanical system, building floor plan, and control device depicted by point-and-click graphics.
 - 1. Controls and Graphics shall be in accordance with Valencia College Controls standards, including but not limited to Hardware, software, software, programming, trending, alarming, remote monitoring, energy reports, daily reports, monthly reports, annual reports...).
- F. The BAS shall be a web-enabled system with a secure interface. A static IP address and connectivity will be provided by Valencia College to utilize the web based interface with their campus system.
- G. Control system shall include the following:
 - 1. Building lighting control system specified in Division 26 Section "Network Lighting Controls."
 - a. BMS contractor shall provide a digital signal to the network lighting controllers for operation of all lighting systems for the facility.
 - b. BMS contractor shall provide a 7 day/365 days a year schedule for programming the operation of the lighting system.
 - 2. Power Monitoring of Electric Water Heaters.
 - 3. Domestic and Reclaim Water Metering.
 - 4. Trending and Alarming required to implement any measurement and verification required by Part D of the IMPMV guidelines and measurement and verification plan.

5. Gateways and Integration as required for a complete system in accordance with drawings and specifications.

2.3 BAS EQUIPMENT

- A. Operator Workstation: One PC-based microcomputer(s) with minimum configuration as follows:
 - 1. Motherboard: With 8 integrated USB 2.0 ports, integrated Intel Pro 10/100 (Ethernet), integrated audio, bios, and hardware monitoring.
 - 2. Processor: Intel Xeon Dual Core 2.8 GHz (64 bit)
 - 3. Random-Access Memory: 32 GB, 1333 MHz, DDR3 SDRAM.
 - 4. Graphics: Video adapter, minimum 1800 x 1200 pixels, 512 MB video memory, dual-monitor capable.
 - 5. Monitor: 24 inches, LCD color, widescreen.
 - 6. Keyboard: QWERTY, 105 keys.
 - 7. Hard-Disk Drive: 1024 GB.
 - 8. Optical Drive: 16X DVD+/-RW.
 - 9. Media Drive: Internal 19-in-1 USB 2.0 Media Card reader
 - 10. Mouse: Three button, optical with wheel.
 - 11. Uninterruptible Power Supply: 2000 VA.
 - 12. Operating System: Microsoft Windows 7 Professional.
- B. Control Units: Modular, comprising processor board with programmable, nonvolatile, random-access memory; local operator access and display panel; integral interface equipment; and backup power source.
 - 1. Units monitor or control each I/O point; process information; execute commands from other control units, devices, and operator stations; and download from or upload to operator workstation or diagnostic terminal unit.
 - 2. Stand-alone mode control functions operate regardless of network status. Functions include the following:
 - a. Global communications.
 - b. Discrete/digital, analog, and pulse I/O.
 - c. Monitoring, controlling, or addressing data points.
 - d. Software applications, scheduling, and alarm processing.
 - e. Testing and developing control algorithms without disrupting field hardware and controlled environment.
 - 3. Standard Application Programs:
 - a. Electric Control Programs: Demand limiting, duty cycling, automatic time scheduling, start/stop time optimization, night setback/setup, on-off control with differential sequencing, staggered start, antishort cycling, PID control, BAS with fine tuning, and trend logging.

- b. HVAC Control Programs: Optimal run time, supply-air reset, and enthalpy switchover.
- c. Programming Application Features: Include trend point; alarm processing and messaging; weekly, monthly, and annual scheduling; energy calculations; run-time totalization; and security access.
- d. Remote communications.
- e. Maintenance management.
- f. Units of Measure: Inch-pound and SI (metric).
- 4. Local operator interface provides for download from or upload to operator workstation or diagnostic terminal unit.
- 5. ASHRAE 135 Compliance: Control units shall use ASHRAE 135 protocol and communicate using ISO 8802-3 (Ethernet) datalink/physical layer protocol.
- C. Local Control Units: Modular, comprising processor board with electronically programmable, nonvolatile, read-only memory; and backup power source.
 - 1. Units monitor or control each I/O point, process information, and download from or upload to operator workstation or diagnostic terminal unit.
 - 2. Stand-alone mode control functions operate regardless of network status. Functions include the following:
 - a. Global communications.
 - b. Discrete/digital, analog, and pulse I/O.
 - c. Monitoring, controlling, or addressing data points.
 - 3. Local operator interface provides for download from or upload to operator workstation or diagnostic terminal unit.
 - 4. ASHRAE 135 Compliance: Control units shall use ASHRAE 135 protocol and communicate using ISO 8802-3 (Ethernet) datalink/physical layer protocol.
- D. I/O Interface: Hardwired inputs and outputs may tie into system through controllers. Protect points so that shorting will cause no damage to controllers.
 - 1. Binary Inputs: Allow monitoring of on-off signals without external power.
 - 2. Pulse Accumulation Inputs: Accept up to 10 pulses per second.
 - 3. Analog Inputs: Allow monitoring of low-voltage (0- to 10-V dc), current (4 to 20 mA), or resistance signals.
 - 4. Binary Outputs: Provide on-off or pulsed low-voltage signal, selectable for normally open or normally closed operation.
 - 5. Analog Outputs: Provide modulating signal, either low voltage (0- to 10-V dc) or current (4 to 20 mA).
 - 6. Tri-State Outputs: Provide two coordinated binary outputs for control of threepoint, floating-type electronic actuators.
 - 7. Universal I/Os: Provide software selectable binary or analog outputs.

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- E. Power Supplies: Transformers with Class 2 current-limiting type or overcurrent protection; limit connected loads to 80 percent of rated capacity. DC power supply shall match output current and voltage requirements and be full-wave rectifier type with the following:
 - 1. Output ripple of 5.0 mV maximum peak to peak.
 - 2. Combined 1 percent line and load regulation with 100-mic.sec. response time for 50 percent load changes.
 - 3. Built-in overvoltage and overcurrent protection and be able to withstand 150 percent overload for at least 3 seconds without failure.
- F. Power Line Filtering: Internal or external transient voltage and surge suppression for workstations or controllers with the following:
 - 1. Minimum dielectric strength of 1000 V.
 - 2. Maximum response time of 10 nanoseconds.
 - 3. Minimum transverse-mode noise attenuation of 65 dB.
 - 4. Minimum common-mode noise attenuation of 150 dB at 40 to 100 Hz.
- G. Third Party Devices: Third party devices shall be connected to building automation system through MS/TP communication bus at the fastest supported bps to the associated controller with the function in which they are being utilized.
 - 1. The following devices shall be provided and connected to the Building Automation System with a BACnet Testing Laboratories BTL listed MS/TP communications card. If communication card is not available then an owner approved BTL Listed Proxy device or Non-BTL listed card may be used. Device object names must clearly indicate the object that is being represented or a proxy device may be required.
 - a. VFD's
 - b. Electrical Main Meter
 - c. Electrical Submeters
 - d. Lighting Control Panels
 - e. Chilled Water Energy Meters
 - f. Domestic Water Meter
 - g. Irrigation Water Meter
 - h. Chemical Treatment System
 - i. Chillers
 - j. Solar Hot Water Control System.
 - k. Solar Hot Water Energy Meters

2.4 ELECTRONIC SENSORS

A. Description: Vibration and corrosion resistant; for wall, immersion, or duct mounting as required.

- B. Thermistor Temperature Sensors and Transmitters:
 - 1. Manufacturers:
 - a. Ebtron, Inc.
 - b. I.T.M. Instruments Inc.
 - c. RDF Corporation.
 - 2. Accuracy: Plus or minus 0.5 deg F at calibration point.
 - 3. Wire: Twisted, shielded-pair cable.
 - 4. Insertion Elements in Ducts: Single point, 8 inches long; use where not affected by temperature stratification or where ducts are smaller than 9 sq. ft.
 - 5. Averaging Elements in Ducts: 18 inches long, rigid; use where prone to temperature stratification or where ducts are larger than 10 sq. ft.
 - 6. Insertion Elements for Liquids: Brass or stainless-steel socket with minimum insertion length of 2-1/2 inches.
 - 7. Room Sensor Cover Construction: Manufacturer's standard locking covers.
 - a. Set-Point Adjustment: Exposed.
 - b. Set-Point Indication: Concealed.
 - c. Thermometer: Concealed.
 - d. Color: White.
 - e. Orientation: Vertical.
 - 8. Outside-Air Sensors: Watertight inlet fitting, shielded from direct sunlight.
 - 9. Room Security Sensors: Stainless-steel cover plate with insulated back and security screws.
- C. Humidity Sensors: Bulk polymer sensor element.
 - 1. Manufacturers:
 - a. BEC Controls Corporation.
 - b. General Eastern Instruments.
 - c. MAMAC Systems, Inc.
 - d. ROTRONIC Instrument Corp.
 - e. TCS/Basys Controls.
 - f. Vaisala.
 - 2. Accuracy: 2 percent full range with linear output.
 - 3. Room Sensor Range: 20 to 80 percent relative humidity.
 - 4. Room Sensor Cover Construction: Manufacturer's standard locking covers.
 - a. Set-Point Adjustment: Concealed.
 - b. Set-Point Indication: Concealed.
 - c. Color: White.
 - d. Orientation: Vertical.

- 5. Duct Sensor: 20 to 80 percent relative humidity range with element guard and mounting plate.
- 6. Outside-Air Sensor: 20 to 80 percent relative humidity range with mounting enclosure, suitable for operation at outdoor temperatures of minus 22 to plus 185 deg F.
- 7. Duct and Sensors: With element guard and mounting plate, range of 0 to 100 percent relative humidity.
- D. Pressure Transmitters/Transducers:
 - 1. Manufacturers:
 - a. BEC Controls Corporation.
 - b. General Eastern Instruments.
 - c. MAMAC Systems, Inc.
 - d. ROTRONIC Instrument Corp.
 - e. TCS/Basys Controls.
 - f. Vaisala.
 - 2. Static-Pressure Transmitter: Nondirectional sensor with suitable range for expected input, and temperature compensated.
 - a. Accuracy: 2 percent of full scale with repeatability of 0.5 percent.
 - b. Output: 4 to 20 mA.
 - c. Building Static-Pressure Range: 0- to 0.25-inch wg.
 - d. Duct Static-Pressure Range: 0- to 5-inch wg.
 - 3. Water Pressure Transducers: Stainless-steel diaphragm construction, suitable for service; minimum 150-psig operating pressure; linear output 4 to 20 mA.
 - 4. Water Differential-Pressure Transducers: Stainless-steel diaphragm construction, suitable for service; minimum 150-psig operating pressure and tested to 300-psig; linear output 4 to 20 mA.
 - 5. Differential-Pressure Switch (Air or Water): Snap acting, with pilot-duty rating and with suitable scale range and differential.
 - 6. Pressure Transmitters: Direct acting for gas, liquid, or steam service; range suitable for system; linear output 4 to 20 mA.

2.5 STATUS SENSORS

- A. Status Inputs for Fans: Differential-pressure switch with pilot-duty rating and with adjustable range of 0- to 5-inch wg.
- B. Status Inputs for Pumps: Differential-pressure switch with pilot-duty rating and with adjustable pressure-differential range of 8 to 60 psig, piped across pump.

- C. Status Inputs for Electric Motors: Comply with ISA 50.00.01, current-sensing fixed- or split-core transformers with self-powered transmitter, adjustable and suitable for 175 percent of rated motor current.
- D. Current Switches: Self-powered, solid-state with adjustable trip current, selected to match current and system output requirements.

2.6 FLOW MEASURING STATIONS

- A. Air Flow Measuring Device: Provide where indicated multi-point thermal dispersion airflow traverse stations for continuous measurement of air volume. Each traverse station shall consist of a multiple array Dual "bead-in-glass" sensing locations. Air flow measurement station shall be sized to match actual duct size. Sensor density shall comply with manufactures recommendations (Density type) to insure specified accuracy in actual installation field conditions/location.
 - 1. Air flow measurement station shall be + 2% of reading, with 0.25% repeatability.
 - a. Provide Bacnet interface for BMS system interface. BMS shall monitor the following points at each AFM location:
 - 1) Instaneous Airflow
 - 2) Time weighted airflow average
 - 3) Temperature
 - b. Acceptable Manufacture/Model:
 - 1) Ebtron Gold Series GTN116-PD
 - 2) Or approved equal
- B. Chilled Water Flow and Heating Hot Water Electromagnetic Flow BTU Meters: Provide chilled/hot water monitoring station consisting of a chilled/hot water flow meter, chilled/hot water supply and return water temperature sensors utilizing matching calibrated sensors.
 - 1. The BCS shall monitor chilled water usage in "ton-hours" or "kiloton-hours", with an accuracy of plus or minus 0.75% with a turn down range from 0.1fps to 33 fps.
 - 2. Provide Bacnet interface for BMS system interface. BMS shall monitor the following points at each AFM location:
 - a. Acceptable Manufacture/Model:
 - 1) Onicon F3500 with System 10 BTU Meter
 - 2) Or approved equal

- C. Chilled Water Flow and Heating Hot Water Electromagnetic Flow Meters: Provide chilled/hot water monitoring station consisting of a chilled/hot water flow meter.
 - 1. The BCS shall monitor chilled water usage, with an accuracy of plus or minus 0.75% with a turn down range from 0.1fps to 33 fps.
 - 2. Provide Bacnet interface for BMS system interface. BMS shall monitor the following points at each AFM location:
 - a. Acceptable Manufacture/Model:
 - 1) Onicon F3500 Insertion
 - 2) Or approved equal
- D. Domestic Water Flow:
 - 1. Pulse Width Modulating Type (Mass Displacement)
 - 2. Provide Bacnet interface for BMS system interface. BMS shall monitor the following points:
 - a. Total Flow
 - 3. Acceptable Manufacture:
 - a. Badger Meters, E-Series Meter with Bacnet Interface.
 - b. Or approved equal
- E. Reclaimed Water Flow:
 - 1. Pulse Width Modulating Type (Mass Displacement)
 - 2. Provide Bacnet interface for BMS system interface. BMS shall monitor the following points:
 - a. Total Flow
 - 3. Acceptable Manufacture:
 - a. Badger Meters, Recodall
 - b. Or approved equal
- 2.7 THERMOSTATS
 - A. Manufacturers:

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- 1. Erie Controls.
- 2. Danfoss Inc.; Air-Conditioning and Refrigeration Div.
- 3. Heat-Timer Corporation.
- 4. Sauter Controls Corporation.
- 5. tekmar Control Systems, Inc.
- 6. Theben AG Lumilite Control Technology, Inc.
- B. Thermistor Temperature Sensor
 - 1. Prerential rate control to minimize overshoot and deviation from setpoint.
 - 2. Short-cycle protection.
 - 3. Sensor operating temperature From 32°F to 122°F (0°C to 50°C)
 - 4. Storage temperature From -40°F to 185°F (-40°C to 85°C)
 - 5. Storage/operating humidity range 5% to 95% relative humidity (RH), noncondensing
 - 6. Thermistor accuracy 0.36°F at calibration point, 1%
 - 7. Setpoint functional range 45°F to 90°F (7.2°C to 32.2°C)
 - 8. Setpoint thumbwheel markings
 - 9. 50°F to 85°F (in 5°F increments) with */** icons on thumbwheel
 - 10. 11°C to 29°C (in 3°C increments) with */** icons on thumbwheel
 - 11. Housing material Polycarbonate/ABS (suitable for plenum mounting), UV protection, UL 94: 5 VA flammability rating.
 - 12. Local Ethernet connection.
- 2.8 HUMIDISTATS
 - A. Manufacturers:
 - 1. MAMAC Systems, Inc.
 - 2. ROTRONIC Instrument Corp.
 - B. Duct-Mounting Humidistats: Electric insertion, 2-position type with adjustable, 2 percent throttling range, 20 to 80 percent operating range, and single- or double-pole contacts.

2.9 CO2 SENSOR

- A. Manufacturers:1. Siemens Controls
- B. CO2 effectively control C02 levels within a 0-2000 ppm range.
- C. Non-Dispersive InfraRed (NDIR) sensor.
- D. CO2 sensor shall be equipped with the following options:

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- 1. Accuracy at 25°C ±30 ppm CO2 +3% of reading (includes repeatability)
- 2. Pressure dependence of output +1.6% of reading per kPa
- 3. Annual zero drift ±10 ppm
- 4. Recommended calibration interval None (auto-calibrated)
- 5. Response time < 3 minutes
- 6. Operating temperature From 32°F to 122°F (0°C to 50°C)
- 7. Storage temperature From -40°F to 158°F (-40°C to 70°C)
- 8. Humidity range 0–85% relative humidity (RH)
- 9. Airflow range 0-33 ft/s (0-10 m/s)
- 10. Output signals OUT1 (V): 0-10 VDC
- 11. Resolution of analog outputs 2ppm CO2
- 12. Automatic self-diagnostics Diagnostic tools

2.10 ACTUATORS

- A. Electric Motors: Size to operate with sufficient reserve power to provide smooth modulating action or two-position action.
 - 1. Comply with requirements in Division 23 Section "Common Motor Requirements for HVAC Equipment."
 - 2. Permanent Split-Capacitor or Shaded-Pole Type: Gear trains completely oil immersed and sealed. Equip spring-return motors with integral spiral-spring mechanism in housings designed for easy removal for service or adjustment of limit switches, auxiliary switches, or feedback potentiometer.
 - 3. Nonspring-Return Motors for Valves Larger Than NPS 2-1/2: Size for running torque of 150 in. x lbf and breakaway torque of 300 in. x lbf.
 - 4. Spring-Return Motors for Valves Larger Than NPS 2-1/2: Size for running and breakaway torque of 150 in. x lbf.
 - 5. Nonspring-Return Motors for Dampers Larger Than 25 Sq. Ft.: Size for running torque of 150 in. x lbf and breakaway torque of 300 in. x lbf.
 - 6. Spring-Return Motors for Dampers Larger Than 25 Sq. Ft.: Size for running and breakaway torque of 150 in. x lbf.
- B. Electronic Actuators: Direct-coupled type designed for minimum 60,000 full-stroke cycles at rated torque.
 - 1. Manufacturers:
 - a. Belimo Aircontrols (USA), Inc.
 - 2. Valves: Size for torque required for valve close off at maximum pump differential pressure.
 - 3. Dampers: Size for running torque calculated as follows:

- a. Parallel-Blade Damper with Edge Seals: 7 inch-lb/sq. ft. of damper.
- b. Opposed-Blade Damper with Edge Seals: 5 inch-lb/sq. ft. of damper.
- c. Parallel-Blade Damper without Edge Seals: 4 inch-lb/sq. ft of damper.
- d. Opposed-Blade Damper without Edge Seals: 3 inch-lb/sq. ft. of damper.
- e. Dampers with 2- to 3-Inch wg of Pressure Drop or Face Velocities of 1000 to 2500 fpm: Increase running torque by 1.5.
- f. Dampers with 3- to 4-Inch wg of Pressure Drop or Face Velocities of 2500 to 3000 fpm: Increase running torque by 2.0.
- 4. Coupling: V-bolt and V-shaped, toothed cradle.
- 5. Overload Protection: Electronic overload or digital rotation-sensing circuitry.
- 6. Fail-Safe Operation: Mechanical, spring-return mechanism. Provide external, manual gear release on nonspring-return actuators.
- 7. Power Requirements (Two-Position Spring Return): 24-V ac.
- 8. Power Requirements (Modulating): Maximum 10 VA at 24-V ac or 8 W at 24-V dc.
- 9. Proportional Signal: 2- to 10-V dc or 4 to 20 mA, and 2- to 10-V dc position feedback signal.
- 10. Temperature Rating: Minus 22 to plus 122 deg F.
- 11. Temperature Rating (Smoke Dampers): Minus 22 to plus 250 deg F.
- 12. Run Time: 12 seconds open, 5 seconds closed.
- 13. Motorized dampers shall not share a common actuator unless the dampers are controlling the same airstream.

2.11 PRESSURE INDEPENDENT CHARACTERIZED CONTROL VALVES

- A. Control Valves: Factory fabricated, of type, body material, and pressure class based on maximum pressure and temperature rating of piping system, unless otherwise indicated.
 - 1. Pressure independent characterized ball control valves, Belimo or approved equal, shall be utilized for AHU's CHW coils and FCU coils.
- B. Manufacturer:
 - 1. Belimo (Belimo Energy Valve)
 - 2. Or approved equal.
- C. Control Valves: Factory fabricated of type, body material, and pressure class based on maximum pressure and temperature rating of piping system, unless otherwise indicated.
- D. The manufacturer shall warrant all components for a period of 5 years from the date of production, with the first two years unconditional (except as noted).
- E. Pressure Independent Control Valves 2" and smaller:

- 1. NPS 2 and Smaller: Forged brass body rated at no less than 360 PSI, stainless steel ball and stem, female NPT union or flanged ends, EPDM lubricated O-rings and TEFZEL characterizing disc.
- 2. Accuracy: The control valves shall accurately control the flow from 0 to 100% full rated flow with an operating pressure differential range of 5 to 50 PSID across the valve.
- 3. Flow Characteristics: Equal percentage/linear characteristics. (Ultrasonic flow meter with <u>+</u> 5% of the actual flow)
- 4. Close-Off Pressure Rating: 200 PSI.
- 5. Supply and return temperature sensors with thermowells and pipe fittings.
- 6. All actuators shall be electronically programmed by use of external computer software for the adjustment of flow. Programming using actuator mounted switches or multi-turn actuators are not acceptable. Actuators shall be provided with an auxiliary switch to prove valve position.
- 7. The actuator shall be the same manufacturer as the valve, integrally mounted to the valve at the factory with a single screw on a four-way DIN mounting-base.
- 8. The control valve shall require no maintenance and shall not include replaceable cartridges.
- 9. The manufacturer shall warrant all components for a period of 5 years from the date of production, with the first two years unconditional.
- 10. The use of pressure independent valves piped in parallel to achieve the rated coil flow shall be permitted. Actuators shall be electronically programmed to permit sequencing the flow with a single control output point. The use of external devices to permit sequencing is not acceptable.
- F. Pressure Independent Control Valves 2-1/2" to 6":
 - 1. NPS 2-1/2 to 6": Forged brass body rated at no less than 360 PSI, stainless steel ball and stem, flanged ends, EPDM lubricated O-rings and TEFZEL characterizing disc.
 - 2. Accuracy: The control valves shall accurately control the flow from 0 to 100% full rated flow with an operating pressure differential range of 5 to 50 PSID across the valve.
 - 3. Flow Characteristics: Equal percentage/linear characteristics. (Magnetic flow meter with <u>+</u> 5% of the actual flow)
 - 4. Close-Off Pressure Rating: 200 PSI.
 - 5. Supply and return temperature sensors with thermowells and pipe fittings.
 - 6. All actuators shall be electronically programmed by use of external computer software for the adjustment of flow. Programming using actuator mounted switches or multi-turn actuators are not acceptable. Actuators shall be provided with an auxiliary switch to prove valve position.
 - 7. The actuator shall be the same manufacturer as the valve, integrally mounted to the valve at the factory with a single screw on a four-way DIN mounting-base.
 - 8. The control valve shall require no maintenance and shall not include replaceable cartridges.
 - 9. The manufacturer shall warrant all components for a period of 5 years from the date of production, with the first two years unconditional.

10. The use of pressure independent valves piped in parallel to achieve the rated coil flow shall be permitted. Actuators shall be electronically programmed to permit sequencing the flow with a single control output point. The use of external devices to permit sequencing is not acceptable.

2.12 CONTROL VALVES

- A. Butterfly Valves: 200-psig, 150-psig maximum pressure differential, ASTM A 126 castiron or ASTM A 536 ductile-iron body and bonnet, extended neck, stainless-steel stem, field-replaceable EPDM or Buna N sleeve and stem seals.
 - 1. Body Style: Wafer.
 - 2. Disc Type: Aluminum bronze.
 - 3. Sizing: 1-psig maximum pressure drop at design flow rate.
 - 4. Manufacture : Belimo or approved equal.

2.13 DAMPERS

- A. Manufacturers:
 - 1. Air Balance Inc.
 - 2. TAMCO (T. A. Morrison & Co. Inc.).
 - 3. United Enertech Corp.
 - 4. Greenheck
 - 5. Ruskin
- B. Dampers: AMCA-rated, parallel-blade design; 0.108-inch- minimum thick, galvanizedsteel or 0.125-inch- minimum thick, extruded-aluminum frames with holes for duct mounting; damper blades shall not be less than 0.064-inch- thick galvanized steel with maximum blade width of 8 inches and length of 48 inches.
 - 1. Secure blades to 1/2-inch- diameter, zinc-plated axles using zinc-plated hardware, with oil-impregnated sintered bronze blade bearings, blade-linkage hardware of zinc-plated steel and brass, ends sealed against spring-stainless-steel blade bearings, and thrust bearings at each end of every blade.
 - 2. Operating Temperature Range: From minus 40 to plus 200 deg F.
 - 3. Edge Seals, Standard Pressure Applications: Closed-cell neoprene.
 - 4. Edge Seals, Low-Leakage Applications: Use inflatable blade edging or replaceable rubber blade seals and spring-loaded stainless-steel side seals, rated for leakage at less than 10 cfm per sq. ft. of damper area, at differential pressure of 4-inch wg when damper is held by torque of 50 in. x lbf; when tested according to AMCA 500D.
 - 5. Outside, return, relief and exhaust air dampers shall be of low leakage proportional type with spring return and fail closed.

2.14 CONTROL CABLE

- A. Electronic and fiber-optic cables for control wiring are specified in Division 27 Section "Communications Horizontal Cabling."
 - 1. Electronic and fiber-optic cables for control wiring shall meet the following low voltage wiring requirements:
 - a. Input/Output = Green jacket, plenum rated with shield.
 - 1) 18 awg, shielded, plenum rated 2-conductor.
 - 2) Loop powered devices should be implemented using (2) two cables.
 - b. COMM = BACnet MS/TP Low Cap 100 ohm, 12.5pf/ft Blue jacket plenum rated with shield
 - 1) 24 awg, shielded, plenum rated 2-conductor
 - Power (<50VAC/VDC) = Orange jacket plenum rated with shield
 18 awg, shielded, plenum rated 2-conductor

2.15 POWER MONITORING

- A. Power Monitor Meters: Provide power monitors sized for the respective load and/or panel being monitored.
 - 1. The BCS shall monitor power usage in "KWH", peak demand "KW", instaneous power "KW" demand, voltage per phase.
 - 2. Provide UL listed manufactures enclosure for assembly. NEMA 1 indoors, NEMA 3R outdoors.
 - 3. Provide Bacnet interface for BMS system interface. BMS shall monitor the following points at each power monitor location:
 - a. KW
 - b. KWH
 - c. Peak KW
 - d. Voltage per Phase
 - e. Current
 - 4. Acceptable Manufacture/Model:
 - a. Veris Power Meter system (Solid Core or split Core Style) with BACnet interface.
 - 1) Veris E50 for single circuits
 - 2) Veris E60 for MDP or distribution panel mains

b. Or approved equal

2.16 LAB CONTROLS

- 1. Basis of Design: Antec (Model PACE) (By Price)
 - a. Or as approved by Owner
- 2. Input/Output (I/O) Configuration:
 - a. Digital Outputs:
 - 1) 6 relay outputs SPDT (contact ratings: 5A @ 250VAC)
 - 2) Removable Screw terminals
 - 3) Individual LED Indication of output status (color "red")
 - b. Universal Inputs:
 - 1) 12 total
 - 2) Input Signals Supported (jumper selectable):
 - a) Thermistor/Dry Contact.
 - b) 0-10 VDC (scalable in software for other ranges)
 - c) 0-20 mA (scalable in software for other ranges)
 - d) 1K Platinum RTD
 - 3) Removable screw terminals
 - 4) 12-Bit A/D
 - 5) Selectable +5V or +24V voltage source (240 mA max)
 - c. Universal Outputs:
 - 1) 6 total
 - 2) Analog Output Signals Supported:
 - a) 0-10 V DC on all 6 outputs (scalable in software for other ranges)
 - b) 0-10 VDC or 0-20 mA on 2 of the outputs
 - 3) Digital Output Signals Each of the 6 outputs can be individually configured as digital outputs. They have the signal capacity
 - 4) to drive an external voltage relay device.

- 5) Removable screw terminals
- 6) Individual LED Indication (red vary in intensity based on output signal status)
- 3. Power Requirements:
 - a. External Power Source 24 VAC \pm 15 %, 50-60 Hz, 20 VA.
 - b. Removable screw terminal (2-position) for power connection
 - c. LED Indication: Power (green), Run (green), and Error (red) LEDs
- 4. Communication Ports:
 - a. 4Ports
 - 1) Open Protocol Port #1 EIA-232/485/ARC 156 (jumper selectable)
 - 2) Open Protocol Port #2 Plug-in port for optional communications cards (LonWorks, Ethernet, Modem, etc.). Note: use of this plug-in port disables serial (232/485) communications at Port #1; however, ARC 156 communications may be active simultaneous to Port #2 usage.
 - 3) Rnet Port for connection to keypad/displays and/or intelligent sensors. This port also acts as the local laptop access port.
 - 4) I/O Expansion Port (CAN-bus)
 - b. Removable Screw terminals
 - c. Transmit & Receive LEDs for each port
 - d. Rotary Address Switches
 - e. Protocol & Baud Rate selector DIP switch
 - f. Integrate to Fume hood autosash controller.
- 5. Size and Environmental Requirements:
 - a. Board Size (including metal cover): 11-3/4" wide x 5" high x 2" deep
 - b. Expander Board Size: 10-5/8" wide x 3" high x 2" deep (note: the expander boards can be mounted on top of the ENV IV controller to conserve panel space or they can be remotely mounted up to 500 feet away from the controller.)
 - c. Protection: Brushed aluminum, gull-wing metal
 - d. Temperature Range: -40 to 150 deg. F, 10-95% RH non-condensing
 - e. Agency Listings: UL, cUL, CE. FCC
- 6. Lab Air Control Valves:
 - a. Lab General Exhaust Valves:
 - 1) Basis of Design (ANTEC VV) or approved equal.
 - 2) Venturi Body and Cone

- 3) Body Material: Aluminum
- 4) Cone Material: Aluminum
- 5) Internal Hardware: 316L Stainless
- 6) Electronic actuator
- b. Lab Hood Exhaust Valves:
 - 1) Basis of Design (ANTEC VV) or approved equal.
 - 2) Venturi Body and Cone
 - 3) Body Material: Aluminum with PVDF Kynar Coating or equivalent
 - 4) Cone Material: Aluminum with PVDF Kynar Coating or equivalent
 - 5) Internal Hardware: 316L Stainless
 - 6) Electronic actuator
- c. Supply Air Valves:
 - 1) Basis of Design: (ANTEC VFX with Hydronic Heat where scheduled) or approved equal.
 - 2) Blade style: Precision Damper
 - 3) Material: Aluminum
 - 4) Insulation: Metal Liner double wall construction with closed cell insulation
 - 5) AirFlow Measuring Station: Velocity Wing
 - 6) Damper Shaft: Solid one Piece Shaft
 - 7) Electronic actuator
 - 8) Hydronic Heater:
 - a) Casing: Minimum 22 ga. galvanized steel.
 - b) Factory installed.
 - c) Gasketed access door.
 - d) Aluminum fins mechanical bonded to seamless copper tubes.
 - e) AHRI 410 Certified.
- d. Refer to Design Drawings for Performance requirements.
- 7. See Fume hood specification for autosash controller being supplied with the Fume hoods. Fume hood controller shall be integrated with the Lab Controller to provide seamless operation between the two controller systems.
 - a. Fume Hood Controllers shall provide the following operation:
 - 1) Occupancy Sensor at each hood.
 - 2) Sash position at each hood.
 - 3) Auto Sash actuator at each hood.
 - 4) Sash obstruction sensor at each hood sash edge.

- 5) Hood airflow monitor, local digital indication, greenlight normal, redlight low flow, local low flow audible alarm, alarm silence (with adjustable silence time delay).
- 6) Exit door Pushbutton at each exit door, programmed to reduce the lab exhaust airflows to allow for safe egress for 20 sec (adjustable), then return to exhaust airflow control.
- 8. Lab Control system shall provide Automatic Airlfow tracking between lab exhaust and associated supply air, to perform the following:
 - a. Maintain the associated lab minimum air change rates when in occupied or unoccupied modes. (4 AC when unoccupied, minimum 10 AC when occupied. Adjustable.)
 - b. Maintain the associated exhaust airflow tracking to maintain the lab negative cfm offset at all times. (To ensure lab is negative to adjacent occupied spaces at all times.
 - c. Modulate fume hood exhaust airflows, based upon associated sash position.
 - d. Automatically open and close hood sash's based upon occupancy sensors.
 - e. Provide local over-ride pushbutton of auto-sash control (with adjustable over-ride timer)
 - f. Modulate and reduce hood airflows when hood is closed, to code allowed minimums.
 - g. Modulate lab Air valves to scheduled values.
 - h. Modulate reheat to maintain space temperature set-points. Reheat shall be controlled to maintain a discharge air temperature set-point which is to be reset upon the space temperature set-point and associated space temperature reading.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Verify that power supply is available to control units and operator workstation.

3.2 INSTALLATION

- A. Building Automation controllers can be organized into a hierarchy structure that allows for multiple IP addresses.
 - 1. The only devices allowed at the IP level shall be those that meet or exceed the minimum BIBB requirements of the latest BTL listed B-BC class PICS.
 - 2. All other devices must reside at a lower tier.

- 3. Any device that is dependent on another device for emergency operation, life safety, etc. must have a means of a direct I/O for the needed points.
- 4. All installations shall utilize one controller for each piece of equipment or system. Two AHU's cannot share a common controller. However, two pumps for a chilled water system can utilize a common controller.
- B. The following framework shall be utilized for device addressing (DEVICE Instance) and network number:
 - Network number shall be comprised of 3 digit building number (551) followed by 2 digit network number. IP level devices shall be assigned a network number of 1.
 - 2. The device ID shall be comprised of the 3 digit building number (551) followed by 2 digit network number (IP devices use 00) followed by 2 digit device number.
 - a. EXAMPLE: BLDG (XXX)
 - 1) Devices on the IP level: xxx0001-xxx009
 - 2) MSTP assignable network numbers: Xxx01-xxx99
 - 3) MSTP assignable devices: xxx0101-xxx0199 for network xxx01
 - a) xxx0201-xxx0299 for network xxx02
 - b) xxx0301-xxx0399 for network xxx03continuing to
 - c) xxx9901-xxx9999 for network xxx99
 - 4) MS/TP physical address shall be set to match the last 2-digits of the device ID
 - 5) Building Numbers greater than 418 will be assigned an owner specified unique 3-digit number.
- C. Install software in control units and operator workstation(s). Implement all features of programs to specified requirements and as appropriate to sequence of operation.
- D. Connect and configure equipment and software to achieve sequence of operation specified.
- E. Verify location of thermostats, humidistats, and other exposed control sensors with Drawings and room details before installation. Install devices 48 inches above the floor.
 - 1. Install averaging elements in ducts and plenums in crossing or zigzag pattern.
- F. Install automatic dampers according to Division 23 Section "Air Duct Accessories."

- G. Install damper motors on outside of duct in warm areas, not in locations exposed to outdoor temperatures.
- H. Install labels and nameplates to identify control components according to Division 23 Section "Identification for HVAC Piping and Equipment."
- I. Install hydronic instrument wells, valves, and other accessories according to Division 23 Section "Hydronic Piping."
- J. Install duct volume-control dampers according to Division 23 Sections specifying air ducts.
- K. Install electronic and fiber-optic cables according to Division 27 Section "Communications Horizontal Cabling."
- 3.3 ELECTRICAL WIRING AND CONNECTION INSTALLATION
 - A. Install raceways, boxes, and cabinets according to Division 26 Section "Raceway and Boxes for Electrical Systems."
 - 1. Controls power shall be connected to emergency power system. A UPS shall be provided for the operator workstation and any file serves, with a minimum of 30 minute capacity.
 - a. Note: Terminal units with electric heat are not to be supplied with emergency power unless noted otherwise. (Therefore those controls will not be on emergency power, as the equipment is single point power connection.)
 - b. Note: FCU's units are not to be supplied with emergency power unless noted otherwise. (Therefore those controls will not be on emergency power, as the equipment is single point power connection.)
 - B. Install building wire and cable according to Division 26 Section "Low-Voltage Electrical Power Conductors and Cables."
 - C. Install signal and communication cable according to Division 27 Section "Communications Horizontal Cabling."
 - 1. Conceal cable, except in mechanical rooms and areas where other conduit and piping are exposed.
 - 2. Install exposed cable in raceway.
 - 3. Install concealed cable in raceway.
 - 4. Bundle and harness multiconductor instrument cable in place of single cables where several cables follow a common path.
 - 5. Fasten flexible conductors, bridging cabinets and doors, along hinge side; protect against abrasion. Tie and support conductors.
 - 6. Number-code or color-code conductors for future identification and service of control system, except local individual room control cables.

- 7. Install wire and cable with sufficient slack and flexible connections to allow for vibration of piping and equipment.
- D. Connect manual-reset limit controls independent of manual-control switch positions. Automatic duct heater resets may be connected in interlock circuit of power controllers.
- E. Connect hand-off-auto selector switches to override automatic interlock controls when switch is in hand position.

3.4 FIELD QUALITY CONTROL

- A. Manufacturer's Field Service: Engage a factory-authorized service representative to inspect, test, and adjust field-assembled components and equipment installation, including connections, and to assist in field testing. Report results in writing.
- B. Perform the following field tests and inspections and prepare test reports:
 - 1. Operational Test: After electrical circuitry has been energized, start units to confirm proper unit operation. Remove and replace malfunctioning units and retest.
 - 2. Test and adjust controls and safeties.
 - 3. Test calibration of electronic controllers by disconnecting input sensors and stimulating operation with compatible signal generator.
 - 4. Test each point through its full operating range to verify that safety and operating control set points are as required.
 - 5. Test each control loop to verify stable mode of operation and compliance with sequence of operation. Adjust PID actions.
 - 6. Test each system for compliance with sequence of operation.
 - 7. Test software and hardware interlocks.
- C. BAS Verification:
 - 1. Verify that instruments are installed before calibration, testing, and loop or leak checks.
 - 2. Check instruments for proper location and accessibility.
 - 3. Check instrument installation for direction of flow, elevation, orientation, insertion depth, and other applicable considerations.
 - 4. Check instrument tubing for proper fittings, slope, material, and support.
 - 5. Check installation of air supply for each instrument.
 - 6. Check flow instruments. Inspect tag number and line and bore size, and verify that inlet side is identified and that meters are installed correctly.
 - 7. Check pressure instruments, piping slope, installation of valve manifold, and selfcontained pressure regulators.
 - 8. Check temperature instruments and material and length of sensing elements.
 - 9. Check control valves. Verify that they are in correct direction.
 - 10. Check BAS system as follows:

- a. Verify that BAS controller power supply is from emergency power supply, if applicable.
- b. Verify that wires at control panels are tagged with their service designation and approved tagging system.
- c. Verify that spare I/O capacity has been provided.
- d. Verify that BAS controllers are protected from power supply surges.
- D. Replace damaged or malfunctioning controls and equipment and repeat testing procedures.
- E. System verification: HVAC Controls: Refer to 230010-3.6 for additional requirements.

3.5 ADJUSTING

- A. Calibrating and Adjusting:
 - 1. Calibrate instruments.
 - 2. Make three-point calibration test for both linearity and accuracy for each analog instrument.
 - 3. Calibrate equipment and procedures using manufacturer's written recommendations and instruction manuals. Use test equipment with accuracy at least double that of instrument being calibrated.
 - 4. Control System Inputs and Outputs:
 - a. Check analog inputs at 0, 50, and 100 percent of span.
 - b. Check analog outputs using milliampere meter at 0, 50, and 100 percent output.
 - c. Check digital inputs using jumper wire.
 - d. Check digital outputs using ohmmeter to test for contact making or breaking.
 - e. Check resistance temperature inputs at 0, 50, and 100 percent of span using a precision-resistant source.
 - 5. Flow:
 - a. Set differential pressure flow transmitters for 0 and 100 percent values with 3-point calibration accomplished at 50, 90, and 100 percent of span.
 - b. Manually operate flow switches to verify that they make or break contact.
 - 6. Pressure:
 - a. Calibrate pressure transmitters at 0, 50, and 100 percent of span.
 - b. Calibrate pressure switches to make or break contacts, with adjustable differential set at minimum.
 - 7. Temperature:

- a. Calibrate resistance temperature transmitters at 0, 50, and 100 percent of span using a precision-resistance source.
- b. Calibrate temperature switches to make or break contacts.
- 8. Stroke and adjust control valves and dampers without positioners, following the manufacturer's recommended procedure, so that valve or damper is 100 percent open and closed.
- 9. Stroke and adjust control valves and dampers with positioners, following manufacturer's recommended procedure, so that valve and damper is 0, 50, and 100 percent closed.
- 10. Provide diagnostic and test instruments for calibration and adjustment of system.
- 11. Provide written description of procedures and equipment for calibrating each type of instrument. Submit procedures review and approval before initiating startup procedures.
- 12. Refer to 230010-3.6 for additional calibration and adjustment requirements associated with prefunctional and functional testing.
- B. Adjust initial temperature and humidity set points.
- C. Occupancy Adjustments: When requested within 12 months of date of Substantial Completion, provide on-site assistance in adjusting system to suit actual occupied conditions. Provide up to two visits to Project during other than normal occupancy hours for this purpose.

3.6 PROCEDURE FOR HYDRONIC SYSTEMS

A. Equipment installed with pressure independent control valves shall not require hydronic balancing. (Equipment hydronic performance criteria is still required to be measured and documented for all equipment). Flow shall be verified and adjusted for the pressure independent valve assembly for field conditions using the pressure independent control valve manufacturer's documented procedure for 25% of the total installed product. Exact locations of tested product to be coordinated with the commissioning agent.

3.7 MEASUREMENT & VERIFICATION

- A. The following building systems will be measured and trended through the building automation. The contractor shall provide all necessary measuring devices and programming to accomplish the monitoring and trending of these systems. The monitoring and trending shall be polled every 5 minutes at a minimum.
 - 1. Common area lighting systems shall be monitored with check meters at each lighting power panel at each floor.
 - 2. Site lighting system is provided with check meters at the lighting power panel.
 - 3. HVAC systems are provided with check meters at the each power panel at each floor.

- 4. Major motor loads are also trended through the BAS DDC. The hours of operation are recorded and the total power used is calculated by multiplying the operating hours by the measured brake horsepower noted in the commissioning and testing/balancing reports.
- 5. VAV box heaters are provided with check meters at the power panel at each floor. VAV box heaters are also trended through the BAS DDC system for operation and discharge air temperature to compare to the anticipated operation model.
- 6. VFD operation is trended through the BAS DDC as a percentage of full operation. At each unit with a VFD, the motor brake HP is recorded in the commissioning and testing/balancing reports. The energy reduction is calculated by multiplying the percentage of operation trend by the full load power.
- 7. Building cooling load is monitored through the BAS DDC through the building's BTU meter that will be provided. BTU meter will monitor flow in, by-pass flow, supply water temperature and return water temperatures.
- 8. Building cooling load will be trended through the BAS DDC for airside and waterside. The outside air temperatures and AHU discharge temperatures are recorded to document cooling loads within the building. The BTU meter information is trended to document cooling loads, also.
- 9. Building outside air is trended through the BAS DDC for outside air conditioning reductions. The outside air temperature/humidity, leaving ERU outside air temperature/humidity, stale air temperature/humidity and leaving ERU stale air temperature/humidity are all trended. Outside air flow and stale airflow are also trended. The airside BTU meter information is trended to document cooling/heating loads, also.
- 10. Hot water heating requires trending through the BAS system.
- 11. Domestic Water use is recorded by the main building water meter and trended by the BAS DDC system.
- 12. Reclaimed Water use is recorded by the reclaimed water meter to the building's plumbing system by the BAS DDC system.

3.8 DEMONSTRATION AND TRAINING

A. Provide 32 hours of instruction to be conducted at the project site with manufacturer's representative. The training shall be conducted at 4 sessions at 8 hour a piece. Contractor to also provide two sets of control operation manuals for use at the training session and then provide to the Owner after completion of the session.

3.9 COMMISSIONING

- A. Refer to Commissioning Specifications, Section <u>018110230800</u>, for related commissioning requirements.
- B. Contractor shall provide all necessary support to the commissioning team to implement commissioning plan as outlined in Section <u>018110</u>230800.

END OF SECTION 23 09 00

MLM-Martin, Architects, Inc.

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S001	ABBREVIATIONS SYMBOLS AND SHEET INDEX	E110	ABBREVIATIONS OVERALL ELECTRICAL FLOOR PLANS ENLARGED FLOOR PLANLEVEL 1 APEA 1
S002 S003	STRUCTURAL GENERAL NOTES STR NOTES CONT, AND COMPONENT WIND	E212	ENLARGED FLOOR PLAN LEVEL 1 - AREA 2 1
S210	CRITERIA	E213 E214	ENLARGED FLOOR PLAN LEVEL 1 - AREA 3 ENLARGED FLOOR PLAN LEVEL 1 - AREA 4
S210 S211	ENLARGED FOUNDATION PLAN - AREA 1	E215	ENLARGED FLOOR PLAN LEVEL 1 - AREA 5 1
S212	ENLARGED FOUNDATION PLAN - AREA 2	E216 E220	ENLARGED FLOOR PLAN LEVEL 1 - AREA 6 ENLARGED FLOOR PLAN ROOF LEVEL
S213 S214	ENLARGED FOUNDATION PLAN - AREA 3 ENLARGED FOUNDATION PLAN - AREA 4	E311	ENLARGED FLOOR PLAN LEVEL 1 - AREA 1
S215 S216	ENLARGED FOUNDATION PLAN - AREA 5 ENLARGED FOUNDATION PLAN - AREA 6	E312 E313	ENLARGED FLOOR PLAN LEVEL 1 - AREA 2 ENLARGED FLOOR PLAN LEVEL 1 - AREA 3
S312	BUILDING SECTIONS	E314 E315	ENLARGED FLOOR PLAN LEVEL 1 - AREA 4
S411 S412	ENLARGED ROOF FRAMING PLAN - AREA 1 ENLARGED ROOF FRAMING PLAN - AREA 2	E316	ENLARGED FLOOR PLAN LEVEL 1 - AREA 6
S413	ENLARGED ROOF FRAMING PLAN - AREA 3	E410 E501	LIGHTNING AND GROUNDING PLAN SINGLE LINE DIAGRAM - ELECTRICAL
S414 S415	ENLARGED ROOF FRAMING PLAN - AREA 4 ENLARGED ROOF FRAMING PLAN - AREA 5	E601	SWITCHBOARD SCHEDULES
S416 S501	ENLARGED ROOF FRAMING PLAN - AREA 6	E602 E603	PANEL SCHEDULES PANEL SCHEDULES
S502	MASONRY SECTIONS AND DETAILS	E604 E801	LIGHTING FIXTURE SCHEDULE
S503 S504	SECTIONS AND DETAILS SECTIONS AND DETAILS	E802	DETAILS - ELECTRICAL 2
MECHANI	CAL	FIRE ALAF	RM
M001	MECHANICAL SYMBOLS, NOTES AND INDEX	FA000	FIRE ALARM - LEGEND. SYMBOLS &
M110	OVERALL MECHANICAL PLANS	EA004	ABBREVIATIONS
M211 M212	ENLARGED MECHANICAL PLAN LEVEL 1 - AREA 1 ENLARGED MECHANICAL PLAN LEVEL 1 - AREA 2	FA001 FA110	OVERALL FLOOR PLANS
M213	ENLARGED MECHANICAL PLAN LEVEL 1 - AREA 3	FA211 FA212	ENLARGED FLOOR PLAN LEVEL 1 - AREA 1
M215	ENLARGED MECHANICAL PLAN LEVEL 1 - AREA 4 ENLARGED MECHANICAL PLAN LEVEL 1 - AREA 5	FA213	ENLARGED FLOOR PLAN LEVEL 1 - AREA 3
M216 M310	ENLARGED MECHANICAL PLAN LEVEL 1 - AREA 6 MECHANICAL SCHEDULES	FA214 FA215	ENLARGED FLOOR PLAN LEVEL 1 - AREA 4 ENLARGED FLOOR PLAN LEVEL 1 - AREA 5
M410	MECHANICAL DETAILS	FA216	ENLARGED FLOOR PLAN LEVEL 1 - AREA 6
M411 M510	MECHANICAL DETAILS MECHANICAL CONTROLS	FA511 FA810	SINGLE LINE DIAGRAM - FIRE ALARM DETAILS - FIRE DEVICE INSTALLATION
M511	MECHANICAL CONTROLS	FA811	DETAILS - FIRE ALARM WIRING
PLUMBING	G	SYSTEMS	
P001	PLUMBING SYMBOLS, LEGENDS, NOTES AND	T001	TELECOM NOTES, LEGEND AND ABBREVIATIONS
P110	OVERALL PLUMBING FLOOR PLANS	T110	OVERALL FLOOR PLANS
P211	ENLARGED PLUMBING PLAN LEVEL 1 GRAVITY - AREA 1	T111 T211	IDF DATA COVERAGE ZONE ENLARGED FLOOR PLAN LEVEL 1 - AREA 1
P212	ENLARGED PLUMBING PLAN LEVEL 1 GRAVITY - AREA 2	T212	ENLARGED FLOOR PLAN LEVEL 1 - AREA 2
P213	ENLARGED PLUMBING PLAN LEVEL 1 GRAVITY -	T213 T214	ENLARGED FLOOR PLAN LEVEL 1 - AREA 3 ENLARGED FLOOR PLAN LEVEL 1 - AREA 4
P214	ENLARGED PLUMBING PLAN LEVEL 1 GRAVITY -	T215	ENLARGED FLOOR PLAN LEVEL 1 - AREA 5
P215	AREA 4 ENLARGED PLUMBING PLAN LEVEL 1 GRAVITY -	T411	ENLARGED FLOOK PLAN LEVEL 1 - AREA 6 ENLARGED ROOM PLANS - IDF
P216		T511 T810	SINGLE LINE DIAGRAM - TECHNOLOGY
	AREA 6	T811	DETAILS - TECHNOLOGY
P217	ENLARGED PLUMBING PLAN LEVEL 1 PRESSURE - AREA 1	T901 T902	IDF W1266 RACK ELEVATION IDF W1277 RACK ELEVATION
P218	ENLARGED PLUMBING PLAN LEVEL 1 PRESSURE - AREA 2	TP001	PAGING NOTES, LEGEND AND ABBREVIATIONS
P219	ENLARGED PLUMBING PLAN LEVEL 1 PRESSURE	TP211	ENLARGED FLOOR PLAN LEVEL 1 - AREA 1
P220	ENLARGED PLUMBING PLAN LEVEL 1 PRESSURE	TP212	ENLARGED FLOOR PLAN LEVEL 1 - AREA 2
P221	- AREA 4 ENLARGED PLUMBING PLAN LEVEL 1 PRESSURE	TP214	ENLARGED FLOOR PLAN LEVEL 1 - AREA 4
P222	- AREA 5 ENLARGED PLUMBING PLAN I FVFL 1 PRESSURE	TP215 TP216	ENLARGED FLOOR PLAN LEVEL 1 - AREA 5 ENLARGED FLOOR PLAN LEVEL 1 - AREA 6
		TP511	SINGLE LINE DIAGRAM - PAGING
P224	ENLARGED PLUMBING RESTROOM- PRESSURE	17011	
P410 P411	PLUMBING DETAILS PLUMBING DETAILS	SECURITY	/
P710	PLUMBING ISOMETRICS		
P711 P712	PLUMBING ISOMETRICS PLUMBING ISOMETRICS	TS001	SECURITY NOTES, LEGEND AND ABBREVIATIONS
P713		TS110	OVERALL FLOOR PLANS
r / 14		TS211 TS212	ENLARGED FLOOR PLAN LEVEL 1 - AREA 1 ENLARGED FLOOR PLAN LEVEL 1 - AREA 2
FIRE PRO	TECTION	TS213	ENLARGED FLOOR PLAN LEVEL 1 - AREA 3
FIRE PRO	TECTION FIRE PROTECTION NOTES SHEFT	TS214 TS215	ENLARGED FLOOR PLAN LEVEL 1 - AREA 4 ENLARGED FLOOR PLAN LEVEL 1 - AREA 5
FP002	FIRE PROTECTION SITE PLAN	TS216 TS511	ENLARGED FLOOR PLAN LEVEL 1 - AREA 6 SINGLE LINE DIAGRAM - CCTV
FP100 FP601	FIRE PROTECTION FLOOR PLANS FIRE PROTECTION DETAILS	TS512	SINGLE LINE DIAGRAM - ACCESS CONTROL
		TS711 TS712	SCHEDULES - CCTV CAMERA SCHEDULES - DOOR ACCESS CONTROL
		TS811	DETAILS - SECURITY DOORS
		1 \$812	DETAILS - SECURITY CCTV
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	R	REVISION	LEGEND		
No. 1	Date 15-FEB-2021	ADDENDUM 001	Description DEPARTMENT OF GROWTH MANANGEMENT PLAN REVIEW RESULTS 1/12/21 & 1/28/21		









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1

SHEET PROVIDED FOR INFORMATION ONLY

SCALE: 1" = 20'-0" 0 5' 10' 20' 40'

6

5

4



PROTECTION OF OPENINGS	HORIZONTAL SLIDING DOORS	PROJECT LOCATION	PROJECT DESCRIPTION	APPLICABLE CODES	HEADROOM
PROTECTION OF OPENINGS IN FIRE BARRIER HORIZONTAL ASSEMBLIES	FBC 1010.1.4.3: In other than Group H occupancies, special purpose horizontal sliding,	PROJECT	PROJECT ADDRESS: 1701 State Road 85N.	Florida Building Code Building -6th Edition (2017) Florida Building Code Energy Conservation -6th Edition (2017)	1. MEANS OF EGRESS SHALL BE DESIGNED AND MAINTAINED TO PROVIDE HEADROOM IN
OPENINGS THROUGH A FLOOR/CEILING ASSEMBLIES SHALL BE PROTECTED IN ACCORDANCE WITH FBC SECTION 707 AND FFPC SECTION 8.6.	accordion or folding door assemblies permitted to be a component of a means of egress in accordance with Exception 6 to Section 1010.1.2	LOCATION	Eglin AFB, FL 32542-1498	Florida Building Code Accessibility -6th Edition (2017) Florida Fire Prevention Code -6th Edition (2017)	ACCORDANCE WITH OTHER SECTIONS OF THIS CODE, AND SUCH HEADROOM SHALL BE NOT LES
FIRE RESISTANCE RATINGS AND OPENING PROTECTION REQUIREMENTS (FBC 707.6 AND TABLE 716.5)	 The doors shall be power operated and shall be capable of being 	118.2 353.65 GND CON 121.8 335.8 CINC DEL 127.7 377.2 LEEV FIELD ELEV	with open webbed steel joist single ply membrane roofing structure. The project consists of a Satellite "Airside"	Florida Building Code Florinbing -our Edition (2017) Florida Building Code Mechanical -6th Edition (2017) NFPA 1, Uniform Fire Code, 2015 with Florida modifications	THE CEILING NOT LESS THAN 6 FT 8 IN. (2030 MM) WITH A TOLERANCE OF-3/4 IN. (-19 MM), ABOVE T
EXIT SHAFTS:2 HR WITH 90 MIN OPENINGSALL OTHER SHAFTS:2 HR WITH 90 MIN OPENINGS	 2. The doors shall be openable by a simple method from both sides without special knowledge or effort. 		alternates totaling a maximum ultimate build of 5 holdrooms, concessions, restrooms and TSA Passenger	NFPA 13, 2013 Edition, Standard for Installation of Fire Sprinkler System NFPA 70, 2014 Edition, National Electrical Code NFPA 90A, 2015 Edition, Standard for Installation of Air-Conditioning	BY THE FOLLOWING: FFPC SIXTH EDITION.
Image: Fire Barriers/Partitions: 1 HR WITH 45 MIN OPENINGS EXTERIOR BEARING WALLS: 1 HR WITH 45 MIN OPENINGS	 The force required to operate the door shall not exceed 30 pounds (133 N) to set the door in motion and 15 pounds (67 N) to close the door or open it to the minimum required width. 	BAK-12 D2 NORTHWEST - FLORIDA REGIONAL TERMINAL	Security Screening Check Point.	Ventilation Systems NFPA 10, Standard for Portable Fire Extinguishers, 2013 NFPA 72, National Fire Alarm and Signaling Code, 2013	2. HEADROOM IN INDUSTRIAL EQUIPMENT ACCES AREAS AS PROVIDED IN FFPC SIXTH EDITION 40.2 SHALL BE PERMITTED.
DUCT PENETRATIONS (FBC 716.6) PENETRATIONS BY DUCTS AND AIR TRANSFER OPENINGS OF A FLOOR, FLOOR/CEILING ASSEMBLY OR	 The door shall be openable with a force not to exceed 15 pounds (67 N) when a force of 250 pounds (1100 N) is applied perpendicular to the door adjacent to the operating device. 	CCTOBER 2015 ANNUAL RATE OF CHANGE 0.1°W		NFPA 101, Life Safety Code, 2015 with Florida Modification NFPA 419	2
THE CEILING MEMBRANE OF A ROOF/CEILING ASSEMBLY SHALL BE PROTECTED BY A SHAFT ENCLOSURE THAT COMPLIES WITH FBC SECTION 707 OR SHALL COMPLY WITH FBC SECTION 716.6.	5. The door assembly shall comply with the applicable fire protection rating and, where rated, shall be self-closing or automatic closing by smoke detection in accordance with			FL ADMINISTRATIVE CODES & STATUTES	WALL DEMARCATION
A DUCT AND AIR TRANSFER OPENING SYSTEM CONSTRUCTED OF APPROVED MATERIALS IN ACCORDANCE WITH THE FBC: MECHANICAL THAT PENETRATES A FIRE-RESISTANCE-RATED FLOOR/CEILING ASSEMBLY THAT CONNECTS NOT MORE THAN TWO STORIES IS PERMITTED WITHOUT	Section 716.5.9.3, shall be installed in accordance with NFPA 80 and shall comply with Section 716. 6. The door assembly shall have an integrated standby power	CONTROL TOWER 243 47 47 47 47 47 47			FFPC SITH EDITION, NFPA1, 12.3 ALL FIRE-RESISTIVE CONSTRUCTION INCLUDING
SHAFT ENCLOSURE PROTECTION PROVIDED A FIRE DAMPER IS INSTALLED AT THE FLOOR LINE. PROTECTION OF PENETRATIONS (FBC 714)	 supply. 7. The door assembly power supply shall be electrically supervised. 			Y CLASIFICATION	FIRE BARRIERS, FIRE WALLS, AND SMOKE BARRI SHALL BE PERMANENTILY STENCEILED WITH LETTERS NO LESS THAN SIX (6) INCHES IN HEIGH
PENETRATIONS OF A FLOOR, FLOOR/CEILING ASSEMBLY, OR THE CEILING MEMBRANE OF A BOOF/CEILING ASSEMBLY SHALL BE PROTECTED BY A SHAFT ENCLOSURE IN ACCORDANCE WITH EBC	8. The door shall open to the minimum required width within 10 seconds after activation of the operating device.	49 MB 100 240 x 1 40 300 7015 20 40 40 40 40 40 40 40 40 40 4	A-3 SECTION 306 Waiting areas in transportation terminals	3	ON THE PARTITION READING SUBSTANTIALLY AS FOLLOWS:
SECTIONS 707 AND 713.4. PENETRATIONS INTO OR THROUGH FIRE WALLS, FIRE BARRIERS, SMOKE BARRIER WALLS, AND FIRE PARTITIONS SHALL COMPLY WITH FBC SECTIONS 708 & 709 SUCH PENETRATIONS SHALL BE		$\begin{array}{c} 3_{0} \ E-5 \\ \times \ 300 \\ 48 \\ 48 \\ 48 \\ 55 \\ 48 \\ 55 \\ 55 \\ 55$	SEE AL111 FOR OCCUPANCY AND USE PLAN / TABL	JLATION	"FIRE AND SMOKE BARRIER PROTECT ALL OPENINGS"
INSTALLED AS TESTED IN AN APPROVED FIRE-RESISTANCE RATED ASSEMBLY AND SHALL BE PROTECTED BY AN APPROVED PENETRATION FIRE-STOP SYSTEM.			FIRE COMM. #1 BUILDING HE	IGHTS AND AREAS	TENANT SEPARATION
WHERE POTENTIAL FUEL SPILL POINTS ARE LOCATED LESS THAN 100 FT HORIZONTALLY FROM		- kwy 1-19 WOLK - <td< td=""><td>GENERAL BUILDING HEIGHTS AND AREAS FBC Chapt</td><td>er 5</td><td>FLORIDA BUILDING CODE SECTION 709.1.</td></td<>	GENERAL BUILDING HEIGHTS AND AREAS FBC Chapt	er 5	FLORIDA BUILDING CODE SECTION 709.1.
RAMP, THEY SHALL BE PROTECTED. (4.1.5.3, NFPA 415, 2008)		BASE OFS	ALLOWABLE BUILDING HEIGHT'S AND AREAS FBC TA TYPE OF CONSTRUCTION TYPE II-A - OCCUPANCY	BLE 503 GROUP A-3	EXCEPTION 4: OTHER THAN DWELLING UNITS OR SLEEPIN UNITS. WALLS USED TO SEPARATE INDIVID
HANDRAILS AND GUARDRAILS	PLUMBING FI	XTURES	ALLOWABLE NUMBER OF STORIES 4 ALLOWABLE BUILDING AREA 62,000		TENANT SPACES SHALL NOT BE REQUIRED HAVE A FIRE-RESISTANCE RATING WHEN T BUILDING IS PROTECTED BY A COMPLETE
HANDRAILS AND GUARDRAILS SHALL BE PROVIDED ON BOTH SIDES OF ALL STAIRS AND RAMPS, IN	PLUMBING FIXTURE CO	DUNT	MEZZANINES AND EQUIPMENT PLATFORMS FBC SEC ALLOWABLE MEZZANINE AND EQUIPMENT PLATFO	TION 505.2 PRM AREA 11039 SF	AUTOMATIC SPRINKLER SYSTEM INSTALLE ACCORDANCE WITH FBC SECTION 903.3.1.1
ACCORDANCE WITH THE FOLLOWING: A. STAIRS SHALL BE CLEAR OF ALL OBSTRUCTIONS EXCEPT PROJECTIONS NOT EXCEEDING 2 ½	MEN WOMEN COMPANION COMMON W.C. 1 2 - -	N FIXT. MEN WOMEN COMPANION COMMON FIXT. 2 8 2 -	ACTUAL BUILDING HEIGHTS AND AREAS CHECK ALLOWABLE HEIGHT WITH INCREASE 60' - 0" ≥ 22' -	7" ACTUAL OK!	
INCHES AT OR BELOW HANDRAIL HEIGHT ON EACH SIDE. B. NEW HANDRAILS SHALL BE INSTALLED TO PROVIDE A CLEARANCE OF NOT LESS THAN 2 ¼ INCHES BETWEEN THE HANDRAIL AND THE WALL TO WHICH IT IS FASTENED. (FFPC SIXTH ED	URINALS 1	6	ALLOWABLE NUMBER OF STORIES WITH INCREAS ALLOWABLE BUILDING AREA WITH INCREASE 6200 ALLOWABLE MEZZANINE AND EQUIPMENT PLATEC	E 4 ≥ 1 ACTUAL OK! 0 SF ≥ 33118 SF ACTUAL OK! 9RM AREA 11039 SF ≥ 0 SF ACTUAL OK!	
 7.2.2.4.4.5) C. HANDRAILS SHALL BE PROVIDED WITHIN 30 INCHES OF ALL PORTIONS OF THE STAIR WIDTH REQUIRED FOR EGRESS CAPACITY. (FFPC SIXTH ED 7.2.2.4.1.2) 	LAVATORIES 2 2	6 6 2 -			FLORIDA BUILDING CODE SECTION 508.3 A. THE BUILDING IS CLASSIFIED AS A NC SEPARATED MIXED OCCUPANCY.
D. HANDRAIL HEIGHT SHALL BE ≥ 34 IN. TO ≤ 38 IN. ABOVE THE SURFACE OF THE TREAD, MEASURED VERTICALLY FROM THE TOP OF THE RAIL FROM THE LEADING EDGE OF THE TREAD. (FFPC SIXTH ED 7.2.2.4.4.1)	ADA GROUP 1 1	2 2	TYPE OF (CONSTRUCTION	B. NO SEPARATION IS REQUIRED. (FBC 508.3.3) C. NON-SEPARATED OCCUPANCIES SHA
E. HANDRAIL SHAPE, CIRCULAR CROSS SECTION WITH OUTSIDE DIAMETER \geq 1-1/4 IN. TO \leq 2 IN. OR, NON-CIRCULAR CROSS SECTION WITH PERIMETER \geq 4 IN. TO \leq 6-1/4 IN. AND LARGEST CROSS SECTION \leq 2-1/4 IN. WITH ROUNDED EDGE (RADIUS \geq 1/8 IN.). (FFPC SIXTH ED 7.2.2.4.4.6)	ADA STALL FAA REQUIRED -	PROVIDED -	CONSTRUCTION TYPE FBC Chapter 6 TYPE II-B		BE INDIVIDUALLY CLASSIFIED IN ACCORDANCE WITH SECTION 302.1. T REQUIREMENTS OF THIS CODE SHALI
F. HANDRAILS AND GUARDS SHALL CONTINUE FOR THE FULL LENGTH OF EACH FLIGHT OF STAIRS. AT TURNS OF NEW STAIRS, INSIDE HANDRAILS SHALL BE CONTINUOUS BETWEEN FLIGHTS AT LANDINGS. (FFPC SIXTH ED 7.2.2.4.2)	WATER FOUNTAINS - - 1 STD + 1 IANITOR SINK - - -	1 ADA <u>2 STD + 2 ADA</u>	FIRE-RESISTANCE RATING REQUIREMENTS FOR BUIL	DING ELEMENTS (HOURS) FBC TABLE 601	APPLY TO EACH PORTION OF THE BUILDING BASED ON THE OCCUPANC CLASSIFICATION OF THAT SPACE EXC
G. HANDRAILS THAT ARE NOT CONTINUOUS BETWEEN FLIGHTS SHALL EXTEND HORIZONTALLY, AT THE REQUIRED HEIGHT, NOT LESS THAN 12 IN. BEYOND THE TOP RISER AND CONTINUE TO SLOPE FOR A DEPTH OF ONE TREAD BEYOND THE BOTTOM RISER. (FFPC SIXTH ED 7.2.2.4.4.10)	Guide for Airport Terminal Restroom Planning & Design (2015) Pages 13 & 14	Anticipated MAX # of Passengers per aircraft 158 - 80% Load Factor	Primary structural frame 0 hr Bearing walls Exterior 0 hr Bearing walls Interior 0 hr		THAT THE MOST RESTRICTIVE APPLICABLE PROVISIONS OF SECTION 403 AND CHAPTER 9 SHALL APPLY TO
 HANDRAIL ENDS SHALL BE RETURNED TO THE WALL OR FLOOR OR SHALL TERMINATE AT NEWEL POSTS. (FFPC SIXTH ED 7.2.2.4.9) GUARDS ARE REQUIRED TO PREVENT FALLS OVER THE OPEN SIDE WHEN MEANS OF EGRESS IS 	Design Passenger = EQA x 158 x 0.80 5 x 158 x 0.80 = 632	50% = Peak 20% for Origin and Destination Airports	Non-Bearing Exterior Walls SEE TABLE 602 Non-Bearing Walls Interior 0 hr Floor construction and associated secondary members (see Section 202) 0 hr	THE BUILDING OR PORTION THEREOF WHICH THE NON-SEPARATED OCCUPANCIES OCCURRED. (FBC 508.)
 MORE THAN 30 IN. ABOVE FLOOR OR GRADE BELOW. (FBC 1012) J. GUARDRAIL HEIGHT MINIMUM: 42 IN. (FFPC 6TH ED 7.2.2.4.5.2) K. OPEN GUARDS SHALL HAVE INTERMEDIATE RAILS OR ORNAMENTAL PATTERN TO PREVENT 4 IN. 	Peak 20 Min Passanger Demand = 632 x 0.50 = 316	Tables 2.1 Equivalent Aircraft Index Group III = 1.0 EQA 1.0 EQA x 5 Gates = 5 EQA	FIRE-RESISTANCE RATING REQUIREMENTS FOR EXTI	ERIOR WALLS BASED ON FIRE SEPARATION DISTANCE FBC TABLE 602	2 D. THE ALLOWABLE BUILDING AREA AND HEIGHT OF THE BUILDING OR PORTIO THEREOF SHALL BE BASED ON THE M
L. FOR OPEN GUARDS, FROM A HEIGHT OF 34 INCHES TO 42 INCHES ABOVE THE ADJACENT WALKING SURFACES, A SPHERE 8 INCHES IN DIAMETER SHALL NOT PASS. (FBC 1012.3)	Design Factor = 316 x 0.50 = 158.25 ≈ 158 316 x 0.60 = 189.60 ≈190 (Generic utilization rate for passangers)	Table 2.3 O&D Airports @ 60% utilization Table Men 6 -7	FIRE SEPARATION DISTANCE = X (Feet) Values est X < 5 1 hr $5 \le X < 10$ 1 hr	ablished by type of Construction Type and Occupancy Group	RESTRICTIVE ALLOWANCES FOR THE OCCUPANCY GROUPS UNDER CONSIDERATION FOR THE TYPE OF
	MAX men fixture = DF x Male % 190 x 0.50 / 13	Women 7.5 ≈ 8 to 8.75 ≈ 9 ————————————————————————————————————	$10 \le X < 30$ 0 hr X ≥ 30 0 hr		ACCORDANCE WITH SECTION 503.1.
	7.3 ≈ 7 Womens Fixtures = 7.30 x 1.25 - Table 2.2 Assumes Female increase Factor of 1.25	Layout ± 200' from gate MAX.			ACCESS TO ALL EXITS SHALL BE PROVIDED
FIRE EXIT HARDWARE COMPLYING WITH FFPC SIXTH ED 7.2.1.7, AS FOLLOWS: (FFPC 12.2.2.2.3) A. IT SHALL CONSIST OF A CROSS BAR OR PUSH PAD, THE ACTUATING PORTION OF WHICH	9.125 ≈ 9 COMPONENTS OI	F CLADDING	FIRE AND SMOKE PROTECTION FEATURES FBC Chap	ter 7	THROUGHOUT THE MEANS OF EGRESS BY APPROVED, READILY VISIBLE SIGNS, IN ACCORDANCE WITH FFPC SITH EDITION 7.10.
 B. IT SHALL BE CONSTRUCTED SO THAT A HORIZONTAL FORCE NOT TO EXCEED 15 LBF ACTUATES THE CROSS BAR OR PUSH PAD AND LATCHES. C. IT SHALL BE MOUNTED BETWEEN 34 INCHES AND 48 INCHES ABOVE THE ELOOP. 			DEGREE OF OPENING PROTECTION Protected (P)		AMERICAN NATIONAL STANDARD FOR ACCESSIBI AND USABLE BUILDINGS AND FACILITIES. SIGN
D. IT SHALL NOT BE EQUIPPED WITH ANY LOCKING DEVICE, SET SCREW, OR OTHER ARRANGEMENT THAT PREVENTS THE RELEASE OF THE LATCH WHEN PRESSURE IS APPLIED TO THE RELEASING DEVICE			PROTECTION FBC TABLE 705.8 FIRE SEPERATION DISTANCE (Feet) ALLOWAB	LE AREA 0% = NOT PERMITED	EXIT ACCESS CORRIDOR IS IN EXCESS OF THE RATED VIEWING DISTANCE OR 100 FT, WHICHEVE
E. DEVICES THAT HOLD THE LATCH IN THE RETRACTED POSITION SHALL BE PROHIBITED ON FIRE EXIT HARDWARE UNLESS LISTED AND APPROVED FOR THAT PURPOSE.			0 to less than 3 3 to less than 5 5 to less than 10	0% 100% = NO LIMIT 15% 25%	IS LESS, FROM THE NEAREST SIGN. SEE AL211 FO
OCCUPANT LOAD OF 50 OR MORE PERSONS SHALL BE PERMITTED TO BE PROVIDED WITH A LATCH OR LOCK ONLY IF THE LATCH OR LOCK IS PANIC HARDWARE OR FIRE EXIT HARDWARE COMPLYING WITH EEPC SIXTH ED 7.2.1.7. UNLESS DEPMITTED BY ONE OF THE FOLLOWING: (1) THIS DEOLUBEMENT	WALLS FLAT ROOF		10 to less than 15 15 to less than 20 20 to less than 25	45% 75% 100%	EMERGENCY LIGHTIN
SHALL NOT APPLY TO DELAYED EGRESS LOCKS AS PERMITTED 12.2.2.2.5. (2) THIS REQUIREMENT SHALL NOT APPLY TO ACCESS CONTROLLED EGRESS DOORS AS PERMITTED IN 12.2.2.2.6.			25 to less than 30 30 or greater	100% 100%	EMERGENCY LIGHTING SHALL BE PROVIDED IN ACCORDANCE WITH FFPC 7.9. SEE ELECTRICAL
THAT CONTAIN OVERCURRENT DEVICES, SWITCHING DEVICES OR CONTROL DEVICES WITH EXIT OR EXIT ACCESS DOORS SHALL BE EQUIPPED WITH PANIC HARDWARE OF FIRE EXIT HARDWARE. THE DOORS SHALL SWING IN THE DIRECTION OF EGRESS TRAVEL (EBC 1010-110)	ULTIMATE C&C WIND PRESSURES (ASCE 7-10)	ULTIMATE C&C WIND PRESSURES (ASCE 7-10) BUILDING A Vult Vasd A (1) (2) (3)	RESISTANCE RATINGS BASED ON OCCUPANCY GROU	JP A	GENERATOR. SELECT FIXTURES ON ELP-1 UPS BACKUP AS SUPPLEMENT TO EMERG. POWER
	BUILDING a (FT) Vuit (MPH) Vaso (MPH) A (SF) (1) (PSF) (2) (PSF) (3) (PSF) (4) (PSF) (5) (PSF) (2H) (PSF) (3H) (PSF)	CANOPY 3.0 154 119 9 436 47.1 470.6 494.1 -128.2 CANOPY 3.0 154 119 9<	FIRE WALL FIRE-RESISTANCE RATINGS FBC TABLE 7 FIRE-RESISTANCE RATING 3 HOURS	06.4	THRESHOLD BUILDIN
$\sum_{i=1}^{n}$	MAIN 5.5 154 119 20 +20.8 -53.1 +47.7 -81.8 +47.7 -81.8 +47.7 -51.9 +47.7 -62.1 - - - 50 +19 -51.3 +44.8 -68.9 +44.8 -68.9 +44.8 -48.9 +44.8 -48.9 - - -	>36 +47.1 +47.1 +47.1 +47.1 -42.7	FIRE-RESISTANCE RATING REQUIREMENTS FOR FIRE FIRE AREAS FBC TABLE 707.3.10 FIRE-RESISTANCE RATING 2 HOURS	BARRIER ASSEMBLIES OR HORIZONTAL ASSEMBLIES BETWEEN	SEE NOTES S002 - 1070 SPECIAL INSPECTIONS FO
2	100+ +17.6 +42.6 +42.6 +42.6 +42.6 +42.6 -59.1 +42.6 -59.1 -46.7 -51.9 -	ULTIMATE C&C WIND PRESSURE PLAN NOTES: 1. WIND PRESSURE TABLE IS BASED ON FBC 2014/ASCE 7-10 ULTIMATE WIND SPEED, PRESSURES SHOWN ABOVE ARE ULTIMATE COMPONENTS AND CLADDING PRESSURES.			THRESHOLD INSPECTION PLAN LOCATED S003
2			INIERIOR FINISHES FBC Chapter 8	UK FINIƏREƏ	h
2		BASIS OF DESIGN: SEE SHEET AL002 MORE INFORMATION: SEE SHEET S003	INTERIOR WALL AND CEILING FINISH REQUIREMEN Exit Enclosures and Exit Passage Ways B Corridors B	NTS BY OCCUPANCYSPRINKLERED	BLD
5		DEGRESS DOORS	Kooms and Enclosed spaces C		
	ACCESS-CONTROLLED EGRES DOORS (FBC 1010.1.9.8). THE ELECTR	RIC LOCKS ON SENSOR RELEASED DOORS LOCATED IN A		EGRESS SIZING	-
	OCCUPANCY IN GROUP A, B, & M ARE PERMITTED WHERE INSTALLE FOLLOWING CRITERIA:	D AND OPERATED IN ACCORDANCE WITH THE	BUILDING OCCUPANT LOAD 1541 §1005.3.1 STAIRWAYS @ 0.3" PER OCCUPANT 19'	- 3 3/4"	
	 to unlock by a signal from or loss of power to the sensor. 2. Loss of power to the lock or locking system shall automatically unlock 3. The doors shall be arranged to unlock from a manual unlocking device. 	the doors. e located 40 inches to 48 inches (1016 mm to 1210 mm)	*ASSUMPTION IS MADE OF BUILDING OCCUPANT L WITH WIDTHS BASED ON THEIR LOAD BUT NO LES	ER OCCUPANT 12" - 9 1/2" .OAD DIVIDED BY 2. INDIVIDUAL COMPONENTS SHALL COMPLY IS THAN 34" PROVIDED.	
2	vertically above the floor and within 5 feet (1524 mm) of the secured of device and the device shall be clearly identified by a sign that reads "I shall result in direct interruption of power to the lock—independent of	doors. Ready access shall be provided to the manual unlocking PUSH TO EXIT." When operated, the manual unlocking device other electronics—and the doors shall remain unlocked for not	SEE AL211 EOR ADDITONAL REQUIREMENTS	\frown	
5	 4. Activation of the building fire alarm system, where provided, shall auto unlocked until the fire alarm system has been reset 	omatically unlock the doors, and the doors shall remain	"PUBLIC-WAY" DEMONSTRATED SHEETS G201 & A	L211	
\mathbf{k}	 Activation of the building automatic sprinkler system or fire detection s The doors shall remain unlocked until the fire alarm system has been The door locking system units shall be listed in accordance with UL 20 	system, where provided, shall automatically unlock the doors. reset. 94.	to be installed. assumption made in event of emerger stand apron and not into building.	ncy passengers onboard aircraft will egress directly to hard	
	омм. #1 2	3	4	5	6

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Occ Function	Occ Load Factor	Occupant Count
-		
Waiting areas	15 SF	155
Waiting areas	15 SF	172
Waiting areas	15 SF	141
Waiting areas	15 SF	101
Waiting areas	15 SF	106
Buisness Areas	100 SF	6
Buisness Areas	100 SF	1
Unconcentrated (tables and chairs)	15 SF	114
Unconcentrated (tables and chairs)	15 SF	36
Concourse	100 SF	82
Standing Space Concentrated	5 SF	322
Accesory storage areas, mechanical equipment room	300 SF	1
Accesory storage areas, mechanical equipment room	300 SF	1
Concourse	100 SF	37
Accesory storage areas, mechanical equipment room	300 SF	2
Accesory storage areas, mechanical equipment room	300 SF	1
Concourse	100 SF	3
Concourse	100 SF	3
Buisness Areas	100 SF	3

Name	Area	
ELECTRICAL	181 SF	Accesory storage
JANITORIAL / CHASE / SUPPORT	474 SF	Accesory storage
ELECTRICAL	176 SF	Accesory storage
JANITORIAL / CHASE / SUPPORT	408 SF	Accesory storage
CONCESSION LOUNGE	1918 SF	Unconcentrated
OUTDOOR CONCESSIONS	950 SF	Unconcentrated
EXTRA HOLD ROOM	830 SF	Waiting areas
	33118 SF	




SCA	LE:	1/4" = 1	'-0"	
0	1'	2'	4'	8'
SCA	LE:	1" = 20'	-0"	
0	5'	10'	20'	40'

C19-2811- AP Construction of Satellite Concourse 'C' 668 N. ORLANDO AV SUITE 107 MAITLAND, FL 3275 407.897.6764 (VOICE 407.894.1338 (FAX) WW.MLM-MARTIN.COM MLM-MARTIN RCHITECTS, INC. MIGUEL ANTONIO MARTIN FL AR-98279 SEAL Revisions Description No. Date 1 15-FEB-2021 ADDENDUM 001 MLM-19672 roject No.: MLM, MAM Designed By: ST, CC, DM, CB Drawn By: Checked By: MAM 30-NOV-2020 Issue Date: Drawing Scale: ASNOTED rawing Title: LIFE SAFETY PLAN **BID DOCUMENTS** 2rguing No.:-AL710

477369-CIS-2020 & FNW-2021



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KEYNOTES

NO.

08 44 13.0000

10 43 13.0007

32 16 23.0405

34 01 73.0092

01 21 00.E217TYP. ALLOWANCE FOR FIXED
MULTIPLE SEATING WORK.05 51 33.A000STEEL ROOF ACCESS LADDER

TYP. GLAZED ALUMINUM CUTAIN WALL ASSEMBLY.

TYP. WALL CABINENT MOUNTED AUTOMATIC ELECTRONIC DEFIBRILLATOR (AED).

TYP. 4" BROOM FINISHED CONCRETE SIDEWALK.

TYP. PRESERVE EDGE OF AIRFIELD CONSTRUCTION. COORDINATE PROTECTION OF BUILT ELEMENTS WITH ADJACENT PROJECT.

NOTES

1.	REFER TO AL641 FOR PARTITION TYPES
2.	ALL PARTITIONS ARE DIMENSIONED FROM FACE OF FINISH TO FACE OF
	FINISH U.O.N.
3.	ALL WALL PARTITIONS TO BE FULL HEIGHT U.O.N.
4.	REFER TO AG SERIES SHEETS FOR WAYFINDING AND SIGNAGE.
5.	MAINTAIN 1/16" SLOPE MINIMUM AND 1/4" SLOPE MAXIMUM TO AREA
	DRAINS
6.	FOR FIRE EXTINGUISHER DETAILS REFER TO AL710
7.	FOR DOOR TYPES AND SCHEDULES REFER TO SHEET SERIES A711
8.	HINGE DOORS SIDE OF DOORS TO BE LOCATED PER DETAILS FROM F.
	OF ADJACENT PERPENDICULAR PARTITIONS U.O.N.
9.	REFER TO ELECTRICAL, TELECOM, AV, AND SIGNAGE DRAWINGS FOR
	OUTLET INFORMATION.
10.	FOR RAILING DETAILS REFER TO SHEET A851
11.	REFER TO AF SERIES SHEETS FOR FINISH INFORMATION.
12.	SHOP-APPLIED GALVANIZATION FOR METAL, TOUCH UP ALL DAMAGED
	GALVANIZATION WITHIN 24HRS OF ERECTION
13.	CONTRACTOR TO PROVIDE SIGNED AND SEALED DRAWINGS AND LOA
	CALCULATIONS IN COMPLIANCE WITH FLORIDA BUILDING CODE WITH
	SUPPLEMENTS FOR ALL FABRICATED STAIRS, LADDERS, GRAB BARS,
	GUARDS, HANDRAILS AND/OR PLATFORMS. MINIMUM 50 PLF AND 200
	POUND CONCENTRATED DESIGN LOADS.
14.	AREA DESIGNATED FOR FUTURE WORK (NIC). CONTRACTOR SHALL KI
	THIS AREA CLEAR OF ANY BUILT ELEMENTS ABOVE AND/OR BELOW
	GROUND UNLESS OTHERWISE NOTED WITHIN THE SCOPE OF THIS
15	
15.	CUNCESSION AREAS SHALL BE FIT OUT AS SHELL SPACES WITH CODI
	MINIMUM STSTEMS SUPPORT AS INDICATED.
LIFE SA	AFETY LEGEND
RAIED	
1 = 1 H	
2 - 2 4	
2 - 211	

SC	ALE: 3/16" =	1'-0"		
0	16" 32"	64"	128"	

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KEYNOTES

NO.

01 21 00.E217	TYP. ALLOWANCE FOR FIXED MULTIPLE SEATING WORK.
01 23 00.0000	LIMITS OF ALTERNATE WORK, SEI SPECIFICATIONS FOR MORE INFORMATION.
03 31 00.B104	TYP. 4" STRUCTURAL SLAB-ON-GRADE, SEE STRUCTUR
08 44 13.0000	TYP. GLAZED ALUMINUM CUTAIN WALL ASSEMBLY.
10 43 13.0007	TYP. WALL CABINENT MOUNTED AUTOMATIC ELECTRONIC DEFIBRILLATOR (AED).
10 44 16.1005	TYP. RECESSED WALL CABINENT MOUNTED MULTI-PURPOSE (ABC CLASS) FIRE EXTINGUISHER.
32 16 23.0405	TYP. 4" BROOM FINISHED CONCRESSIDEWALK.
34 01 73.0092	TYP. PRESERVE EDGE OF AIRFIEL CONSTRUCTION. COORDINATE PROTECTION OF BUILT ELEMENTS WITH ADJACENT PROJECT.



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	NOTES
1. 2.	REFER TO AL641 FOR PARTITION TYPES ALL PARTITIONS ARE DIMENSIONED FROM FACE OF FINISH TO FACE O FINISH U.O.N.
3.	ALL WALL PARTITIONS TO BE FULL HEIGHT U.O.N.
4.	REFER TO AG SERIES SHEETS FOR WAYFINDING AND SIGNAGE.
5.	MAINTAIN 1/16" SLOPE MINIMUM AND 1/4" SLOPE MAXIMUM TO AREA
6	
0. 7	FOR DOOR TYPES AND SCHEDULES REFER TO SHEET SERIES A711
8.	HINGE DOORS SIDE OF DOORS TO BE LOCATED PER DETAILS FROM F/
9.	REFER TO ELECTRICAL, TELECOM, AV, AND SIGNAGE DRAWINGS FOR
10	
10. 11	REFER TO AF SERIES SHEETS FOR FINISH INFORMATION
12.	SHOP-APPLIED GALVANIZATION FOR METAL, TOUCH UP ALL DAMAGED
	GALVANIZATION WITHIN 24HRS OF ERECTION
13.	CONTRACTOR TO PROVIDE SIGNED AND SEALED DRAWINGS AND LOA
	CALCULATIONS IN COMPLIANCE WITH FLORIDA BUILDING CODE WITH
	SUPPLEMENTS FOR ALL FABRICATED STARS, LADDERS, GRAB BARS, CLIAPDS HANDPAILS AND/OP DIATEORMS MINIMUM 50 DI E AND 200
	POUND CONCENTRATED DESIGN LOADS
14.	AREA DESIGNATED FOR FUTURE WORK (NIC). CONTRACTOR SHALL KE
	THIS AREA CLEAR OF ANY BUILT ELEMENTS ABOVE AND/OR BELOW
	GROUND UNLESS OTHERWISE NOTED WITHIN THE SCOPE OF THIS
15	CONCESSION AREAS SHALL BE FIT OUT AS SHELL SPACES WITH CODE
	MINIMUM SYSTEMS SUPPORT AS INDICATED.
LIFE SA	AFETY LEGEND
RATED	
2 = 2 H	OUR FIRE PARTITION
SCA	ALE: 3/16" = 1'-0"
0	16"32" 64" 128"





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KEYNOTES

NO.	
01 21 00.E217	TYP. ALLOWANCE FOR FIXED MULTIPLE SEATING WORK.
01 23 00.0000	LIMITS OF ALTERNATE WORK, SE SPECIFICATIONS FOR MORE INFORMATION.
03 31 00.B104	TYP. 4" STRUCTURAL SLAB-ON-GRADE, SEE STRUCTUR
05 52 13.2000	TYP. STAINLESS STEEL PIPE AND TUBE RAILING.
32 16 23.0405	TYP. 4" BROOM FINISHED CONCR SIDEWALK.
34 01 73.0092	TYP. PRESERVE EDGE OF AIRFIE CONSTRUCTION. COORDINATE PROTECTION OF BUILT ELEMENT WITH ADJACENT PROJECT.



NOTES	
 REFER TO AL641 FOR PARTITION TYPES ALL PARTITIONS ARE DIMENSIONED FROM FACE OF FINISH TO FACE OF FINISH FINISH TO FACE OF FINISH FINISH	ЭF
 ALL WALL PARTITIONS TO BE FULL HEIGHT U.O.N. REFER TO AG SERIES SHEETS FOR WAYFINDING AND SIGNAGE. MAINTAIN 1/16" SLOPE MINIMUM AND 1/4" SLOPE MAXIMUM TO AREA DRAINC 	
 FOR FIRE EXTINGUISHER DETAILS REFER TO AL710 FOR DOOR TYPES AND SCHEDULES REFER TO SHEET SERIES A711 HINGE DOORS SIDE OF DOORS TO BE LOCATED PER DETAILS FROM FOR A DACENT REPRENDICUL AR PARTITIONS ILLON 	-AC
 9. REFER TO ELECTRICAL, TELECOM, AV, AND SIGNAGE DRAWINGS FOR OUTLET INFORMATION. 10. DEPENDENT TO ELECTRICAL TELECOM, AV, AND SIGNAGE DRAWINGS FOR OUTLET INFORMATION. 	२
10. FOR RAILING DETAILS REFER TO SHEET A851	
12. SHOP-APPLIED GALVANIZATION FOR METAL, TOUCH UP ALL DAMAGEI	D
 GALVANIZATION WITHIN 24HRS OF ERECTION 13. CONTRACTOR TO PROVIDE SIGNED AND SEALED DRAWINGS AND LOA CALCULATIONS IN COMPLIANCE WITH FLORIDA BUILDING CODE WITH SUBDIE FMENTS FOR ALL FARBICATED STATES LADDERS. CRAP PARE 	AD
 SUPPLEMENTS FOR ALL FABRICATED STARS, LADDERS, GRAB BARS, GUARDS, HANDRAILS AND/OR PLATFORMS. MINIMUM 50 PLF AND 200 POUND CONCENTRATED DESIGN LOADS. 14. AREA DESIGNATED FOR FUTURE WORK (NIC). CONTRACTOR SHALL K THIS AREA CLEAR OF ANY BUILT ELEMENTS ABOVE AND/OR BELOW GROUND UNLESS OTHERWISE NOTED WITHIN THE SCOPE OF THIS 	(EEI
 PROJECT. 15. CONCESSION AREAS SHALL BE FIT OUT AS SHELL SPACES WITH COD MINIMUM SYSTEMS SUPPORT AS INDICATED. 	Ε
LIFE SAFETY LEGEND	
SCALE: 3/16" = 1'-0"	
0 10 02 04 120	











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NO. 23 04.B123	TYP. ALTERNATE 4 CANOPY CONTRUCTION WORK.
72 00.0004	TYP. CAST STONE CAP TO MATCH EXISTING, 4" TALL.
52 13.2000	TYP. STAINLESS STEEL PIPE AND TUBE RAILING.
71 13.5000	TYP. ALUMNINUM MANUFACTURE COPING SYSTEM, INSTALLED PER MNFR. INSTRUCTIONS.
72 33.0000	TYP. SINGLE-LEAF ROOF ACCESS HATCH W/ CURB AND SAFETY RAI
44 13.0000	TYP. GLAZED ALUMINUM CUTAIN WALL ASSEMBLY.
24 23.L378	TYP. SMOOTH 7/8" STUCCO, 3 COA SYSTEM
24 99.000M	TYP. CEMENT PLASTERING 'M' REVEAL SCREED ACESSORY.
24 99.000W	TYP. CEMENT PLASTERING WEEP SCREED ACESSORY.
24 99.000X	TYP. CEMENT PLASTERING EXPAN CHANNEL W/ 1/2" REVEAL SCREED ACESSORY.
73 16.5000	TYP. PREMANUFACTURED ALUMIN CANOPY SYSTEM. PROVIDE SIGNI SEALED CALCULATIONS/SHOPDRAWINGS COMPLYING W/ STRUCTURAL DES LOADS.
06 20.0000	TYPICAL FIRE SUPPRESSION PIPI
14 26.2300	TYP. FACILITY STORM OVERFLOW OUTFALL FIXTURE, SEE PLUMBING PROVIDE CONT. SEALANT AT WAL FLANGE.
42 39.0001	TYP. RECESSED EXTERIOR WALL HYDRANT, SEE PLUBMING.
81 13.R000	TYP. PACKAGED ROOFTOP UNIT, S MECH.
23 29.0013	TYP. VSS CAMERA, SEE SECURITY DRAWINGS





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NO.	
52 13.2000	TYP. STAINLESS STEEL PIPE AND TUBE RAILING.
71 13.5000	TYP. ALUMNINUM MANUFACTURE COPING SYSTEM, INSTALLED PER MNFR. INSTRUCTIONS.
72 33.0000	TYP. SINGLE-LEAF ROOF ACCESS HATCH W/ CURB AND SAFETY RA
44 13.0000	TYP. GLAZED ALUMINUM CUTAIN WALL ASSEMBLY.
24 23.L378	TYP. SMOOTH 7/8" STUCCO, 3 CO SYSTEM
24 99.000M	TYP. CEMENT PLASTERING 'M' REVEAL SCREED ACESSORY.
24 99.000X	TYP. CEMENT PLASTERING EXPA CHANNEL W/ 1/2" REVEAL SCREE ACESSORY.
73 16.5000	TYP. PREMANUFACTURED ALUMI CANOPY SYSTEM. PROVIDE SIGN SEALED CALCULATIONS/SHOPDRAWINGS COMPLYING W/ STRUCTURAL DES LOADS.
06 20.0000	TYPICAL FIRE SUPPRESSION PIP
14 26.2300	TYP. FACILITY STORM OVERFLOW OUTFALL FIXTURE, SEE PLUMBIN PROVIDE CONT. SEALANT AT WA FLANGE.
42 39.0001	TYP. RECESSED EXTERIOR WALL HYDRANT, SEE PLUBMING.
81 13.R000	TYP. PACKAGED ROOFTOP UNIT, MECH.







DOOR SCHEDULE																
						DOOR					FRAME		THRESH	OLD		
				NUMBER		SIZE	1		FIRE							
REV #	MARK	ROOM NO	TYPE	OF LEAFS	WIDTH	HEIGHT	THICKNESS	MATERIAL	RATING	TYPE	DETAIL	MATERIAL	DETAIL	MATERIAL	COMMENTS	HARWARE SET
00_Base	Bid	14/4004		4	21 0"	7' 0"	1 2/4"			1::	DA/DE				7	
NO No	W1001B	W1001	<u>г</u>	1	3 - 8 2' 0"	7'-8"	1 3/4"	HIM		 :					1	
NO	W1003	W1003	F	1	3-8 2' 0"	7 - 10	1 3/4			1	D4/D5 SIIVI.				3	
No	W1004	W1004	<u>г</u>	1	3-0 13' 81/2"	7 - 0	1 3/4				B1/B2				0	
No	W1005	W1005	E	4	3' - 8"	7 - 0	1 3/4			 i	D1/D2				6	
No	W1000	W1000		1	3 - 0 13' - 8 1/2"	7 - 10	1 3/4			 	B1/B2				1	
No	W1007	W1007	<u> </u>	4	13 - 0 1/2	7'-0"	1 3/4"		None	 	C1/C2				1	
No	W1013	W1013	 C	4	13' - 8 1/2"	7' - 0"	1 3/4"		None	111	C1/C2				1	
No	W1018	W1018	 F	1	3' - 8"	7' - 10"	1 3/4"	HM	90 min	i	D4/D5 SIM	HM			6	
No	W1051	W1051	F	1	3' - 8"	7' - 8"	1.3/4"	НМ			B4/B5	HM			9	
No	W1061	W1061	F	1	3' - 8"	7' - 10"	1 3/4"	HM	NONE	i	D4/D5	HM		ALUM	6	
No	W1062	W1062	F	1	3' - 8"	7' - 10"	1 3/4"	HM	NONE	i	D4/D5	HM			5	
No	W1063	W1063	F	1	3' - 8"	7' - 10"	1 3/4"	HM	NONE	i	D4/D5	HM		ALUM	6	
No	W1064	W1064	F	1	3' - 8"	7' - 10"	1 3/4"	НМ	NONE	i	D4/D5	HM		ALUM	4	
No	W1072	W1072	F	1	4' - 0"	7' - 10"	1 3/4"	HM	45 min	i	B4/B5	HM		ALUM	1()
No	W1081	W1081	F	1	3' - 8"	7' - 10"	1 3/4"	НМ	NONE	i	D4/D5	HM		ALUM	5	
No	W1114	W1114	F	1	4' - 0"	7' - 10"	1 3/4"	НМ	45 min	i	B4/B5	HM		ALUM	1()
Yes 1	W1231B	W1231	FF	2	3' - 10"	7' - 8"	1 3/4"	НМ	NONE	ii	B4/B5	HM		ALUM	1 12	2
Yes 1	W1251A	W1251	F	1	4' - 0"	7' - 10"	1 3/4"	HM	45 min	i	B4/B5	HM		ALUM	2 1 [.]	1
No	W1276	W1276	F	1	3' - 8"	7' - 8"	1 3/4"	HM	NONE	ii	E4/E5	HM		ALUM	5	
No	W1277	W1277	F	1	3' - 8"	7' - 8"	1 3/4"	HM	NONE	ii	B4/B5	HM		ALUM	8	
No	W1278	W1278	F	1	3' - 8"	7' - 8"	1 3/4"	HM	NONE	ii	B4/B5	HM		ALUM	8	
No	W1279	W1279	F	1	3' - 8"	7' - 10"	1 3/4"	HM	NONE	i	D4/D5	HM		ALUM	6	
No	W1282	W1282	F	1	3' - 8"	7' - 10"	1 3/4"	HM	NONE	i	D4/D5	HM		ALUM	6	
No	W1283	W1283	F	1	3' - 8"	7' - 8"	1 3/4"	HM	NONE	ii	E4/E5	HM		ALUM	3	
No	W1285	W1285	F	1	3' - 8"	7' - 10"	1 3/4"	НМ	NONE	i	D4/D5	HM		ALUM	3	
01_Alter	nate 1			_	-											
No	W1121	W1121	F	1	3' - 8"	7' - 8"	1 3/4"	HM	NONE	ii	B4/B5	HM		ALUM	9	
No	W1141	W1141	F	1	4' - 0"	7' - 10"	1 3/4"	HM	45 min	i	B4/B5	HM		ALUM	10)
No	W1151	W1151	F	1	3' - 8"	7' - 8"	1 3/4"	HM	NONE	ii	B4/B5	HM		ALUM	9	
02_Alter	nate 2						1			-	1	1				-
No	W1183	W1183	F	1	4' - 0"	7' - 10"	1 3/4"	HM	45 min	i 	B4/B5	HM		ALUM	10)
No	W1201	W1201	F	1	3' - 8"	7' - 8"	1 3/4"	HM	NONE	 	B4/B5	HM		ALUM	9	
No	W1266	W1266	F	1	3' - 8"	/' - 8"	1 3/4"	HM	NONE	 	B4/B5				8	
No	VV1267	VV1267	<u>⊢</u>	1	3' - 8"	/' - 8"	1 3/4"	HM	NONE	 .	B4/B5	HM		ALUM	8	
NO	VV1268	VV1268	F	1	3' - 8"	/' - 10"	1 3/4"	HM		 :	D4/D5	HM		ALUM	6	
INO	VV1270	VV12/0	F	1	<u>3</u> - 8" ລະ ລະ	/ - 10"	1 3/4"	HIVI							6	
NO No	VV12/1	VV12/1	F	1	<u>3'-8"</u> ລະ ດະ	/ - 8"	1 3/4"	HIM		 :	E4/E5				3	
	V12/3	VV1273	F		3-8	1 - 10	1 3/4"		NONE	1	04/05				3	
U3_Alteri		\//1004		1	<u>۱' ೧''</u>	7' 10"	1 2/4"		15 min	1:	DA/DE					<u>ר</u>
	VV1231	VV 1231	<u>г</u>	1	4 - U 2' 0"	/ - IU 7' 0"	1 3/4"				D4/D3					J
	vv 232	VV 1232	Г	I	ა - ბ	/ - ð	1 3/4	ואוח	NONE	Ш	04/00	ואוחן			9	
Voc 1		\//1051	٨	1	3' 7"	7' 10"	2 1/0"			li						
	VV 1201D	1621 10	A	1	5 - 1	1 - 10	2 1/0		NUNE	1					9	





WIDTH REF. DR. SCHEDULE





FF SOLID



	DOORS & WINDOWS
2.	REFERENCE FINISH
3.	SEE PARTITION SCH
4.	RIGHT HAND DOOR S
5.	EXTERIOR DOORS - I

- 6. INTERIOR DOORS MAXIMUM EFFORT TO OPERATE DOORS SHALL NOT EXCEED 5 LBS. 7. MAXIMUM EFFORT TO OPERATE DOOR SHALL NOT EXCEED 15 LBS. FOR INTERIOR AND EXTERIOR FIRE
- DOORS.
- & 4" AT STUD PARTITIONS U.O.N.
- 9. ALL WOOD DOORS ARE TO BE UNDERCUT AS REQUIRED FOR FLOOR FINISHES & SPECIFICATIONS. 10. WIDTH / HEIGHT DIMENSIONS ARE LEAF OPENING SIZE
- 11. FOR DOORS IN MASONRY CONDITIONS, PROVIDE DOOR FRAME WITH 4" HEAD WIDTH FOR TOP OF FRAME.
- ALL LOCATIONS.

4

1 RFC# 8-A RFC# 8-B

3



SCHEDULE COMMENTS

ACS For Ramp Side Deliverys ALWAYES UNLUCKED FROM 1251



NARROW GLASS





WIDTH REF. DR. SCHEDULE 6"____2' - 0"

G HALF GLASS



C ALUM / GLASS AUTOMATIC SLIDING



EXTERIOR DOORS--(FOR EACH TYPE AND SIZE INSTALLED)--PROVIDE ONE OF THE FOLLOWING (TO INCLUDE COVER PAGE AND INSTALLATION DETAILS): FLORIDA PRODUCT APPROVAL, MIAMI DADE NOA, OR (ICC-ES) NER. DOCUMENTS ARE TO BE PROVIDED BY THE SAME ROUTING METHOD AS DRAWINGS WERE SUBMITTED TO GROWTH MANAGEMENT. THIS IS TO BE SUBMITTED BEFORE A FRAMING INSPECTION. BUILDER WILL NOT BE ABLE TO SCHEDULE A FRAMING INSPECTION UNTIL A RESPONSE IS APPROVED. 2017 FBC 104.9, 107.2.1; FLORIDA ADMINISTRATIVE CODE 9B-72.005

FRAME TYPES

- SCHEDULE FOR ADDITIONAL DOOR & FRAME FINISH INFORMATION.
- HEDULE FOR DEPTH OF ALL DOORS & WINDOWS IN GYP. BOARD WALLS.
- SHALL BE ACTIVE LEAF FOR DOUBLE DOORS.
- MAXIMUM EFFORT TO OPERATE DOORS SHALL NOT EXCEED 5 LBS.

8. TYPICAL JAMB DIMENSIONS TO ADJACENT PARTITIONS ON HINGE SIDE OF DOOR OPENINGS: 8" AT CMU

12. FINISH AT MASONRY COURSING, WHERE OCCURS. CONTRACTOR TO VERIFY IN FIELD AND COORDINATE

13. ALL DETAILS MARKED IN SCHEDULE: SEE SHEET: A881

MATERIAL LEGEND

1 = 1/4" 20 MIN. RATED CLEAR TEMPERED GLASS 2 = 1/4" CLEAR TEMPERED GLASS 3 = 1 7/16" 90 MIN. RATED LAMINATED GLASS (NOTE: ALL GLASS IN DOORS, SIDELITES OR TRANSOMS TO BE SAFETY GLASS.)

6

MATERIALS: ALUM = ALUMINUM GL = GLASS SS = STAINLESS STEEL WD = WOOD HM = HOLLOW METAL WWM = WELDED WIRE MESH DET = DETENTION DOOR





	KEYNOTES
NO. 1 00.B104	TYP. 4" STRUCTURAL SLAB-ON-GRADE, SEE STRUCTU
1 00.C104	TYP. 4" STRUCTURAL CAST-IN-PL CONCRETE WALL, SEE STRUCTU
1 20.1926	TYP. MASONRY REINFORCING INSPECTION OPENING @ EACH FILLED CELL, SEE STRUCTURAL
5 16.363K	TYP. FILL CELL MASONRY W/ 300 GROUT.
2 00.0008	TYP. 8" NOMINAL CONCRETE MASONRY UNIT.
5 51.3300	TYP. STEEL ANGLE SUPPORT WE CONT. @ STRINGER AND FLOOR ANCHOR
5 51.3301	2-1/2" X 3/8" VERTICAL MTL. STRI
5 51.3302	TYP. 1" DIA MTL. RUNGS @ 12" O. CONT. WELD TO EACH STRINGER
5 51.3303	TYP. 12"MIN. X 2" WIDE BENT STE 3/8" PLATE SUPPORT CONT. WEL STRINGER SO THAT MIN. CLEARA FROM CENTERLINE OF RUNG AN NEAREST OBSTRUCTION IS 7" U.
1 19.00K0	TYP. K SERIES OPEN WEB STEEL JOIST, SEE STRUCTURAL.
1 33.A000	STEEL ROOF ACCESS LADDER
2 13.2000	TYP. STAINLESS STEEL PIPE AND TUBE RAILING.
2 13.2012	TYP. STAINLESS STEEL PIPE AND TUBE RAILING, INFILL HORIZONT 1-1/4" NOM. HSS 1.660 X 0.140 PIF
2 13.2013	TYP. STAINLESS STEEL PIPE AND TUBE RAILING, HAND RAIL.
2 13.2017	TYP. STAINLESS STEEL PIPE AND TUBE RAILING, GUARD RAIL.
2 13.2031	TYP. STAINLESS STEEL PIPE AND TUBE RAILING, POST 1-1/2" NOM. 1.900 X 0.188 PIPE @ 3'-0" OC MA
2 13.2053	TYP. STAINLESS STEEL PIPE AND TUBE RAILING, HANDRAIL RAIL SUPPORTS AS REQ'D.
2 13.2056	TYP. STAINLESS STEEL PIPE AND TUBE RAILING, EMBED POST MIN 5".
6 16.0315	TYP. 15 MIL BELOW GRADE VAPO BARRIER.
2 16.G000	TYPICAL 6" GALV. METAL STUD FRAMING @16" OC UNO.
2 16.G040	TYP. 16 GA. 6" GALV. METAL STU BLOCKING.
9 00.X00A	TYPICAL 5/8" TYPE 'X' GYPSUM W BOARD
5 19.0000	TYP. LUXARY VINYL COMPOSITIC TILE, SEE SCHEDULE.
6 13.5250	TYP. 2" BRUSHED ALUMINUM WA CORNER GUARD.
2 39.0001	TYP. RECESSED EXTERIOR WALI HYDRANT, SEE PLUBMING.
3 23.2385	TYP. COMPACTED FILL TO A MIN 85% COMPACTION AS PER ASTM D1557.
1 16.1300	TYP. SPRAY TERMITE TOXICANT BARRIER.
6 23.0505	TYP. 5" BROOM FINISHED CONCF SIDEWALK.
1 73.0092	TYP. PRESERVE EDGE OF AIRFIE CONSTRUCTION. COORDINATE PROTECTION OF BUILT ELEMENT WITH ADJACENT PROJECT.

SCALE: 1 1/2" 0 2" 4"	= 1'-0" 8"	16"
SCALE: 1/2" = 0 6" 12"	1'-0" 24"	48"
SCALE: 1/4" =	1'-0" 4'	8'







1 <u>LEVEL 1 - POWER - AREA 2</u> 3/16" = 1'-0"











4

2/15/2021 4:15:00 PN

1

GENERAL ELECTRICAL NOTES:

- 1. SEE SHEET E000 FOR ELECTRICAL LEGEND, SYMBOLS, GENERAL NOTES & ABBREVIATIONS.
- 2. SEE SHEETS E601-E603 FOR SWITCHBOARD AND PANEL SCHEDULES.
- 3. SEE SHEET E604 FOR LIGHTING FIXTURE SCHEDULE.
- 4. SEE SHEET E801 FOR ELECTRICAL DETAILS.
- REFER TO MECHANICAL DRAWINGS FOR MORE DETAILS ON HVAC EQUIPMENT.
 FOR THE ACTUAL SERVICE ENTRANCE RUNS AND LOCATION OF PROPOSED GULF POWER UTILITY TRANSFORMER PAD, REFER TO THE CIVIL DRAWINGS PACKAGE.
- 7. ELECTRICAL CONTRACTOR SHALL FURNISH AND INSTALL 480V CABLES FROM THE SECONDARY SIDE OF THE SERVICE TRANSFORMERS TO THE MAIN SWITCHGEAR IN THE MAIN ELECTRICAL ROOM.
- 8. ALL OUTDOOR ELECTRICAL EQUIPMENT SHALL BE NEMA 3R.
- 9. VAV TERMINAL UNIT INTEGRAL FUSED DISCONNECT SWITCH PROVIDED BY UNIT MANUFACTURER.
- 10. COORDINATE MUFIDS RECEPTACLE MOUNTING HEIGHT WITH ARCHITECTURAL DRAWINGS.

ELECTRICAL - ADD ALTERNATE NOTES:

5

- . ELECTRICAL CONTRACTOR SHALL PRICE WORK FOR ADD ALTERNATES IN AREAS AS CALLED OUT ON ARCHITECTURAL DRAWINGS AND AS DEFINED ON SHEET G211. INCLUDE MATERIALS AND LABOR COST FOR ADD ALTERNATES AS REQUIRED.
- 2. INCLUDE MATERIALS AND LABOR COST FOR PANEL PP-2 (LOCATED IN ADD ALTERNATE #2) IN ADD ALTERNATE #1 BID PRICE. IF ADD ALTERNATE #1 IS SELECTED, BUT ADD ALTERNATE #2 IS NOT, ALL CIRCUITING FOR DEVICES WITHIN ADD ALTERNATE #1 SHALL BE CIRCUITED TO SPARE CIRCUIT BREAKERS IN PANELS IN ELECTRIC ROOM W1278.
- ELECTRICAL CONTRACTOR SHALL COORDINATE WITH ARCHITECT FOR DELINEATION AND DOCUMENTATION TO INCLUDE ADD ALTERNATES.



PRE-BID MEETING SIGN-IN SHEET

Wednesday 17 February, 2021, 11:00 a.m. (CST)

NAME	REPRESENTING	TELEPHONE	E-MAIL ADDRESS
Tracy Stage	Okaloosa County Airports	850-651-7160	tstage@myokaloosa.com
Chad Rogers	Okaloosa County Airports	850-651-7160	rrogers@myokaloosa.com
Allyson Oury	Okaloosa County Airports	850-651-7160	aoury@myokaloosa.com
Mike Stenson	Okaloosa County Airports	850-651-7160	mstenson@myokaloosa.com
Raymond Beasley	Okaloosa County Airports	850-651-7160	rbeasley@myokaloosa.com
Stephen Saxer	Okaloosa County Airports	850-651-7160	ssaxer@myokaloosa.com
Carrol Arrieta	Okaloosa County Airports	850-651-7160	carrieta@myokaloosa.com
Miguel Martin	MLM-Martin Architects, Inc,	407-897-6764	MAMartin@mlm-martin.com
Lance Olsen	Digital Building Services, LLC	305-202-1208	lolsen@dbuilds.com

PRE-BID MEETING SIGN-IN SHEET

NAME	REPRESENTING	TELEPHONE	E-MAIL ADDRESS
Jamie Gartman	Drace Construction	228-244-0100	estimating@dracecorp.com
Richard Ausdron	Vintage Signs & Lights	850-389-8585 (c) 404-335-8130	richard@vintagesignandlight.com
Rob Brethauer	AERO Bridge Works, Inc.	404-307-8635	rob.brethauer@aerobridgeworks.net
Dale Whitaker	Lord & Son Construction	850-863-5158	dale@lordandson.com
Juanmiguel Gorut	Wharton-Smith	813-288-0068	jgorut@whartonsmith.com
Joe Fulton	Modern Sound & Communication, Inc	251-380-9080	joe_fulton@modernsound.net
Billy Whitesell	Whitesell-Green	850-434-5311	bwhitesell@whitesell-green.com
Jack Dillon	Whitesell-Green	239-253-5596	jdillon@whitesell-green.com
James Carey	Arconas Airport Seating	905-272-0727	jcarey@arconas.com

PRE-BID MEETING SIGN-IN SHEET

Wednesday 17 February, 2021, 11:00 a.m. (CST)

NAME	REPRESENTING	TELEPHONE	E-MAIL ADDRESS
Becca Waterloo	Silhouette Design Architecture	708-769-0676	rwaterloo@silhouetteinc.com
Connie Johnson	EMR, Inc.	850-897-0210	cjohnson@emr-inc.com
Jeff Hyde	Okaloosa County Purchasing	850-689-5960	jhyde@myokaloosa.com
Jesica Darr	Okaloosa County Purchasing	850-689-5960	jdarr@myokaloosa.com
Wally Janokowics	Faber Int'l	201-401-8388	wjanokowicz@faber-intl.com
Tom Larossi	Wharton-Smith, Inc.	813-288-0068	tlarossi@wharton-smith.com

ITB AP 21-21 Construction of Satellite Concourse 'C' at Destin-Fort Walton Beach Airport









Meeting Agenda



Introduction of Participants



Purpose



Scope of Work



Administration and Legal Requirements



Discussion / Questions



Wanted: Team Member





We are here today:

To review project scope, clarify and explain construction methods, procedures and safety measures required by the contract and to answer questions.



Project Overview

- Construct a new single story stand-alone concourse building with up to (5) five ground loading aircraft gates; inclusive of a security screening checkpoint, concessions shell space, restrooms and support spaces
- Construction consists of <u>masonry</u> <u>bearing walls</u>, <u>open web steel joist</u> and <u>insulated single ply membrane</u> <u>roofing</u>





Design Overview



Air-side Access (no boarding bridges)





Air-side Exterior



Interior Space View



Concourse Entrance / Exit View



Building Entrance (Alt 4)



Entrance to Concourse (TSA Equip View)



Exit of TSA Area (Admin Space)



South Facing Interior View




Restroom Layout



FLY VPS DESTIN FORT WALTON BEACH AIRPORT

Bid Schedule

• Look at Alternate Information Sheets provided in the Set

G211 & G212

- Base bid and all alternates are lump sum each
- County may award the base only or any combination of base and alternates

Item Description	Quantity	Unit	Amount
BASE BID: Entry, TSA Support, (SSCP) Security Screening Check Point, Restroom Core 1, Holdroom C1 & C2, Reference Line 0-13	1	ea	
ADD ALTERNATE NO 1: Concessions, Holdroom C3, Reference Line 13-17	1	ea	
ADD ALTERNATE NO 2: Concessions, Restroom Core 2. Holdroom C4, Reference Line 17-22	1	ea	
ADD ALTERNATE NO 3: Holdroom C5, Reference Line 22-25	1	ea	
ADD ALTERNATE NO 4: Covered Entry Canopy and Structure Only; SLAB IS IN BASE BID	1	ea	
ADD ALTERNATE NO 5: Outdoor Seating Area (Concessions)	1	ea	
ADD ALTERNATE NO 6: Substitute "CALLA" HIGH CAC 50 24" X 24" x 1 ³ / ₄ " Ceiling Tile for ACT1, See AF712	1	ea	
ADD ALTERNATE NO 7: Substitute CT2 for GT1 and GT2, See A45X SERIES & AF712	1	ea	



Construction Bid Plan





SUBSTITUTE "CALLA" HIGH CAC 50 24" X 24" X 1-3/4" CEILING TILE FOR ACT1

SUBSTITUTE CT2 FOR GT1 AND GT2 SEE A45X SERIES & AF712



Surrounding Projects





Project Site is Shovel Ready



Project Bid & Construction Schedule

The second se	~	Ole at	Finish	24		Q1	()		Q2			Q3			Q4			Q1	
Task Name	DU	Start Finish	Finish	ov D	ec Ja	n Fel	b Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Jan	Feb	Mar
Building Permit	60d	01/28/21	03/28/21				1												
Bid Period	31d	02/08/21	03/10/21																
Bid Close	0	03/10/21	03/10/21			1													
Construction	290d	04/04/21	01/18/22							_						_			
TSA areas clear and ready for install	0	12/01/21	12/01/21			1													
Tenant Shell spaces Availavble	0	12/01/21	12/01/21													4			
Operational Readiness (Owner shake Down)	30d	01/30/22	02/28/22			1										ſ			
Open For Operation	0	03/01/22	03/01/22																

- Look to sign/approve contract immediately & issue NTP
 - Start Construction early April 2021
- Liquidated Damages (\$3,902/day)

5. <u>Contract Time</u>: Contractor agrees that Work will be substantially complete <u>290</u> calendar days after the date when the (NTP) Contract Time commences to run, and will be completed and ready for final inspection and final payment within <u>320</u> calendar days after the date when the (NTP) Contract Time commences to run. Further the contractor agrees that the concession shell spaces will be substantially complete by December 1, 2021, as a phase 1 completion of work requirement.

- Overall project substantial (290 days) / final completion (320 days)
- December 1st 2021 for building envelope shell ready for concessions build-out (BF-2)



Substitutions

Instructions to Respondents (ITC) § 9

The Contract, if awarded, will be on the basis of materials and equipment described in the Drawings or specified in the Specifications. Whenever it is indicated in the Drawings or specified in the Specifications that a substitute or "or-equal" item of material or equipment may be furnished or used by Contractor if acceptable to the County, acceptance of the substitution "or equal" to material or equipment, will typically be considered by the County after the contract is awarded. However, any proposed substitution that represents a deviation from the design intent, must be approved prior to submission of the bid responses. A determination as to whether a design deviation or particular item that changes the design intent of the plans or specification is acceptable as a substitute or "equal" will be made by the County and Architect/Engineer. Design deviations approved prior to bid submittals will be made known to other contractors through an addendum.



Instruction To Bidders

Be sure to read and Fill out all forms included in section **BF**

Use **blue ink** to fill out originals

Be sure to check the purchasing website, demandstar and/or bidnetdirect for published addenda



Addenda / Bid Opening

- All questions about the meaning or intent of these Project Documents are to be directed to Issuing Office. Interpretations or clarifications considered necessary by Issuing Office in response to such questions will be issued by Addenda on the Purchasing website and bid net as mentioned above. Questions received after the question deadline may not be answered. Only questions answered by formal written Addenda will be binding. Oral and other interpretations or clarifications will be without legal effect.
- Addenda may also be issued to modify these Project Documents as deemed advisable by Owner or Architect/Engineer.

- Last Day for Questions
 - February 24th 2021
- Last Day for posted Addenda
 - March 3rd 2021
- Bids Due/Opening
 - March 10th 2021 (3pm)

Send Questions to:

(850) 689-5960

Okaloosa County Purchasing Department 5479A Old Bethel Road Crestview, FL 32536

Email: jdarr@myokaloosa.com

COUNTY



Questions





VPS Concourse C: Pre-Bid Meeting Minutes

Location:	VPS Conference Room 1
Meeting Date:	2/17/2021
Meeting Time:	11:00 AM
Project:	ITB AP 21-21
File:	19672- 506-50

RE:

Construction of Satellite Concourse "C" at VPS

I. INTRODUCTION OF PARTICIPANTS

- A. Owner Destin-Fort Walton Beach Airport, Okaloosa County
- B. Architect MLM-Martin Architects, Inc.

II. <u>PURPOSE</u>

To review project scope, clarify and explain construction methods, procedures and safety measures required by the contract and to answer questions.

III. SCOPE OF WORK

- A. Description of Project
- B. Bid Schedule-See Section IV B.2. and C. below as well as slides
- C. Phasing / Staging Requirements
- D. Project Schedule and Time-Target start is the First or Second week of April w/ 290 days Substantial/320 days Final.
 - a. Concessions shell timing & GC within project boundary-1 Dec 2021 for Concessions. (Phase I)
 - b. Permitting-Building Permit has already been submitted to Okaloosa County and TSA to begin assembling the Checkpoint
- E. Safety and Security Requirements and Procedures-Airport will coordinate with TSA; All work is planned to be outside of the Secure Area.

IV. ADMINISTRATION

- A. Addenda
- B. Questions
 - Send all correspondence through Purchasing Okaloosa County Purchasing Department 5479A Old Bethel Road Crestview, FL 32536 Email: jdarr@myokaloosa.com (850) 689-5960

- 2. Last day for questions to make addenda is February 24, 2021
- 3. Last day for posted Addenda is 3 March, 2021
- C. Substitutions
- D. Bids Due March 10, 2021 at 3pm CST—Okaloosa County Purchasing Department (5479A Old Bethel Road, Crestview, FL)

V. LEGAL REQUIREMENTS

- A. Instructions to Bidders
- B. DBE & LDB Requirements
- C. Insurance Requirements

VI. QUESTIONS

Questions Submitted to Purchasing Department prior to Pre-Bid Conference are answered on the Addendum #1

- 1. Is there a local participation requirement? No
- 2. What is the Bid Bond requirement? 5% of total project bid
- 3. The Armstrong ceiling treatments are not acoustically transparent. It was discussed in the previous bid to have the tiles replaced at each speaker location with the approved perforated ceiling tiles that are acoustically transparent. (Joe Fulton; Modern Sound & Communication, Inc) See Addendum 1 question 9.
- 4. Is there an estimated budget available for the project? (Connie Johnson; EMR, Inc.) No
- 5. Permit fees will be paid by the GC? Yes
- 6. Previous bid was postponed due to Budget or COVID? Uncertainty of COVID.
- 7. Is there an owner direct purchase for tax savings or deferment? No
- 8. Is this project tax exempt? (James Carey; Arconas Airport Seating). No
- 9. Are there specific DBE Goals? The bid manual states that there is no DBE goal but with the potential for FAA funding streams to be applied a DBE goal will be applied. The **project specific goal of 6.67%** will be applied based on the Airport's Disadvantaged and Small Business Enterprise Program.

VII. SITE VISIT

A. Mr. Jamie Gartmon (Drace Construction) visited the site after the Pre-Bid Meeting



Project: Construction of Satellite Concourse C			ncourse C	Substitution Request Number:					
	Destin-Fort Walton Beach Airport			From:	_record-usa				
To:	MLM-Martin Inc			Date:	2/11/2021				
Re	Miguel Martin			A/E Proj	ject Number:				
Ke.				Contract	t For:				
Specific	ation Title: Automatic	Entrance	es	Descript	tion: Stanley				
	Section: <u>084229</u>	Page:		Article/F	Paragraph:				
Propose	d Substitution: <u>5400 Series Hu</u>	rricane-Stormo	cord High Impact Door						
Manufa	cturer: record-usa	Address:	4324 Phil Hargett Cou	rt Monroe, NC	C 28110 Phone: 704-289-9212				
Trade N	ame: record-usa				Model No.: 5400 Series Hurricane-Stormcord High Impact Door				
Attached of the re	d data includes product descr quest; applicable portions of t	iption, speci the data are	fications, drawings, clearly identified.	photograpl	hs, and performance and test data adequate for evaluation				

Attached data also includes a description of changes to the Contract Documents that the proposed substitution will require for its proper installation.

The Undersigned certifies:

- Proposed substitution has been fully investigated and determined to be equal or superior in all respects to specified product.
- Same warranty will be furnished for proposed substitution as for specified product. .
- Same maintenance service and source of replacement parts, as applicable, is available. .
- Proposed substitution will have no adverse effect on other trades and will not affect or delay progress schedule. •
- Proposed substitution does not affect dimensions and functional clearances. .
- Payment will be made for changes to building design, including A/E design, detailing, and construction costs caused by the . substitution.

Submitted by: Signed by: Firm: Address: Telephone:	Pamela Czahoroski record-usa 4324 Phil Hargett Court Monroe, NC 28110 704-289-9212	This approval is contingent on the following: 1. Emergency brake away opening width meets o exceeds 153.5" as indicated on sheet AL211. 2. Opening sensors able to operate without interfere within vestibule depth indicated on sheet A211. 3. Glazing can be tinted to match curtain wall glazin specified 5084939-2.4.C -1	g as
A/E's REVIE Substitutio Substitutio Substitutio Substitutio Substitutio	W AND ACTION n approved - Make submittals in accordance v n approved as noted - Make submittals in acc n rejected - Use specified materials. n Request received too late - Use specified m	7:24 pm, Feb 19, 2021 with Specification Section 01330. ordance with Specification Section 01330. haterials.	Date:
Supporting Da	ta Attached: 🛛 Drawings 🕢 Prod	luct Data 🗌 Samples 📄 Tests	Reports
© Copyright 199	96, Construction Specifications Institute,	Page of	September 1996

5400/5500 Series Automatic door technology as you've never seen it before!



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S.M.A.R.T. Panel

 Provides user with the phone number of the authorized service agent

- Reminds you of your commitment in performing a daily safety check
- Provides information regarding objects in track that may negatively impact the operation of the door
- Displays current door setting in regard to traffic selection and egress
- Indicates when a door has been accidentally broken out
- ➔ Indentifies if a safety beam has failed or been damaged
- → Notifies user of which part needs replacement due to failure or abuse

→record USA

4324 Phil Hargett Court – Post Office Box 3099 – Monroe, NC 28110 tel. +1 704 289-9212 – e-mail: info@recorddoors.com – www.recorddoors.com

\rightarrow Headquarters

agta record ltd – Allmendstrasse 24 – 8320 Fehraltorf – Switzerland tel.: +41 44 954 91 91 – e-mail: info@agta-record.com – www.agta-record.com

5400/5500 Series Hurricane Resistant Sliding Doors

record-usa is proud to introduce our Stormcord series of hurricane resistant sliding door systems. The 5400 Large Missile Impact Series and the 5500 Wind load series have both been tested to rigorous Florida State and Dade County criteria and offer the same fluid, quiet and reliable operation that the 5100 Series is known for:

Features

- → Two (2) Year Warranty
- → Exclusive S.M.A.R.T. Panel
- (Self Monitoring Accurate Reporting Technology) → Narrow Stile Design

Benefits

- → Only Standard 2 Year in the Industry
- → Virtually Eliminates Unnecessary Service Calls and Reduces Callbacks when Service is Needed
- → Offers Clean Aesthetic Site Lines and Provides Maximum Natural Light
- \Rightarrow Meets Dade County Large and Small Missile Impact
- → Designed to Withstand Category 5 Force Winds
- → Single Motion Release for Emergency Egress
- → No Lock Required on SO Panels (Standard on both impact and non-impact models)

Options

- \Rightarrow Exit Devices Offer Highly Efficient Emergency Egress
- → Programmable Fail Safe or Fail Secure Electric Lock
- → Battery Back Up Power Supply Good for One Cycle

Testing

- → The 5400 Series has been Tested to Design Loads of +65 PSF/-70 PSF (NOA 15-0316.04)
- → The 5500 Series has been Tested to Design Loads of +55 PSF/-60 PSF (NOA 15-0316-05)





DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER) BOARD AND CODE ADMINISTRATION DIVISION NOTICE OF ACCEPTANCE (NOA)

Record-USA, Inc. 4324 Phil Hargett Court Monroe, NC 28110

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER -Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "5400" Aluminum Automatic Sliding Glass Door w/ Breakout-LMI

APPROVAL DOCUMENT: Drawing No. **14-2168** (former **09-REU-0001**), titled "Series 5400 Automatic Sliding Glass Door", sheets 1 through 23 of 23 prepared by Engineering Express, dated 02/28/18, signed and sealed by Frank L. Bernando, P.E., bearing the Miami-Dade County Product Control Renewal stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control section.

MISSILE IMPACT RATING: Large and Small Missile Impact

LIMITATIONS:

- 1. See Head and Sill anchor Layout in sheet <u>4</u>. The Jamb anchors OC spacing not to exceed <u>12</u>".
- 2. Not approved where water infiltration is required.
- 3. Electrical/ Electronic functions are not part of this approval and to be reviewed by appropriate Bldg. official
- 4. Full length steel channel reinforcements at stiles are required per sheet <u>10</u>. See glazing details in sheet <u>10</u>.

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and series and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **renews NOA # 17-1227.16** and consists of this page 1 and evidence pages E-1 & E-2, as well as approval document mentioned above.

The submitted documentation was reviewed by Ishaq I. Chanda, P.E.



NOA No. 20-0129.03 Expiration Date: March 17, 2025 Approval Date: February 13, 2020 Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. Evidence submitted under previous files

A. DRAWINGS

- 1. Manufacturer's die drawings and sections (submitted under files, see below)
- 2. Drawing No. **14-2168** (former **09-REU-0001**), titled "Series 5400 Automatic Sliding Glass Door", sheets 1 through 23 of 23 prepared by Engineering Express, dated 02/12/15, signed and sealed by Frank L. Bernando, P.E.

B. TESTS (submitted under files # 12-0403.06/#09-0712.12)

- 1. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94 (0.29 cfm/ft²@1.57PSF)
 - 2) Uniform Static Air Pressure Test, per FBC, TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94 (Not Performed)
 - 4) Large Missile Impact Test per FBC, TAS 201-94
 - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
 - 6) Forced Entry Test, per FBC 2411 3.2.1 and TAS 202-94

along with installation diagram of aluminum automatic entrance door, prepared by American Testing Lab, Inc. Test Report No. **ATLNC 0428.01-08**, dated 04/29/09, signed and sealed by David Johnson, P.E.

Note: This test report has been revised by an addendum letter dated 01/20/10, issued by American Testing Lab, signed and sealed by David Johnson, P.E.

C. CALCULATIONS

- 1. Anchor Verification Calculations, complying w/ FBC-2014, dated 02/09/15, prepared by Engineering Express, signed and sealed by Frank L. Bennardo, P.E.
- 2. Glazing complies w/ ASTME-1300-02, -04 & -09.

D. QUALITY ASSURANCE

1. Miami Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. #14-0423.11 issued to Oldcastle Building Envelope, Inc. (NJ) for "Storm Glass: Saflex CP-(VS-XX) interlayer w/ PET core", expiring on 12/11/18.

F. STATEMENTS

- 1. Statement letter of conformance to FBC 2014 and letter of no financial interest, prepared by Engineering Express, both dated 02/10/15, signed and sealed by Frank L. Bennardo, P.E.
- 2. Lab compliance as part of the above referenced test report.

G. OTHER

- 1. This NOA revises & renews NOA # 12-0403.06, expiring on 03/17/20.
- 2. Test proposal #08-0238, approved by BCCO.

Ishaq I. Chanda, P.E.

Ishaq I. Chanda, P.E. Product Control Unit Supervisor NOA No. 20-0129.03 Expiration Date: March 17, 2025 Approval Date: February 13, 2020

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

2. Evidence submitted under previous NOA

A. DRAWINGS

1. Drawing No. **14-2168** (former **09-REU-0001**), titled "Series 5400 Automatic Sliding Glass Door", sheets 1 through 23 of 23 prepared by Engineering Express, dated 02/28/18, signed and sealed by Frank L. Bennardo, P.E.

B. Test

1. None.

C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with FBC2017(6th Edition), prepared by Engineering Express, dated 12/22/17, signed and sealed by Frank L. Bennardo, P.E.

D. QUALITY ASSURANCE

1. Miami Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

1. None.

F. STATEMENTS

1. Statement letter of conformance to FBC 2017 (6th Edition), dated 09/29/17, prepared by Engineering Express, dated 12/22/17, signed and sealed by Frank L. Bennardo, P.E.

G. OTHER

1. This NOA revises # 15-0316.04, expiring 07/17/20.

3. New Evidence submitted

A. DRAWINGS

1. Drawing No. 14-2168 (former 09-REU-0001), titled "Series 5400 Automatic Sliding Glass Door", sheets 1 through 23 of 23 prepared by Engineering Express, dated 02/28/18, signed and sealed by Frank L. Bennardo, P.E.

B. Test

1. None.

C. CALCULATIONS (submitted under NOA # 17-1227.16)
1. None.

D. QUALITY ASSURANCE

1. Miami Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. **#18-0611.01** issued to Oldcastle Building Envelope, Inc. (NJ) for **"Storm Glass: Saflex CP-(VS-XX) interlayer w/ PET core**", expiring on 12/11/23.

F. STATEMENTS

 Statement letter of conformance to FBC 2017 (6th Edition), dated 09/29/17, prepared by Engineering Express, dated 12/22/17, signed and sealed by Frank L. Bennardo, P.E. (submitted under NOA # 17-1227.16)

G. OTHER

1. This NOA renews NOA # 17-1227.16, expiring 03/17/20.

Bhong J. Chamber

Íshaq I. Chanda, P.E. Product Control Unit Supervisor NOA No. 20-0129.03 Expiration Date: March 17, 2025 Approval Date: February 13, 2020



IMPACT RATING LARGE AND SMALL MISSILE IMPACT

William. BENN,

STATEO

SIONA

1. THE SYSTEM DESCRIBED HEREIN HAS BEEN DESIGNED AND SIXTH EDITION (2017), FOR USE WITHIN AND OUTSIDE THE HIGH

2. NO 33-1/3% INCREASE IN ALLOWABLE STRESS HAS BEEN USED IN THE DESIGN OF THIS SYSTEM. WIND LOAD DURATION 3. POSITIVE AND NEGATIVE DESIGN PRESSURES CALCULATED FOR USE WITH THIS SYSTEM SHALL BE DETERMINED BY OTHERS

4. THE SYSTEM DETAILED HEREIN IS GENERIC AND DOES NOT HEREIN WITHIN THE HVHZ, A ONE-TIME SITE-SPECIFIC NOTICE OF ACCEPTANCE SHALL BE APPLIED FOR AND SECURED FROM THE CONTROL DIVISION. FOR SITE CONDITIONS DIFFERENT FROM THE NOTICE OF ACCEPTANCE BE OBTAINED, OR THAT SITE SPECIFIC DOCUMENTS BE PREPARED, SIGNED, DATED AND SEALED BY A LICENSED ENGINEER OR REGISTERED ARCHITECT, WHICH DETAIL

EXISTING STRUCTURE TO WITHSTAND SUPERIMPOSED LOADS. WOOD BUCKS (BY OTHERS) SHALL BE ANCHORED PROPERLY TO

TENSILE YIELD STRENGTH OF 60 KSI. ALL 3/16"Ø OR 1/4"Ø POP

RODUC S REVISED se complying with the Florida ading Code oceptaace No 17-1227 spiration Date MAR. 1712020





2018 - 2:15pm rickn









2018 - 2:15pm rickr





ANCHOR LAYOUT AT HEADER (TYP. FOR SO-SX OR SX-SO)

ANCHOR NOTES:

	ANCHOR SCHEDULE					
LOCATION	SUBSTRATE	ANCHOR TYPE				
	CONCRETE (3192 PSI MIN) OR CONCRETE BLOCK	1/4" ITW S.S. TAPCONS W/ 1-1/4" MIN. EMBEDMENT AND 2-1/2" MIN. EDGE DISTANCE				
HEAD	WOOD (G=0.55 MIN)	#14 WOOD SCREWS W/ 1-1/2" MIN. THREAD PENETRATION AND 1" MIN. EDGE DISTANCE				
	1/4" MINIMUM 6063-T5 ALUMINUM OR STEEL	1/4" 316 STAINLESS STEEL SELF DRILLING SCREWS W/ 1/2" MIN. EDGE DISTANCE				
•	CONCRETE (3192 PSI MIN) OR CONCRETE BLOCK	1/4" ITW S.S. TAPCONS W/ 1-1/4" MIN. EMBEDMENT AND 2-1/2" MIN. EDGE DISTANCE				
JAMBS	WOOD (G=0.55 MIN)	#14 WOOD SCREWS W/ 1-1/2" MIN. THREAD PENETRATION AND 1" MIN. EDGE DISTANCE				
	1/4" MINIMUM 6063-T5 ALUMINUM OR STEEL	1/4" 316 STAINLESS STEEL SELF DRILLING SCREWS W/ 1/2" MIN. EDGE DISTANCE				
SILL	CONCRETE (3192 PSI MIN) OR CONCRETE BLOCK	1/4" ITW S.S. TAPCONS W/ 1-1/2" MIN. EMBEDMENT AND 2-1/2" MIN. EDGE DISTANCE				
	WOOD (G=0.55 MIN)	1/4" ITW S.S. TAPCONS W/ 1-1/2" MIN. THREAD PENETRATION AND 3/4" MIN. EDGE DISTANCE				
	1/4" MINIMUM 6063-T5 ALUMINUM OR STEEL	1/4" 316 STAINLESS STEEL SELF DRILLING SCREWS W/ 1/2" MIN. EDGE DISTANCE				

1. SEE EXTERIOR ELEVATIONS AND ANCHOR LAYOUT DETAILS FOR ANCHOR LOCATIONS AND/OR SPACING.

2. ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH MANUFACTURERS' RECOMMENDATIONS. ALL CONCRETE ANCHORS SHALL BE INSTALLED TO NON-CRCKED CONCRETE ONLY.

3. ENSURE MINIMUM 2-1/2" EDGE DISTANCE FOR ALL ANCHORS TO CONCRETE & TO CONCRETE BLOCK. EDGE DISTANCE OF 1/2" IS ACCEPTABLE FOR ANCHORS TO STEEL OR ALUMINUM.

4. WHERE ANCHORS FASTEN TO NARROW FACE OF STUD FRAMING, ANCHOR SHALL BE LOCATED IN CENTER OF NOMINAL 2x (MIN) WOOD STUD, U.N.O..
 5. WOOD HOST STRUCTURE SHALL BE "SOUTHERN PINE" G=0.55 OR GREATER

DENSITY.

6. ANCHOR REQUIREMENTS AS SHOWN HEREIN, INCLUDING MINIMUM EMBEDMENT AND EDGE DISTANCE, EXCLUDES STUCCO, FOAM, BRICK, AND OTHER WALL FINISHES. FOR SITE CONDITIONS DIFFERENT FROM THE CONDITIONS DETAILED HEREIN WITHIN THE HVHZ, A ONE-TIME SITE-SPECIFIC NOTICE OF ACCEPTANCE SHALL BE APPLIED FOR AND SECURED FROM THE MIAMI-DADE BUILDING CODE COMPLIANCE OFFICE PRODUCT CONTROL DIVISION. FOR SITE CONDITIONS DIFFERENT FROM THE CONDITIONS DETAILED HEREIN OUTSIDE THE HVHZ, THE BUILDING OFFICIAL MAY REQUIRE A ONE-TIME SITE-SPECIFIC NOTICE OF ACCEPTANCE BE OBTAINED, OR THAT SITE SPECIFIC DOCUMENTS BE PREPARED, SIGNED, DATED AND SEALED BY A LICENSED ENGINEER OR REGISTERED ARCHITECT, WHICH DETAIL AND JUSTIFY THE DEVIATION.

7. WHERE EXISTING STRUCTURE IS WOOD FRAMING, EXISTING CONDITIONS MAY VARY. FIELD VERIFY THAT FASTENERS ARE INTO ADEQUATE WOOD FRAMING

VARY. FIELD VERIFY THAT FASTENESS ARE INTO ADEQUATE WOOD FRAMING
MEMBERS, NOT INTO PLYWOOD.
8. WOOD BUCKS (BY OTHERS) SHALL BE ANCHORED PROPERLY TO TRANSFER
LOADS TO THE EXISTING STRUCTURE.
9. SELF DRILLING SCREWS SHALL BE SAE GRADE 5 INSTALLED WITH FULL
ENGAGEMENT OF THREADS INTO METAL HOST STRUCTURE AND MAY HAVE EITHER A
ELAT HEAD DRAW HEAD THUSS HEAD OF OTHER HEAD STYLES PROVIDE (5) BITCHES FLAT HEAD, PAN HEAD, TRUSS HEAD, OR OTHER HEAD STYLES. PROVIDE (5) PITCHES MIN. PAST THE THREAD PLANE.











3/2018 - 2:15pm ricki



8/2018 - 2:16pm rickn



	HEADER / SIDE JAMB CORNER ATTACHMENT DETAIL				
ITEM NO.	PART NO.	DESCRIPTION	QUANTITY		
1	5-60-1418	SIDE JAMB	2		
2a	4-51-1055	BRACKET, HEADER MOUNTING - R.H.	1		
2b	4-51-1056	BRACKET, HEADER MOUNTING - L.H.	1		
3	4-51-1037	PLATE, NUT	8		
4	9-99-7249	LOCK WASHER, SPLIT, #10	16		
5	81-0016-2258	SCREW,10-32 X 3/8" SHCS	8		
6	9-99-7346	WASHER, ¼" FLAT	8		
7	9-99-7161	WASHER, 1/4" LOCK SPLIT	8		
8	81-0088-3670	SCREW, ¼-20 X 1" HHMS - GR. 8	8		
9	5-51-4001	HEADER	1		
10	4-51-0020	DOOR STOP ASS'Y.	2		
11a	4-51-0150	PIN GUIDE THRESHOLD ASS'Y L.H.	1		
11b	4-51-0151	PIN GUIDE THRESHOLD ASS'Y R.H.	1		
12	5-60-1532	JAMB FILLER	2		
13	81-0016-2562	SCREW, 10-32 X 1⁄2" SHCS	8		
14	5-51-4003	FILLER, HEADER SOFFIT	3		

FRAME CORNER DETAILS **VIEWED FROM INTERIOR SIDE** grade for No PE0046549 * STATE OF

CORIDA

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Q

PRUHUUI KLIKLWEM
as complying with the Fior has
Building Code 20-0124.03
Acceptance No
Expiration Date 211166
By Shay !. Change
Miami Dade Product Control
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PRODUC ! REVISES as complying with the Florid: building Code Asceptance No. <u>17-1227</u>./(Expiration Date 3(17/20) Ma Libra 1. Court





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		SLIDING BREAKOUT (SX) PANEL
ITEM NO.	PART NO.	DESCRIPTION
15	-51-4006	DOOR CATCH
2	4-59-1020	END CAP, DOOR CATCH (POSITIVE LATCH
3	4-51-1049	END CAP, DOOR CATCH
4a	4-51-0027	DOOR CATCH ASS'Y L.H.
4b	4-51-0014	DOOR CATCH ASS'Y R.H.
5	4-51-9004	COVER, DOOR CATCH
6	4-51-0011	TORQUE BAR ASS'Y.
7	4-11-1082	PLATE, BACKER
8	5-11-4022	STILE, FIXED (NARROW)
9	6-51-9002	CHANNEL, WEATHER PILE
10	9-99-7360	WEATHER PILE W/FIN
11	4-11-4097	BLOCK, SHEAR
12	5-51-4009	RAIL - 3"
13a	4-51-0015	INTERLOCK ASS'Y L.H.
13b	4-51-0016	INTERLOCK ASS'Y R.H.
14	5-11-4021	STILE, TANDEM (NARROW)
15	4-51-1065	CHANNEL, REINFORCEMENT (LOCK STILE
16	4-51-9007	BLOCK, FLUSHBOLT SUPPORT
17	5-11-4036	RAIL - 6"
18	4-51-4151	BLOCK, SHEAR
19	4-51-1066	CHANNEL, REINFORCEMENT (PIVOT STIL
20	4-51-7002	INTERLOCK, DOOR
21	5-11-4031	MUNTIN BAR
22	4-11-4096	BLOCK, SHEAR
23	81-3511-0412-DB	SCREW, 8-18 X 1/2" PFHSMS, TYPE B
24	81-0011-2658	SCREW, 14-20 X 3/8" SFCHCS
25	81-0011-2670	SCREW, 1/4-20 X 1" SFCHCS
26	81-4411-0516	SCREW, 10-24 X ¾" PFHSMS, TYPE 23
27	81-0014-0688	SCREW, 14-20 X 3" PPHMS
28	81-0017-3666	SCREW, 14-20 X 34" HWHMS, GR. 8
29	81-0016-2658	SCREW, 14-20 X 3/8" BSHCS - S.S.
30	81-0014-2670	SCREW, 14-20 X 1" BSHCS - S.S.
31	81-0017-3662	SCREW, 14-20 X 1/2" HWHMS, GR. 8
32	81-0017-3664	SCREW, 14-20 X 5/8" HWHMS, GR. 8
33	81-0011-0562	SCREW, 10-32 X 1/2" PFHMS
34	9-99-0113	PLUNGER, SPRING LOADED
35	9-99-2596	BLOCK, GLASS JACKING
36	4-51-4265	BLOCK, HEX BOLT GUIDE
37	4-40-1002	MOUNTING STRAP
- <u>-</u>	81-0718-3666	SCREW, 14-20 X 34" HHMS. GR. 5 W/NYL
30	6-11-9009	SEAL, BULB W/FIN
	4-51-0003	BOTTOM GUIDE ASS'Y
40	4-51-0095	
41	81-0074-0562	SUKEW, 10-32 X 12" PPHMS - STAINLESS





3) ITEM **MUNTIN BAR CORNERS**

RODUC (REVISED as complying with the Fischio Acceptance No 17-1227.16 Expiration Date 31220 Shac 艶 NS- M Back Product Cooling

Conne

	1 2 3 4	4-70-0672 5-11-4022	ROLLER CATCH ASS'Y. STILE, FIXED (NARROW)
	2 3 4	5-11-4022	STILE, FIXED (NARROW)
	3	4 51 1000	
	4	4-51-1068	CHANNEL, REINFORCEMENT (BEAM S
		4-11-4098	BLOCK, SHEAR
	5	5-11-4034	RAIL - 4"
	6a	4-11-0432	ANGLE ASS'Y., SIDELITE PIVOT (TOP
	6b	4-11-0433	ANGLE ASS'Y., SIDELITE PIVOT (TOP
	7	5-11-4021	STILE, TANDEM (NARROW)
	8	4-51-1069	CHANNEL, REINFORCEMENT (PIVOT
	9	6-51-9002	CHANNEL, WEATHER PILE
	10	9-99-7360	WEATHER PILE W/FIN
Γ	11	4-51-7002	INTERLOCK, DOOR
	12	4-51-4151	BLOCK, SHEAR
	13	5-11-4036	RAIL - 6"
Γ	14	4-51-1067	ANGLE, SIDELITE PIVOT (BOTTOM)
	15	4-51-7003	BUSHING, SIDELITE PIVOT (BOTTOM
	16	81-0017-3666	SCREW, ¼-20 X ¾" HWHMS, GR. 8
Γ	17	81-4411-0516	SCREW, 10-24 X ¾" PFHSMS, TYPE 2
Γ	18	81-0014-0690	SCREW, 14-20 X 31/2" PPHMS
Γ	19	81-0012-0562	SCREW, 10-32 X 5/16" PFUHMS
	20	81-0017-3664	SCREW, 14-20 X 5/8" HWHMS, GR. 8
	21	5-11-4031	MUNTIN BAR
Γ	22	4-11-4096	BLOCK, SHEAR
	23	9-99-2596	BLOCK, GLASS JACKING
	24	6-59-9001	VINYL, SMOKE / AIR SEAL
	25	4-40-1002	MOUNTING STRAP
	26	9-99-7361	SEAL, SIDELITE (TOP)

PART NO.

An complying with the Florida **Muiding** Code Acceptance No 20-0129.03 Expiration Date 3 Ba Misnel Dade Product Cambral

DESCRIPTION





	BILL OF MATERIALS					
ITEM NO.	PART NO.	DESCRIPTION	QTY.			
1	4-51-4260	PIN GUIDE THRESHOLD MACHINING - L.H.	1			
2	4-51-7005	PLATE, PIN GUIDE SUPPORT	1			
3	9-70-0077	BUMPER, PIN GUIDE	2			
4	4-11-1031	PIN, SIDELITE PIVOT (BOTTOM)	1			
5	81-0011-0562	SCREW, 10-32 X 1/2" FFHMS	4			
6	4-51-4009	BAR, ALIGNMENT (PIN GUIDE THRESHOLD)	1			
7	4-51-4265	BLOCK, SIDELITE PIVOT (BOTTOM)	1			

		BILL OF MATERIALS
ITEM NO.	PART NO.	DESCRIPTION
1	4-51-4261	PIN GUIDE THRESHOLD MACHINING - R.H
2	4-51-7005	PLATE, PIN GUIDE SUPPORT
3	9-70-0077	BUMPER, PIN GUIDE
4	4-11-1031	PIN, SIDELITE PIVOT (BOTTOM)
5	81-0011-0562	SCREW, 10-32 X 1⁄2" FFHMS
6	4-51-4009	BAR, ALIGNMENT (PIN GUIDE THRESHOLI
7	4-51-4265	BLOCK, SIDELITE PIVOT (BOTTOM)



8/2018 - 2:16pm rick

	NYL BENN	. ,
	FRANK L BENNARDO, P.E. #PE0046549 02/28/2018 STATE OF 9 CN OF 9 CN OF 9 CN OF	10 N + 40 N
	EXPRESSION EXPRESSION CORPORATE OFFICE: CORPORATE OFFICE: CORPORAT	
	RECORD-USA 4324 HARGETT COURT MONROE, NC 28110 (704) 289 - 9212 SERIES 5400 ALUMINUM AUTOMATIC SLIDING GLASS DOORS LARGE MISSILE IMPACT RESISTANT MIAMI-DADE NOTICE OF ACCEPTANCE	
PRODUCT RENEWED as complying with the Florida Buiding Code Acceptance No 20-0/29.03 Expiration Date 31178025 By 124-114-12025 Hiami Dade Product Company	REMARKS DRWNI CHKD DATE NIT ISSUE AML KL 06/26/09 REV. PER BCC0 AML KL 12/01/09 2010 EBC (09-REU-0001) KL FLB 12/01/09 2014 EBC 2014 RVN CSL 02/09/15 REV FBC 2014 RVN CSL 12/01/17 REV 2017 FBC RVN FLB 12/20/17	
PRODUCT REVISED to complying with the Florida Isolding Gode Acceptance No. 17-1227.16 Expiration Date 3117120 B. 14 Minner Brade Pfondact Control	14-2168 <u>scale:</u> <u>PAGE DESCRIPTION:</u> - - 23 23	



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CONSOLIDATED BILL OF MATERIALS

DESCRIPTION	<i>record-usa</i> PART NO.	MATERIAL	MANUFACTURER / REMARK
TORQUE BAR ASS'Y.	4-51-0011		
WELDMENT, TORQUE BAR	4-51-0001		
PIVOT, TORQUE BAR BOTTOM	4-70-4104	2" X 2" X ³ / ₈ " ALUMINUM ANGLE	
PIVOT PIN, TORQUE BAR	4-70-1034	\emptyset_{8}^{3} " x 1 $_{8}^{3}$ " STEEL CLEVIS PIN	
PIN, SPRING (TORQUE BAR)	9-99-3922	Ø ³ /16" X 1" STEEL SLOTTED SPRING PIN	
RETAINING RING, TORQUE BAR ASS'Y.	9-99-4625		ROTOR CLIP #SHR-98
BRACKET, TORQUE BAR SUPPORT	4-51-1003	³ / ₁₆ " C.R.S., ZINC PLATE	
PLATE, TORQUE BAR	4-51-1013	3/4" X 11/4" AISI 1018 COLD FINISHED FLAT BAR	
BAR, TORQUE	4-51-1014	Ø1.00" AISI 1018 ROUND STEEL BAR	
DOOR CATCH ASS'Y L.H.	4-51-0013		
DOOR CATCH ASS'Y R.H.	4-51-0027		
HOUSING, DOOR CATCH ASS'Y L.H.	4-51-1038	11 GA. (.1196) C.R.S., ZINC PLATE	
HOUSING, DOOR CATCH ASS'Y R.H.	4-51-1036	MAKE FROM 4-51-1038	
INTERLOCK, DOOR CATCH - L.H.	4-51-1039	10 GA. (.1345) C.R.S., ZINC PLATE	
INTERLOCK, DOOR CATCH - R.H.	4-51-1040	10 GA. (.1345) C.R.S., ZINC PLATE	
PLATE, DOOR INTERLOCK	4-51-1064	³ / ₁₆ " H.R.P.O., ZINC PLATE	
BALL PLUNGER ASS'Y.	4-70-0582		
PLUG, BALL PLUNGER	4-11-4090	Ø ¹ / ₁₆ " 6061-T6511 ALUMINUM ROUND BAR	
SPRING, BALL PLUNGER	9-99-5689	Ø.080 STEEL MUSIC WIRE, ZINC PLATE	
BALL, SPRING PLUNGER	9-99-0104	BALL, CHROME ALLOY STEEL, Ø ⁵ /8"	
HOUSING, BALL PLUNGER	4-11-2001	Ø ³ /4" FREE CUTTING BRASS ROUND ROD	
DOOR STOP ASS'Y.	4-51-0020		
BUMPER, DOOR STOP	9-99-2598	MEDIUM-HARD SRB RUBBER, SHORE 55A, BLACK	McMASTER CARR P/N 9310K124
BRACKET, DOOR STOP	4-51-1006	³ / ₁₆ " C.R.S., BLACK OXIDE	
DOOR INTERLOCK ASS'Y L.H.	4-51-0015		
DOOR INTERLOCK ASS'Y R.H.	4-51-0016		
PLATE, DOOR INTERLOCK ASS'Y.	4-51-1042	7 GA. (.1793) C.R.S., ZINC PLATE	
BRACKET, INTERLOCK ASS'Y.	4-51-1041	³ / ₁₆ " (.1875) C.R.S., ZINC PLATE	
PLUNGER, SPRING LOADED	9-99-0113		VLIER P/N NM-55N
CARRIER ROLLER ASS'Y.	4-51-0005		
BODY, CARRIER ROLLER	9-51-0002	PA6 - POLYAMIDE (NYLON) 6	


DESCRIPTION	<i>record-usa</i> PART NO.	MATERIAL	MANUFACTURER / REMAR
BALL BEARING, CARRIER ROLLER	9-07-0049	6201-Z BALL BEARING	JESA W2
RETAINING RING, CARRIER ROLLER	9-99-4624		ROTOR CLIP #DHO-32
ROLLER ASS'Y., ANTI-RISE	9-99-3922		
ROLLER, ANTI-RISE	9-51-9006	DELRIN, WHITE	
AXLE, ANTI-RISE ROLLER	4-51-7001	Ø1/2" TYPE 303 STAINLESS STEEL ROUND BAR	
RETAINING RING, ANTI-RISE ROLLER	9-99-4629		ROTOR CLIP #PO-50ST PA
PLATE ASS'Y CARRIER ROLLER	4-51-0002		
PLATE, CARRIER ROLLER	4-51-1020	10 GA. (.1345) C.R.S., ZINC PLATE	
NUT, PEM	9-99-6193		PEM #S0518-3, ZINC PLATE
PLATE SUB-ASS'Y., CARRIER ROLLER	4-51-0017		
SPACER, CARRIER ROLLER	4-51-1017	$\mathscr{B}_{ m /8}^{5 m /8}$ " O.D. X 13 GA. (.095) WALL MECHANICAL STEEL TUBING (D.O.M.)	
AXLE, CARRIER ROLLER	4-51-1021	\emptyset^{5}_{8} " TYPE 303 STAINLESS STEEL ROUND BAR	
BRACKET, BELT BASE	4-51-1001	14 GA. (.0747) C.R.S., ZINC PLATE	
BRACKET, BELT CLASP	4-51-1002	14 GA. (.0747) C.R.S., ZINC PLATE	
CARRIER ASS'Y., SLAVE	4-51-0090		
CARRIER ASS'Y., UPPER BELT	4-51-0091		
CARRIER ASS'Y., LOWER BELT	4-51-0092		
SCREW, M6 X 10 HFHCS	9-99-1812		
SCREW, M6 X 12 HFHCS	9-99-1820		
WASHER, LOCK - ⁵ / ₁₆ "	9-99-7235		
WASHER, FLAT - ⁵ / ₁₆ "	9-99-7311		
SCREW, ⁵ / ₁₆ -18 X 1½" HHCS, GR. 8	81-0018-3726		
BRACKET, ANTI-DERAIL	4-51-1063	10 GA. (.1345) C.R.S., ZINC PLATE	
PLATE, CARRIER ASS'Y SLAVE	4-51-1001	1/4" C.R.S., ZINC PLATE	
PLATE, BELT RETAINER (LOWER)	4-51-1019	¼" C.R.S., ZINC PLATE	
PLATE, BELT RETAINER (UPPER)	4-51-1018	1/4" C.R.S., ZINC PLATE	
BRACKET, SIDELITE STRIKE	4-51-1010	11 GA. (.1196) TYPE 304 STAINLESS STEEL	
BLOCK, UPPER SIDELITE PIVOT	4-51-4152	5/8" X 11/4" 6061-T6511 EXTRUDED ALUMINUM RECTANGULAR BAR	
PLATE, NUT	4-51-1037	10 GA. (.1345) C.R.S., ZINC PLATE	
BRACKET, HEADER MOUNTING - L.H.	4-51-1055	11 GA. (.1196) C.R.S., ZINC PLATE	
BRACKET, HEADER MOUNTING - R.H.	4-51-1056	11 GA. (.1196) C.R.S., ZINC PLATE	



DESCRIPTION	record-usa PART NO.	MATERIAL	MANUFACTURER
END CAP, DOOR CATCH	4-51-1049	11 GA. (.1196) C.R.S., BLACK POWDER COAT	
END CAP, DOOR CATCH (POSITIVE LATCH)	4-59-1020	MAKE FROM 4-51-1019	
BRACKET, BALL PLUNGER	4-70-4342	1¼" X 1¼" X ³ /16" 6063-T52 ALUMINUM ANGLE	
BLOCK, GLASS SETTING	6-11-9007	GEON 8700 PVC, DUROMETER 97 SHORE A, BLACK	
BLOCK, GLASS SPACER	6-11-9002	GEON 8700 PVC, DUROMETER 97 SHORE A, BLACK	
BOTTOM GUIDE ASS'Y.	4-51-0093		
BLOCK, BOTTOM GUIDE ASS'Y.	4-51-4267	1¾" 6061-T6 EXTRUDED ALUMINUM SQUARE BAR	
PIN, BOTTOM GUIDE	4-51-7007	\mathscr{O}_{8}^{5} " TYPE 304 STAINLESS STEEL ROUND BAR	
SPRING, COMPRESSION (BOTTOM GUIDE)	9-99-5693	Ø.045 TYPE 302 STAINLESS STEEL WIRE	McMASTER CARR P/N 943
SCREW, SHOULDER (BOTTOM GUIDE)	9-99-1820	TYPE 18-8 STAINLESS STEEL	McMASTER CARR P/N 913
BUSHING, FLANGED (BRONZE)	9-99-0233	ALLOY 932 (SAE 660) BRONZE	McMASTER CARR P/N 78
BLOCK, FLUSHBOLT SUPPORT	4-51-4265	1¾" 6061-T6 EXTRUDED ALUMINUM SQUARE BAR	
BLOCK, HEX BOLT GUIDE	4-51-4266	1/2" X 11/4" 6061-T6511 EXTRUDED ALUMINUM RECTANGULAR BAR	
SPRING, COMPRESSION (EXIT DEVICE TOP BOLT)	9-99-5692	Ø.042 STEEL MUSIC WIRE, ZINC PLATE	McMASTER CARR P/N 943
LOCK BOLT, EXIT DEVICE	4-11-1059	3/8" AISI 12L14 STEEL HEX BAR STOCK, ZINC PLATE	
HEX BOLT, THRESHOLD	4-51-7008	Ø1/2" TYPE 304 STAINLESS STEEL HEX BAR STOCK	
BLOCK, SHEAR (MACHINED)	4-11-4098	MAKE FROM 5-11-4027	
BLOCK, SHEAR (MACHINED)	4-51-4151	MAKE FROM 5-11-4027	
BLOCK, SHEAR (MACHINED)	4-11-4096	MAKE FROM 5-11-4027	
PLATE, BACKER	4-11-1082	7 GA. (.1793) C.R.S., ZINC PLATE	
BRACKET, ANTI-DERAIL	4-51-1063	10 GA. (.1345) C.R.S., ZINC PLATE	
ANGLE, SIDELITE PIVOT (TOP)	4-11-1086	3" X 2" X $\frac{5}{16}$ " STEEL ANGLE, SILVER METALLIC PAINT	
BUSHING, SIDELITE PIVOT (TOP)	9-99-0203	SAE 841 SINTERED BRONZE	
ANGLE, SIDELITE PIVOT (BOTTOM)	4-51-1067	3" X 2" X ⁵ / ₁₆ " STEEL ANGLE, SAFETY YELLOW PAINT	
BUSHING, SIDELITE PIVOT (BOTTOM)	4-51-7003	Ø ⁷ /8" TYPE 304 STAINLESS STEEL ROUND BAR	
DOOR INTERLOCK	4-51-7002	10 GA. (.1345) TYPE 304 STAINLESS STEEL	
MOUNTING STRAP	4-40-1002	³ / ₁₆ " H.R.P.O., ZINC PLATE	
WELDMENT, REINFORCEMENT CHANNEL	4-51-0029		SILVER METALLIC PAINT
CHANNEL, REINFORCEMENT (LOCK STILE)	4-51-1065	1½" X ½" X $\frac{1}{8}$ " BAR CHANNEL, M 1020 - MERCHANT QUALITY	
PLATE, REINFORCEMENT CHANNEL	4-51-1007	3/8" X 1" AISI 1018 C.R.S. FLAT BAR	
CHANNEL, REINFORCEMENT (PIVOT STILE)	4-51-1066	1½" X ½" X $\frac{1}{8}$ " BAR CHANNEL, M 1020 - MERCHANT QUALITY	SILVER METALLIC PAIN



DESCRIPTION	<i>record-usa</i> PART NO.	MATERIAL	MANUFACTURER
CHANNEL, REINFORCEMENT (BEAM STILE)	4-51-1068	1½" X ½" X ½" BAR CHANNEL, M 1020 - MERCHANT QUALITY	SILVER METALLIC PAINT
CHANNEL, REINFORCEMENT (PIVOT STILE - SIDELITE)	4-51-1069	1½" X ½" X $\frac{1}{8}$ " BAR CHANNEL, M 1020 - MERCHANT QUALITY	SILVER METALLIC PAINT
PIN GUIDE THRESHOLD ASS'Y L.H.	4-51-0160		
PIN GUIDE THRESHOLD ASS'Y R.H.	4-51-0161		
PIN GUIDE THRESHOLD MACHINING - L.H.	4-51-4260	MAKE FROM 5-11-4008	
PIN GUIDE THRESHOLD MACHINING - R.H.	4-51-4261	MAKE FROM 5-11-4008	
PLATE, PIN GUIDE SUPPORT	4-51-7005	3/8" X 1" TYPE 303 STAINLESS STEEL RECTANGULAR BAR	
BUMPER, PIN GUIDE	9-70-0077	NYLATRON [®] GS	
PIN, SIDELITE PIVOT (BOTTOM)	4-11-1031	3/4" AISI 12L14 STEEL HEX BAR STOCK, ZINC PLATE	
BAR, ALIGNMENT (PIN GUIDE THRESHOLD	4-51-4009	$14"$ X $\frac{5}{8}"$ 6061-T5 ALUMINUM RECTANGULAR BAR	
BLOCK, SIDELITE PIVOT (BOTTOM)	4-51-4265	3/8" X 1" 6061-T5 ALUMINUM RECTANGULAR BAR	
THRESHOLD ASS'Y., BIPART	4-51-0164		
THRESHOLD MACHINING	4-51-4264	MAKE FROM 5-51-4021	
STRIKE PLATE, LOCKBOLT	4-51-7006	1/2" X 1" TYPE 303 STAINLESS STEEL RECTANGULAR BAR	POLYMER CORP. PROFI
HEADER	5-51-4001	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
COVER, HEADER	5-51-4002	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
FILLER, HEADER SOFFIT	5-51-4003	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
ROLLER TRACK	5-51-4004	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
SIDE JAMB	5-60-1418	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
FILLER, SIDE JAMB	5-60-1532	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
PIN GUIDE, RAMPED	5-11-4008	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
THRESHOLD, SADDLE	5-51-4021	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
RAIL, TOP (SX PANEL)	5-51-4009	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
RAIL, TOP (SO PANEL)	5-11-4034	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
RAIL, BOTTOM - 6"	5-11-4036	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
RAIL, BOTTOM - 10" (OPTIONAL)	5-51-4011	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
STILE, TANDEM	5-11-4021	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
STILE, FIXED	5-11-4022	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
MUNTIN BAR	5-11-4031	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
MUNTIN BAR (OPTIONAL)	5-11-4032	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
DOOR CATCH	5-51-4006	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN

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By Charge Luncow



DESCRIPTION	record-usa PART NO.	MATERIAL	MANUFACTURER / REMARKS
BLOCK, SHEAR	5-11-4027	6063-T5 ALUMINUM	BONNELL ALUMINUM, INC.
GUTTER, HURRICANE	5-11-4044	6063-T5 ALUMINUM	BONNELL ALUMINUM, INC.
SASH, SQUARE	5-11-4040	6063-T5 ALUMINUM	BONNELL ALUMINUM, INC.
GLAZING BULB	6-11-9011	SANTOPRENE / POLYPROPYLENE COEXTRUSION	CENTRAL PLASTICS, INC.
CHANNEL, WEATHER PILE	6-51-9002	GEON 8700 PVC	UNITED PLASTICS CORP.
WEATHER PILE W/FIN	9-99-7360	ULTRAFAB SOFT TOUCH FIN	ULTRAFAB, INC. P/N W31565NK0000
VINYL, SMOKE / AIR SEAL	6-59-9001	SANTOPRENE / POLYPROPYLENE COEXTRUSION	CENTRAL PLASTICS, INC.
SEAL, BULB W/FIN	6-11-9009	SANTOPRENE SHORE 67A, U.V. GRADE 121	ZERO INTERNATIONAL #870N
SEAL, SIDELITE (TOP)	9-99-7361	NEOPRENE FIN WITH ALUMINUM HOUSING	ZERO INTERNATIONAL #8194AA
DAMPER, ROLLER TRACK	9-51-0001	EPDM SHORE 85±5A, BLACK	CENTRAL PLASTICS, INC.
FLUSHBOLT, CYLINDER OPERATED	9-99-0067	ADAMS RITE 1871-2	ADAMS RITE MANUFACTURING CO.
HEADER BOLT SET	9-99-0075	INTERNATIONAL DOOR CLOSER INC. HB-4015-N	INTERNATIONAL DOOR CLOSER INC.
MORTISE KEY CYLINDER	9-99-0068	INTERNATIONAL DOOR CLOSER INC. CZ-1001	INTERNATIONAL DOOR CLOSER INC.
MORTISE THUMBTURN	9-99-0069	INTERNATIONAL DOOR CLOSER INC. TZ-3001	INTERNATIONAL DOOR CLOSER INC.
EXIT DEVICE, G86 C.V.R.	9-99-0094	ADAMS RITE G86 C.V.R. EXIT DEVICE	ADAMS RITE MANUFACTURING CO.
ESCUTCHEON, MORTISE KEY CYLINDER	9-99-0098	ADAMS RITE 8651 ESCUTCHEON	ADAMS RITE MANUFACTURING CO.
SCREW, ⁵ / ₁₆ -18 X 1" FSHCS	81-0011-2720		
SCREW, 10-32 X 3/8" PFHMS	81-0011-0558		
SCREW, 10-32 X ¼" PFHMS	81-0011-0554		
SCREW, 10-32 X 1/2" PFHMS	81-0011-0562		
SCREW, 1/4-20 X 3/8" BFHCS	81-0017-2658		
SCREW, M6 X 16 HFHCS	9-99-1813		
SCREW, 1/4-20 X 1/2" PFHMS	81-0011-0662		
LOCK WASHER, SPLIT, #10	9-99-7249		
SCREW,10-32 X 3/8" SHCS	81-0016-2258		
WASHER, ¼" FLAT	9-99-7346		
WASHER, 1/4" LOCK SPLIT	9-99-7161		
SCREW, 1/4-20 X 1" HHMS - GR. 8	81-0088-3670		
SCREW, 10-32 X 1/2" SHCS	81-0016-2562		
SCREW, 8-18 X 1/2" PFHSMS, TYPE B	81-3511-0412-DB		

SCREW, 1/4-20 X 3/8" SFCHCS

81-0011-2658



DESCRIPTION	<i>record-usa</i> PART NO.	MATERIAL	MANUFACTURER / REMARKS
SCREW, 1/4-20 X 1" SFCHCS	81-0011-2670		
SCREW, 10-24 X 3/4" PFHSMS, TYPE 23	81-4411-0516		
SCREW, 1/4-20 X 3" PPHMS	81-0014-0688		
SCREW, 1/4-20 X 3/4" HWHMS, GR. 8	81-0017-3666		
SCREW, 1/4-20 X 3/8" BSHCS - S.S.	81-0016-2658		
SCREW, 1/4-20 X 1" BSHCS - S.S.	81-0014-2670		
SCREW, 1⁄4-20 X 1⁄2" HWHMS, GR. 8	81-0017-3662		
SCREW, ¼-20 X %" HWHMS, GR. 8	81-0017-3664		
SCREW, 10-32 X 1/2" PFHMS	81-0011-0562		
SCREW, 1/4-20 X 3/4" HHMS, GR. 5 W/NYLOC STRIP	81-0718-3666		





09 March 2010

To Whom It May Concern:

This document provides notice of certification that the following products, manufactured by record-USA, have been designed and manufactured to comply with the specific ANSI/ BHMA standard listed, when installed and adjusted per the manufacturer's instructions.

Series 4500 Folding Door Systems	ANSI/BHMA A156.10*
Series 5100 Sliding Door Systems	ANSI/BHMA A156.10
Series 5400/5500 Sliding Door Systems	ANSI/BHMA A156.10
Series 6100/6200 Swinging Door Operators	ANSI/BHMA A156.19*
Series 8100/8200 Swinging Door Operators	ANSI/BHMA A156.19
Series 8600 Swinging Door and Operator Systems	ANSI/BHMA A156.10

David Hewitt Vice-president

*A 156.10 – American National Standard for Power Operated Pedestrian Doors *A 156.19 – American National Standard for Power Assist and Low Energy Power Operated Doors



SCALE: 1/2 SIZE	- 13/4" - 23/4" - TYP. TYP. SECTION A-A	1/2" - CONTROL PANEL TVP CONTROL PANEL 68" ABOVE FLOOR SEE DETAIL ABOVE PIVOT	SCALE: 1/2" = 1'	PLAN VIEW			BREAKAWAY EXTERIOR				DETECTION ZONE	INTERIOR	SENSOR MOTION DETECTION ZONE	0007EE. 172 = 1		BREAKOUT OPENING	SLIDE OPENING			MUNTIN BARS			POWER 120V, 60Hz, 15A, 10 7 H
					SIDE JAMBS	& THRESHOLD)	SILL	HEADER							5. CAU 6. THE A. F	3. DIS 4. GLA	1. FINI 2. THR	NOTES:		DOW CORNING 983 SILICO GLAZING ADHESIVE/SEALANT C DOW CORNING 995 SILICO STRUCTURAL GLAZING SEALAI	GUTTER	.075 OLDCASTLE GL∕ STORMGLASS™ INTEI 3∕16" HEAT STRENGTHENED	³ ∕16" HEAT STRENGTHENE
			-			ā	•	ت						RECEIVE DOO 120VAC, 15A, 6	FOLLOWING FOLLOWING	PLAY CONTRO ASS (OLDCAS AZING BY REC	ISH AS SPECII RESHOLD PHO		 SECTION AT	A M R M		ASS INC. RLAYER GLASS	D GLASS
		DISPLAY CONT PROVIDIN FOLLOWING FI OFF / LOCKE FULL/PARTIAL 2-WAY & 1-W STATUS & DIA		TEK (SDS) SCREW	LAG BOLT (GALVANIZED)	TEK (SDS) SCREW	TAPCON	TEK (SDS) SCREW	TAPCON	TYPE	ANCHOR	ANCHOR S		30HZ, 1¢ DEDICATED EL	SEALING BY RECORD-US ITEMS TO BE PROVIDE	OL PANEL (ONE PER UN TLE 7/16" LAMINATED IM ORD-USA INSTALLING E	FIED. DTOELECTRIC SAFETY E	(ALL LITES)	T GUTTER SECTIO		SASH		
	<u>NV</u> 85 85	G THE G THE JNCTIONS: CYCLE IN AY MODE; SNOSTICS			WASHER HEAD	VA X 3V" HEX	M X 2%" PHILLIPS FLAT HEAD		1/4 X 2" HEX WASHER HEAD	CONCRETE		CHEDULE		ECTRICAL SERV	3A INSTALLING I D BY OTHERS: AND OF ADEQL	IT). PACT-RESISTAI EALER.	EAMS AT 24" AN		 N AT GLASS OCK LOCATION	AND 4"	J		
	ERIES: <u>5400</u> FINISH: <u>MA</u> IZE: <u>AS NOTED</u> DWN.: D. REVISIONS			WASHER HEAD	1/4 X 2/2" HEX		3 1/4 X 21/4" PHILLIPS	WASHER HEAD		WOOD	SUBSTRATE			VICE TO EACH UNIT.	JEALER. JATE CONSTRUCTION	NT STORMGLASS™) A	VD 48" ABOVE FLOOR			ASS SETTING BLOCK A. IN ALL LOWER HORI 9 IN ALL VERTICAL GU 6" FROM CORNERS		ASS SPACER BLOCK A. IN ALL HORIZONTAL	
CONTRACTO	Set TYPE: Solve DATE LOCATION:	FINISHE		VIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIIII		%-14 X 1½" PHILLIPS FLAT HEAD	WASHER HEAD	V4 X 2" HEX		STEEL				Ċ	110	ND				IZONTAL GUTTERS TTERS LOCATED		- AND VERTICAL GUTTERS	

	Record 5400	Stanley 3000 Dura-Storm
Standard Warranty (complete unit)	2 years	1 year
Roller Track Warranty	Lifetime	1 year
Roller Warranty	3 years	1 year
Rollers per panel*	4	2
Operating Temperature Range	negative 40 to 140 Fahrenheit	negative 30 to 130 Fahrenheit
Maximum Door Panel Weight	300 lbs	220 lbs
Header Size*	4-1/2" x 7"	6" x 8"
PSF	65 PSF	50 PSF
NOA	Yes	Yes
Power Consumption	100 Watts	650 Watts
Motor Size****	1/8 HP	1/4 HP
Bi-Part Package Size	14' x 8'	14' X 7' 8"
Door Panel Construction*	Mortise Block	Through-Bolts
Diagnostics	Exposed via LCD SMART Panel	Stanley Personnel Only
Life cycle counter	Exposed via LCD SMART Panel	Stanley Personnel Only
Safety Adjustments	Software limits to ANSI 156.10	Relies on Service Tech to comply
Weather Stripping	Extruded Channel in Door Panels	Adhesive "stick on" weather stripping
Standard Safety Detection	2 infrared curtains, 2 beams	1 infrared curtain, 2 beams
Uni-Directional Motion Detection	Standard	Standard
Bottom Guide Design*	Round Pin=Anti-Friction, Smooth, Quiet	Fork Guide=Friction & Wear

Power Consumption

- Annual cycle time is 2,222 hours
- Usage of 1000 W* .00011W = .011W
- Annual cost is approximately \$24.44/yr (2,222* .001W)

- .00011 = 0.00275 per hr
- 1 year = 365 days * 24 hours or 8,760 hrs
- Annual @ rest cost = 8,760 hours*
- .00275 =\$24.09 per year

The average cost of electricity = 0.11 kWh or 0.00011 Wh*

STANDARD FEATURES AND OPTIONS record-usa SERIES 5400 LMI & SERIES 5500 NI

STORM FRONT HURRICANE-RATED AUTOMATIC SLIDING DOORS

Series Nomenclature:

- 5400 LMI (Large Missile Impact)
- Series 5500 NI (<u>Non-Impact</u>)

Applicable State of Florida and Miami-Dade County building code test protocols:

- TAS 201-94 Large Missile Impact Test Procedures (Series 5400 LMI units only)
- TAS 202-94 Air Infiltration Test, Uniform Static Air Pressure Structural Test, and Forced Entry Test (All units)
- TAS 203-94 Cyclic Wind Pressure Loading Test (Series 5400 LMI units only)

Configurations:

- Narrow stile single slide (5X04 SO-SX, 5X05 SX-SO) full breakout units
- Narrow stile bipart (5X06 SO-SX-SX-SO) full breakout units

Maximum Unit Sizes:

- Single slide units 7' (84") OFW x 8' (96") OFH
- Bipart units 14' (168") OFW x 8' (96") OFH

Design Loads and Glazing:

- Series 5400 LMI units
 - Design Loads (PSF): +65 / -70
 - ➢ Glazing: Oldcastle 7/16" (3/16" HS / .075 Interlayer / 3/16" HS) laminated StormGlass™, wet glazed with either Dow Corning 983 Silicone Glazing Adhesive/Sealant or Dow Corning 995 Structural Glazing Sealant
- Series 5500 NI units
 - Design Loads (PSF): +55 / -60
 - Glazing: Any standard tempered glass can be used, from ¼" single pane to 1" IG, wet glazed with commercially available clear silicone sealant.

Bottom Guide Systems:

- Surface ramped pin guide with ½" saddle threshold or ½" carpet/saddle threshold
- Recess pin guide with 1/2" recessed threshold in door opening area

Standard Features:

- 6" bottom rails
- Keyed 2-point flushbolt locking (all SX panels) with inside thumbturn
- Surface-applied sweep strips (all panels)
- Steel channel reinforcing in all vertical stiles
- Display control panel

STANDARD FEATURES AND OPTIONS record-usa SERIES 5400 LMI & SERIES 5500 NI

STORM FRONT HURRICANE-RATED AUTOMATIC SLIDING DOORS

Optional Features Available:

- 10" bottom rails
- 3" horizontal muntin bars (limit of 1 per panel)
- Inside cylinder in lieu of inside thumbturn
- Adams Rite G86 exit device locking with outside cylinder/escutcheon (in lieu of flushbolts all SX panels) to meet Means of Egress Life Safety codes
- Electric locking (Fail-Safe or Fail-Secure)
- Display panel with enclosure, dual rocker switch panel, rocker switch / key switch panel

Configurations, Features and Options NOT Available:

- Fixed panel (O-SX, SX-O, O-SX-SX-O) or surface applied (P-SX, SX-P, P-SX-SX-P) units, including Reverse Breakout (RBO) units
- 3-panel or 6-panel telescope units
- Bottom rails shorter than 6"
- Units with transom
- 1" side jambs
- Mullion material side jambs
- 'No Threshold' or '1/4" Threshold' options
- Door closers in SX or SO panels
- Limit arms in SO panels
- Toe rollers in SX panels
- Multiple horizontal muntin bars in panels
- Vertical muntin bars in panels
- 'No Doors' or 'Doors By Others' options

DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER) BOARD AND CODE ADMINISTRATION DIVISION NOTICE OF ACCEPTANCE (NOA)

Record-USA, Inc. 4324 Phil Hargett Court Monroe, NC 28110

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER -Product Control Section to be used in Miami Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

This NOA shall not be valid after the expiration date stated below. The Miami-Dade County Product Control Section (In Miami Dade County) and/or the AHJ (in areas other than Miami Dade County) reserve the right to have this product or material tested for quality assurance purposes. If this product or material fails to perform in the accepted manner, the manufacturer will incur the expense of such testing and the AHJ may immediately revoke, modify, or suspend the use of such product or material within their jurisdiction. RER reserves the right to revoke this acceptance, if it is determined by Miami-Dade County Product Control Section that this product or material fails to meet the requirements of the applicable building code.

This product is approved as described herein and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "5400" Aluminum Automatic Sliding Glass Door w/ Breakout-LMI

APPROVAL DOCUMENT: Drawing No. **14-2168** (former **09-REU-0001**), titled "Series 5400 Automatic Sliding Glass Door", sheets 1 through 23 of 23 prepared by Engineering Express, dated 02/28/18, signed and sealed by Frank L. Bernando, P.E., bearing the Miami-Dade County Product Control Renewal stamp with the Notice of Acceptance number and expiration date by the Miami-Dade County Product Control section.

MISSILE IMPACT RATING: Large and Small Missile Impact

LIMITATIONS:

- 1. See Head and Sill anchor Layout in sheet <u>4</u>. The Jamb anchors OC spacing not to exceed <u>12</u>".
- 2. Not approved where water infiltration is required.
- 3. Electrical/ Electronic functions are not part of this approval and to be reviewed by appropriate Bldg. official
- 4. Full length steel channel reinforcements at stiles are required per sheet <u>10</u>. See glazing details in sheet <u>10</u>.

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state and series and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

RENEWAL of this NOA shall be considered after a renewal application has been filed and there has been no change in the applicable building code negatively affecting the performance of this product.

TERMINATION of this NOA will occur after the expiration date or if there has been a revision or change in the materials, use, and/or manufacture of the product or process. Misuse of this NOA as an endorsement of any product, for sales, advertising or any other purposes shall automatically terminate this NOA. Failure to comply with any section of this NOA shall be cause for termination and removal of NOA.

ADVERTISEMENT: The NOA number preceded by the words Miami-Dade County, Florida, and followed by the expiration date may be displayed in advertising literature. If any portion of the NOA is displayed, then it shall be done in its entirety.

INSPECTION: A copy of this entire NOA shall be provided to the user by the manufacturer or its distributors and shall be available for inspection at the job site at the request of the Building Official.

This NOA **renews NOA # 17-1227.16** and consists of this page 1 and evidence pages E-1 & E-2, as well as approval document mentioned above.

The submitted documentation was reviewed by Ishaq I. Chanda, P.E.

NOA No. 20-0129.03 Expiration Date: March 17, 2025 Approval Date: February 13, 2020 Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. Evidence submitted under previous files

A. DRAWINGS

- 1. Manufacturer's die drawings and sections (submitted under files, see below)
- 2. Drawing No. **14-2168** (former **09-REU-0001**), titled "Series 5400 Automatic Sliding Glass Door", sheets 1 through 23 of 23 prepared by Engineering Express, dated 02/12/15, signed and sealed by Frank L. Bernando, P.E.

B. TESTS (submitted under files # 12-0403.06/#09-0712.12)

- 1. Test reports on 1) Air Infiltration Test, per FBC, TAS 202-94 (0.29 cfm/ft²@1.57PSF)
 - 2) Uniform Static Air Pressure Test, per FBC, TAS 202-94
 - 3) Water Resistance Test, per FBC, TAS 202-94 (Not Performed)
 - 4) Large Missile Impact Test per FBC, TAS 201-94
 - 5) Cyclic Wind Pressure Loading per FBC, TAS 203-94
 - 6) Forced Entry Test, per FBC 2411 3.2.1 and TAS 202-94

along with installation diagram of aluminum automatic entrance door, prepared by American Testing Lab, Inc. Test Report No. **ATLNC 0428.01-08**, dated 04/29/09, signed and sealed by David Johnson, P.E.

Note: This test report has been revised by an addendum letter dated 01/20/10, issued by American Testing Lab, signed and sealed by David Johnson, P.E.

C. CALCULATIONS

- 1. Anchor Verification Calculations, complying w/ FBC-2014, dated 02/09/15, prepared by Engineering Express, signed and sealed by Frank L. Bennardo, P.E.
- 2. Glazing complies w/ ASTME-1300-02, -04 & -09.

D. QUALITY ASSURANCE

1. Miami Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. #14-0423.11 issued to Oldcastle Building Envelope, Inc. (NJ) for "Storm Glass: Saflex CP-(VS-XX) interlayer w/ PET core", expiring on 12/11/18.

F. STATEMENTS

- 1. Statement letter of conformance to FBC 2014 and letter of no financial interest, prepared by Engineering Express, both dated 02/10/15, signed and sealed by Frank L. Bennardo, P.E.
- 2. Lab compliance as part of the above referenced test report.

G. OTHER

- 1. This NOA revises & renews NOA # 12-0403.06, expiring on 03/17/20.
- 2. Test proposal #08-0238, approved by BCCO.

Ishaq I. Chanda, P.E.

Ishaq I. Chanda, P.E. Product Control Unit Supervisor NOA No. 20-0129.03 Expiration Date: March 17, 2025 Approval Date: February 13, 2020

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

2. Evidence submitted under previous NOA

A. DRAWINGS

1. Drawing No. **14-2168** (former **09-REU-0001**), titled "Series 5400 Automatic Sliding Glass Door", sheets 1 through 23 of 23 prepared by Engineering Express, dated 02/28/18, signed and sealed by Frank L. Bennardo, P.E.

B. Test

1. None.

C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with FBC2017(6th Edition), prepared by Engineering Express, dated 12/22/17, signed and sealed by Frank L. Bennardo, P.E.

D. QUALITY ASSURANCE

1. Miami Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

1. None.

F. STATEMENTS

1. Statement letter of conformance to FBC 2017 (6th Edition), dated 09/29/17, prepared by Engineering Express, dated 12/22/17, signed and sealed by Frank L. Bennardo, P.E.

G. OTHER

1. This NOA revises # 15-0316.04, expiring 07/17/20.

3. New Evidence submitted

A. DRAWINGS

1. Drawing No. 14-2168 (former 09-REU-0001), titled "Series 5400 Automatic Sliding Glass Door", sheets 1 through 23 of 23 prepared by Engineering Express, dated 02/28/18, signed and sealed by Frank L. Bennardo, P.E.

B. Test

1. None.

C. CALCULATIONS (submitted under NOA # 17-1227.16)1. None.

D. QUALITY ASSURANCE

1. Miami Dade Department of Regulatory and Economic Resources (RER).

E. MATERIAL CERTIFICATIONS

1. Notice of Acceptance No. #18-0611.01 issued to Oldcastle Building Envelope, Inc. (NJ) for "Storm Glass: Saflex CP-(VS-XX) interlayer w/ PET core", expiring on 12/11/23.

F. STATEMENTS

 Statement letter of conformance to FBC 2017 (6th Edition), dated 09/29/17, prepared by Engineering Express, dated 12/22/17, signed and sealed by Frank L. Bennardo, P.E. (submitted under NOA # 17-1227.16)

G. OTHER

1. This NOA renews NOA # 17-1227.16, expiring 03/17/20.

Bhong J. Chamber

Íshaq I. Chanda, P.E. Product Control Unit Supervisor NOA No. 20-0129.03 Expiration Date: March 17, 2025 Approval Date: February 13, 2020

IMPACT RATING LARGE AND SMALL MISSILE IMPACT

William. BENN,

STATEO

SIONA

1. THE SYSTEM DESCRIBED HEREIN HAS BEEN DESIGNED AND SIXTH EDITION (2017), FOR USE WITHIN AND OUTSIDE THE HIGH

2. NO 33-1/3% INCREASE IN ALLOWABLE STRESS HAS BEEN USED IN THE DESIGN OF THIS SYSTEM. WIND LOAD DURATION 3. POSITIVE AND NEGATIVE DESIGN PRESSURES CALCULATED FOR USE WITH THIS SYSTEM SHALL BE DETERMINED BY OTHERS

4. THE SYSTEM DETAILED HEREIN IS GENERIC AND DOES NOT HEREIN WITHIN THE HVHZ, A ONE-TIME SITE-SPECIFIC NOTICE OF ACCEPTANCE SHALL BE APPLIED FOR AND SECURED FROM THE CONTROL DIVISION. FOR SITE CONDITIONS DIFFERENT FROM THE NOTICE OF ACCEPTANCE BE OBTAINED, OR THAT SITE SPECIFIC DOCUMENTS BE PREPARED, SIGNED, DATED AND SEALED BY A LICENSED ENGINEER OR REGISTERED ARCHITECT, WHICH DETAIL

EXISTING STRUCTURE TO WITHSTAND SUPERIMPOSED LOADS. WOOD BUCKS (BY OTHERS) SHALL BE ANCHORED PROPERLY TO

TENSILE YIELD STRENGTH OF 60 KSI. ALL 3/16"Ø OR 1/4"Ø POP

RODUC S REVISED se complying with the Florida ading Code oceptaace No 17-1227 spiration Date MAR. 1712020

2018 - 2:15pm rickn

2018 - 2:15pm rickr

ANCHOR LAYOUT AT HEADER (TYP. FOR SO-SX OR SX-SO)

ANCHOR NOTES:

ANCHOR SCHEDULE							
LOCATION	SUBSTRATE	ANCHOR TYPE					
	CONCRETE (3192 PSI MIN) OR CONCRETE BLOCK	1/4" ITW S.S. TAPCONS W/ 1-1/4" MIN. EMBEDMENT AND 2-1/2" MIN. EDGE DISTANCE					
HEAD	WOOD (G=0.55 MIN)	#14 WOOD SCREWS W/ 1-1/2" MIN. THREAD PENETRATION AND 1" MIN. EDGE DISTANCE					
	1/4" MINIMUM 6063-T5 ALUMINUM OR STEEL	1/4" 316 STAINLESS STEEL SELF DRILLING SCREWS W/ 1/2" MIN. EDGE DISTANCE					
**************************************	CONCRETE (3192 PSI MIN) OR CONCRETE BLOCK	1/4" ITW S.S. TAPCONS W/ 1-1/4" MIN. EMBEDMENT AND 2-1/2" MIN. EDGE DISTANCE					
JAMBS	WOOD (G=0.55 MIN)	#14 WOOD SCREWS W/ 1-1/2" MIN. THREAD PENETRATION AND 1" MIN. EDGE DISTANCE					
	1/4" MINIMUM 6063-T5 ALUMINUM OR STEEL	1/4" 316 STAINLESS STEEL SELF DRILLING SCREWS W/ 1/2" MIN. EDGE DISTANCE					
SILL	CONCRETE (3192 PSI MIN) OR CONCRETE BLOCK	1/4" ITW S.S. TAPCONS W/ 1-1/2" MIN. EMBEDMENT AND 2-1/2" MIN. EDGE DISTANCE					
	WOOD (G=0.55 MIN)	1/4" ITW S.S. TAPCONS W/ 1-1/2" MIN. THREAD PENETRATION AND 3/4" MIN. EDGE DISTANCE					
	1/4" MINIMUM 6063-T5 ALUMINUM OR STEEL	1/4" 316 STAINLESS STEEL SELF DRILLING SCREWS W/ 1/2" MIN. EDGE DISTANCE					

1. SEE EXTERIOR ELEVATIONS AND ANCHOR LAYOUT DETAILS FOR ANCHOR LOCATIONS AND/OR SPACING.

2. ANCHORS SHALL BE INSTALLED IN ACCORDANCE WITH MANUFACTURERS' RECOMMENDATIONS. ALL CONCRETE ANCHORS SHALL BE INSTALLED TO NON-CRCKED CONCRETE ONLY.

3. ENSURE MINIMUM 2-1/2" EDGE DISTANCE FOR ALL ANCHORS TO CONCRETE & TO CONCRETE BLOCK. EDGE DISTANCE OF 1/2" IS ACCEPTABLE FOR ANCHORS TO STEEL OR ALUMINUM.

4. WHERE ANCHORS FASTEN TO NARROW FACE OF STUD FRAMING, ANCHOR SHALL BE LOCATED IN CENTER OF NOMINAL 2x (MIN) WOOD STUD, U.N.O..
 5. WOOD HOST STRUCTURE SHALL BE "SOUTHERN PINE" G=0.55 OR GREATER

DENSITY.

6. ANCHOR REQUIREMENTS AS SHOWN HEREIN, INCLUDING MINIMUM EMBEDMENT AND EDGE DISTANCE, EXCLUDES STUCCO, FOAM, BRICK, AND OTHER WALL FINISHES. FOR SITE CONDITIONS DIFFERENT FROM THE CONDITIONS DETAILED HEREIN WITHIN THE HVHZ, A ONE-TIME SITE-SPECIFIC NOTICE OF ACCEPTANCE SHALL BE APPLIED FOR AND SECURED FROM THE MIAMI-DADE BUILDING CODE COMPLIANCE OFFICE PRODUCT CONTROL DIVISION. FOR SITE CONDITIONS DIFFERENT FROM THE CONDITIONS DETAILED HEREIN OUTSIDE THE HVHZ, THE BUILDING OFFICIAL MAY REQUIRE A ONE-TIME SITE-SPECIFIC NOTICE OF ACCEPTANCE BE OBTAINED, OR THAT SITE SPECIFIC DOCUMENTS BE PREPARED, SIGNED, DATED AND SEALED BY A LICENSED ENGINEER OR REGISTERED ARCHITECT, WHICH DETAIL AND JUSTIFY THE DEVIATION.

7. WHERE EXISTING STRUCTURE IS WOOD FRAMING, EXISTING CONDITIONS MAY VARY. FIELD VERIFY THAT FASTENERS ARE INTO ADEQUATE WOOD FRAMING

VARY. FIELD VERIFY THAT FASTENESS ARE INTO ADEQUATE WOOD FRAMING
MEMBERS, NOT INTO PLYWOOD.
8. WOOD BUCKS (BY OTHERS) SHALL BE ANCHORED PROPERLY TO TRANSFER
LOADS TO THE EXISTING STRUCTURE.
9. SELF DRILLING SCREWS SHALL BE SAE GRADE 5 INSTALLED WITH FULL
ENGAGEMENT OF THREADS INTO METAL HOST STRUCTURE AND MAY HAVE EITHER A
ELAT HEAD DRAW HEAD THUSS HEAD OF OTHER HEAD STYLES PROVIDE (5) BITCHES FLAT HEAD, PAN HEAD, TRUSS HEAD, OR OTHER HEAD STYLES. PROVIDE (5) PITCHES MIN. PAST THE THREAD PLANE.

3/2018 - 2:15pm ricki

8/2018 - 2:16pm rickn

	HEADER / SIDE JAMB CORNER ATTACHMENT DETAIL							
ITEM NO.	PART NO.	PART NO. DESCRIPTION						
1	5-60-1418	SIDE JAMB	2					
2a	4-51-1055	BRACKET, HEADER MOUNTING - R.H.	1					
2b	4-51-1056	BRACKET, HEADER MOUNTING - L.H.	1					
3	4-51-1037	PLATE, NUT	8					
4	9-99-7249	LOCK WASHER, SPLIT, #10	16					
5	81-0016-2258	SCREW,10-32 X 3/8" SHCS	8					
6	9-99-7346	WASHER, ¼" FLAT	8					
7	9-99-7161	WASHER, 1/4" LOCK SPLIT	8					
8	81-0088-3670	SCREW, ¼-20 X 1" HHMS - GR. 8	8					
9	5-51-4001	HEADER	1					
10	4-51-0020	DOOR STOP ASS'Y.	2					
11a	4-51-0150	PIN GUIDE THRESHOLD ASS'Y L.H.	1					
11b	4-51-0151	PIN GUIDE THRESHOLD ASS'Y R.H.	1					
12	5-60-1532	JAMB FILLER	2					
13	81-0016-2562	SCREW, 10-32 X 1⁄2" SHCS	8					
14	5-51-4003	FILLER, HEADER SOFFIT	3					

FRAME CORNER DETAILS VIEWED FROM INTERIOR SIDE grade for No PE0046549 * STATE OF

CORIDA

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Q

PRUHUUI KLIKLWEM
as complying with the Fior has
Building Code 20-0124.03
Acceptance No
Expiration Date 211166
By Shay !. Change
Miami Dade Product Control
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PRODUC ! REVISES as complying with the Florid: building Code Asceptance No. <u>17-1227</u>./(Expiration Date 3(17/20) Ma Libra 1. Court

record of the Reverse of the Reverse

		SLIDING BREAKOUT (SX) PANEL
ITEM NO.	PART NO.	DESCRIPTION
15	-51-4006	DOOR CATCH
2	4-59-1020	END CAP, DOOR CATCH (POSITIVE LATCH
3	4-51-1049	END CAP, DOOR CATCH
4a	4-51-0027	DOOR CATCH ASS'Y L.H.
4b	4-51-0014	DOOR CATCH ASS'Y R.H.
5	4-51-9004	COVER, DOOR CATCH
6	4-51-0011	TORQUE BAR ASS'Y.
7	4-11-1082	PLATE, BACKER
8	5-11-4022	STILE, FIXED (NARROW)
9	6-51-9002	CHANNEL, WEATHER PILE
10	9-99-7360	WEATHER PILE W/FIN
11	4-11-4097	BLOCK, SHEAR
12	5-51-4009	RAIL - 3"
13a	4-51-0015	INTERLOCK ASS'Y L.H.
13b	4-51-0016	INTERLOCK ASS'Y R.H.
14	5-11-4021	STILE, TANDEM (NARROW)
15	4-51-1065	CHANNEL, REINFORCEMENT (LOCK STILE
16	4-51-9007	BLOCK, FLUSHBOLT SUPPORT
17	5-11-4036	RAIL - 6"
18	4-51-4151	BLOCK, SHEAR
19	4-51-1066	CHANNEL, REINFORCEMENT (PIVOT STIL
20	4-51-7002	INTERLOCK, DOOR
21	5-11-4031	MUNTIN BAR
22	4-11-4096	BLOCK, SHEAR
23	81-3511-0412-DB	SCREW, 8-18 X 1/2" PFHSMS, TYPE B
24	81-0011-2658	SCREW, 14-20 X 3/8" SFCHCS
25	81-0011-2670	SCREW, 1/4-20 X 1" SFCHCS
26	81-4411-0516	SCREW, 10-24 X ¾" PFHSMS, TYPE 23
27	81-0014-0688	SCREW, 14-20 X 3" PPHMS
28	81-0017-3666	SCREW, 14-20 X 34" HWHMS, GR. 8
29	81-0016-2658	SCREW, 14-20 X 3/8" BSHCS - S.S.
30	81-0014-2670	SCREW, 14-20 X 1" BSHCS - S.S.
31	81-0017-3662	SCREW, 14-20 X 1/2" HWHMS, GR. 8
32	81-0017-3664	SCREW, 14-20 X 5/8" HWHMS, GR. 8
33	81-0011-0562	SCREW, 10-32 X 1/2" PFHMS
34	9-99-0113	PLUNGER, SPRING LOADED
35	9-99-2596	BLOCK, GLASS JACKING
36	4-51-4265	BLOCK, HEX BOLT GUIDE
37	4-40-1002	MOUNTING STRAP
- <u>-</u>	81-0718-3666	SCREW, 14-20 X 34" HHMS. GR. 5 W/NYL
30	6-11-9009	SEAL, BULB W/FIN
	4-51-0003	BOTTOM GUIDE ASS'Y
40	4-51-0095	
41	81-0074-0562	SUKEW, 10-32 X 12" PPHMS - STAINLESS

3) ITEM **MUNTIN BAR CORNERS**

RODUC (REVISED as complying with the Fischio Acceptance No 17-1227.16 Expiration Date 31320 Shac 艶 NS- M Back Product Cooling

Conne

	1 2 3 4	4-70-0672 5-11-4022	ROLLER CATCH ASS'Y. STILE, FIXED (NARROW)
	2 3 4	5-11-4022	STILE, FIXED (NARROW)
	3		
	4	4-51-1068	CHANNEL, REINFORCEMENT (BEAM S
		4-11-4098	BLOCK, SHEAR
	5	5-11-4034	RAIL - 4"
	6a	4-11-0432	ANGLE ASS'Y., SIDELITE PIVOT (TOP
	6b	4-11-0433	ANGLE ASS'Y., SIDELITE PIVOT (TOP
	7	5-11-4021	STILE, TANDEM (NARROW)
	8	4-51-1069	CHANNEL, REINFORCEMENT (PIVOT
	9	6-51-9002	CHANNEL, WEATHER PILE
	10	9-99-7360	WEATHER PILE W/FIN
_	11	4-51-7002	INTERLOCK, DOOR
Γ	12	4-51-4151	BLOCK, SHEAR
	13	5-11-4036	RAIL - 6"
Γ	14	4-51-1067	ANGLE, SIDELITE PIVOT (BOTTOM)
	15	4-51-7003	BUSHING, SIDELITE PIVOT (BOTTOM
	16	81-0017-3666	SCREW, ¼-20 X ¾" HWHMS, GR. 8
	17	81-4411-0516	SCREW, 10-24 X ¾" PFHSMS, TYPE 2
	18	81-0014-0690	SCREW, 14-20 X 31/2" PPHMS
	19	81-0012-0562	SCREW, 10-32 X 5/16" PFUHMS
	20	81-0017-3664	SCREW, 14-20 X 5/8" HWHMS, GR. 8
	21	5-11-4031	MUNTIN BAR
Γ	22	4-11-4096	BLOCK, SHEAR
	23	9-99-2596	BLOCK, GLASS JACKING
	24	6-59-9001	VINYL, SMOKE / AIR SEAL
	25	4-40-1002	MOUNTING STRAP
	26	9-99-7361	SEAL, SIDELITE (TOP)

PART NO.

An complying with the Florida **Muiding** Code Acceptance No 20-0129.03 Expiration Date 3 Ba Misnel Dade Product Cambral

DESCRIPTION

BILL OF MATERIALS				
ITEM NO. PART NO. DESCRIPTION			QTY.	
1	4-51-4260	PIN GUIDE THRESHOLD MACHINING - L.H.	1	
2	4-51-7005	PLATE, PIN GUIDE SUPPORT	1	
3	9-70-0077	BUMPER, PIN GUIDE	2	
4	4-11-1031	PIN, SIDELITE PIVOT (BOTTOM)	1	
5	81-0011-0562	SCREW, 10-32 X 1/2" FFHMS	4	
6	4-51-4009	BAR, ALIGNMENT (PIN GUIDE THRESHOLD)	1	
7	4-51-4265	BLOCK, SIDELITE PIVOT (BOTTOM)	1	

BILL OF MATERIALS			
ITEM NO.	PART NO.	DESCRIPTION	
1	4-51-4261	PIN GUIDE THRESHOLD MACHINING - R.H	
2	4-51-7005	PLATE, PIN GUIDE SUPPORT	
3	9-70-0077	BUMPER, PIN GUIDE	
4	4-11-1031	PIN, SIDELITE PIVOT (BOTTOM)	
5	81-0011-0562	SCREW, 10-32 X 1⁄2" FFHMS	
6	4-51-4009	BAR, ALIGNMENT (PIN GUIDE THRESHOLI	
7	4-51-4265	BLOCK, SIDELITE PIVOT (BOTTOM)	

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	FRANK L BENNARDO, P.E. #PE0046549 02/28/2018 STATE OF 9 CN OF 9 CN OF 9 CN OF	10 N + 40 N
	EXPRESSION EXPRESSION CORPORATE OFFICE: CORPORATE OFFICE: CORPORAT	
	RECORD-USA 4324 HARGETT COURT MONROE, NC 28110 (704) 289 - 9212 SERIES 5400 ALUMINUM AUTOMATIC SLIDING GLASS DOORS LARGE MISSILE IMPACT RESISTANT MIAMI-DADE NOTICE OF ACCEPTANCE	
PRODUCT RENEWED as complying with the Florida Buiding Code Acceptance No 20-0/29.03 Expiration Date 31178025 By 124-114-12025 Hiami Dade Product Company	REMARKS DRWNI CHKD DATE NIT ISSUE AML KL 06/26/09 REV. PER BCC0 AML KL 12/01/09 2010 EBC (09-REU-0001) KL FLB 12/01/09 2014 EBC 2014 RVN CSL 02/09/15 REV FBC 2014 RVN CSL 12/01/17 REV 2017 FBC RVN FLB 12/20/17	
PRODUCT REVISED to complying with the Florida Isolding Gode Acceptance No. 17-1227.16 Expiration Date 3117120 B. 14 Minner Brade Pfondact Control	14-2168 <u>scale:</u> <u>PAGE DESCRIPTION:</u> - - 23 23	

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DESCRIPTION	record-usa PART NO.	MATERIAL	MANUFACTURER / REMARK
TORQUE BAR ASS'Y.	4-51-0011		
WELDMENT, TORQUE BAR	4-51-0001		
PIVOT, TORQUE BAR BOTTOM	4-70-4104	2" X 2" X ³ / ₈ " ALUMINUM ANGLE	
PIVOT PIN, TORQUE BAR	4-70-1034	\emptyset_{8}^{3} " x 1 $_{8}^{3}$ " STEEL CLEVIS PIN	
PIN, SPRING (TORQUE BAR)	9-99-3922	Ø ³ /16" X 1" STEEL SLOTTED SPRING PIN	
RETAINING RING, TORQUE BAR ASS'Y.	9-99-4625		ROTOR CLIP #SHR-98
BRACKET, TORQUE BAR SUPPORT	4-51-1003	³ / ₁₆ " C.R.S., ZINC PLATE	
PLATE, TORQUE BAR	4-51-1013	3/4" X 11/4" AISI 1018 COLD FINISHED FLAT BAR	
BAR, TORQUE	4-51-1014	Ø1.00" AISI 1018 ROUND STEEL BAR	
DOOR CATCH ASS'Y L.H.	4-51-0013		
DOOR CATCH ASS'Y R.H.	4-51-0027		
HOUSING, DOOR CATCH ASS'Y L.H.	4-51-1038	11 GA. (.1196) C.R.S., ZINC PLATE	
HOUSING, DOOR CATCH ASS'Y R.H.	4-51-1036	MAKE FROM 4-51-1038	
INTERLOCK, DOOR CATCH - L.H.	4-51-1039	10 GA. (.1345) C.R.S., ZINC PLATE	
INTERLOCK, DOOR CATCH - R.H.	4-51-1040	10 GA. (.1345) C.R.S., ZINC PLATE	
PLATE, DOOR INTERLOCK	4-51-1064	³ / ₁₆ " H.R.P.O., ZINC PLATE	
BALL PLUNGER ASS'Y.	4-70-0582		
PLUG, BALL PLUNGER	4-11-4090	Ø ¹ / ₁₆ " 6061-T6511 ALUMINUM ROUND BAR	
SPRING, BALL PLUNGER	9-99-5689	Ø.080 STEEL MUSIC WIRE, ZINC PLATE	
BALL, SPRING PLUNGER	9-99-0104	BALL, CHROME ALLOY STEEL, Ø ⁵ /8"	
HOUSING, BALL PLUNGER	4-11-2001	Ø ³ /4" FREE CUTTING BRASS ROUND ROD	
DOOR STOP ASS'Y.	4-51-0020		
BUMPER, DOOR STOP	9-99-2598	MEDIUM-HARD SRB RUBBER, SHORE 55A, BLACK	McMASTER CARR P/N 9310K124
BRACKET, DOOR STOP	4-51-1006	³ / ₁₆ " C.R.S., BLACK OXIDE	
DOOR INTERLOCK ASS'Y L.H.	4-51-0015		
DOOR INTERLOCK ASS'Y R.H.	4-51-0016		
PLATE, DOOR INTERLOCK ASS'Y.	4-51-1042	7 GA. (.1793) C.R.S., ZINC PLATE	
BRACKET, INTERLOCK ASS'Y.	4-51-1041	³ / ₁₆ " (.1875) C.R.S., ZINC PLATE	
PLUNGER, SPRING LOADED	9-99-0113		VLIER P/N NM-55N
CARRIER ROLLER ASS'Y.	4-51-0005		
BODY, CARRIER ROLLER	9-51-0002	PA6 - POLYAMIDE (NYLON) 6	

DESCRIPTION	record-usa PART NO.	MATERIAL	MANUFACTURER / REMAR
BALL BEARING, CARRIER ROLLER	9-07-0049	6201-Z BALL BEARING	JESA W2
RETAINING RING, CARRIER ROLLER	9-99-4624		ROTOR CLIP #DHO-32
ROLLER ASS'Y., ANTI-RISE	9-99-3922		
ROLLER, ANTI-RISE	9-51-9006	DELRIN, WHITE	
AXLE, ANTI-RISE ROLLER	4-51-7001	Ø1/2" TYPE 303 STAINLESS STEEL ROUND BAR	
RETAINING RING, ANTI-RISE ROLLER	9-99-4629		ROTOR CLIP #PO-50ST PA
PLATE ASS'Y CARRIER ROLLER	4-51-0002		
PLATE, CARRIER ROLLER	4-51-1020	10 GA. (.1345) C.R.S., ZINC PLATE	
NUT, PEM	9-99-6193		PEM #S0518-3, ZINC PLATE
PLATE SUB-ASS'Y., CARRIER ROLLER	4-51-0017		
SPACER, CARRIER ROLLER	4-51-1017	$\emptyset^{5}_{/\!8}$ " O.D. X 13 GA. (.095) WALL MECHANICAL STEEL TUBING (D.O.M.)	
AXLE, CARRIER ROLLER	4-51-1021	Ø5/8" TYPE 303 STAINLESS STEEL ROUND BAR	
BRACKET, BELT BASE	4-51-1001	14 GA. (.0747) C.R.S., ZINC PLATE	
BRACKET, BELT CLASP	4-51-1002	14 GA. (.0747) C.R.S., ZINC PLATE	
CARRIER ASS'Y., SLAVE	4-51-0090		
CARRIER ASS'Y., UPPER BELT	4-51-0091		
CARRIER ASS'Y., LOWER BELT	4-51-0092		
SCREW, M6 X 10 HFHCS	9-99-1812		
SCREW, M6 X 12 HFHCS	9-99-1820		
WASHER, LOCK - ⁵ / ₁₆ "	9-99-7235		
WASHER, FLAT - ⁵ / ₁₆ "	9-99-7311		
SCREW, ⁵ / ₁₆ -18 X 1½" HHCS, GR. 8	81-0018-3726		
BRACKET, ANTI-DERAIL	4-51-1063	10 GA. (.1345) C.R.S., ZINC PLATE	
PLATE, CARRIER ASS'Y SLAVE	4-51-1001	1/4" C.R.S., ZINC PLATE	
PLATE, BELT RETAINER (LOWER)	4-51-1019	1/4" C.R.S., ZINC PLATE	
PLATE, BELT RETAINER (UPPER)	4-51-1018	1/4" C.R.S., ZINC PLATE	
BRACKET, SIDELITE STRIKE	4-51-1010	11 GA. (.1196) TYPE 304 STAINLESS STEEL	
BLOCK, UPPER SIDELITE PIVOT	4-51-4152	5/8" X 11/4" 6061-T6511 EXTRUDED ALUMINUM RECTANGULAR BAR	
PLATE, NUT	4-51-1037	10 GA. (.1345) C.R.S., ZINC PLATE	
BRACKET, HEADER MOUNTING - L.H.	4-51-1055	11 GA. (.1196) C.R.S., ZINC PLATE	
BRACKET, HEADER MOUNTING - R.H.	4-51-1056	11 GA. (.1196) C.R.S., ZINC PLATE	

DESCRIPTION	record-usa PART NO.	MATERIAL	MANUFACTURER
END CAP, DOOR CATCH	4-51-1049	11 GA. (.1196) C.R.S., BLACK POWDER COAT	
END CAP, DOOR CATCH (POSITIVE LATCH)	4-59-1020	MAKE FROM 4-51-1019	
BRACKET, BALL PLUNGER	4-70-4342	1¼" X 1¼" X ³ /16" 6063-T52 ALUMINUM ANGLE	
BLOCK, GLASS SETTING	6-11-9007	GEON 8700 PVC, DUROMETER 97 SHORE A, BLACK	
BLOCK, GLASS SPACER	6-11-9002	GEON 8700 PVC, DUROMETER 97 SHORE A, BLACK	
BOTTOM GUIDE ASS'Y.	4-51-0093		
BLOCK, BOTTOM GUIDE ASS'Y.	4-51-4267	1¾" 6061-T6 EXTRUDED ALUMINUM SQUARE BAR	
PIN, BOTTOM GUIDE	4-51-7007	\mathscr{O}_{8}^{5} " TYPE 304 STAINLESS STEEL ROUND BAR	
SPRING, COMPRESSION (BOTTOM GUIDE)	9-99-5693	Ø.045 TYPE 302 STAINLESS STEEL WIRE	McMASTER CARR P/N 943
SCREW, SHOULDER (BOTTOM GUIDE)	9-99-1820	TYPE 18-8 STAINLESS STEEL	McMASTER CARR P/N 913
BUSHING, FLANGED (BRONZE)	9-99-0233	ALLOY 932 (SAE 660) BRONZE	McMASTER CARR P/N 78
BLOCK, FLUSHBOLT SUPPORT	4-51-4265	1¾" 6061-T6 EXTRUDED ALUMINUM SQUARE BAR	
BLOCK, HEX BOLT GUIDE	4-51-4266	1/2" X 11/4" 6061-T6511 EXTRUDED ALUMINUM RECTANGULAR BAR	
SPRING, COMPRESSION (EXIT DEVICE TOP BOLT)	9-99-5692	Ø.042 STEEL MUSIC WIRE, ZINC PLATE	McMASTER CARR P/N 943
LOCK BOLT, EXIT DEVICE	4-11-1059	3/8" AISI 12L14 STEEL HEX BAR STOCK, ZINC PLATE	
HEX BOLT, THRESHOLD	4-51-7008	Ø1/2" TYPE 304 STAINLESS STEEL HEX BAR STOCK	
BLOCK, SHEAR (MACHINED)	4-11-4098	MAKE FROM 5-11-4027	
BLOCK, SHEAR (MACHINED)	4-51-4151	MAKE FROM 5-11-4027	
BLOCK, SHEAR (MACHINED)	4-11-4096	MAKE FROM 5-11-4027	
PLATE, BACKER	4-11-1082	7 GA. (.1793) C.R.S., ZINC PLATE	
BRACKET, ANTI-DERAIL	4-51-1063	10 GA. (.1345) C.R.S., ZINC PLATE	
ANGLE, SIDELITE PIVOT (TOP)	4-11-1086	3" X 2" X $\frac{5}{16}$ " STEEL ANGLE, SILVER METALLIC PAINT	
BUSHING, SIDELITE PIVOT (TOP)	9-99-0203	SAE 841 SINTERED BRONZE	
ANGLE, SIDELITE PIVOT (BOTTOM)	4-51-1067	3" X 2" X ⁵ / ₁₆ " STEEL ANGLE, SAFETY YELLOW PAINT	
BUSHING, SIDELITE PIVOT (BOTTOM)	4-51-7003	Ø ⁷ / ₈ " TYPE 304 STAINLESS STEEL ROUND BAR	
DOOR INTERLOCK	4-51-7002	10 GA. (.1345) TYPE 304 STAINLESS STEEL	
MOUNTING STRAP	4-40-1002	³ / ₁₆ " H.R.P.O., ZINC PLATE	
WELDMENT, REINFORCEMENT CHANNEL	4-51-0029		SILVER METALLIC PAINT
CHANNEL, REINFORCEMENT (LOCK STILE)	4-51-1065	1½" X ½" X $\frac{1}{8}$ " BAR CHANNEL, M 1020 - MERCHANT QUALITY	
PLATE, REINFORCEMENT CHANNEL	4-51-1007	3∕8" X 1" AISI 1018 C.R.S. FLAT BAR	
CHANNEL, REINFORCEMENT (PIVOT STILE)	4-51-1066	1½" X ½" X $\frac{1}{8}$ " BAR CHANNEL, M 1020 - MERCHANT QUALITY	SILVER METALLIC PAIN

DESCRIPTION	<i>record-usa</i> PART NO.	MATERIAL	MANUFACTURER
CHANNEL, REINFORCEMENT (BEAM STILE)	4-51-1068	1½" X ½" X ½" BAR CHANNEL, M 1020 - MERCHANT QUALITY	SILVER METALLIC PAINT
CHANNEL, REINFORCEMENT (PIVOT STILE - SIDELITE)	4-51-1069	1½" X ½" X $\frac{1}{8}$ " BAR CHANNEL, M 1020 - MERCHANT QUALITY	SILVER METALLIC PAINT
PIN GUIDE THRESHOLD ASS'Y L.H.	4-51-0160		
PIN GUIDE THRESHOLD ASS'Y R.H.	4-51-0161		
PIN GUIDE THRESHOLD MACHINING - L.H.	4-51-4260	MAKE FROM 5-11-4008	
PIN GUIDE THRESHOLD MACHINING - R.H.	4-51-4261	MAKE FROM 5-11-4008	
PLATE, PIN GUIDE SUPPORT	4-51-7005	3/8" X 1" TYPE 303 STAINLESS STEEL RECTANGULAR BAR	
BUMPER, PIN GUIDE	9-70-0077	NYLATRON [®] GS	
PIN, SIDELITE PIVOT (BOTTOM)	4-11-1031	3/4" AISI 12L14 STEEL HEX BAR STOCK, ZINC PLATE	
BAR, ALIGNMENT (PIN GUIDE THRESHOLD	4-51-4009	$14"$ X $\frac{5}{8}"$ 6061-T5 ALUMINUM RECTANGULAR BAR	
BLOCK, SIDELITE PIVOT (BOTTOM)	4-51-4265	3/8" X 1" 6061-T5 ALUMINUM RECTANGULAR BAR	
THRESHOLD ASS'Y., BIPART	4-51-0164		
THRESHOLD MACHINING	4-51-4264	MAKE FROM 5-51-4021	
STRIKE PLATE, LOCKBOLT	4-51-7006	1/2" X 1" TYPE 303 STAINLESS STEEL RECTANGULAR BAR	POLYMER CORP. PROFIL
HEADER	5-51-4001	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
COVER, HEADER	5-51-4002	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
FILLER, HEADER SOFFIT	5-51-4003	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
ROLLER TRACK	5-51-4004	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
SIDE JAMB	5-60-1418	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
FILLER, SIDE JAMB	5-60-1532	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
PIN GUIDE, RAMPED	5-11-4008	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
THRESHOLD, SADDLE	5-51-4021	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
RAIL, TOP (SX PANEL)	5-51-4009	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
RAIL, TOP (SO PANEL)	5-11-4034	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
RAIL, BOTTOM - 6"	5-11-4036	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
RAIL, BOTTOM - 10" (OPTIONAL)	5-51-4011	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
STILE, TANDEM	5-11-4021	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
STILE, FIXED	5-11-4022	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
MUNTIN BAR	5-11-4031	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
MUNTIN BAR (OPTIONAL)	5-11-4032	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN
DOOR CATCH	5-51-4006	6063-T5 ALUMINUM	BONNELL ALUMINUM, IN

CONSOLIDATED BILL OF MATERIALS

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DESCRIPTION	record-usa PART NO.	MATERIAL	MANUFACTURER / REMARKS
BLOCK, SHEAR	5-11-4027	6063-T5 ALUMINUM	BONNELL ALUMINUM, INC.
GUTTER, HURRICANE	5-11-4044	6063-T5 ALUMINUM	BONNELL ALUMINUM, INC.
SASH, SQUARE	5-11-4040	6063-T5 ALUMINUM	BONNELL ALUMINUM, INC.
GLAZING BULB	6-11-9011	SANTOPRENE / POLYPROPYLENE COEXTRUSION	CENTRAL PLASTICS, INC.
CHANNEL, WEATHER PILE	6-51-9002	GEON 8700 PVC	UNITED PLASTICS CORP.
WEATHER PILE W/FIN	9-99-7360	ULTRAFAB SOFT TOUCH FIN	ULTRAFAB, INC. P/N W31565NK0000
VINYL, SMOKE / AIR SEAL	6-59-9001	SANTOPRENE / POLYPROPYLENE COEXTRUSION	CENTRAL PLASTICS, INC.
SEAL, BULB W/FIN	6-11-9009	SANTOPRENE SHORE 67A, U.V. GRADE 121	ZERO INTERNATIONAL #870N
SEAL, SIDELITE (TOP)	9-99-7361	NEOPRENE FIN WITH ALUMINUM HOUSING	ZERO INTERNATIONAL #8194AA
DAMPER, ROLLER TRACK	9-51-0001	EPDM SHORE 85±5A, BLACK	CENTRAL PLASTICS, INC.
FLUSHBOLT, CYLINDER OPERATED	9-99-0067	ADAMS RITE 1871-2	ADAMS RITE MANUFACTURING CO.
HEADER BOLT SET	9-99-0075	INTERNATIONAL DOOR CLOSER INC. HB-4015-N	INTERNATIONAL DOOR CLOSER INC.
MORTISE KEY CYLINDER	9-99-0068	INTERNATIONAL DOOR CLOSER INC. CZ-1001	INTERNATIONAL DOOR CLOSER INC.
MORTISE THUMBTURN	9-99-0069	INTERNATIONAL DOOR CLOSER INC. TZ-3001	INTERNATIONAL DOOR CLOSER INC.
EXIT DEVICE, G86 C.V.R.	9-99-0094	ADAMS RITE G86 C.V.R. EXIT DEVICE	ADAMS RITE MANUFACTURING CO.
ESCUTCHEON, MORTISE KEY CYLINDER	9-99-0098	ADAMS RITE 8651 ESCUTCHEON	ADAMS RITE MANUFACTURING CO.
SCREW, ⁵ / ₁₆ -18 X 1" FSHCS	81-0011-2720		
SCREW, 10-32 X 3/8" PFHMS	81-0011-0558		
SCREW, 10-32 X ¼" PFHMS	81-0011-0554		
SCREW, 10-32 X 1/2" PFHMS	81-0011-0562		
SCREW, 1/4-20 X 3/8" BFHCS	81-0017-2658		
SCREW, M6 X 16 HFHCS	9-99-1813		
SCREW, 1/4-20 X 1/2" PFHMS	81-0011-0662		
LOCK WASHER, SPLIT, #10	9-99-7249		
SCREW,10-32 X 3/8" SHCS	81-0016-2258		
WASHER, ¼" FLAT	9-99-7346		
WASHER, 1/4" LOCK SPLIT	9-99-7161		
SCREW, 1/4-20 X 1" HHMS - GR. 8	81-0088-3670		
SCREW, 10-32 X 1/2" SHCS	81-0016-2562		
SCREW, 8-18 X 1/2" PFHSMS, TYPE B	81-3511-0412-DB		

CONSOLIDATED BILL OF MATERIALS

SCREW, 1/4-20 X 3/8" SFCHCS

81-0011-2658



CONSOLIDATED BILL OF MATERIALS

DESCRIPTION	<i>record-usa</i> PART NO.	MATERIAL	MANUFACTURER / REMARKS
SCREW, 1/4-20 X 1" SFCHCS	81-0011-2670		
SCREW, 10-24 X 3/4" PFHSMS, TYPE 23	81-4411-0516		
SCREW, 1/4-20 X 3" PPHMS	81-0014-0688		
SCREW, 1/4-20 X 3/4" HWHMS, GR. 8	81-0017-3666		
SCREW, 1/4-20 X 3/8" BSHCS - S.S.	81-0016-2658		
SCREW, 1/4-20 X 1" BSHCS - S.S.	81-0014-2670		
SCREW, 1⁄4-20 X 1⁄2" HWHMS, GR. 8	81-0017-3662		
SCREW, ¼-20 X %" HWHMS, GR. 8	81-0017-3664		
SCREW, 10-32 X 1/2" PFHMS	81-0011-0562		
SCREW, 1/4-20 X 3/4" HHMS, GR. 5 W/NYLOC STRIP	81-0718-3666		



SECTION 08460 - AUTOMATIC SLIDING DOORS

PART 1 - GENERAL

1.01 SUMMARY

A. WORK INCLUDED: Furnish and install automatic aluminum door system(s), factory fabricated. Door packages shall be complete and without damage or defect.

B. RELATED WORK:

- 1. Section 07920 Joint Sealers
- 2. Section 08410 Aluminum Entrances and Storefronts
- 3. Section 08700 Finish Hardware
- 4. Section 08800 Glazing
- 5. Section 16000 Electrical

1.02 RELATED WORK

- A. The following exclusions are covered in other Sections:
 - 1. Preparation of the plumb and square masonry opening
 - 2. Floor preparation
 - 3. Electrical supply and connection (dedicated 120 VAC, 15 amp circuit to each operator/header)

1.03 SUBMITTALS

- A. PRODUCT DATA: Provide complete product and installation documentation as provided by the manufacturer.
- B. SHOP DRAWINGS: Provide details of door construction including profiles, dimensioned layout, and assembly including finish, glazing, electrical, and anchoring requirements.
- C. Contract Closeout: Provide manufacturer's Warranty documentation and Owners Manual.

1.04 QUALITY ASSURANCE

- A. Manufacturer must have a minimum of five (5) years experience in the fabrication of aluminum-and-glass door assembly similar to those specified. Door packages shall be warranted against defect in material and workmanship for a period of two years from the date of installation.
- B. Installation shall be approved by an AAADM certified inspector.

1.05 WARRANTY

A. Door packages shall be warranted against defect in material and workmanship for a period of two years from the date of installation, and a lifetime warranty on the roller track.

PART 2 - PRODUCT

2.01 MANUFACTURER record-usa Monroe, North Carolina, USA (704) 289-9212

2.02 DESIGN

A. Series 5400 Bi-Part Slider-Full Breakout Sliding Doors as tested in conformance with Dade County Requirements by ATL.

Tests Conducted: FBC, HVHZ TAS201-94, TAS202-94, TAS 203-94 Qualifying: ASTM E 283, E 330

- B. DESIGN PRESSURES: + 65.0 psf, 70.0 psf
- C. SLIDING DOOR PACKAGE: Sliding door packages shall be complete including operator, sliding doors, sidelites, headers, jambs, thresholds, bottom door guides, and activation and safety sensors.
- D. DOORS AND FRAMES: All structural aluminum sections shall be 6063-T5 alloy with exposed surfaces anodized to matching architectural finish. Extruded aluminum header and cover shall conceal replaceable roller track, and integrated anti-derail extrusion. Door carrier assemblies shall incorporate four 1³/₄" diameter roller assemblies with sealed ball bearings and Grade 8 alloy steel hanger bolts. Concealed bottom door guides shall provide stable movement of sliding panels. Narrow stile door and sidelite construction shall utilize 1³/₄" deep x 2" wide vertical profiles and 6" or 10" bottom rails. Mohair weather pile shall run full height at front of sliding doors, back of side lites, and between the doors and side lites.
 - 1. Side jambs and transom framing shall be $1\frac{3}{4}$ " x $4\frac{1}{2}$ ".
- E. OPERATOR: Door movement shall be driven by a sealed DC gear motor and nylon reinforced drive belt. The multifunction microprocessor control shall provide fully adjustable open, close, and check speeds. An adjustable hold open time delay (1-30 seconds) shall be provided. The microprocessor shall provide a safety-first recycle/stop feature if closing/opening is obstructed. The control shall provide a self-monitor system that compensates each cycle for changes in temperature, wind load, pressure and mechanical drag and checks for proper internal operation. The control shall automatically adjust motor speeds, checking action, and other operating characteristics. A backlit jamb mounted LCD display panel shall be provided as standard and shall have the following modes: Automatic, Off, Exit Only, Full Open, and Partial Open, and shall allow authorized service personnel to make door performance adjustments to the control. The reduced opening distance shall be field adjustable and can be constant or a function of traffic frequency. Selectable ratchet mode shall keep the door in the open position until a second activation signal. The operator shall allow the door to be opened manually in power off conditions. Optional battery pack shall automatically either open or close the door(s) after power is lost.
- F. EMERGENCY EGRESS: Sliding doors and swing-out side lites shall be capable of being swung out to 90° from any position of slide movement (except for SR units) and require no more than 50 lbf. (222 N) of force applied at the lock stile to open. Units with this emergency egress feature comply with Chapter 5, Means of Egress, of Code for Safety from Fire in Buildings & Structures, NFPA 101.
- G. SECURITY: The sliding doors shall be fitted with a International Door Closer Inc. DH-1820-H hook bolt deadlock with HB-4015-N Header Bolt Set. Biparting units shall include a two-point lock Adams Rite MS1880 Flush Bolt. Units with swing-out side lites shall incorporate mechanical interlocks between the sliding doors and side lites to guard against forced entry when the unit is locked.
- H. Optional Security: Adams Rite G86exit device locking with outside cylinder/escutcheon (in lieu of flush bolts all SX panels) to meet Means of Egress Life Safety Codes.
- I. Optional Electric locking: May be Fail-Safe or Fail Secure
- J. FINISH: All exposed surfaces shall be 204-R1 clear anodized for Class 2 architectural finish or dark bronze or black anodized for Class 1 architectural finish. Painted packages to match storefront are optional.

K. SAFETY AND ACTIVATING DEVICES: Unit shall have two infrared safety beams installed at 24" and 48" from the finished floor. On bi-parting units, beams will be installed in the vertical stiles of the side lites. The beams will not be active when the doors are fully closed. Motion/presence sensors shall be installed on both sides of the unit to detect traffic approaching the door from either direction. For units intended for one-way traffic only, the detection sensor on the side not intended for use shall not be active when the doors are fully closed.

2.03 REQUIREMENTS FOR WORK SPECIFIED IN OTHER SECTIONS

- A. ELECTRICAL: The General Contractor or Electrical Contractor shall furnish and install all wiring to the operator. Provide 120VAC, 60 Hz, 1 phase, 15 amp service to each operator header on a separate, dedicated circuit routed into the header.
- B. GLASS AND GLAZING: Glazing bead and setting blocks shall be in compliance with ANSI Z97.1.
 - 1. Note: Laminator's Bug (Permanent Identification) verified prior to testing
 - 2. Glazing Material: 0.449" laminated Storm glass. 3/16" HS glass / 0.075" Venceva Composite (VS-XX) interlayer / 3/16" HS glass, laminated by Old Castle Glass, Inc.
 - 3. Glazing Method: The doors are glazed from the outside. The glass is supported on the interior side by an extruded aluminum gutter (part # 5-11-4044) that is attached to the stiles and rails with # 10-16 x ½" PPH thread forming screws, staggered 2" from each end and sealant 4" 6" on center. Glass is wet glazed on the interior side with a Geon 8700 insert (glass spacer block) (part # 6-11-9002) (0.318 x 0.274), (2) in all horizontal and vertical gutters located at 6" from corners, and Dow Corning 983 silicone sealant (specimens A, A1 and C1) or Dow Corning 995 silicone sealant (specimen D), Glass bite 31/64". The glass is supported on the exterior side by an extruded aluminum sash, ¼" square (part # 5-11-4040)(0.628" x 0.815" x 0.050" typical wall thickness) and glazed with a EPDM Glazing bulb (part # 6-11-9001)(0.331" x 0.320"). (2) glass setting blocks (part # 6-11-9007)(material 93 Duro, 082BA) in all lower horizontal gutters and in all vertical gutters, each, located 4" 6" from corners.

PART 3 - EXECUTION

3.01 INSPECTION

A. Inspect frame opening for correct size, plumb and square, and level floor for safe and reliable performance. Provide written notification to the appropriate personnel of conditions not acceptable to the installer and/or manufacturer. Proceed with installation only after necessary corrections are made by the general contractor to insure a suitable opening.

3.02 INSTALLATION

- A. Install sliding door unit plumb, square, and level in properly prepared and supported opening, using specified fasteners, as required by installation instructions, Test report and as detailed on the shop drawings.
- 3.03 INSTRUCTION
 - A. Following the installation and final adjustments, the installer shall fully instruct the facility manager as to correct operating procedure and safety requirements of the sliding door package.

3.04 FINAL CLEANUP

A. After installation and adjustment for smooth, reliable operation, clean the door package and remove all surplus material, equipment, and debris incidental to this work.

END OF SECTION

automatic door solutions

Automatic door technology as you've never seen it before!



record automatic sliding doors











Complete Satisfaction and Quality

Our top priority is your complete satisfaction with the quality of our products and services.

By this we mean:

- Individual professional advice in choosing building access solutions for people and goods;
- A wide range of high-tech products to meet the requirements of modern building automation;
- Elegant designs with numerous options, compatible with any architectural style or building plan.

There are 22 record subsidiaries in Europe and the USA, and we have over 50 years' experience in mechanics, sensor technology, electronics and software for automatic door systems and related products.

Talk to us about your needs!

Thank you for your confidence in our company; we look forward to hearing from you.

Our corporate headquarters in Monroe, NC. This state of the art facility allows us to manufacture quality entrances, on time and when you need them. With over 60,000 sq. feet, our facility provides the latest manufacturing techniques and machinery to provide nothing less than your total and complete satisfaction.

global partner for entrance

5100 Series Sliding Doors

All record-usa Series 5100 automatic sliding entrances allow the sliding doors to break away and swing in the direction of egress when force is applied (similar to a swing door). The doors can be pushed to swing at any point in the door opening or closing cycle (except for Reverse Breakout units), and the force required to break the doors away is mechanically adjustable. On units with exterior swing-out sidelights, breaking the doors away will also cause the sidelights to swing in the same direction as the sliding doors. These units also incorporate mechanical interlocks that lock the sliding doors and sidelights together when the doors are full closed. record-usa utilizes 1 $3/4'' \times 4$ 1/2'' framing for the side jambs and transom members on all sliding entrances. Where applications require, optional $1" \times 4 1/2"$ or 4 1/2" x 4 1/2" framing may be substituted. On telescope, full pocket, and surface mount units, 1 3/4 \times 6 1/2" framing is standard with optional 1' x 6 1/2" framing also available. On surface mounted units, 1 3/4" x 2 3/4" (narrow stile) or $1 \frac{3}{4''} \times 4 \frac{1}{4''}$ (medium stile) filler tubes are mounted against the wall or storefront in place of sidelights to provide a weather seal and members to mount the safely beams.

Options

- Electric Locking: Concealed electric locks are available in both fail safe (unlock on loss of power) and fail secure (lock on loss of power) operation. The electric locks are mounted in the header and operate as a carriage lock that automatically locks the door against slide after each open-close cycle, or can be unlocked for daytime use and locked at night.
- Battery Pack: A constant charge battery pack is available for use with building alarm and security systems to ensure that entrances are secured in an emergency. The battery pack can be provided to open or close the door upon loss of incoming electrical power or when signaled from the security system. An UPS (uninterruptible power supply) that provides 300 door opening cycles is also available.
- Exit Devices: Recessed vertical rod exit devices are available on inside slides as well as outside slides. These devices extend across the full width of the door panel. Exit devices are mounted at the same height as the muntin bar (41-5/8" from the floor or threshold to the centerline of the exit device/muntin bar.)
- Partial Open Feature: A selectable partial opening feature is available for applications that require a full width opening during pleasant weather conditions but a partial opening during harsh weather. The microprocessor-based operator control offers an infinite number of partial opening settings. The partial opening can be constant or automatic depending on traffic volume. In the automatic mode during high traffic conditions, the control will override the reduced opening setting and open the door to the full opening available. Once traffic decreases, the control will return to the reduced opening.





S.M.A.R.T. Panel:

- The 5100 introduces a new control panel with an intuitive interface and visual feedback of door status. Selecting the operational mode of the door is a single button press, and the built-in display will provide confirmation.
- The control panel can be manually locked, preventing unauthorized alteration by those who do not have permission to adjust the door.
- Two control panels can be installed on the same door;one at the unit and one remote.
- The control panel will automatically provide an alert message if an abnormal condition occurs.
- Provides user with the phone number of the authorized service agent.
- Reminds you of your commitment in performing a daily safety check.
- Provides information regarding objects in track that may negatively impact the operation of the door.
- Displays current door setting in regard to traffic selection and egress.
- ➔ Indicates when a door has been accidentally broken out.
- → Identifies if a safety beam has failed or been damaged.
- Notifies user of which part needs replacement due to failure or abuse.





Available in Telescoping & Surface Applied Packages



record sliding door series comply with ANSI 156.10; IBC2003; UL325; CUL and NFPA101.

www.recorddoors.com



5100 Series The Greener Door

record-usa's new 5100 series sliding door offers the very latest in automatic door technology to assure the quietest, smoothest performance in a sleek and elegant design. Offering a variable breadth of configurations and functions, the 5100 series assures the architect and building owner a wide array of capabilities in ensuring the most safe, secure and attractive entranceway available by choosing from the following options:

record-usa recognizes the importance of the Green initiative.

Disposing of items that can be recycled diminishes energy, water and natural resources that could be saved by recycling. Creating an environment of cultural responsibility has been a focus of ours over the past several years and will remain as such for the foreseeable future.

Energy Consumption of record-usa 5100 Series sliding door systems:

The Standby load has been tested at 25 watts. This is when the door is closed at rest and set on automatic mode, with other peripherals connected such as sensors, locking, etc.

The maximum loading (continuously in full operation) has been tested at 100 watts. Most leading competitor's average from 250 W to 600 W. This is when the door is under permanent and maximum operation combined with the maximum door leaf weight of 225 pounds per panel. With the motor voltage at 35VDC, the operator is classified as Class II.

Exclusive Traffic Sensitive "Smart" opening logic reduces air infiltration.

When low traffic is sensed the door operates to a selectable reduced opening. When two-way and/ or higher volume is sensed, the door operates at full opening width. This is achieved automatically without the requirement of having to go to the door and adjust the operating mode.

By automatically changing the opening and closing width based on pedestrian traffic flow record reduces air loss out of the building.

Construction Waste Management

Product manufactured by record-usa ships in recycled cardboard that is suited for further recycling or for possible reuse when required. We never use hard to dispose of styrofoam like other manufacturers. This eliminates or greatly reduces extensive re-usable garbage/material being delivered to and or buried in public disposal areas.

- Electronics allow for both low wattage consumption and energy efficiency
- Traffic Sensitive Sensor provides controlled and timed opening and closing cycles
- → 1" glazing offers protection from the
- elements and reduces hot/cold transfer from interior and or exterior
- Rubber seals between panels and extended bottom door sweeps reduce and eliminate air and smoke infiltration
- Door closers assure panel coming closed after breakout reducing loss of building heat or cold
- Extended door sweeps add extra resistance to the elements keeping cold air and snow out and heat in thereby saving on heating and air conditioning costs as well

5200 series All Glass

- → Clear line of sight unhindered by vertical stiles
- Single slide or bipart packages available
- → For use with ½" tempered glass

5300 series Heavy Duty

- Virtually silent operation incorporating dual motor operation
- Available for door panels glazed with ¼" glass up to 10 feet tall; ½" and 1" up to 9 feet
- → Each door panel may weigh up to 375 pounds

5400 series Impact Rated Hurricane

- Steel reinforced doors and panels
- → No lock required on SO panels
- → Complies with Dade County NOA 15-0316.04
- → Incorporates 7/16" Old Castle Glazing
- → LMI series (Large Missile Impact)

5500 Series Non Impact Rated Hurricane

- Steel reinforced doors and panels
- → No lock required on SO panels
- → Complies with Dade County NOA 15-0316.05
- ➔ Incorporates Glazing from ¼" to 1" (in ¼" increments)
- → Wind load Series

5600 Series

Choose the 5600 series when desiring to automate wood, hollow metal or other door types and still get the reliability, durability and silence of the 5100 series.

Other Options:

Bullet Resistant Doors:

- Utilizes 1" thick glass laminate UL 753 Level II rated
- Utilizes 7/16" Amortex Composite UL 752 Level III rated (concealed in aluminum extrusions)

5900 Series Manual ICU Doors

Health care environments are challenging in that the need for a door way to rapidly provide break out capability in the event of emergency patient care is always evident.

ICU doors are used to provide separation between patient rooms and other areas of the hospital.

ICU doors are specified to eliminate critical life safety situations arising when possible delays may result due to hospital personnel hesitating momentarily when transporting patients due to slow moving doorways.

record-usa's manual sliding ICU door packages are available in multiple configurations that allow the architect total freedom in the design of a patient facility. One may select from two, three or four panel options, both with or without floor tracks. Other possibilities include either three or six panel telescopic designs, again both with and without floor tracks. To satisfy all of the requirements of the healthcare facility, the doors may be specified to breakaway either into the patient room, or out into the hallway-whichever option best allows for quick and unimpeded transportation of patients either in wheelchairs or on gurneys.

Note: With trackless units, breakaway capability may only be achieved for the sidelite assembly and the active sliding door leaf when the doors reach the fully open position.With standard pin guide track units sidelite and sliding door assemblies breakout from any position during the slide travel of the door.

- → PrivacyVue™ Glass
- → Integral Blinds
- → Self Closing
- → Automatic





5900 Series Manual ICU Doors Positive Latching

(exclusive design allows for latching at the top on Bi-Parts)

record-usa's unique positive latching system on their manual ICU doors is different from that of the competition in that it latches inside the header and not on exposed vertical members which is quite common.



5800 Series IC Matic Low Energy Power Operated Sliding Doors

Healthcare environments are constantly changing to meet the rigorous demands and expectations of an aging population concerned with the possibility of disease spreading through human contact.

As such, the automatic door market has adapted and recently introduced products to meet these requirements.

The record IC-Matic is a low energy power operation sliding door system ideal for intensive care wards. A sleek design and reduced header height proves attractive while the ability to open automatically through jamb or wall mounted touchless wall plates eliminates the need to physically touch an activation device, thereby reducing greatly the spread of germs.

Unique Positive Latching

Utilizing a fail secure lock with an emergency manual override, the IC Matic positive latching mechanism ensures that the door is securely shut every time the door closes after both the sliding and breakout motions. This allows one to freely exit the room in case of power loss and fire. The IC Matic positive latching mechanism fully complies with UL 1784, NFPA 101 and NFPA 105.

For normal door operation, when it is closed the lock will always be engaged. In order to release this lock under normal operation, simply activate the door using your chosen touchless knowing act activation accessory. The entire locking mechanism is firmly enclosed inside the header; there are no protrusions from the door or jamb tube into the door opening area. The lock throws a rod directly into the factory prepared cutout on the door catch, securely locking the sliding motion of the door.

4900 Series All-in-One Bi-Fold/Bi-Swing Manual Doors



Introducing the new record-usa ALL-IN-ONE door package. Ideally used to eliminate the possible impedance in a hallway of hospital personnel with patients caused by open door leaves, the dual folding-swinging ALL-IN-ONE door system assures that narrow hallways remain clear of possible obstructions that other door — systems may cause.

In the event of an emergency, standard ICU packages may cause concern by breaking into the hallway to allow quick egress from the patient room.Doors of this type also may rely on a floor track system that slows a patient's travel while on a gurney or may lead to discomfort as they proceed over the track. ICU doors are also usually manufactured with hard to grasp handles that are very difficult to open when the nurse may have his/her hands full. Nurses now may easily back into the swing side of the door system and enter the doorway even when handling food trays, patient charts, etc.

When large doorways are desired to allow the simple transportation of carts, wheelchairs or other equipment, standard ICU doors are provided with a breakout feature to allow the door panels to fold in one direction and stack. This design feature provides a larger than normal clear door way opening than swinging doors may allow. But when choosing record usa's ALL-IN-ONE door package the requirement of a breakaway feature is eliminated simply by opening the bi-fold and biswing door quickly and easily. This ingenious three panel door system offers the combination of both a folding door and a double acting swing door system. Inherent to the creativity of the design is the ability to select which side of the unit the folding door panels are on and which side the swinging door unit is on- whichever allows the quickest egress should an emergency situation arise.





Automatic Slide/Fold Doors

Elegant-silent-reliable

4500 Series

Where space is at a premium, record's Slide/ Fold door allows quick and easy access.Ideally suited to buildings with narrow entrances, it is the perfect solution for restaurants, hotels, business premises, hospitals and homes for the elderly, as well as offices and private buildings.The Slide/ Fold doors use record's proven system drive and control units, and have all the features and functions of record's 5100 series standard operator. The Slide/Fold can be either surface applied or mounted between jambs.

Reasons why the record Slide/Fold is vastly superior to standard folding door systems:

- Provides a much larger door opening in even the most restricted doorways (for example a 78" opening provides a 64.625" clear opening as opposed to a 51" clear opening).
- Eliminates the requirement of finger guard at the jamb – a component that consistently fails



- → A folding pivot is subject to torsional loads and fatigue failure caused by
 - a.) location of the pivot point with respect to the alignment of the panels;
 - b.) flexing (twisting) of the door panels during normal operation;
 - c.) jerky operation of the drive mechanism. By aligning the pivot with the door panels, the record design will reduce torsional problems associated with the projected pivot used on the current folding door.
- Moving the pivot closer to the jamb provides additional support of the pivot and increases the clear opening of the door. The record bottom pivot is a sealed, precision bearing mounted into a hardened steel ring, which provides protection for the bearing. Being positioned adjacent to the jamb also increases net door opening and abuse protection.

6100 Series (for squared header assemblies please specify 6200 series)

record-usa's 6100 series is the ideal choice for interior door ways that demand reliability, durability and silence. The 6100 was designed to meet all requirements of both ANSI A156.19 for power assist and low energy power operated doors as well as applications that must comply within the parameters as defined by the ADA Civil Rights Law.

8100 Series (for squared header assemblies please specify 8200 series)

The 8100 series as manufactured by record-usa provides the end user with the best solution for interior or exterior entrances. Since the 8100 has complete control of the door throughout its entire opening AND closing cycle and may be programmed for either ANSI A 156.19 or ANSI A 156.10 (power operated pedestrian doors) applications, the 8100 promises to be your choice for heavily used doorways that require a long lasting unit. The 8100 retains the completely silent performance of the 6100 series as well.

8600 Series

The record 8600 overhead concealed package incorporates the 8100 series operator but is supplied complete with a medium stile, center pivoted aluminum door panel, standard 1 3/4" X 4 1/2" jambs, cylinder and lock; push bar; offset-pull handle; finger guards and threshold (wide stiles also available.)

8700 Series

When the requirement of an overhead concealed unit that can be used on offset or butt hinge applications is evident, the record-usa 8700 series provides attractive aesthetics as well as durable performance. The 8700 series is supplied with a continuous hinge gear only.



	6100 Series	8100 Series
Doors	Interior	Interior/Exterior
Weights	up to 175 lbs.	up to 350 lbs.*
ANSI	156.19	156.19/156.10
Arm	Standard	Standard/Track/Offset
Door Size	36″ or 72″	up to 51" Single & 108" Pairs
Warranty	1 Year	2 Year
Non Handed	1	✓
Overhead Concealed	1	1
Inswing Doors	1	1
Outswing Doors	1	1
Double Egress	1	1
On/Off/Hold Open Switch	1	1
Microprocessor Control	1	1
Surface Applied	1	1
Center Hung	1	1
Center Pivoted doorrs Butt/Offset Hung Doors	1	1
Deep Reveal Applications	1	1
ADA Compliance	1	1
Fire Rated Openings	1	1
Standard Anodized	1	1
Paint	1	1
Clad	1	1
Eletromechanical	1	1
Push to Start	1	1
Power Boost (Latch Assist)	1	1
No Relay Required for Electric Strikes	1	1
No Lockout Relay Required for Sensors	1	1
Built-in Power Supply for Sensors	1	 ✓
Built in Power Supply for Sensors	1	/
Optional Remote Digital Control Panel	1	1

Features/Options:

- Available with either squared headers or rounded headers
- Brake option available to maintain door position at the full open and/or full closed position(s) on the 8100 Series
- → Reveals up to 24" in depth
- Extended arm adaptors to provide clearance in multiple framing conditions
- → UL listed for both UL325 and UL228
- ⇒ Non-handing operator assembly
- ➔ Easily configurable with the record-usa S.M.A.R.T panel
- One header for simultaneous, independent and double egress pairs
- Can be prepped for automation on one door leaf and used with manual closers by ICN, Jackson, Ryobi, etc. on the other
- Two year warranty is standard on the 8100 Series
- Overhead design (see the 8600 Series on the next page) provides completely concealed application
- Non handed to maximize all field condition applications
- The 8100 is adjustable from low energy to high speed operation to meet application needs and ANSI code requirements

- Unit is capable of either push or pull operation with either standard or track arm configuration
- The 8100 is able to confidently and safely operate door
- leaves up to 350 pounds* and 48". The 6100 series may be selected for doors up to 48" and weighing up to 175 pounds.
- Built in interface for electric locking eliminates the need for additional costly peripherals
- Push to start operation saves on the installation and expense of additional activation devices
- Latch assist closing ensures closing to overcome stack and wind conditions (saves heating and/or air conditioning expense) or to overcome applied door hardware such as electric strikes that may otherwise bind, causing a breach of security
- Obstruction shut down halts the door when an object is detected to provide additional safety throughout the door operation
- Recycle on obstruction reopens the door upon making contact with an object or individual to provide additional safety throughout the door operation
- Built in lock out relay provides simplified coordination with safety devices

*Consult Factory



In the Floor Sliders



In the Floor Swingers



High Speed Roll-Up Doors



Thermally Broken Doors



Exit Lane Breach Control



Security Portals

→ record USA

4324 Phil Hargett Court – Post Office Box 3099 – Monroe, NC 2811 tel. +1 704 289-9212 – e-mail: info@recorddoors.com – www.recorddoors.com

→ Headquarters agta record ltd – Allmendstrasse 24 – 8320 Fehraltorf – Switzerland tel.: +41 44 954 91 91 – e-mail: info@agta-record.com – www.agta-record.com





SUBSTITUTION REQUEST

(During the Bidding/Negotiating Stage)

Project:	Destin-Fort Walton Beach Airport Satellite	e Substitu	tion Request Number:	
		From:	Ellen Walkama	
То:	Martin Miguel	Date:	02/12/2021	
		A/E Pro	ject Number:	
Re:		Contract	t For:	
Specificat	tion Title:PVC	Descri	iption: Adhered 60 mil	
Section:	0754 23	Article	e/Paragraph:	
Proposed Manufact Trade Nat Attached the reques Attached installatio	Substitution: G410 60 mil adhered PVC urer: Sika Sarnafil Address: 100 Dame: me:	an Road, Canton, MA ns, drawings, photographs entified.	02 Phone: 800-451-2502 Model No.:	ition of
 Prop Sam Sam Prop Prop Prop Submittee 	e warranty will be furnished for proposed subst e maintenance service and source of replacement osed substitution will have no adverse effect or osed substitution does not affect dimensions an (XXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXXX	no determined to be equal titution as for specified pi ent parts, as applicable, is n other trades and will no nd functional clearances.	confirm comparable Warranty	DYXXXX
Signed by	Bill Beli	F	Period to specified.	H
Firm [.]		Performance	Criteria for PVC sheet does not	
Address:		meet	requirements specified §075400-2.4-A5.	
Telephon	e:			CHITHC
A/E's RE	VIEW AND ACTION			ZÃ
□ Substi □ Substi ☑ Substi □ Substi	tution approved - Make submittals in accordance tution approved as noted - Make submittals in a tution rejected - Use specified materials. tution Request received too late - Use specified	7:45 pm, Feb 19, 20 ce with Specification Sec accordance with Specifica I materials.	221 Etion 01 25 00 Substitution Procedures. ation Section 01 25 00 Substitution Procedures.	
Signed by	7:		Date:	
Supportin	ng Data Attached:	duct Data 🗌 Sample	les 🗆 Tests 🗆 Reports 🗆	



Sarnafil BUILDING TRUST

PRODUCT DATA SHEET SARNAFIL® G 410 ENERGYSMART ROOF® MEMBRANE

_48__60 __72 __80__FELTBACK



Sarnafil G 410 EnergySmart Roof Membrane is a PVC thermoplastic membrane produced with an integral fiberglass mat reinforcement for excellent dimensional stability, is highly reflective, guaranteed for thickness, with heat-weldable seams, and a unique lacquer coating applied to the top of the membrane to reduce dirt pick up.

PRODUCT INFORMATION

USES

Sarnafil G 410 EnergySmart Roof Membrane is used in adhered applications with various adhesives over various substrates.

AREAS OF APPLICATION

- New Roofs
- Reroofs
- Flashings

FEATURES / BENEFITS

- Excellent dimensional stability
- Factory applied lacquer coated to reduce dirt pick up
- Hot-air welded seams for long-term performance
- Proven membrane performance
- Guaranteed thickness
- Highly reflective
- Superior fire resistance

TESTS

CODES / APPROVALS

- FM Global
- Underwriters Laboratories
- Underwriters Laboratories of Canada
- ICC Code Compliance ESR 1157
- Miami-Dade County
- Florida Building Code
- NSF/ANSI 347: Platinum Certified
- ENERGY STAR[®]
- California Title 24
- LEED / Green Globes

PRODUCT DATA

FORM

COMPOSITION

High-quality, PVC membrane containing ultraviolet light stabilizers, flame retardant and polyester scrim reinforcement with a unique lacquer coating on the top surface.

COLOR

- Top: White, Reflective Gray, Tan, and Patina Green
- Bottom: Gray

PACKAGING (White, Reflective Gray, and Tan)

48 mil (1.2 mm) Membrane*

Bareback: 10 ft x 150 ft (3 m x 45 m) roll, 464 lbs (211 kg) per roll, 8 rolls per pallet

5 ft x 150 ft (1.5 m x 45 m) roll, 232 lbs (105 kg) per roll, 12 rolls per pallet

Feltback: 10 ft x 100 ft (3 m x 30 m) roll, 363 lbs (165 kg) per roll, 9 rolls per pallet

* Made to order, minimum volume required, extended production lead times. Consult with Sika – Roofing representative for further information.

• 60 mil (1.5 mm) Membrane

Bareback: 10 ft x 100 ft (3 m x 30 m) roll, 389 lbs (177 kg) per roll, 8 rolls per pallet

5 ft x 100 ft (1.5 m x 30 m) roll, 195 lbs (89 kg) per roll, 12 rolls per pallet

Coverstrip: 8 in x 100 ft (20 cm x 30 m) roll, 25 lbs (12 kg) per roll, 25 rolls per pallet

Feltback: 10 ft x 80 ft (3 m x 24 m) roll, 354 lbs (161 kg) per roll, 9 rolls per pallet

72 mil (1.8 mm) Membrane

Bareback: 10 ft x 100 ft (3 m x 30 m) roll, 471 lbs (214 kg) per roll, 4 rolls per pallet

5 ft x 100 ft (1.5 m x 30 m) roll, 236 lbs (107 kg) per roll, 9 rolls per pallet

Feltback: 10 ft x 80 ft (3 m x 24 m) roll, 419 lbs (190 kg) per roll, 8 rolls per pallet

• 80 mil (2.0 mm) Membrane

Bareback: 10 ft x 100 ft (3 m x 30 m) roll, 520 lbs (236 kg) per roll, 4 rolls per pallet

> 5 ft x 100 ft (1.5 m x 30 m) roll, 260 lbs (118 kg) per roll, 9 rolls per pallet

Feltback: 10 ft x 80 ft (3 m x 24 m) roll, 459 lbs (208 kg) per roll, 8 rolls per pallet

PACKAGING (Patina Green)

48 mil (1.2 mm) Membrane*

Bareback: 6.56 ft x 65.6 ft (2 m x 20 m) roll, 133 lbs (60 kg) per roll, 19 rolls per pallet

3.25 ft x 65.6 ft (1 m x 20 m) roll, 63 lbs (29 kg) per roll, 20 rolls per pallet

- Feltback: 6.56 ft x 65.6 ft (2 m x 20 m) roll, 157 lbs (71 kg) per roll, 15 rolls per pallet.
- 60 mil (1.5 mm) Membrane

Bareback: 6.56 ft x 65.6 ft (2 m x 20 m) roll, 168 lbs (76 kg) per roll, 19 rolls per pallet

Product Data Sheet Sarnafil G 410 EnergySmart 4-17-18, VERSION #14 North America Membrane



JIURAGE	STORAGE CONDITIONS
STORAGE	
	Feltback: 6.56 ft x 49.2 ft (2 m x 15 m) roll, 193 lbs (88 kg) per roll, 10 rolls per pallet
	Bareback: 6.56 ft x 49.2 ft (2 m x 15 m) roll, 175 lbs (79 kg) per roll, 19 rolls per pallet
	 80 mil (2.0 mm) Membrane
	Feltback: 6.56 ft x 49.2 ft (2 m x 15 m) roll, 177 lbs (80 kg) per roll, 10 rolls per pallet
	Bareback: 6.56 ft x 49.2 ft (2 m x 15 m) roll, 159 lbs (72 kg) per roll, 19 rolls per pallet
	 72 mil (1.8 mm) Membrane
	Feltback: 6.56 ft x 65.6 ft (2 m x 20 m) roll, 190 lbs (86 kg) per roll, 10 rolls per pallet
	Coverstrip: 8 in x 100 ft (20 cm x 30 m) roll, 25 lbs (12 kg) per roll, 25 rolls per pallet

Store rolls on pallets and fully protected from the weather with clean canvas tarpaulins. Unvented polyethylene tarpaulins are not accepted due to the accumulation of moisture beneath the tarpaulin in certain weather conditions that may affect the ease of membrane weldability.



BUILDING TRUST

TECHNICAL DATA TYPICAL PHYSICAL PROPERTIES*						
Properties	ASTM Test Method	ASTM Type II D4434 Spec. Requirement	Typical Results			
Overall Thickness, mil	D751	45	48	60	72	80
Thickness Over Scrim, mil		16	22	27	35	40
Reinforcing Material				Fibe	erglass	
Felt Weight, oz/sq yd (feltback membrane only)			9	9	9	9
Breaking Strength, lbf/in (N)	D751	55 (245)	60 (267)	80 (356)	100 (445)	110 (489)
Elongation at Break, % M. D. ¹ & C.M.D. ¹	D751	250 & 220	250 & 220	250 & 220	250 & 220	250 & 220
Seam Strength, % of original ²	D751	75	Pass	Pass	Pass	Pass
Retention of Properties After Heat Aging	D3045					
Tensile Strength, % of original	D751	90	Pass	Pass	Pass	Pass
Elongation, % of original	D751	90	Pass	Pass	Pass	Pass
Tearing Resistance, lbf (N)	D1004	10 (45)	15 (67)	17.5 (78)	20.5 (91)	22 (98)
Low Temperature Bend, -40°F (-40°C)	D2136	Pass	Pass	Pass	Pass	Pass
Accelerated Weathering Test, Hours (Florescent Light UV exposure)	G154	5,000	10,000	10,000	10,000	10,000
Cracking (7x magnification)		None	None	None	None	None
Discoloration (by observation)		Negligible		Neg	ligible	
Crazing (7x magnification)		None	None	None	None	None
Linear Dimensional Change, %	D1204	0.1	-0.02	-0.02	-0.01	-0.01
Weight Change After Immersion in Water, %	D570	± 3.0	2.4	1.9	1.8	1.7
Static Puncture Resistance, lbf (kg)	D5602	33 (15)	Pass	Pass	Pass	Pass
Dynamic Puncture Resistance, ft-lbf (J)	D5635	7.3 (10)	Pass	Pass	Pass	Pass
Recycled Content			9% Pre-consumer, 1% Post-consumer			

*Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions, and curing conditions.

¹M.D. = Machine Direction, C.M.D. = Cross Machine Direction.

²Failure occurs through membrane rupture not seam failure.

Product Data Sheet Sarnafil G 410 EnergySmart 4-17-18, VERSION #14 North America Membrane



EnergySmart Colors	INITIAL SOLAR REFLECTANCE ¹	3-YEAR SOLAR REFLECTANCE ¹	INITIAL THERMAL EMITTANCE ²	3-YEAR THERMAL EMITTANCE ²	INITIAL SOLAR REFLECTANCE INDEX	3-YEAR SOLAR REFLECTANCE INDEX
EnergySmart White ³	0.85	0.74	0.86	0.84	107	90
EnergySmart Tan ³	0.73	0.65	0.85	0.86	89	78
EnergySmart Reflective Gray ⁴	0.73	0.65	0.89	0.88	90	78
EnergySmart Patina Green⁵	0.55	0.46	0.86	0.85	64	51

¹Solar Reflectance testing according to ASTM C1549.

²Thermal Emittance testing according to ASTM C1371, Slide Method.

³EnergySmart White and EnergySmart Tan membranes meet ENERGY STAR[®], LEED, Green Globes, and California's Title 24 criteria for Low and Steep Slope applications.

⁴EnergySmart Reflective Gray membrane meets LEED, Green Globes, and California's Title 24 criteria for Low and Steep Slope applications.

SYSTEM INFORMATION

APPLICATION INSTRUCTIONS	APPLICATION	
	Sarnafil G 410 EnergySr approved substrate. Th accordance with Sika's a minimum 100 lb (45 k heat-welded together b Different Sarnacol adhe consult Sika's Specificat procedures.	hart is installed after proper preparation of the e membrane is unrolled into Sarnacol adhesive in echnical requirements and then pressed into place with g) steel roller. Sarnafil G 410 EnergySmart seams are y trained operators using hot-air welding equipment. sives require different application methods. Please ions or Applicator Handbook for detailed installation
AVAILABILITY	From Sika Corporation – systems.	Roofing Authorized Applications for use within Sarnafil
MAINTENANCE	Standard maintenance of flashings, drains, and ten storm.	f Sarnafil systems should include regular inspection of mination sealants at least twice a year and after each
WARRANTY	Upon successful comple Applicator, Sika Corpora the Sika Authorized App	tion of the installed roof by the Sika Authorized tion will provide a warranty to the Building Owner via licator.
LEGAL NOTES	All information provided by Sika Corpor and advice relating to the application a knowledge of its products when proper In practice, the differences in materials of Sika's control are such that Sika assu instructions related to its products, nor advice, recommendations or instruction suitability for the intended application right to change the properties of its pro conditions of sale which are available a	ation ("Sika") concerning Sika products, including but not limited to, any recommendations du seo 6 Sika products, is given in good faith based on Sika's current experience and y stored, handled and applied under normal conditions in accordance with Sika's instructions. substrates, storage and handling conditions, actual site conditions and other factors outside nes no liability for the provision of such information, advice, recommendations or shall any legal relationship be created by or arise from the provision of such information, s related to its products. The user of the Sika product(s) must test the product(s) for nd purpose before proceeding with the full application of the product(s). Sika reserves the ducts without notice. All sales of Sika product(s) are subject to its current terms and <u>usa sarnafil.sika.com</u> or by calling 800-451-2504.
	Prior to each use of any Sika product, i current Product Data Sheet, product la Sika's Technical Service Department a read and follow the warnings and inst and Safety Data Sheet prior to produci	ne user must always read and follow the warnings and instructions on the product's most pel and Safety Data Sheet which are available online at <u>usa.sarnafil.sika.com</u> or by calling 800-451-2504. Nothing contained in any Sika materials relieves the user of the obligation to uction for each Sika product as set forth in the current Product Data Sheet, product label use.
	Sika warrants this product for one year properties on the current Product Data use and assumes all risks. Buyer's sole i cost of labor.	rom date of installation to be free from manufacturing defects and to meet the technical sheet if used as directed within shelf life. User determines suitability of product for intended amedy shall be limited to the purchase price or replacement of product exclusive of labor or
	NO OTHER WARRANTIES EXPRESS OR PARTICULAR PURPOSE. SIKA SHALL NO SHALL NOT BE RESPONSIBLE FOR THE U INTELLECTUAL PROPERTY RIGHTS HELI	MPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA E OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER BY OTHERS
SIKA CORPORATION – ROOFING	UNITED STATES	SIKA CANADA INC

 Product Data Sheet
 North America

 Sarnafil G 410 EnergySmart
 Membrane

 4-17-18, VERSION #14
 Membrane



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Product Data Sheet Sarnafil G 410 EnergySmart 4-17-18, VERSION #14 North America Membrane





PVC & KEE





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PHYSICAL PROPERTY TESTING

- Tested 14 products:
 - PVC: 7 (including S327)
 - KEE: 3
 - TPO: 4



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PHYSICAL PROPERTY TESTING

- For consistency all test procedures based on ASTM D4434: Standard Specification for Poly (Vinyl Chloride) Sheet Roofing
- All membranes labeled 60 mils thick





KEY DIFFERENCES BETWEEN D4434 AND D6754

	D4434 (PVC)	D 6754 (KEE)
Low T Bend (D2136)	-40°c	-35°c
Water Absorption	D570 168 Hr @ 70°c Full immersion Max 3%	D471 166 Hr @ 70°c Top Surface Max 6%





MEMBRANE THICKNESS

Average Thickness D751 +/- 10% from nominal







WATER ABSORPTION: FULL IMMERSION, EDGES NOT SEALED

Change in Weight After Immersion in Water, max, % D570 modified 3.0%







GLASS TRANSITION TEMPERATURE



max. G", °C (from torsion testing in rheometer)





STIFFNESS AT 0° C

G' @ 0°C Mpa







WELDING OF THERMOPLASTIC ROOFING MEMBRANES SUBJECTED TO DIFFERENT CONDITIONING PROCEDURES

SIXTH SYMPOSIUM ON ROOFING RESEARCH & STANDARDS DEVELOPMENT DECEMBER 3, 2007

S.P. GRAVELINE VICE PRESIDENT TECHNICAL SERVICES SIKA SARNAFIL INC.





WELDING STUDY

- Acquired samples of 5 different thermoplastics
 - Two PVC (both 60 mils)
 - One KEE based PVC (34 mils)
 - Two TPO (both 60 mils)
- Welded each
 - At various combinations of welding speeds and temperatures
 - As received, after wetting and after soiling





DATA ANALYSIS?

- 5 Materials
- 3 Conditions
- 4 Temperatures
- 3 Speeds
- 180 Sets of Data!





PREVIOUS STUDY

- Effects of Welding Parameters on Seam Strength of Thermoplastic Polyoelefin (TPO) Roofing Membranes
 - North American Conference on Roofing Technology, 1999
 - T. Simmons, TRS Consulting
 - D. Runyan, Dryspace, Inc.
 - K. Liu, R. Paroli, A. Delgado, J. Irwin, National Research Council of Canada





SIMMONS ET AL. OBSERVATION

- Adhesive mode of failure (within weld) typical when peel strength \leq 26 lbf/in.
- Cohesive mode of failure (within sheet) when peel strength > 26 lbf/in.





WELD SAFETY FACTOR AS BASIS FOR ANALYSIS

- With 26 lbs/in. as <u>a</u> basis for a cohesive weld
- Can determine a weld safety factor





MAX. SF

	TPO1	TPO2	PVC1	PVCE	PVC2
Rec'd	1.7	0.6	2.0	0.6	1.9
H ₂ O	1.1	0.7	1.3	0.1	1.6
Soil	1.1	0.5	2.0	0.2	1.9




PERSONICO SWITZERLAND, INSTALLED 1968





BUILDING TRUS



SAMPLE REMOVAL 2014









PVC & KEE





BUILDING TRUST

PVC and KEE

Thermoplastic polyvinyl chloride (PVC) membranes were introduced in Europe in the 1960s. Sarnafil membranes were commercialized in Switzerland in 1962 and introduced in North America in 1978.

The thermoplastic PVC segment of the roofing industry has experienced, and continues to exhibit, continual steady growth. The success of PVC roof membranes has been due in part to the superior performance attributes of hot air welded seams, and the growing awareness of the energy savings, and urban heat island mitigation benefits, of light colored membranes amongst other things. Additionally, in Sika Sarnafil's case a track record of proven performance second to none has also been a driving force in the product's success in the market place. The overall growth of PVC membranes and the perceived higher profitability in this segment compared to other, typically commodity, single ply technologies has attracted a number of new players to the field over the past few years. Most of these companies do not manufacture their sheets, but purchase them from toll producers and re-sell them under their private labels. In order to try to differentiate their products, and to try to position them as a new generation of PVC materials, many companies introduced PVC membranes incorporating Ketone Ethylene Ester (KEE) in their formulations.

The first ASTM Standard Specification for single ply roof membranes, D4434 Standard Specification for Poly (Vinyl Chloride) Sheet Roofing was released in 1985. KEE modified PVC membranes struggled to meet many of the requirements of D4434. Some segments of the industry lobbied for a separate standard for these materials, which lead to the drafting of ASTM D6754 Standard Specification for Ketone Ethylene Ester Based Sheet Roofing which was first published in 2002.

	D4434 Type III (PVC)	D6754 (KEE)
Composition	PVC resin > 50% of the	KEE polymer > 50% of the
	total polymer content	total polymer content
Min. thickness over scrim mm/ in.	0.40 / 0.016	0.18/ 0.007
Low temperature bend D2136	-40°C (-40°F)	-35°C (-30°F)
Water Absorption	D570 168 Hr @ 70°C (158°F) Immersion Max. 3%	D471 166 Hr @ 70°C (158°F) One side/ face exposed Max. 6%

A comparison of the differences between these standards is a good starting point for evaluating the differences in the products they cover.

Composition

KEE is marketed by DuPont [™] under the trade name Elvaloy®. It is promoted as a "solid phase flexibilizer". PVC in its natural state is a relatively rigid material (e.g. vinyl siding). Plasticizers/"flexibilizers" are blended with the base polymer to make it flexible and to allow it to accommodate the various structural and thermal stresses roof membranes are subjected to. Traditional plasticizers are liquids. KEE proponents argue that solid phase "flexibilizers" do not migrate from the sheet, while liquid plasticizers do, and therefore they claim, KEE materials *should* last longer. It is not quite so simple, as we will demonstrate throughout this paper.

Suppliers of KEE containing PVC membranes imply, and in some cases outright claim, that their sheets do not contain any liquid plasticizers. This is a fallacy. All PVC membranes, "traditional" and "KEE containing" have liquid plasticizers. Although the amount may vary, with more in the "traditional" membranes and less in the "KEE containing" products, every single PVC membrane currently available on the market contains liquid plasticizers. Membranes constructed solely of PVC resin and KEE would be too stiff to be used as a roofing membrane and would weld very poorly, thereby compromising the waterproofing integrity of the roof system.

As noted above to meet the requirements of ASTM D6754, a membrane must be comprised of at least 50% KEE. At this time only one manufacturer claims to produce membranes meeting this requirement. KEE is extremely difficult to quantify analytically, and therefore it is extremely difficult, if not impossible to test for compliance with this requirement of the standard. ASTM has sponsored a project to develop an analytical technique to measure the amount of KEE in a sheet. It is anticipated the methodology will be introduced in 2014 at the earliest.

It is interesting to note that all of the recently introduced KEE containing PVC membrane vendors market their products as being manufactured to the requirements of ASTM D4434. Presumably they do not contain enough KEE to meet the composition requirement of D6754. Some appear simply to be confused, as one vendor notes on their data sheet¹ "…exceeds the requirements of ASTM D4434 standard specification for Elvaloy KEE sheet roofing"

<u>Thickness</u>

The minimum thickness of polymer over scrim allowed in D6754 (6 mils) is less than 40% of that required in D4434 (16 mils) and other ASTM single ply standards. To

1

http://www.gaf.com/Roofing/Commercial/Products/Single Ply Roofing/EverGuard PVC Single Ply Membranes/ EverGuard PVC XK 60 Membrane 05/29/13

appreciate how thin six mils is, consider that this is the generally accepted minimum thickness of polyethylene to be used as vapor retarders in roof assemblies, or roughly equivalent to the total thickness of two sheets of paper.

Increased membrane thickness can improve abrasion resistance, service life, and improve welding regardless of the membrane's polymer or blend.

- With few exceptions single ply membrane manufacturers require thicker membranes for longer term warrantees
- A series of welding tests were carried out on two different TPO membranes, two "traditional" PVC membranes and one KEE PVC membrane². Materials were welded and tested as received, after water conditioning and after soiling (and cleaning). The KEE sheet typically exhibited the lowest weld strengths under all conditions. The thickness of the sheet appears to affect weld strength in general, even on new material. After soiling, the textured surface of the sheet which is a result of the thin polymer coverage, appears to hinder cleaning. Whereas most of the other materials could be cleaned sufficiently to allow the material to achieve weld strengths similar to new material, the KEE seams of the cleaned materials were noticeably weaker than for the new materials. Similarly water conditioning resulted in a significant reduction in weld strength/ quality (see "Water Absorption" below). The paper expanded on the concept of weld safety factor developed previously by others³. The KEE sheet was generally found to provide the lowest weld safety factors of the five thermoplastic membranes tested for the three conditions tested, while the "PVC 2" (Sarnafil) results were consistently amongst the highest.

Low Temperature Bend

The low temperature properties of Elvaloy based sheets are also known to be inferior to those of traditional PVC sheets. Whereas both standards previously referenced call for the same low temperature bend test (procedure D 2136), the PVC requirement is to pass at -40 °C (-40 °F), the KEE requirement is -35 °C (-31 °F).

² Graveline, S., Welding of Thermoplastic Roofing Membranes Subjected to Different Conditioning Procedures, *Journal of ASTM International*, Vol. 4, No. 8, Paper ID JAI101018

³ Simmons, T.R., Runyan, D., Liu, K.K.Y., Paroli, R.M., Delgado, A.H., Irwin, J.D., 1999, Effects of Welding Parameters on Seam Strength of Thermoplastic Polyolefin (TPO) Roofing Membranes, Proceedings of the North American Conference on Roofing Technology, pp 56-65

Although this test is a good indicator of a membrane's behavior at low temperature, glass transition temperature (T_g) may be a better metric for assessing this property. As a polymer system such as flexible PVC is cooled, it loses some flexibility, and becomes increasingly stiffer with decreasing temperature. The temperature at which it transitions from a flexible material into a brittle solid is referred to as the glass transition temperature. Sarnafil S327's T_g^4 is compared to those of KEE containing membranes.



Product A is promoted as being in compliance with ASTM D6754, while products B and C are marketed as KEE containing materials meeting ASTM D4434. It is also interesting to look at a related physical property, stiffness. The stiffness measured in MPa at $0^{\circ}C^{5}$ for the same membranes is shown in the following chart.

⁴ Max. G", °C, measured from torsion testing in a rheometer

 $^{^{5}}$ G' at °C, measured from torsion testing in a rheometer



As can be seen the KEE containing membranes are almost three to four times stiffer than Sarnafil S327 at 0°C. Primarily a factor during installation at lower temperatures, stiffer membranes may subject greater loads to fastening elements and other components through a roof's service life.

Water Absorption

KEE based PVC roofing membranes are known to absorb water at a much higher rate than traditional PVC type membranes. In comparative testing of thirteen thermoplastic membranes, C.G. Cash⁶ found the lowest level of water absorption in material #1/PVC (Sarnafil G410) and #2/PVC (Sarnafil S327), with values of 3.62% and 3.38% respectively. The worst material for this property in this study was material #10 PVC/Elvaloy, with 16.14% water absorption. All products were tested according to ASTM D570 (see below).

The suppliers of KEE membranes recognized the tendency of their materials to be highly absorbent and made great allowances for it in drafting the KEE ASTM standard⁷. The specified water absorption test (D471) provides for "exposure to *one side only* in

 ⁶ Comparative Testing and Rating of Thirteen Thermoplastic Single Ply Roofing Membranes, Cash, C.G., Proceedings of the Durability of Building Materials & Components Symposium, Vancouver, Canada, 1999
⁷ ASTM D 6754-02, Standard Specification for Ketone Ethylene Ester Based Sheet Roofing

water at 70 ± 2°C for 166 h". The procedure (D 570) in the PVC standard⁸ on the other hand calls for "*immersion* in water at 70 ± 1°C for 168 ± 1 h" of the entire sample. Despite the drastic difference in exposure conditions, the KEE standard allows for up to <u>6%</u> change in weight, while the PVC standard allows for a maximum of <u>3%</u>.



The same materials noted above were subjected to water absorption testing according to the ASTM D471 (the test method called for in ASTM D4434) in our laboratories.

Water absorption can be a function of the polymer formulation, the scrim and the manufacturing process used to produce a sheet. Sarnafil S327 and sample A were subjected to a wicking test. The test involves standing samples in a 20 mm deep ink bath, for 24 hours. After 24 hours the height that has wicked up the height of the sample is measured. Due to the translucent nature of Sarnafil S327, a samples was prepared without any pigments, making it translucent. The sample was otherwise identical (formulation, scrim) to "regular" Sarnafil S327. As can be seen in the following photo, the ink did not wick up beyond the depth of the bath in the S327, while for sample A, the ink wicked the full 220 mm height of the sample.

⁸ ASTM D 4434-06 Standard Specification for Poly (Vinyl Chloride) Sheet Roofing



A group of researchers from the National Research Council Canada, the U.S. Army Corps of Engineers and Simpson, Gumpertz and Heger, Inc. have analyzed and compared twelve different roof membranes⁹ comprised of products from all the major generic roofing materials (PVC, EPDM, TPO, BUR, Modified Bitumen). They subjected the materials to a series of analytical procedures as received, after various conditioning procedures and after exposure for four years in three different climates. The authors noted that of all the physical properties they analyzed, "water absorption test seems to be the most useful in tracking the weathering path of organic membrane samples".

As noted previously, water absorption can also negatively impact a membrane's welding properties and more specifically its repairability.

Field Performance

Although various physical properties are important, and many are potential indicators of performance, proven performance in the field is by far the most important metric. In field

⁹ Predictive Service Life Tests for Roofing Membranes, Cash, C.G., Bailey, D.M., Davies, A.G., Delgado, A.H., Niles, D.L., Paroli, R.M., Proceedings of the International Conference on Durability of Building Materials and Components, Lyons, France, 2005

studies¹⁰,¹¹, including work done in conjunction with the National Research Council of Canada, Sarnafil membranes have demonstrated they can achieve service life well in excess of 30 years. In fact, the British Board of Agrement (BBA) notes in their Certificate¹² for Sarnafil S327 that: "Accelerated ageing tests and performance in use confirm that satisfactory retention of physical properties is achieved. All available evidence indicates that a Sarnafil S roofing system, used in the context of this Certificate, should have a life in excess of 35 years", the highest rating they have ever awarded a single ply membrane roof system. A similar certificate is also available for Sarnafil G410.

Beyond our experience in exposed applications, Sika Sarnafil has been involved with vegetated roofs for about as long as we have been with exposed roofs. To the best of our knowledge no other thermoplastic membrane has a track record of longevity in the field, number of projects, square footage installed, variety of systems options and constructions, etc. as Sika Sarnafil. Sarnafil's BBA Certificate for protected roofs, including vegetated (Certificate 08/4530) also notes Sarnafil's PVC membrane's life expectancy as being "in excess of 35 years". Although the National Roofing Contractors Association (NRCA) recommends the use of PVC membranes in vegetative roof assemblies, KEE is amongst the materials that NRCA does not support for use in such assemblies¹³.

As noted previously, at this time most of the KEE containing, allegedly ASTM D4434 compliant sheets, are produced by third party manufacturers and re-sold under the private labels of various membrane companies. Most of these materials have but a few years of field experience, certainly nowhere near the track record required to support many of the performance claims being made.

Post Consumer Recycling

Sika Sarnafil has been recycling our membranes and those of our competitors since the early 1990s in Europe and since 2005 here in the U.S.. Once these membranes achieve the end of their service life, we have been recycling them back into new membrane materials to once more provide decades of weather protection. Sika Sarnafil

¹⁰ Whelan, B., Graveline, S., Delgado, A., Paroli, R., "Field Investigation and Laboratory Testing of Exposed Poly(Vinyl Chloride) Roof Systems", Proceedings of the *CIB World Building Congress, "Building for the Future"*, Toronto, Canada, 2004

¹¹ S.P. Graveline, H.R. Beer, R.M. Paroli, A.H. Delgado, "Field Investigation and Laboratory Testing of Exposed Poly(Vinyl Chloride) Roof Systems", Proceedings of the *RCI 20th International Convention and Trade Show*, Miami, FL, 2005

 ¹² British Board of Agrement, Certificate No. 08/4532, Sarnafil Mechanically Fastened Roof Waterproofing Systems.
¹³ The NRCA Vegetative Roof System Manual, Second Edition, 2009

goes so far as to commit in writing to major owners like Wal-Mart that we will take back and recycle their Sika Sarnafil membranes at the end of their useful life.

KEE based membrane suppliers do not have any known post \-consumer recycling program. This may be due to the thin polymer coverage of the fabric for some products making the return on investment in a recycling program uneconomical and impractical.